

## Rear body assembly Removal and Installation (for Regular Cab)

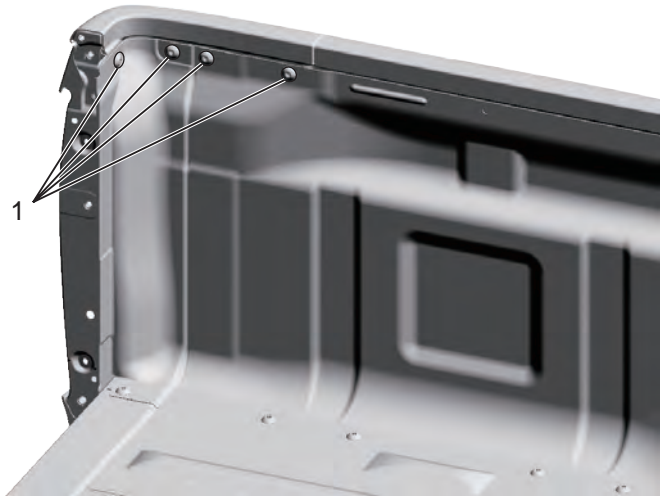


**Note :**

- Welding method and number of welding points are the same on both sides.

***Side gate panel Removal :***

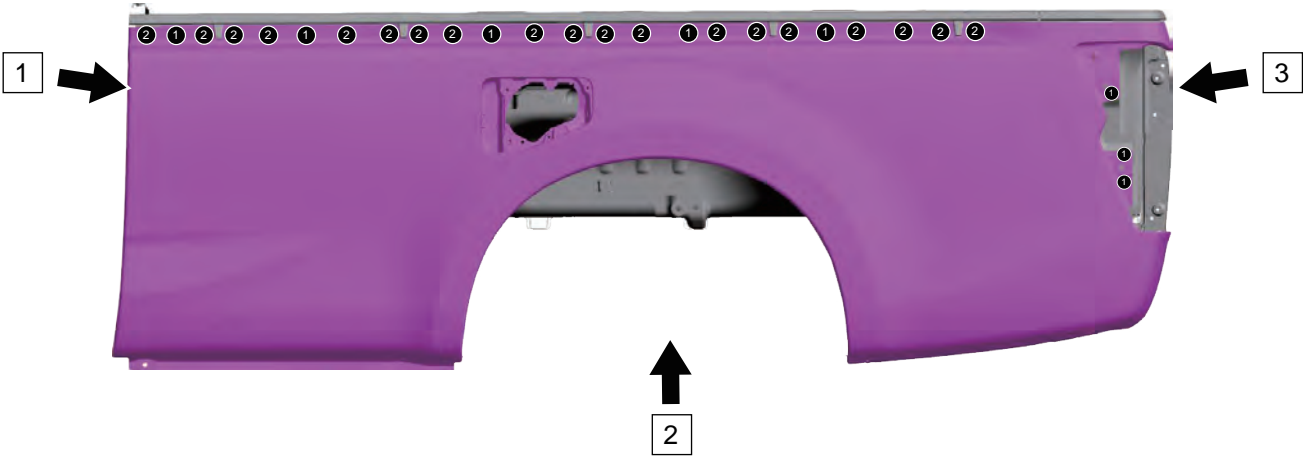
1. Unscrew the 6 bolts.



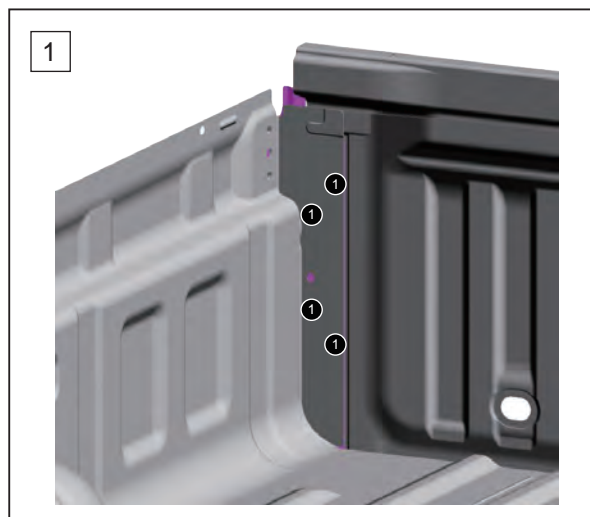
1. Bolt

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2. Drill out welding spots and remove the side gate panel.



3. Drill out welding spots and remove the rear body front filler.



1. Bolt

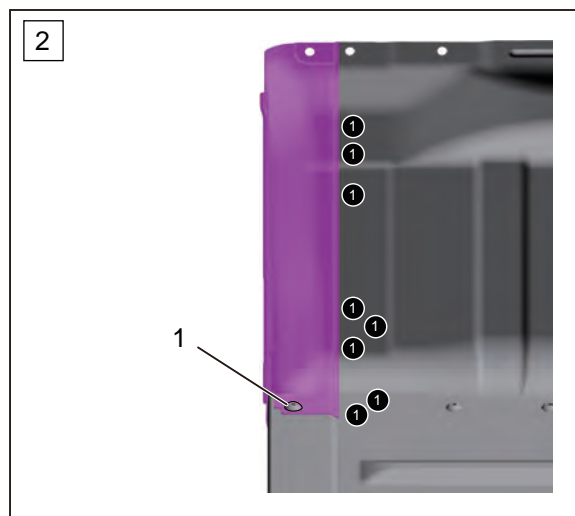
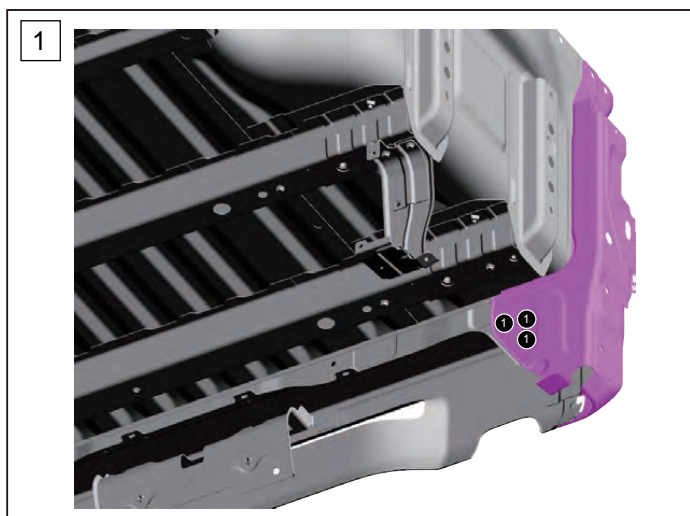
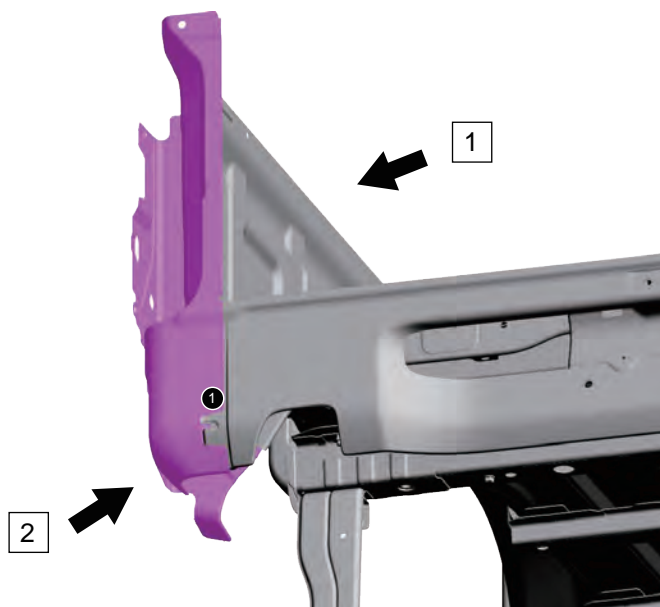
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4. Drill out welding spots and remove the rear corner panel.



*Rear corner panel Removal :*

1. Unscrew the bolt.
2. Drill out welding spots and remove the rear corner panel.

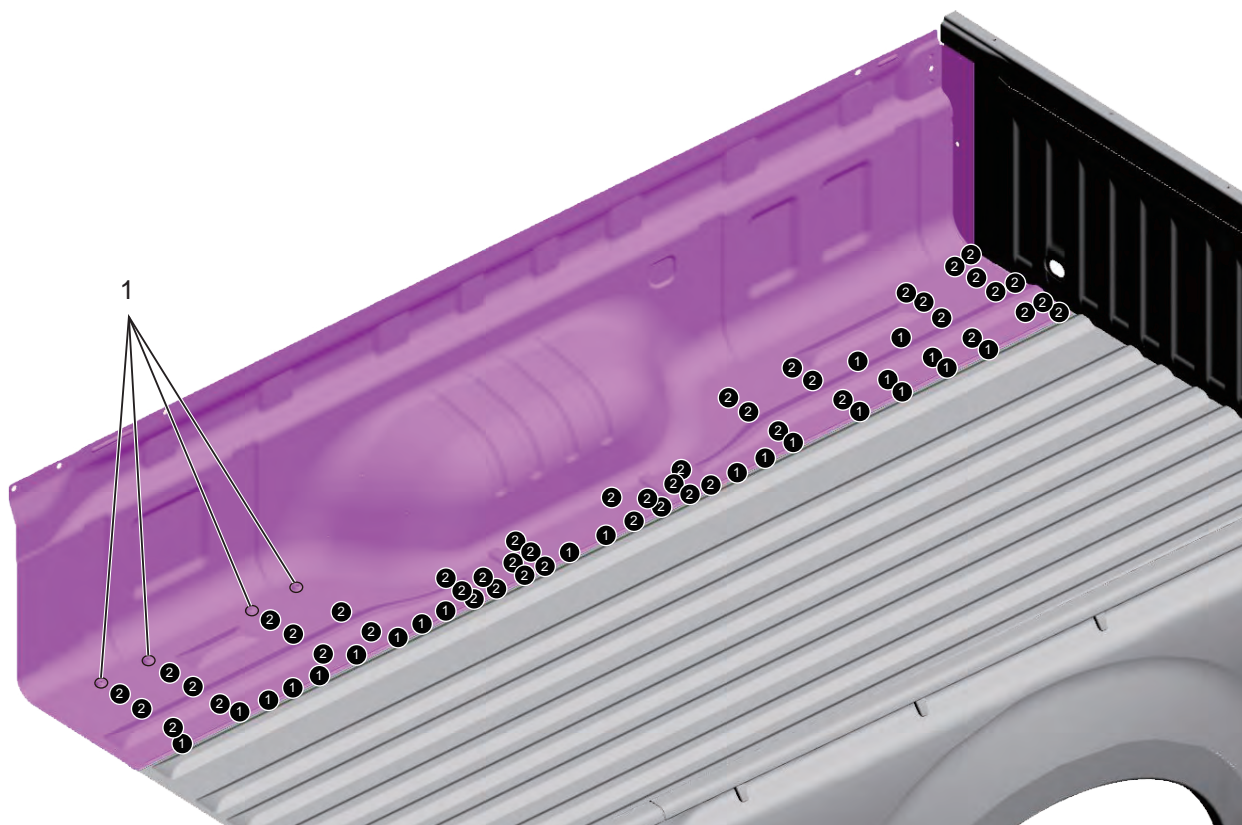


1. Bolt



*Rear body side inner panel Removal*

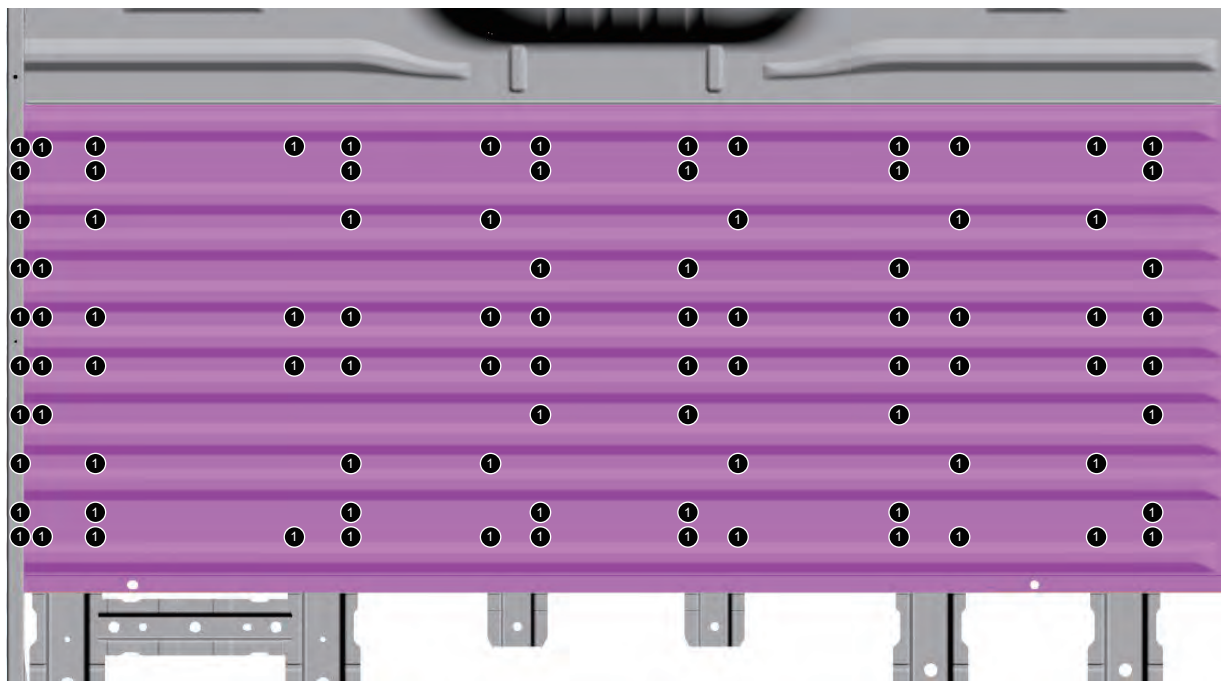
1. Unscrew the 5 bolts.
2. Drill out welding spots and remove the rear body side inner panel.



1. Bolt

*Rear body floor board panel Removal :*

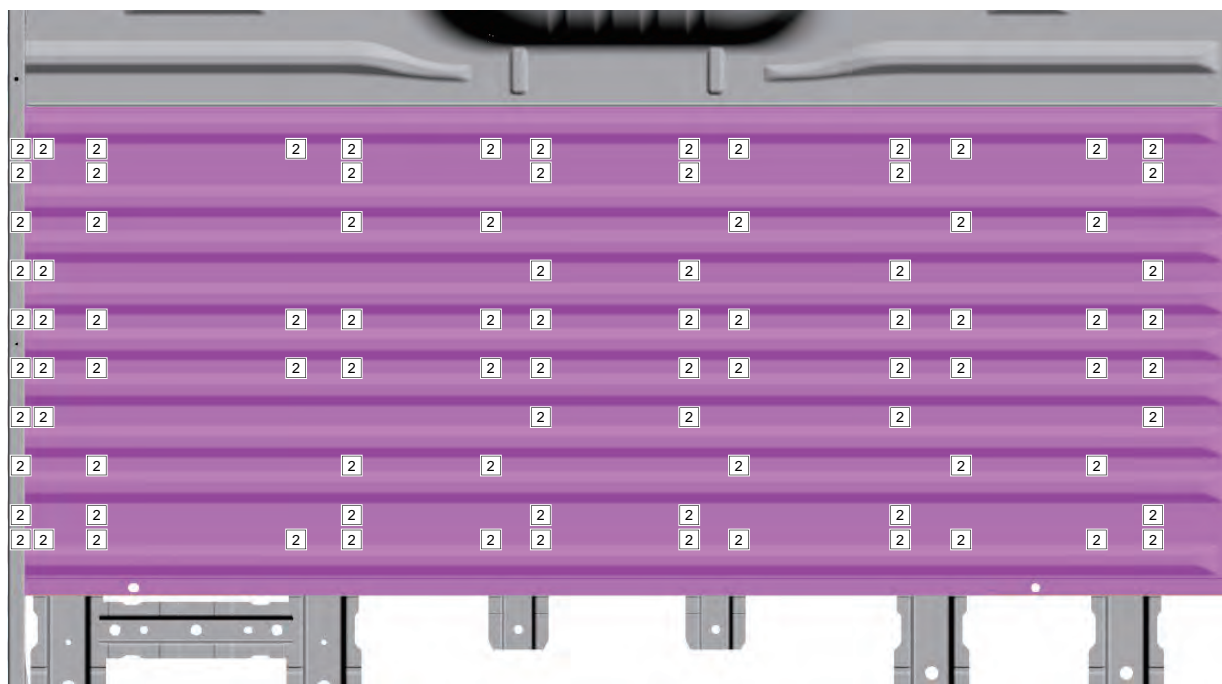
1. Drill out welding spots and remove the rear body floor board panel.





*Rear body floor board panel Installation :*

1. Install the rear body floor board panel.
2. Conduct resistance plug weld.

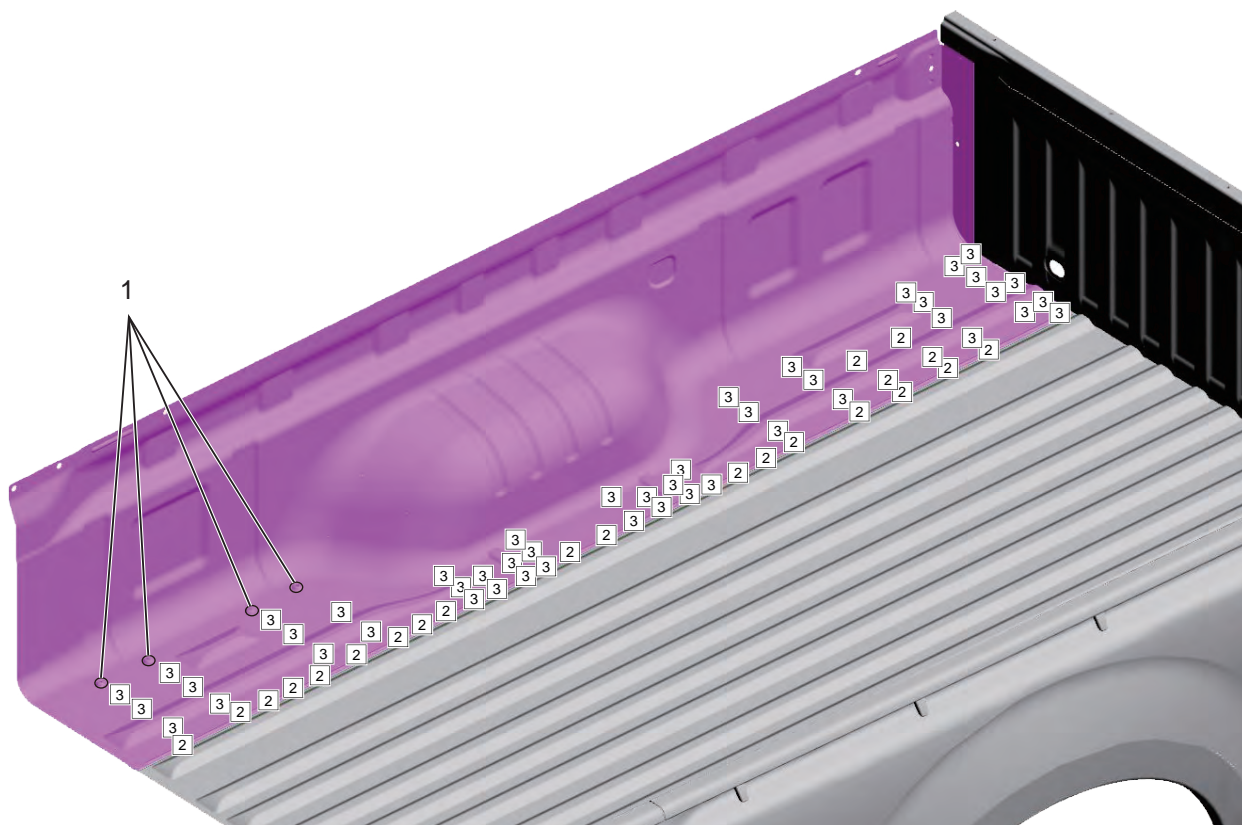


## 270 Body Structure

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### *Rear body side inner panel Installation :*

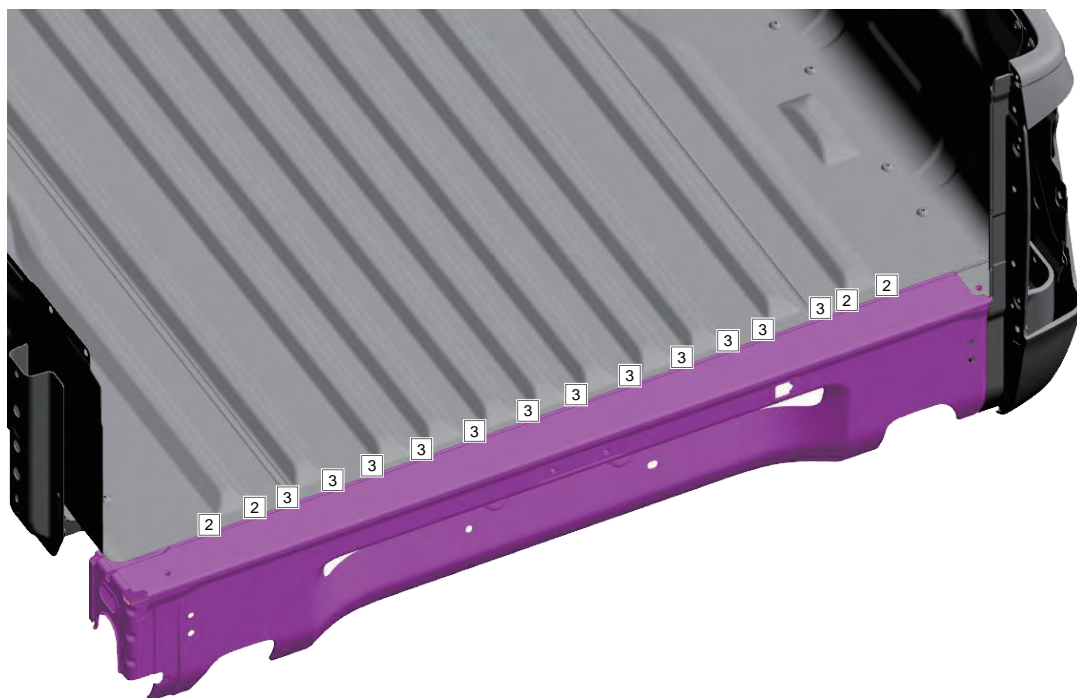
1. Install the rear body side inner panel.
2. Conduct resistance plug weld.



1. Bolt
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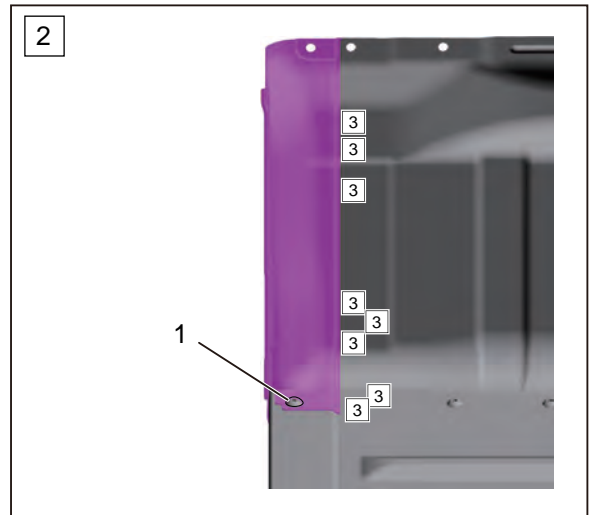
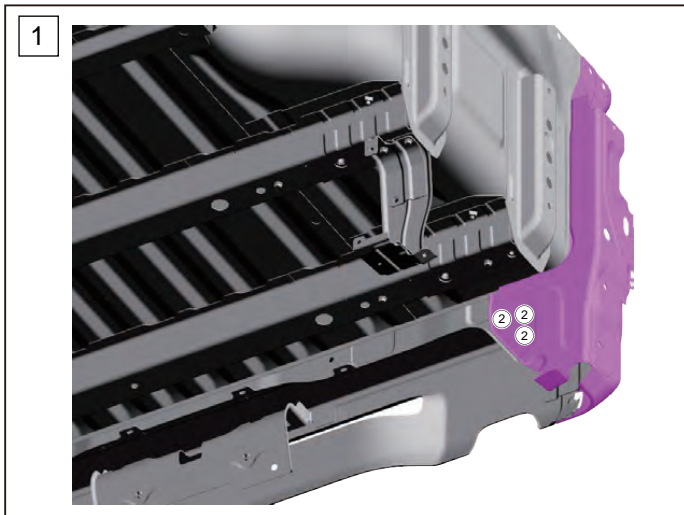
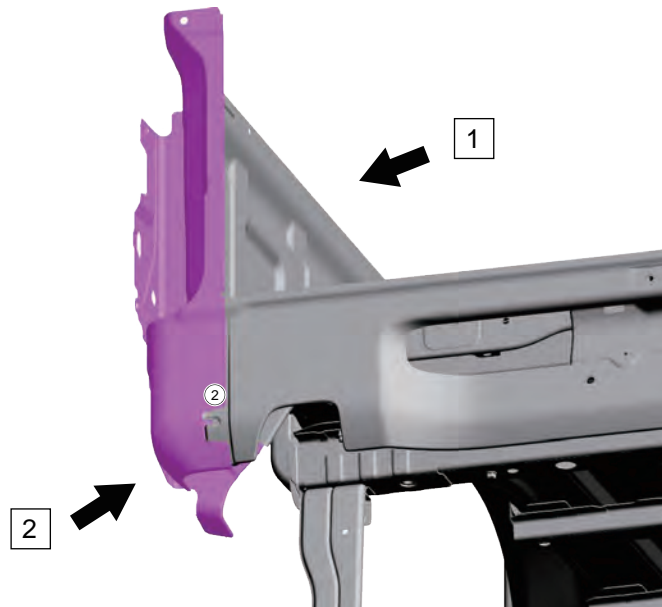
*Rear body rear end bolster Installation*

1. Install the rear body rear end bolster.
2. Conduct resistance plug weld.



*Rear corner panel Installation :*

1. Install the rear corner panel.
2. Conduct resistance spot weld and plug weld.
3. Tighten the bolt to specified torque.  
Tightening torque 13N\*m {1.3 kgf-m}



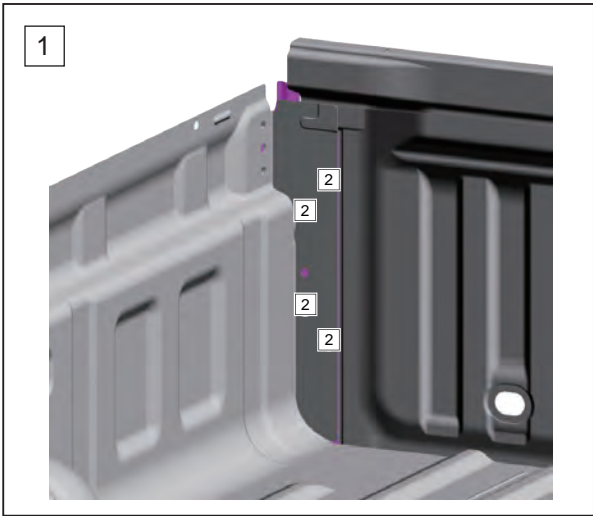
1. Bolt

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4. Install the rear corner panel.
5. Conduct resistance spot weld.

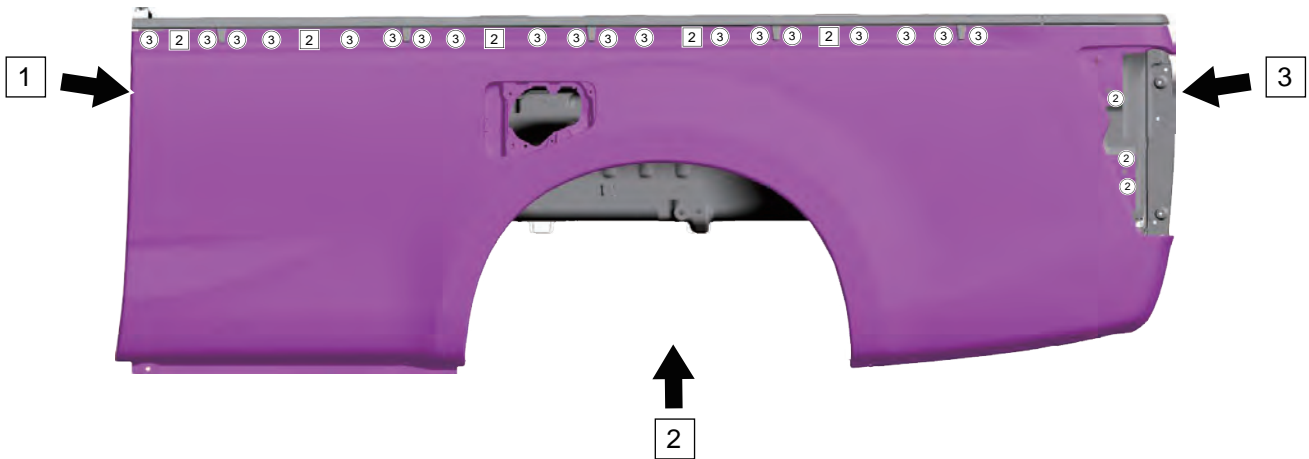


- 6. Install the rear body front filler.
- 7. Conduct resistance plug weld.

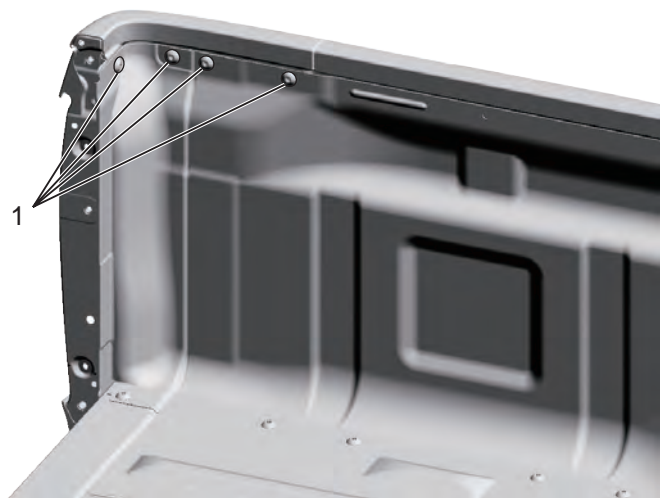


## 274 Body Structure

8. Install the side gate panel.
9. Conduct resistance spot weld and plug weld.



10. Tighten the 6 bolts to specified torque.  
Tightening torque 13N\*m {1.3 kgf-m}



1. Bolt