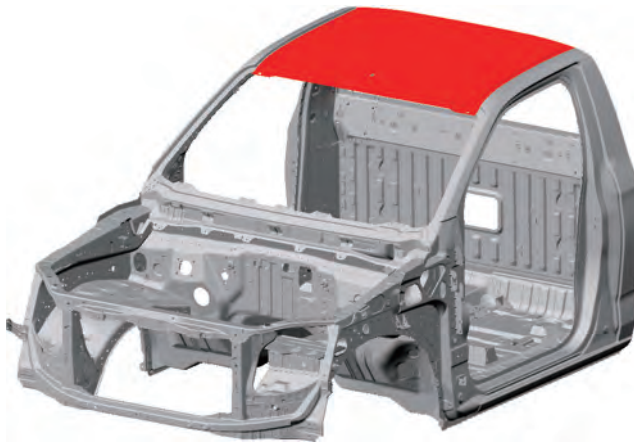
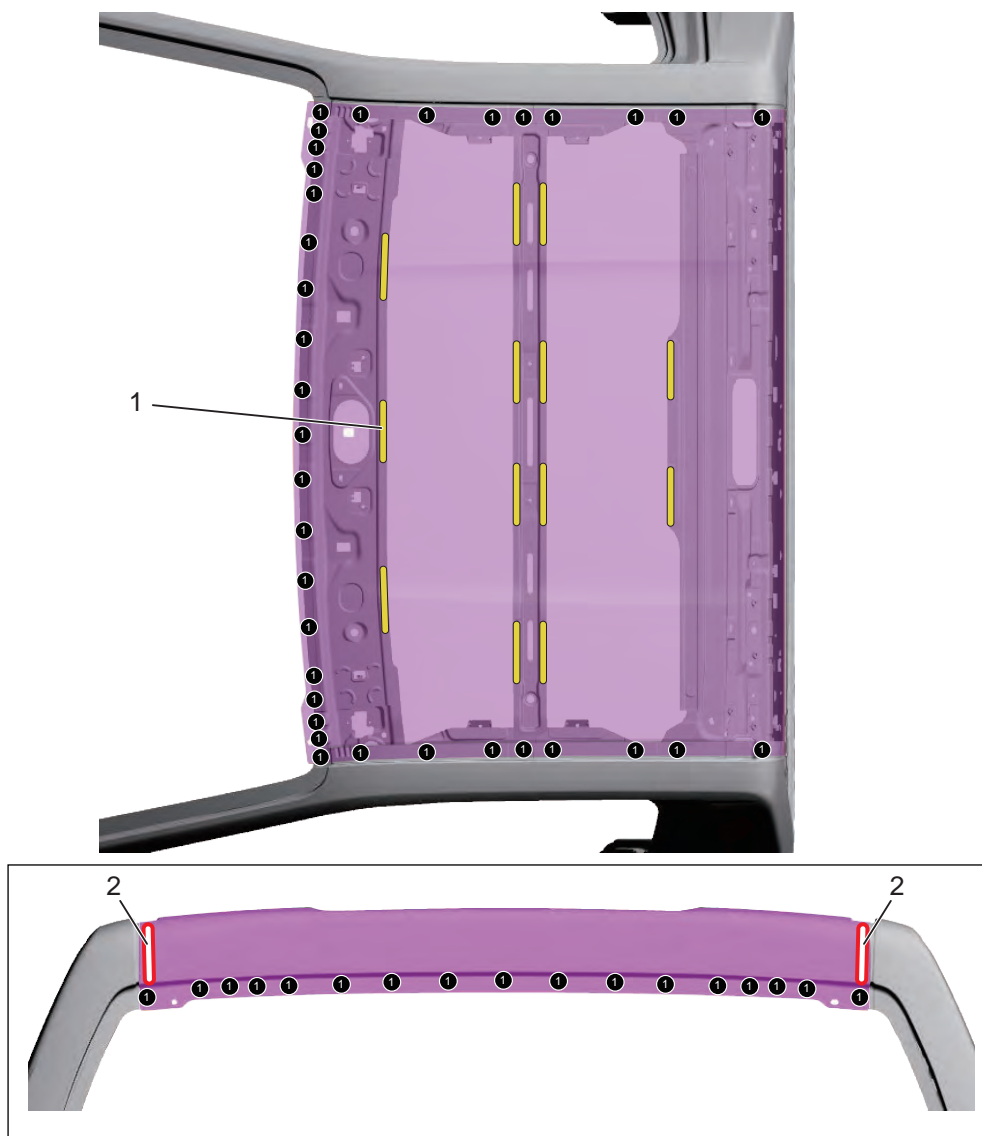


Roof panel Removal and Installation (for Regular Cab)



Removal :

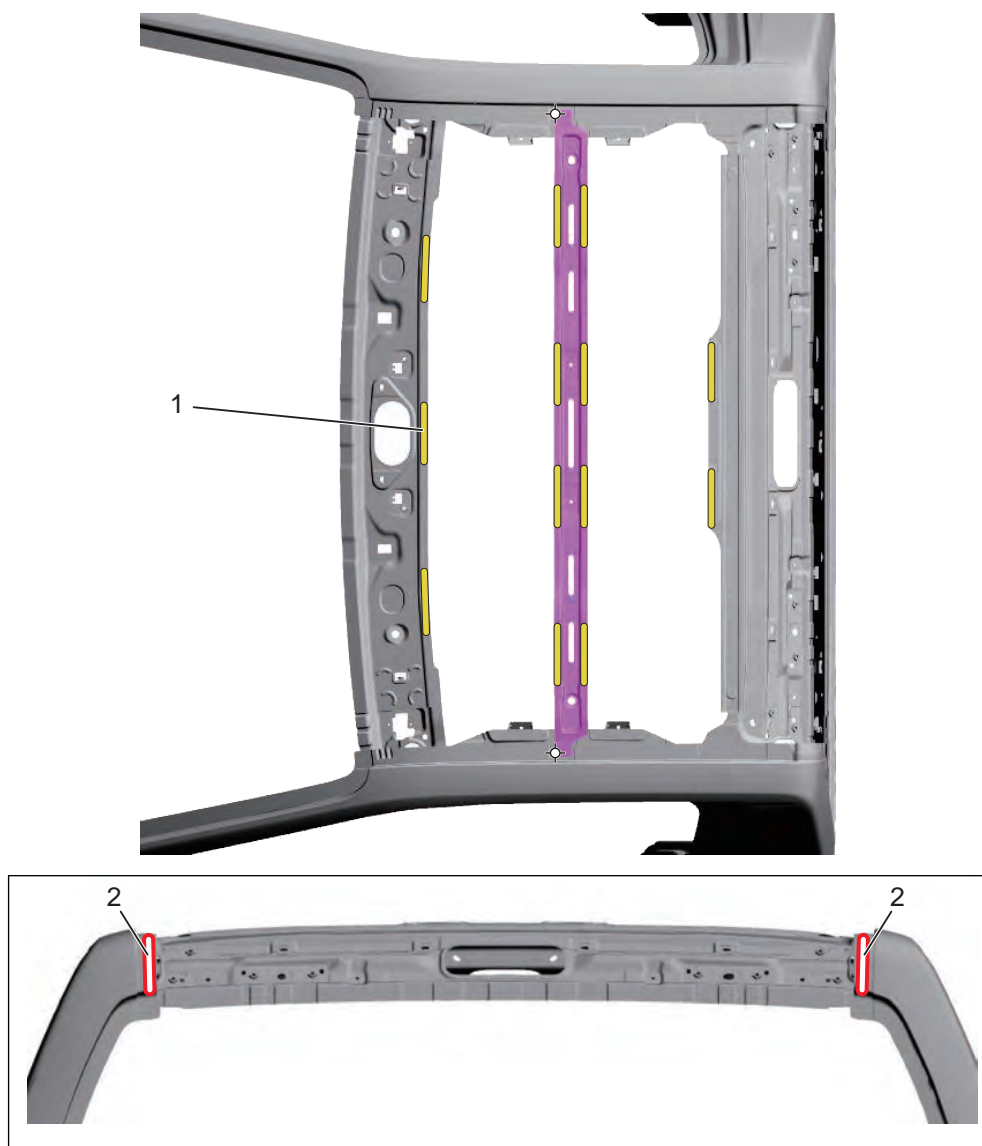
1. Drill out welding spots and remove the roof panel.



1. When heating around sealer application portion to detach body sealer, be sure that temperature of said portion does not reach 170 °C (338 °F).
 2. When heating around adhesive application portion to detach adhesive, be sure that temperature of said portion does not reach 170 °C (338 °F).
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Installation :

1. Conduct tack welding to the roof support front panel.
2. Apply body sealer to the roof front panel, roof support front panel and the roof rear reinforcement.
3. Apply adhesive to the rear roof panel.



1. Apply body sealer.
2. Apply adhesive.

4. Install the roof panel.
5. Conduct resistance spot weld and plug weld.

