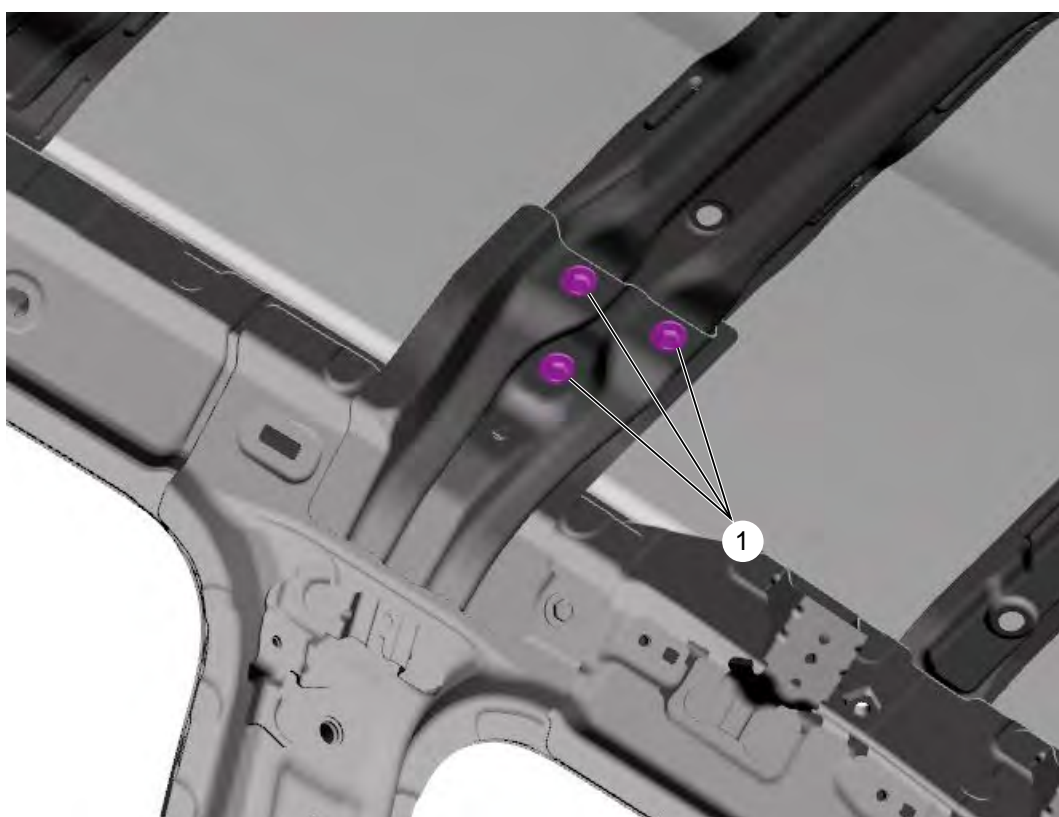


Roof panel Removal and Installation (for Crew Cab)



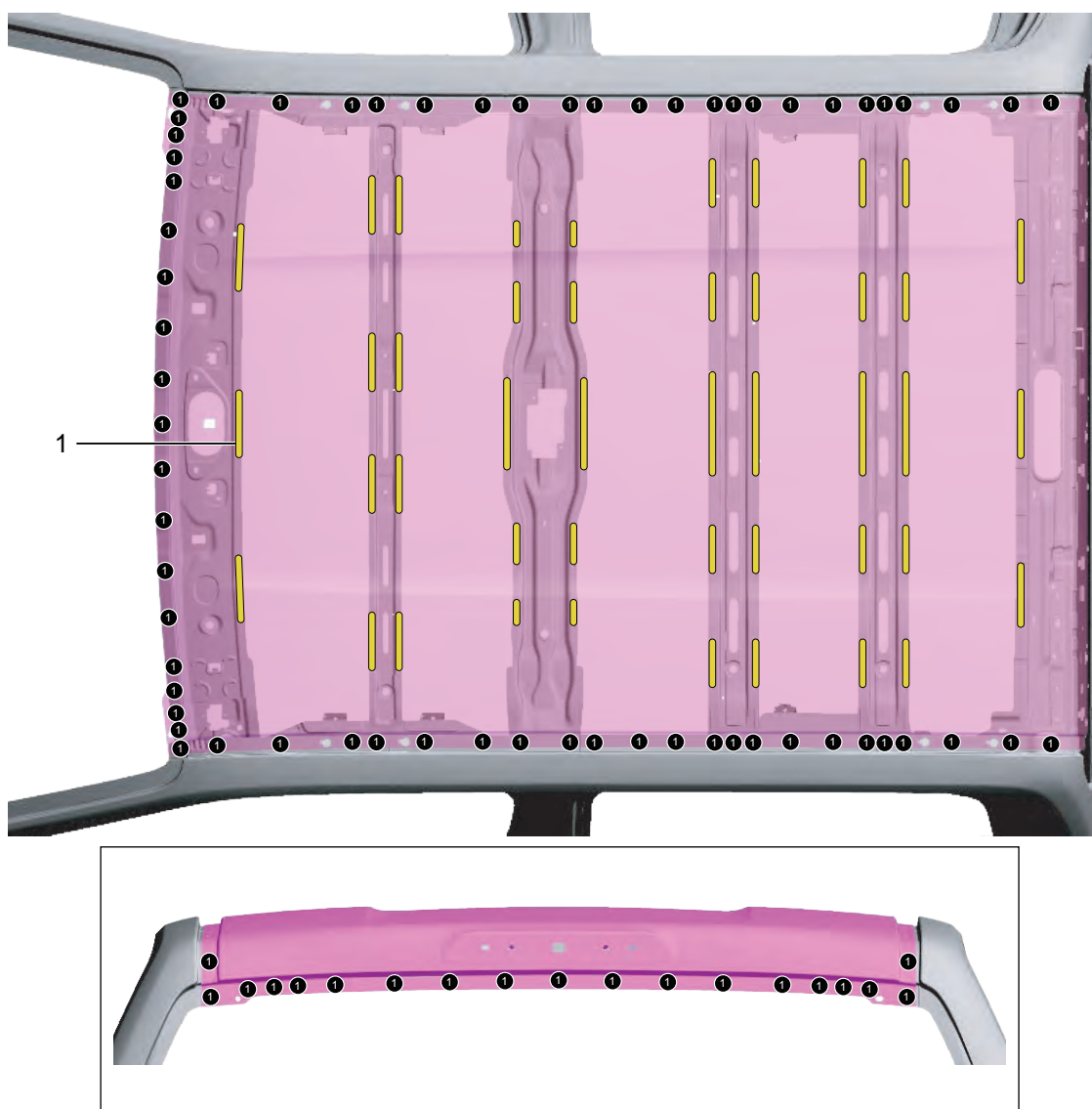
Removal :

1. Unscrew the 6 bolts.



1. Bolt
-

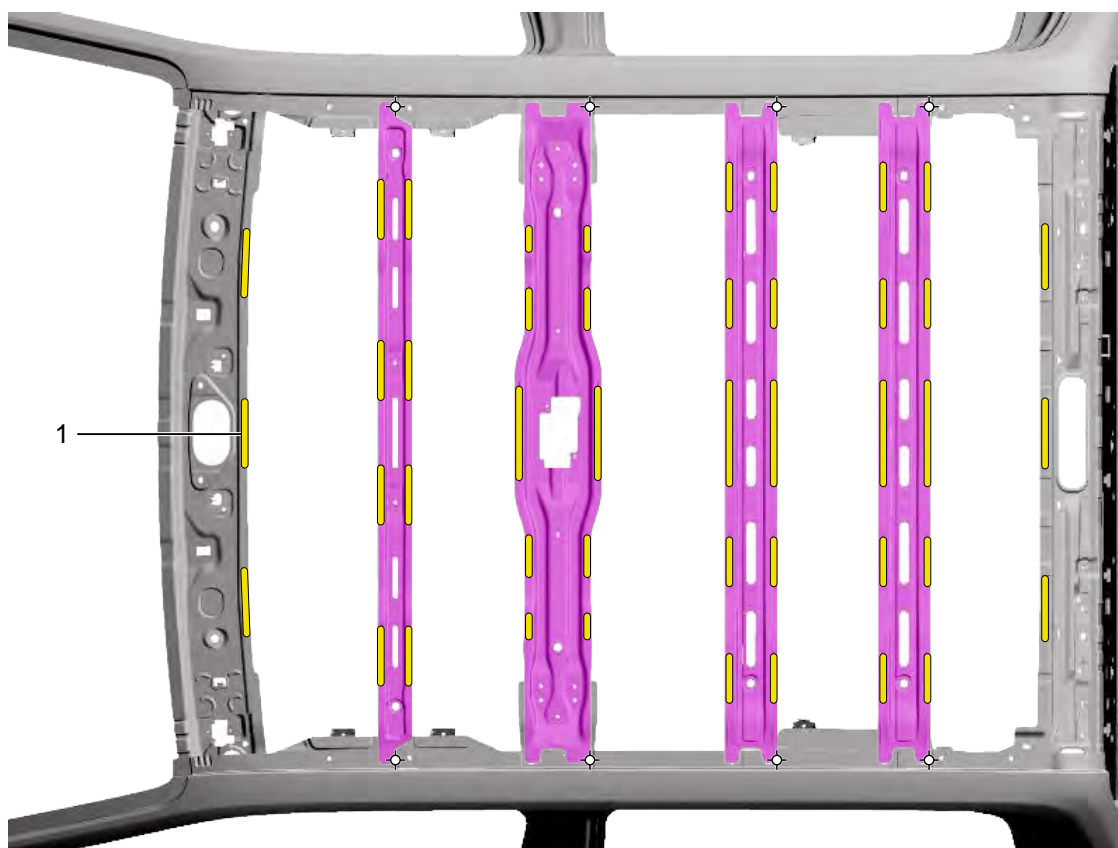
2. Drill out welding spots and remove the roof panel.



1. When heating around sealer application portion to detach body sealer, be sure that temperature of said portion does not reach 170 °C (338 °F).

Installation :

1. Conduct tack welding to the roof support front panel, roof support center panel and the 2 roof support rear panels.
2. Apply body sealer to the roof front panel, roof support front panel, roof support center panel, 2 roof support rear panels and the roof rear panel.

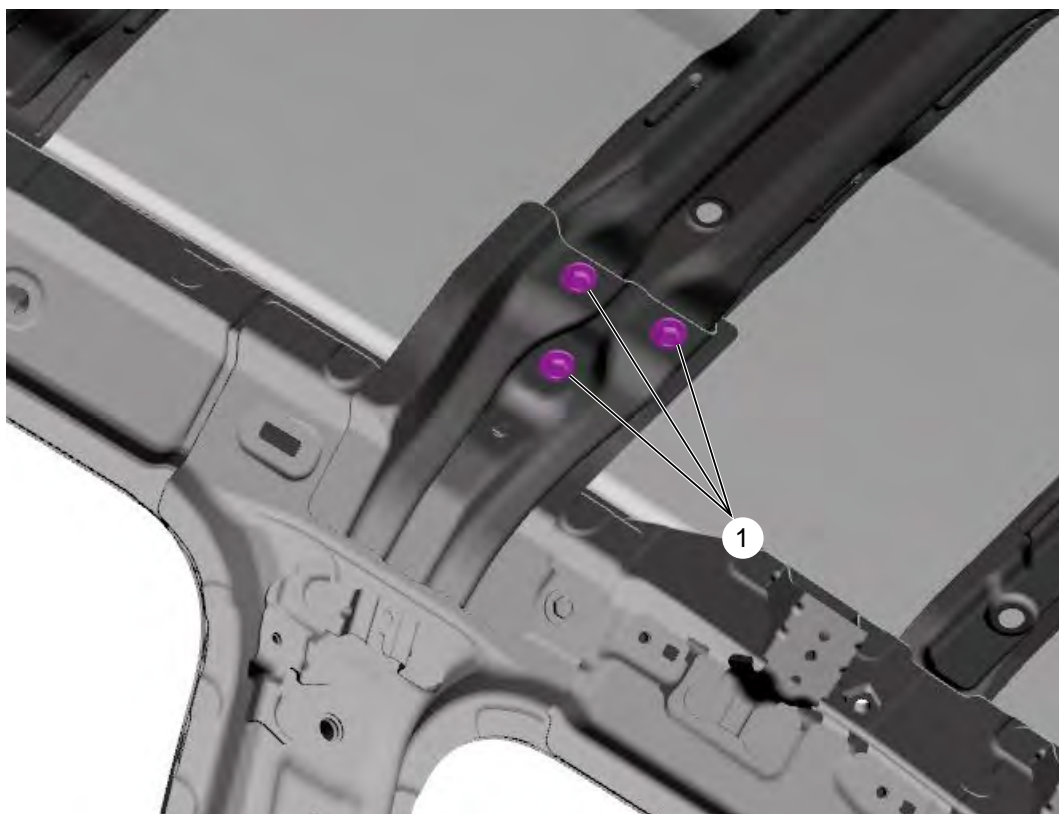


1. Apply body sealer.
-

3. Install the roof panel.
4. Conduct resistance spot weld and plug weld



5. Tighten the 6 bolts to specified torque.
Tightening torque: 8.4 N·m {0.8 kgf-m}



1. Bolt
-