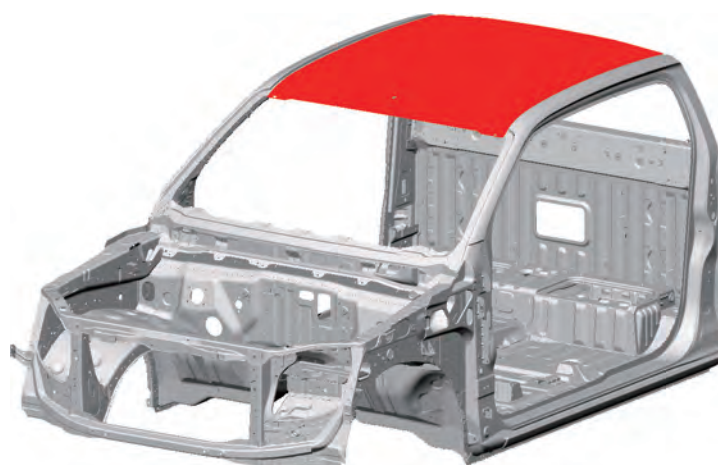
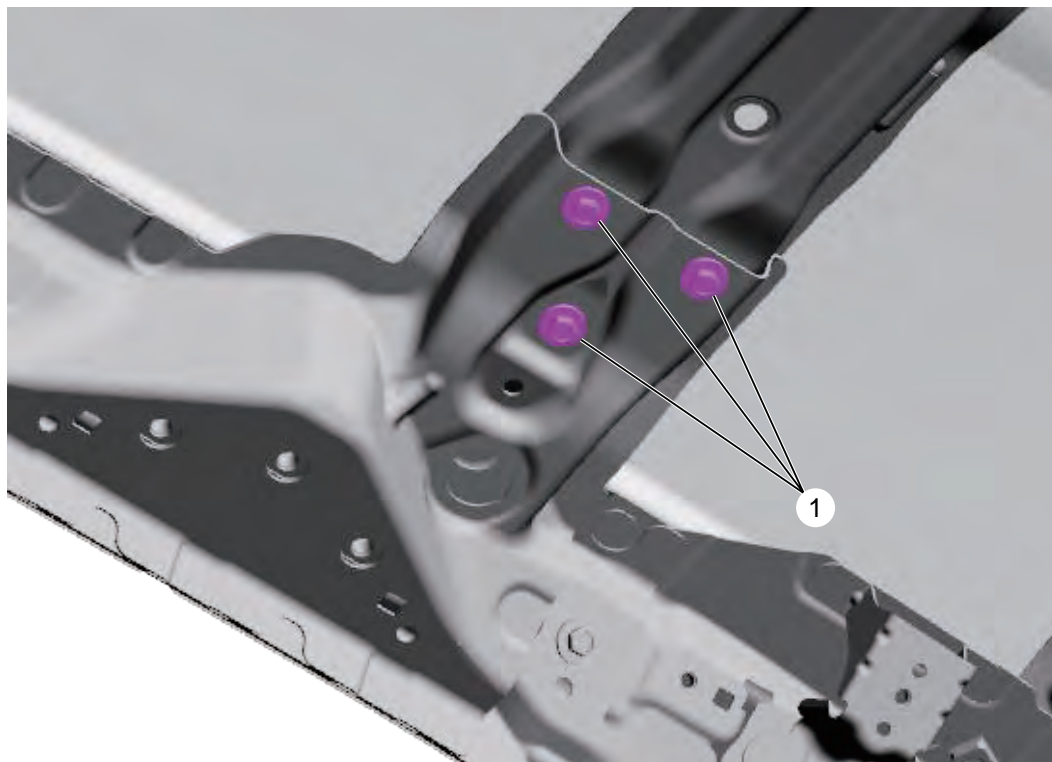


Roof panel Removal and Installation (for Extend Cab)



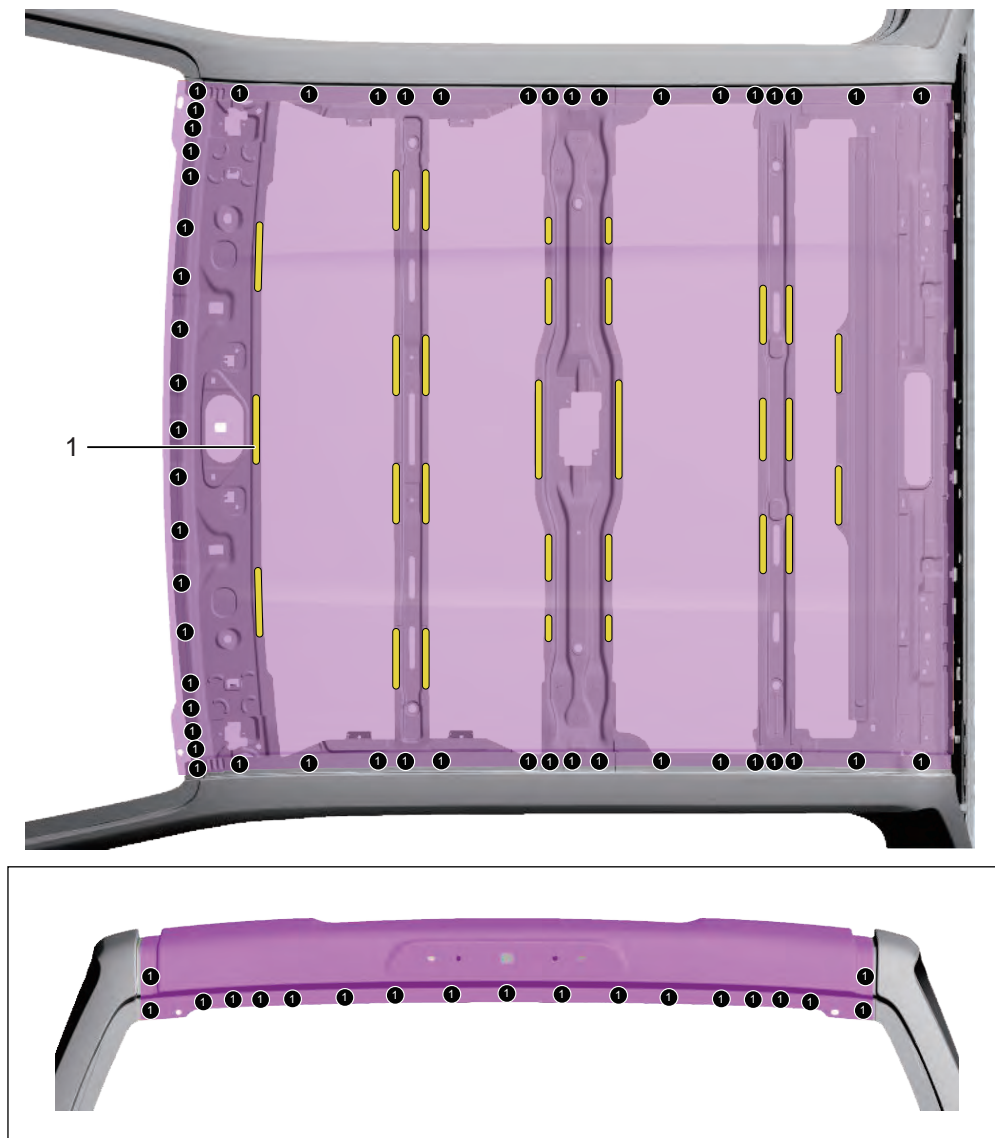
Removal :

1. Unscrew the 6 bolts.



1. Bolt

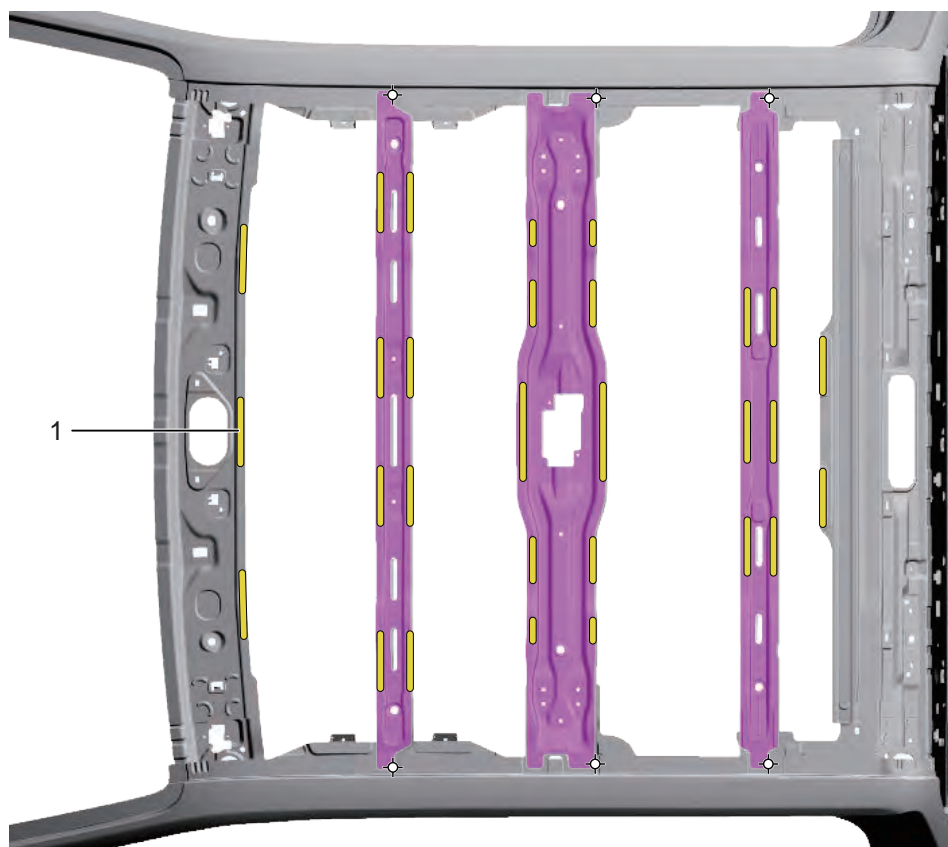
2. Drill out welding spots and remove the roof panel.



1. When heating around sealer application portion to detach body sealer, be sure that temperature of said portion does not reach 170 °C (338 °F).
-

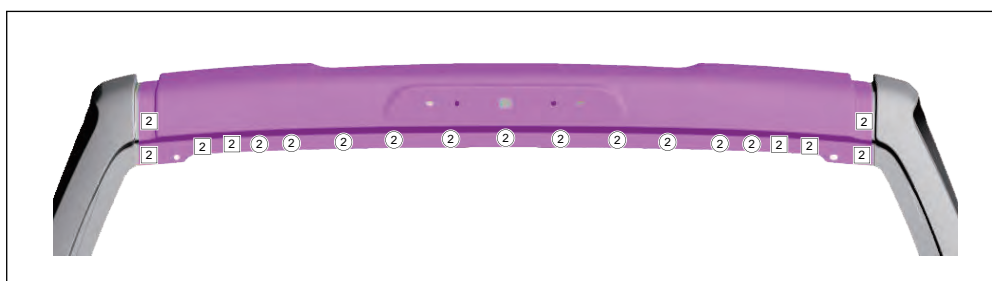
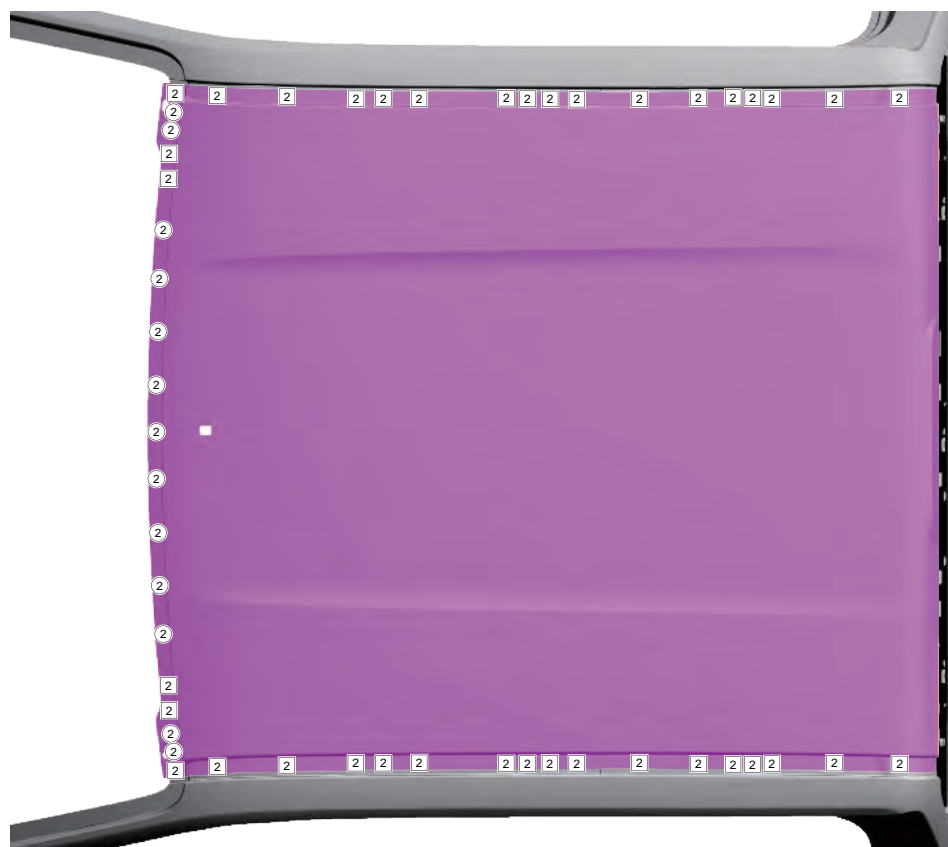
Installation :

1. Conduct tack welding to the roof support front panel, roof support center panel and the roof support rear panel.
2. Apply body sealer to the roof front panel, roof support front panel, roof support center panel, roof support rear panel and the roof rear reinforcement.

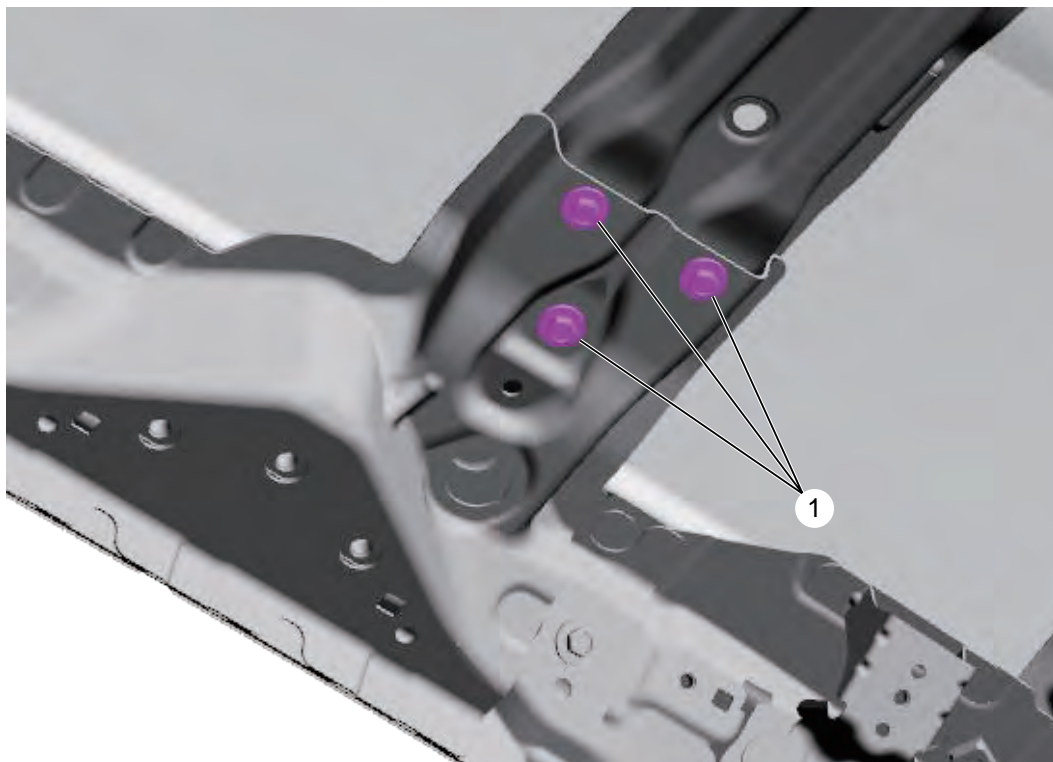


1. Apply body sealer.

3. Install the roof panel.
4. Conduct resistance spot weld and plug weld



5. Tighten the 6 bolts to specified torque.
Tightening torque: 8.4 N·m {0.8 kgf-m}



1. Bolt
