

Rear pillar outer panel Removal and Installation (for Crew Cab)

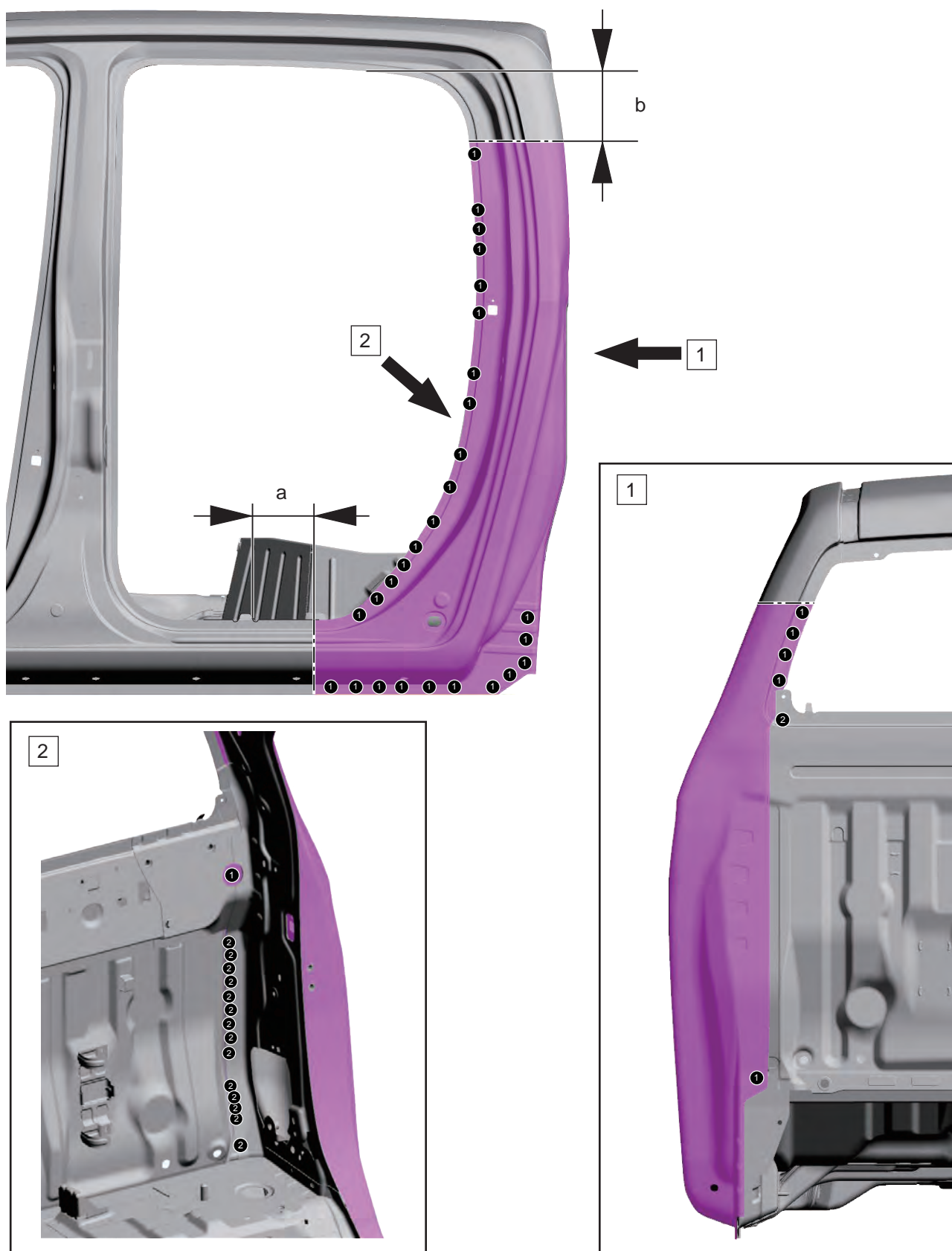


Note :

- Welding method and number of welding points are the same on both sides.
- The dimensions shown in the figure are reference values when cutting replacement part is placed on top of existing part. Determine the most appropriate cutting (or joint) line considering both size of replacement part and condition of existing part.

Removal :

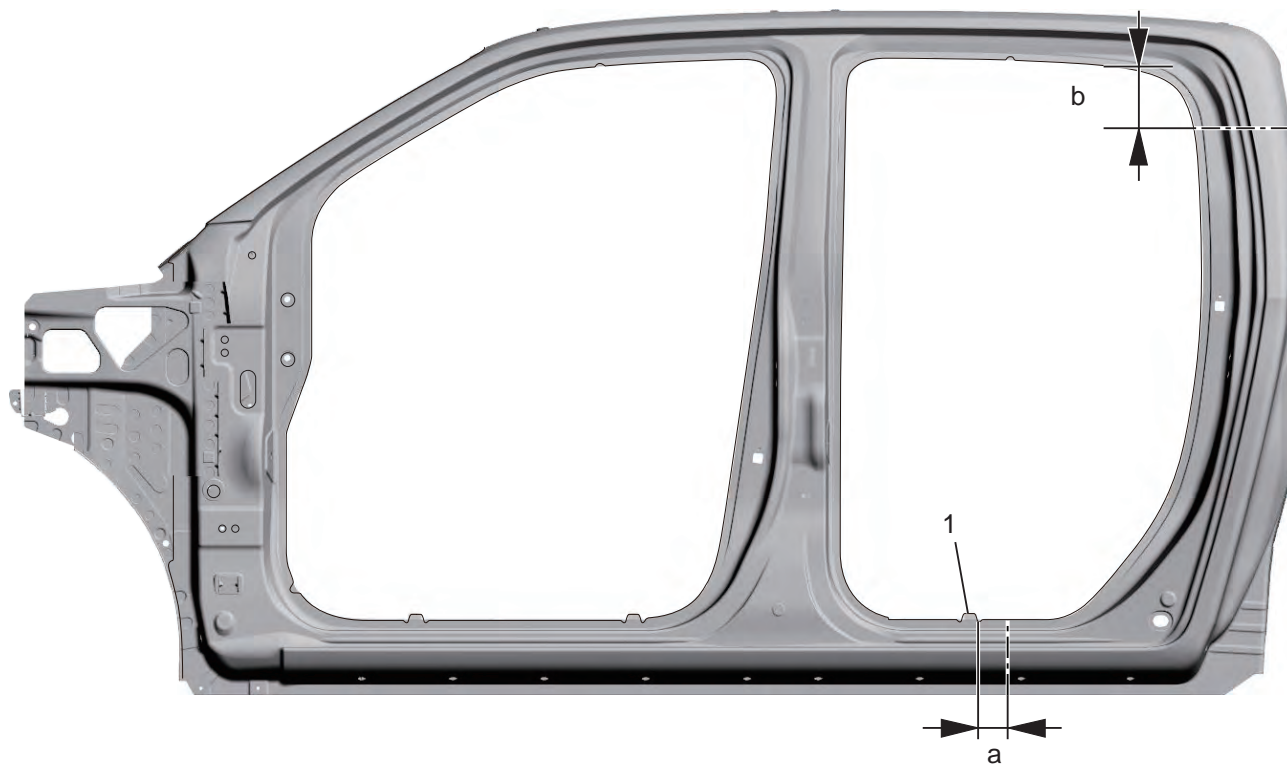
1. Mark at the shown position and cut the rear pillar outer panel.
2. Drill out welding spots and remove the rear pillar outer panel.



- a. 100 mm {3.94 in}
- b. 140 mm {5.51 in}

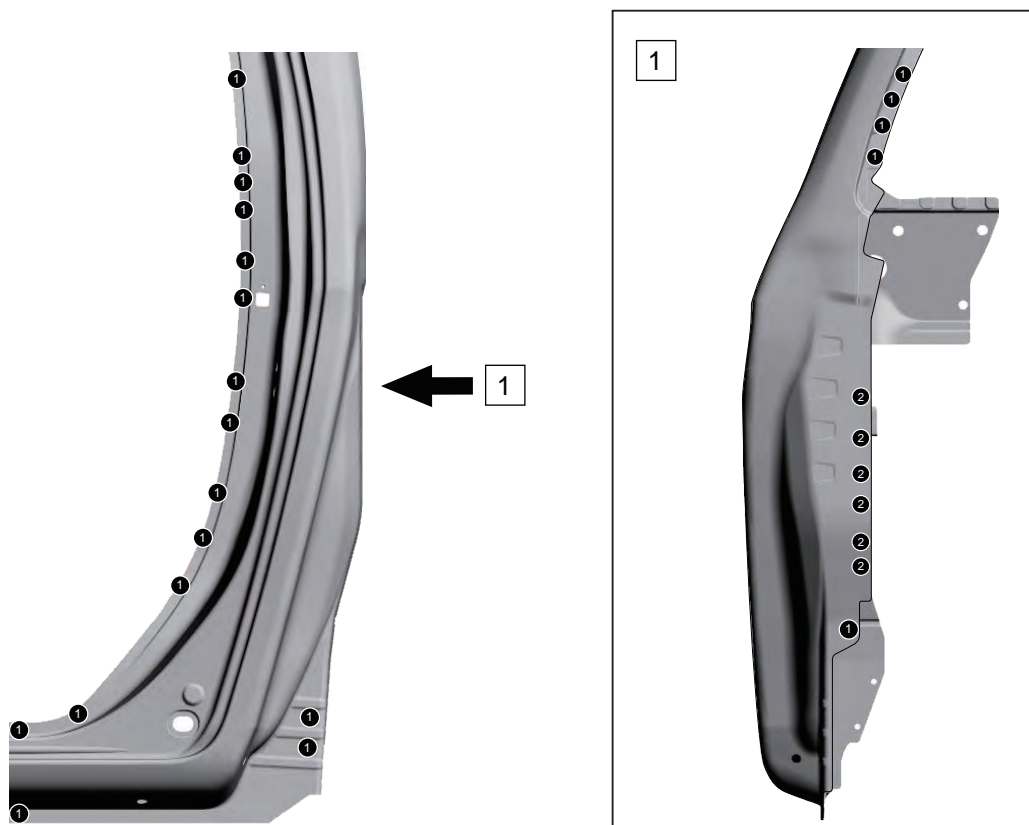
Installation :

1. Cut off the spare parts as shown in figure.

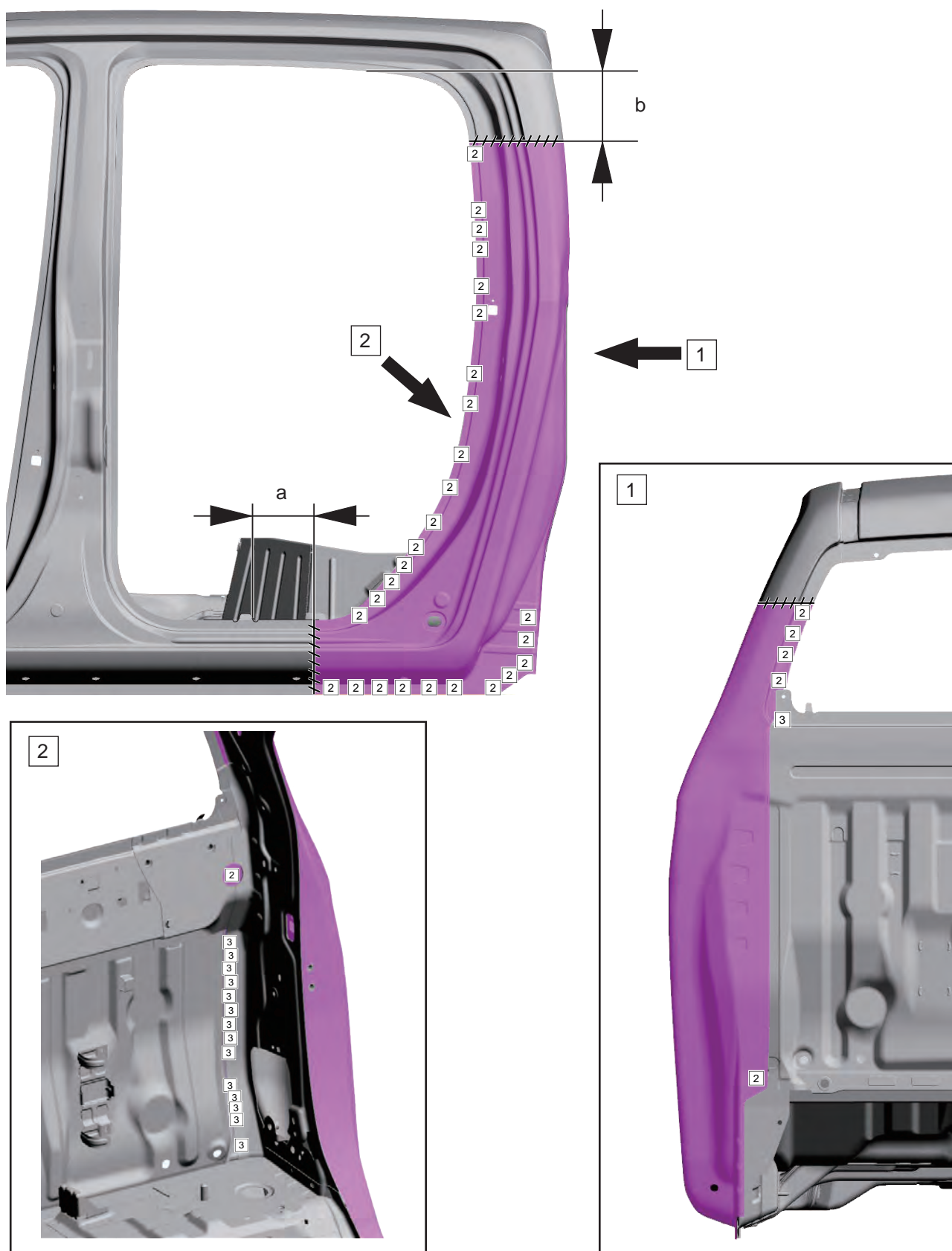


- a. 80 mm {3.15 in}
 - b. 120 mm {4.72 in}
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2. Drill out welding spots and remove the rear pillar outer panel.



3. Install the rear pillar outer panel to vehicle body and cut in stacked condition.
4. Conduct plug weld and continuous weld.



- a. 90 mm {3.54 in}
- b. 130 mm {5.12 in}