

Center pillar outer panel Removal and Installation (for Crew Cab)

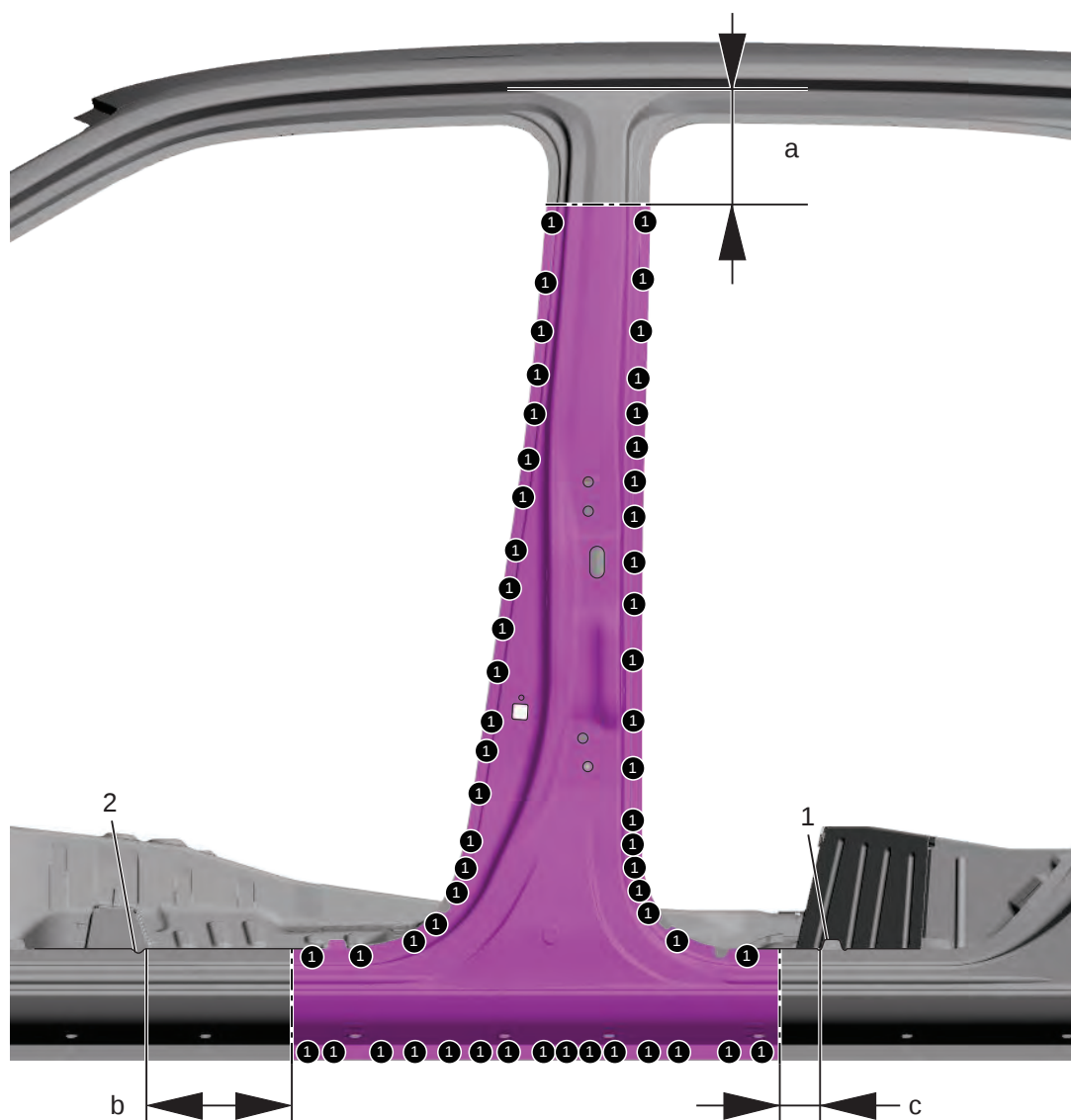


Note :

- Welding method and number of welding points are the same on both sides.
- The dimensions shown in the figure are reference values when cutting replacement part is placed on top of existing part. Determine the most appropriate cutting (or joint) line considering both size of replacement part and condition of existing part.

Removal :

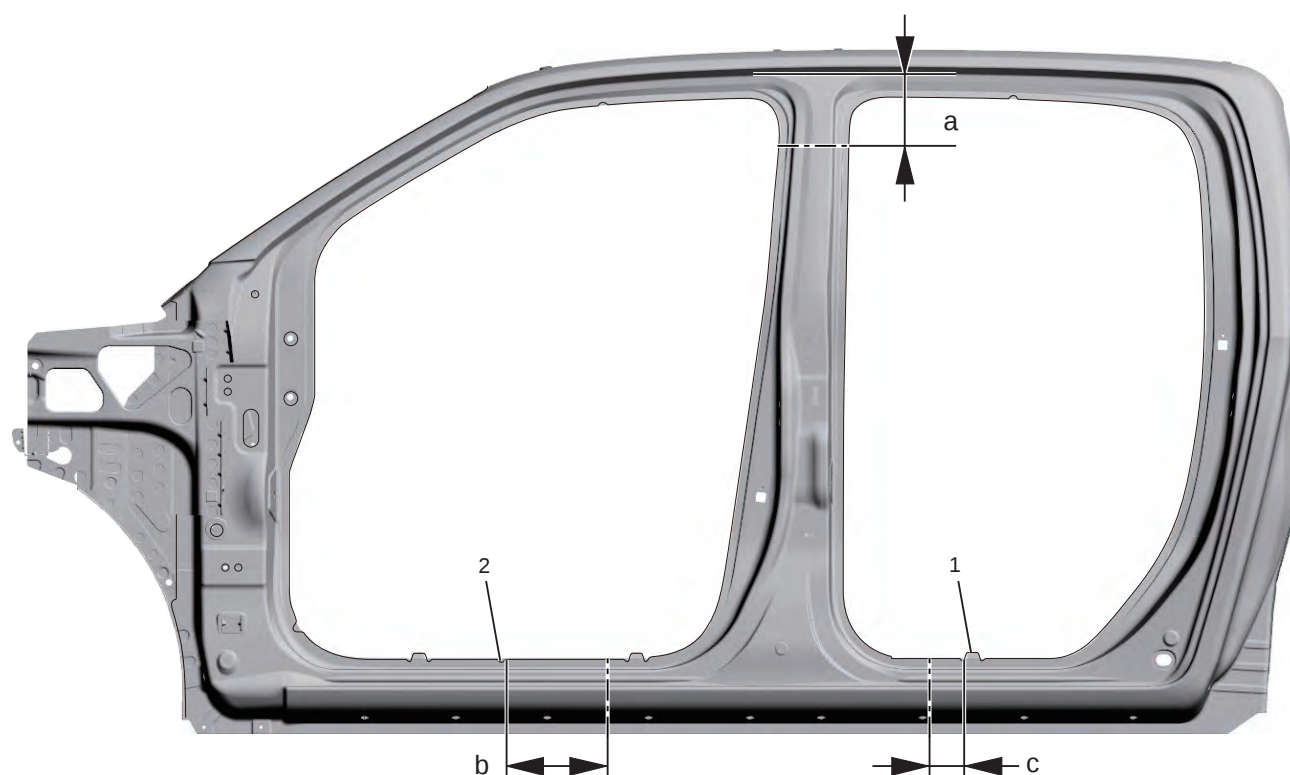
1. Mark at the shown position and cut the center pillar outer panel.
2. Drill out welding spots and remove the center pillar outer panel.



- 1. Tab
 - 2. Cutout
 - a. 160 mm {6.30 in}
 - b. 220 mm {8.66 in}
 - c. 50 mm {1.97 in}
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Installation :

1. Cut off the spare parts as shown in figure.



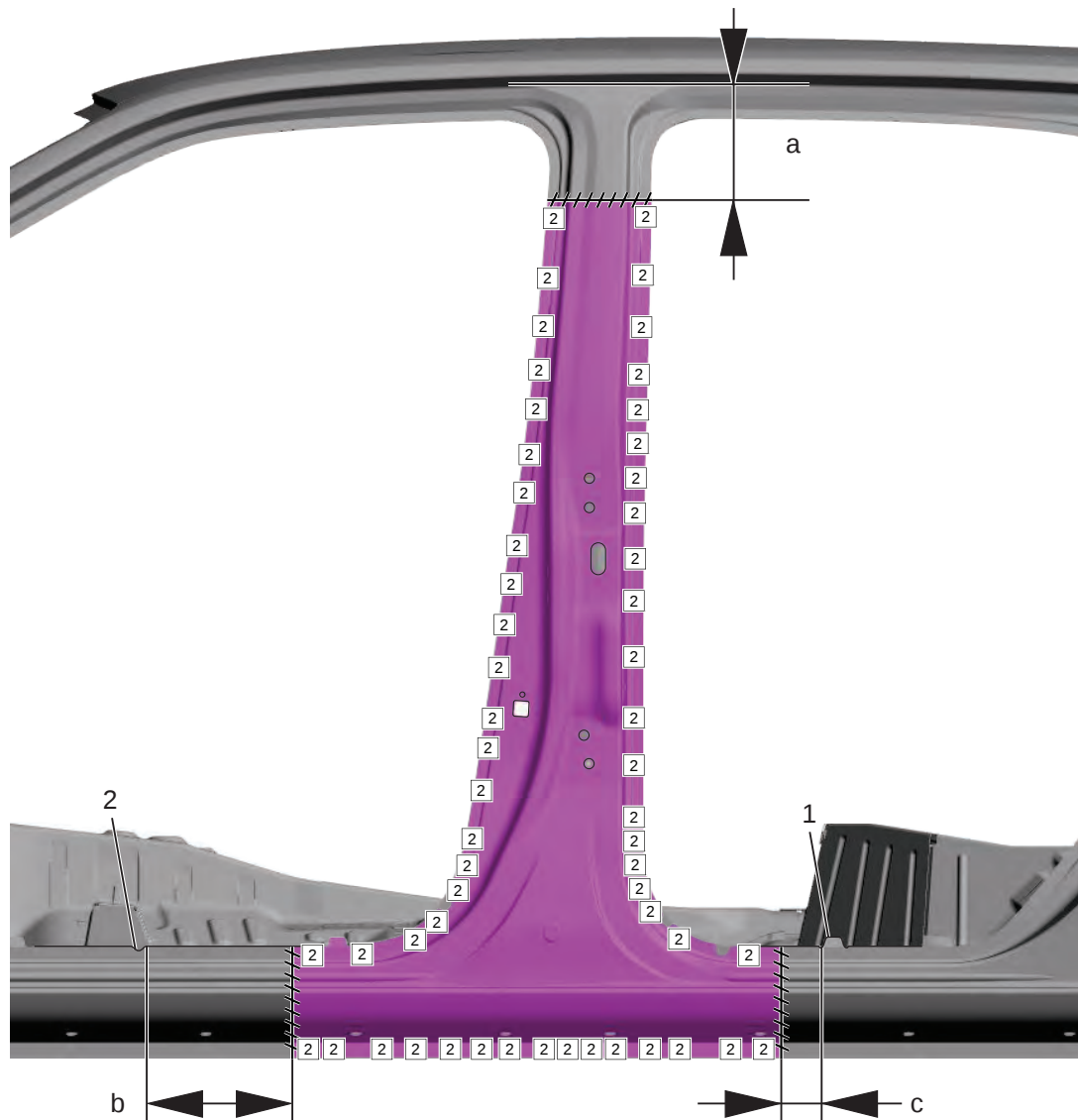
1. Tab
 2. Cutout
- a. 140 mm {5.51 in}
 - b. 200 mm {7.87 in}
 - c. 30 mm {1.18 in}

150 Body Structure

2. Drill out welding spots and remove the center pillar outer panel.



3. Install the center pillar outer panel to vehicle body and cut in stacked condition.
4. Conduct plug weld and continuous weld.



1. Tab
2. Cutout
- a. 150 mm {5.91 in}
- b. 210 mm {8.27 in}
- c. 40 mm {1.57 in}