

### 1st cross member Removal and Installation

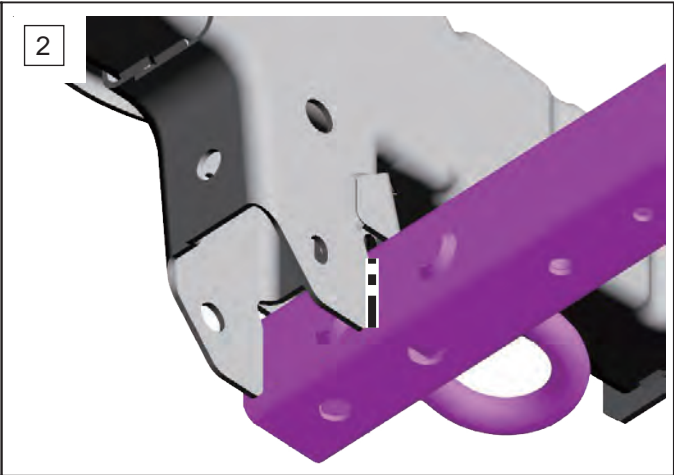
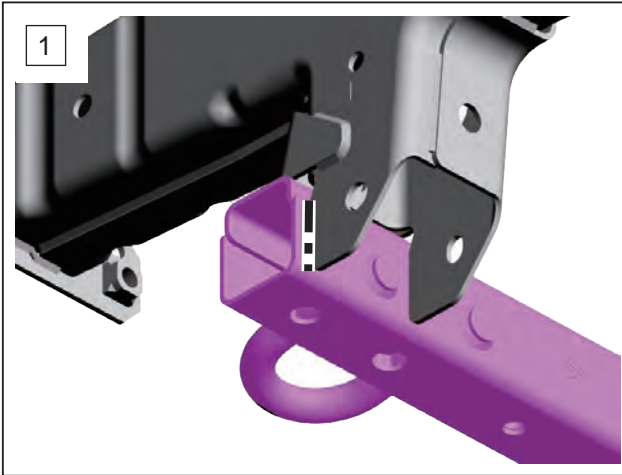
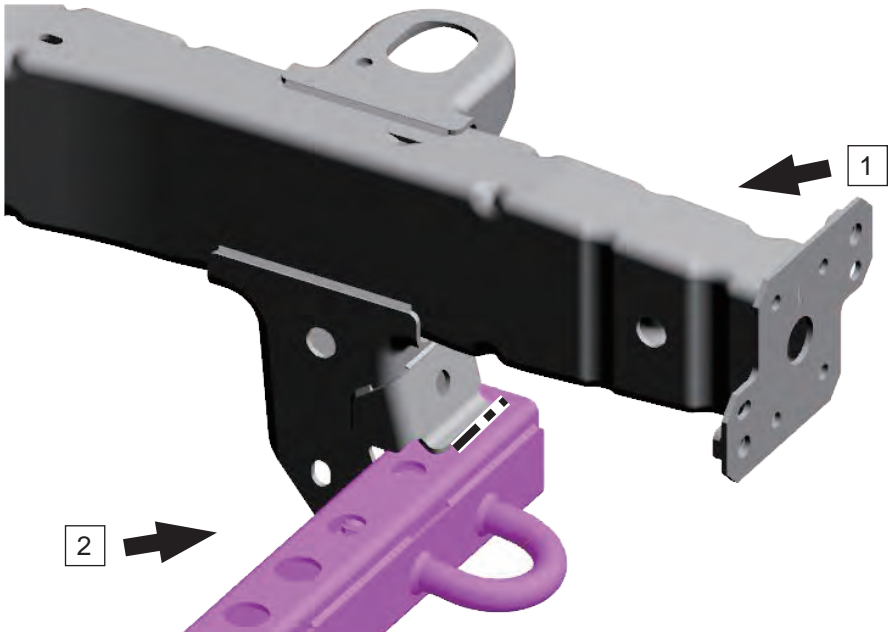


Note :

- Welding method is the same on both sides.

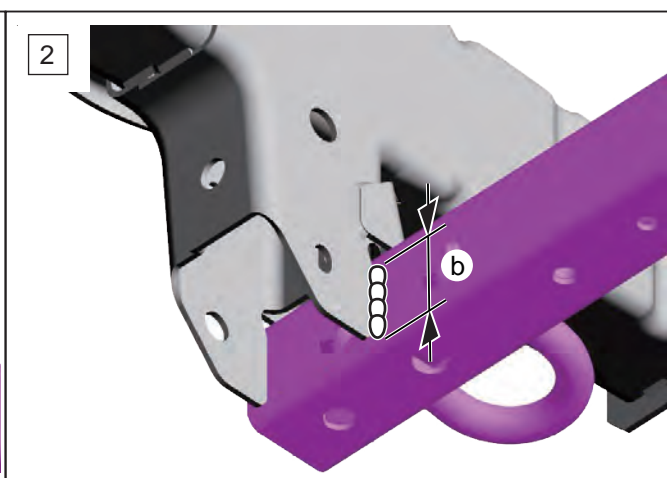
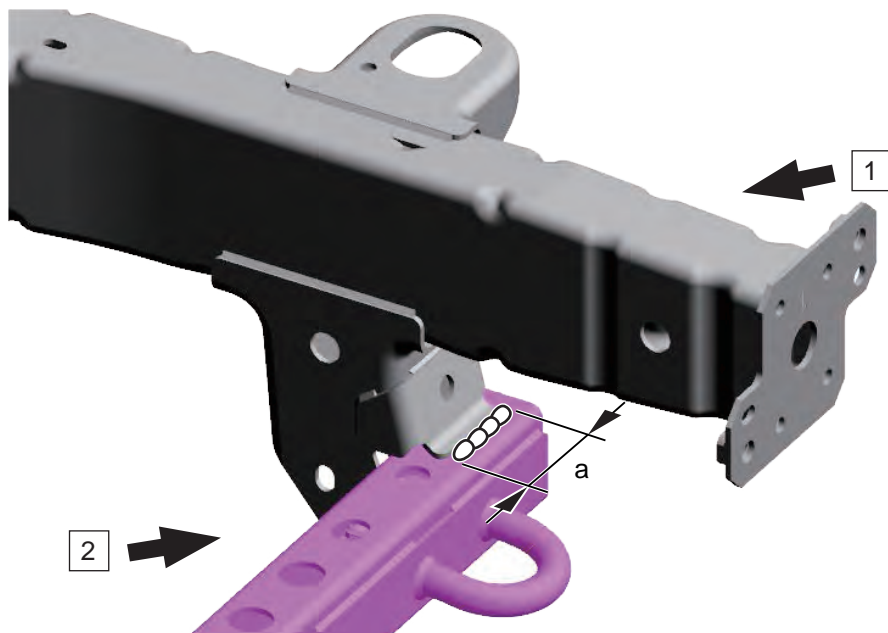
*Removal :*

1. Use a belt sander or the like, scrape off the rivet crimp to remove the 1st cross member.



### *Installation :*

1. Install the 1st cross member.
2. Conduct fillet weld.



- a. 25 mm {0.98 in}  
b. 28 mm {1.10 in}
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