

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
K00 DIAGNOSIS				
DTC READING BY DIAGNOSTIC TOOL The labor operation for DIAGNOSTIC TOOLS usage (K9999*-*~*) can be applied only when the diagnosis requires the NGS/WDS/PDS/IDS tester to read the Diagnostic Trouble Code for EC-AT system components.		K9999XDX	0.2	
K01 TRANSMISSION COMPLETE (AUTOMATIC TRANSMISSION)				
TRANSMISSION COMPLETE, OH	SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,Without i-stop,PCM cover with standard bolts	K0101AHX	10.9	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION COMPLETE, OH	[SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,With i-stop,PCM cover with standard bolts]	K0101BHX	11.0	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION COMPLETE, OH	SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,With i-stop,PCM cover with shear-off bolts	K0101CHX	11.1	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION COMPLETE, OH	SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with standard bolts	K0101DHX	13.1	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust

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TRANSMISSION COMPLETE, OH	[SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,With i-stop,PCM cover with standard bolts]	K0101EHX	13.2	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION COMPLETE, OH	SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,With i-stop,PCM cover with shear-off bolts	K0101FHX	13.3	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION COMPLETE, OH	SKYACTIV-G 2.0,With Coolant Control Valve,2WD	K0101SHX	11.5	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION COMPLETE, OH	SKYACTIV-G 2.0,With Coolant Control Valve,4WD	K0101THX	13.7	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION COMPLETE, OH	SKYACTIV-G 2.5,Without Coolant Control Valve,2WD,Without i-stop	K0101QHX	10.9	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION COMPLETE, OH	SKYACTIV-G 2.5,Without Coolant Control Valve,2WD,With i-stop	K0101GHX	11.0	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION COMPLETE, OH	SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with standard bolts	K0101HHX	13.1	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION COMPLETE, OH	[SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,With i-stop,PCM cover with standard bolts]	K0101JHX	13.2	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust

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TRANSMISSION COMPLETE, OH	SKYACTIV-G 2.5, Without Coolant Control Valve, 4WD, With i-stop, PCM cover with shear-off bolts	K0101KHX	13.3	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION COMPLETE, OH	SKYACTIV-G 2.5, With Coolant Control Valve, 2WD	K0101UHX	11.4	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION COMPLETE, OH	SKYACTIV-G 2.5, With Coolant Control Valve, 4WD	K0101RHX	13.8	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION COMPLETE, OH	SKYACTIV-G 2.5T, Without i-stop	K0101YHX	12.2	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION COMPLETE, OH	SKYACTIV-G 2.5T, With i-stop	K0101ZHX	12.3	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION COMPLETE, OH	SKYACTIV-D 2.2, Fuel injector (2pin type), 2WD, Without oil cooler No.2	K0101LHX	11.8	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION COMPLETE, OH	SKYACTIV-D 2.2, Fuel injector (2pin type), 2WD, With oil cooler No.2	K0101MHX	12.0	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION COMPLETE, OH	SKYACTIV-D 2.2, Fuel injector (2pin type), 4WD, Without oil cooler No.2	K0101NHX	13.0	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION COMPLETE, OH	SKYACTIV-D 2.2, Fuel injector (2pin type), 4WD, With oil cooler No.2	K0101PHX	13.1	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION COMPLETE, OH	SKYACTIV-D 2.2, Fuel injector (6pin type), 2WD	K0101VHX	11.8	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION COMPLETE, OH	SKYACTIV-D 2.2, Fuel injector (6pin type), 4WD	K0101WHX	13.0	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust

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TRANSMISSION COMPLETE, R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,Without i-stop,PCM cover with standard bolts	K0101ARX	4.9	◆Front crossmember assembly, R&R◆ Front drive shaft (M0101), D&C
TRANSMISSION COMPLETE, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,With i-stop,PCM cover with standard bolts]	K0101BRX	5.0	◆Front crossmember assembly, R&R◆ Front drive shaft (M0101), D&C
TRANSMISSION COMPLETE, R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,With i-stop,PCM cover with shear-off bolts	K0101CRX	5.1	◆Front crossmember assembly, R&R◆ Front drive shaft (M0101), D&C
TRANSMISSION COMPLETE, R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with standard bolts	K0101DRX	7.0	◆Propeller shaft assembly (L0101), R&R◆Front crossmember assembly, R&R◆Front drive shaft (M0101), R&R [Right side]◆Front drive shaft (M0101), D&C [Left side]◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Warm up three way catalytic converter]◆Transfer complete (K0102), R&R
TRANSMISSION COMPLETE, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,With i-stop,PCM cover with standard bolts]	K0101ERX	7.1	◆Propeller shaft assembly (L0101), R&R◆Front crossmember assembly, R&R◆Front drive shaft (M0101), R&R [Right side]◆Front drive shaft (M0101), D&C [Left side]◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Warm up three way catalytic converter]◆Transfer complete (K0102), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
TRANSMISSION COMPLETE, R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,With i-stop,PCM cover with shear-off bolts	K0101FRX	7.2	◆Propeller shaft assembly (L0101), R&R◆Front crossmember assembly, R&R◆Front drive shaft (M0101), R&R [Right side]◆Front drive shaft (M0101), D&C [Left side]◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Warm up three way catalytic converter]◆Transfer complete (K0102), R&R
TRANSMISSION COMPLETE, R&R	SKYACTIV-G 2.0,With Coolant Control Valve,2WD	K0101SRX	5.3	◆Front crossmember assembly, R&R◆Front drive shaft (M0101), D&C
TRANSMISSION COMPLETE, R&R	SKYACTIV-G 2.0,With Coolant Control Valve,4WD	K0101TRX	7.4	◆Propeller shaft assembly (L0101), R&R◆Front crossmember assembly, R&R◆Front drive shaft (M0101), R&R [Right side]◆Front drive shaft (M0101), D&C [Left side]◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Warm up three way catalytic converter]◆Transfer complete (K0102), R&R
TRANSMISSION COMPLETE, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,2WD,Without i-stop	K0101QRX	4.9	◆Front crossmember assembly, R&R◆Front drive shaft (M0101), D&C
TRANSMISSION COMPLETE, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,2WD,With i-stop	K0101GRX	5.0	◆Front crossmember assembly, R&R◆Front drive shaft (M0101), D&C

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
TRANSMISSION COMPLETE, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with standard bolts	K0101HRX	7.0	◆Propeller shaft assembly (L0101), R&R◆Front crossmember assembly, R&R◆Front drive shaft (M0101), R&R [Right side]◆Front drive shaft (M0101), D&C [Left side]◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Warm up three way catalytic converter]◆Transfer complete (K0102), R&R
TRANSMISSION COMPLETE, R&R	[SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,With i-stop,PCM cover with standard bolts]	K0101JRX	7.1	◆Propeller shaft assembly (L0101), R&R◆Front crossmember assembly, R&R◆Front drive shaft (M0101), R&R [Right side]◆Front drive shaft (M0101), D&C [Left side]◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Warm up three way catalytic converter]◆Transfer complete (K0102), R&R
TRANSMISSION COMPLETE, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,With i-stop,PCM cover with shear-off bolts	K0101KRX	7.2	◆Propeller shaft assembly (L0101), R&R◆Front crossmember assembly, R&R◆Front drive shaft (M0101), R&R [Right side]◆Front drive shaft (M0101), D&C [Left side]◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Warm up three way catalytic converter]◆Transfer complete (K0102), R&R
TRANSMISSION COMPLETE, R&R	SKYACTIV-G 2.5,With Coolant Control Valve,2WD	K0101URX	5.2	◆Front crossmember assembly, R&R◆Front drive shaft (M0101), D&C

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TRANSMISSION COMPLETE, R&R	SKYACTIV-G 2.5,With Coolant Control Valve,4WD	K0101RRX	7.6	◆Propeller shaft assembly (L0101), R&R◆Front crossmember assembly, R&R◆Front drive shaft (M0101), R&R [Right side]◆Front drive shaft (M0101), D&C [Left side]◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R◆Transfer complete (K0102), R&R
TRANSMISSION COMPLETE, R&R	SKYACTIV-G 2.5T,Without i-stop	K0101YRX	6.2	◆Propeller shaft assembly (L0101), R&R◆Front crossmember assembly, R&R◆Front drive shaft (M0101), R&R [Right side]◆Front drive shaft (M0101), D&C [Left side]◆Transfer complete (K0102), R&R
TRANSMISSION COMPLETE, R&R	SKYACTIV-G 2.5T,With i-stop	K0101ZRX	6.3	◆Propeller shaft assembly (L0101), R&R◆Front crossmember assembly, R&R◆Front drive shaft (M0101), R&R [Right side]◆Front drive shaft (M0101), D&C [Left side]◆Transfer complete (K0102), R&R
TRANSMISSION COMPLETE, R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),2WD,Without oil cooler No.2	K0101LRX	5.5	◆Front crossmember assembly, R&R◆Front drive shaft (M0101), D&C
TRANSMISSION COMPLETE, R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),2WD,With oil cooler No.2	K0101MRX	5.6	◆Front crossmember assembly, R&R◆Front drive shaft (M0101), D&C

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
TRANSMISSION COMPLETE, R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),4WD,Without oil cooler No.2	K0101NRX	6.7	◆Propeller shaft assembly (L0101), R&R◆Front crossmember assembly, R&R◆Front drive shaft (M0101), R&R [Right side]◆Front drive shaft (M0101), D&C [Left side]◆Transfer complete (K0102), R&R
TRANSMISSION COMPLETE, R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),4WD,With oil cooler No.2	K0101PRX	6.8	◆Propeller shaft assembly (L0101), R&R◆Front crossmember assembly, R&R◆Front drive shaft (M0101), R&R [Right side]◆Front drive shaft (M0101), D&C [Left side]◆Transfer complete (K0102), R&R
TRANSMISSION COMPLETE, R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),2WD	K0101VRX	5.5	◆Front crossmember assembly, R&R◆Front drive shaft (M0101), D&C
TRANSMISSION COMPLETE, R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),4WD	K0101WRX	6.8	◆Propeller shaft assembly (L0101), R&R◆Front crossmember assembly, R&R◆Front drive shaft (M0101), R&R [Right side]◆Front drive shaft (M0101), D&C [Left side]◆Transfer complete (K0102), R&R
TRANSFER COMPLETE, OH	[SKYACTIV-G 2.0,Without Coolant Control Valve]/[SKYACTIV-G 2.0,With Coolant Control Valve]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation]	K0102AHX	6.0	◆Transfer complete (K0102), R&R◆Bearing pre-load, Adjust

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TRANSFER COMPLETE, OH	SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation	K0102BHX	6.2	◆Transfer complete (K0102), R&R◆Bearing pre-load, Adjust
TRANSFER COMPLETE, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,Without i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]	K0102ARX	4.0	◆Propeller shaft assembly (L0101), R&R◆Front crossmember assembly, R&R◆Front drive shaft (M0101), R&R [Right side]◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Warm up three way catalytic converter]
TRANSFER COMPLETE, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,With i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,With i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]	K0102BRX	4.1	◆Propeller shaft assembly (L0101), R&R◆Front crossmember assembly, R&R◆Front drive shaft (M0101), R&R [Right side]◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Warm up three way catalytic converter]
TRANSFER COMPLETE, R&R	SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,Without i-ELOOP system	K0102FRX	4.2	◆Propeller shaft assembly (L0101), R&R◆Front crossmember assembly, R&R◆Front drive shaft (M0101), R&R [Right side]◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
TRANSFER COMPLETE, R&R	SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,With i-ELOOP system	K0102DRX	4.3	◆Propeller shaft assembly (L0101), R&R◆Front crossmember assembly, R&R◆Front drive shaft (M0101), R&R [Right side]◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R
TRANSFER COMPLETE, R&R	SKYACTIV-G 2.5T	K0102JRX	3.2	◆Propeller shaft assembly (L0101), R&R◆Front crossmember assembly, R&R◆Front drive shaft (M0101), R&R [Right side]
TRANSFER COMPLETE, R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),Without oil cooler No.2	K0102ERX	3.0	◆Propeller shaft assembly (L0101), R&R◆Front crossmember assembly, R&R◆Front drive shaft (M0101), R&R [Right side]
TRANSFER COMPLETE, R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),With oil cooler No.2	K0102CRX	3.1	◆Propeller shaft assembly (L0101), R&R◆Front crossmember assembly, R&R◆Front drive shaft (M0101), R&R [Right side]
TRANSFER COMPLETE, R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system	K0102GRX	3.0	◆Propeller shaft assembly (L0101), R&R◆Front crossmember assembly, R&R◆Front drive shaft (M0101), R&R [Right side]
TRANSFER COMPLETE, R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system	K0102HRX	3.2	◆Propeller shaft assembly (L0101), R&R◆Front crossmember assembly, R&R◆Front drive shaft (M0101), R&R [Right side]

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
K02 TRANSMISSION CASE (AUTOMATIC TRANSMISSION)				
TORQUE CONVERTER HOUSING, R&R	SKYACTIV-G 2.0, Without Coolant Control Valve, 2WD, Without i-stop, PCM cover with standard bolts	K0201ARX	6.9	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TORQUE CONVERTER HOUSING, R&R	[SKYACTIV-G 2.0, Without Coolant Control Valve, 2WD, Without i-stop, PCM cover with shear-off bolts]/[SKYACTIV-G 2.0, Without Coolant Control Valve, 2WD, With i-stop, PCM cover with standard bolts]	K0201BRX	7.0	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TORQUE CONVERTER HOUSING, R&R	SKYACTIV-G 2.0, Without Coolant Control Valve, 2WD, With i-stop, PCM cover with shear-off bolts	K0201CRX	7.1	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TORQUE CONVERTER HOUSING, R&R	SKYACTIV-G 2.0, Without Coolant Control Valve, 4WD, Without i-stop, PCM cover with standard bolts	K0201DRX	9.0	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TORQUE CONVERTER HOUSING, R&R	[SKYACTIV-G 2.0, Without Coolant Control Valve, 4WD, Without i-stop, PCM cover with shear-off bolts]/[SKYACTIV-G 2.0, Without Coolant Control Valve, 4WD, With i-stop, PCM cover with standard bolts]	K0201ERX	9.1	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TORQUE CONVERTER HOUSING, R&R	SKYACTIV-G 2.0, Without Coolant Control Valve, 4WD, With i-stop, PCM cover with shear-off bolts	K0201FRX	9.2	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TORQUE CONVERTER HOUSING, R&R	SKYACTIV-G 2.0, With Coolant Control Valve, 2WD	K0201SRX	7.5	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust

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TORQUE CONVERTER HOUSING, R&R	SKYACTIV-G 2.0,With Coolant Control Valve,4WD	K0201TRX	9.6	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TORQUE CONVERTER HOUSING, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,2WD,Without i-stop	K0201QRX	6.9	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TORQUE CONVERTER HOUSING, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,2WD,With i-stop	K0201GRX	7.0	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TORQUE CONVERTER HOUSING, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with standard bolts	K0201HRX	9.0	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TORQUE CONVERTER HOUSING, R&R	[SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,With i-stop,PCM cover with standard bolts]	K0201JRX	9.1	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TORQUE CONVERTER HOUSING, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,With i-stop,PCM cover with shear-off bolts	K0201KRX	9.2	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TORQUE CONVERTER HOUSING, R&R	SKYACTIV-G 2.5,With Coolant Control Valve,2WD	K0201URX	7.4	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TORQUE CONVERTER HOUSING, R&R	SKYACTIV-G 2.5,With Coolant Control Valve,4WD	K0201RRX	9.8	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TORQUE CONVERTER HOUSING, R&R	SKYACTIV-G 2.5T,Without i-stop	K0201YRX	8.1	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust

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TORQUE CONVERTER HOUSING, R&R	SKYACTIV-G 2.5T, With i-stop	K0201ZRX	8.2	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TORQUE CONVERTER HOUSING, R&R	SKYACTIV-D 2.2, Fuel injector (2pin type), 2WD, Without oil cooler No.2	K0201LRX	7.7	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TORQUE CONVERTER HOUSING, R&R	SKYACTIV-D 2.2, Fuel injector (2pin type), 2WD, With oil cooler No.2	K0201MRX	7.9	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TORQUE CONVERTER HOUSING, R&R	SKYACTIV-D 2.2, Fuel injector (2pin type), 4WD, Without oil cooler No.2	K0201NRX	8.9	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TORQUE CONVERTER HOUSING, R&R	SKYACTIV-D 2.2, Fuel injector (2pin type), 4WD, With oil cooler No.2	K0201PRX	9.0	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TORQUE CONVERTER HOUSING, R&R	SKYACTIV-D 2.2, Fuel injector (6pin type), 2WD	K0201VRX	7.7	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TORQUE CONVERTER HOUSING, R&R	SKYACTIV-D 2.2, Fuel injector (6pin type), 4WD	K0201WRX	8.9	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
OIL SEAL [OIL PUMP FRONT], R&R	SKYACTIV-G 2.0, Without Coolant Control Valve, 2WD, Without i-stop, PCM cover with standard bolts	K0202ARX	5.6	◆Transmission complete (K0101), R&R
OIL SEAL [OIL PUMP FRONT], R&R	[SKYACTIV-G 2.0, Without Coolant Control Valve, 2WD, Without i-stop, PCM cover with shear-off bolts]/[SKYACTIV-G 2.0, Without Coolant Control Valve, 2WD, With i-stop, PCM cover with standard bolts]	K0202BRX	5.7	◆Transmission complete (K0101), R&R

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OIL SEAL [OIL PUMP FRONT], R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,With i-stop,PCM cover with shear-off bolts	K0202CRX	5.8	◆Transmission complete (K0101), R&R
OIL SEAL [OIL PUMP FRONT], R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with standard bolts	K0202DRX	7.8	◆Transmission complete (K0101), R&R
OIL SEAL [OIL PUMP FRONT], R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,With i-stop,PCM cover with standard bolts]	K0202ERX	7.9	◆Transmission complete (K0101), R&R
OIL SEAL [OIL PUMP FRONT], R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,With i-stop,PCM cover with shear-off bolts	K0202FRX	8.0	◆Transmission complete (K0101), R&R
OIL SEAL [OIL PUMP FRONT], R&R	SKYACTIV-G 2.0,With Coolant Control Valve,2WD	K0202SRX	6.2	◆Transmission complete (K0101), R&R
OIL SEAL [OIL PUMP FRONT], R&R	SKYACTIV-G 2.0,With Coolant Control Valve,4WD	K0202TRX	8.4	◆Transmission complete (K0101), R&R
OIL SEAL [OIL PUMP FRONT], R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,2WD,Without i-stop	K0202QRX	5.6	◆Transmission complete (K0101), R&R
OIL SEAL [OIL PUMP FRONT], R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,2WD,With i-stop	K0202GRX	5.7	◆Transmission complete (K0101), R&R
OIL SEAL [OIL PUMP FRONT], R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with standard bolts	K0202HRX	7.8	◆Transmission complete (K0101), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
OIL SEAL [OIL PUMP FRONT], R&R	[SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,With i-stop,PCM cover with standard bolts]	K0202JRX	7.9	◆Transmission complete (K0101), R&R
OIL SEAL [OIL PUMP FRONT], R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,With i-stop,PCM cover with shear-off bolts	K0202KRX	8.0	◆Transmission complete (K0101), R&R
OIL SEAL [OIL PUMP FRONT], R&R	SKYACTIV-G 2.5,With Coolant Control Valve,2WD	K0202URX	6.1	◆Transmission complete (K0101), R&R
OIL SEAL [OIL PUMP FRONT], R&R	SKYACTIV-G 2.5,With Coolant Control Valve,4WD	K0202RRX	8.5	◆Transmission complete (K0101), R&R
OIL SEAL [OIL PUMP FRONT], R&R	SKYACTIV-G 2.5T,Without i-stop	K0202YRX	6.9	◆Transmission complete (K0101), R&R
OIL SEAL [OIL PUMP FRONT], R&R	SKYACTIV-G 2.5T,With i-stop	K0202ZRX	7.0	◆Transmission complete (K0101), R&R
OIL SEAL [OIL PUMP FRONT], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),2WD,Without oil cooler No.2	K0202LRX	6.5	◆Transmission complete (K0101), R&R
OIL SEAL [OIL PUMP FRONT], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),2WD,With oil cooler No.2	K0202MRX	6.6	◆Transmission complete (K0101), R&R
OIL SEAL [OIL PUMP FRONT], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),4WD,Without oil cooler No.2	K0202NRX	7.6	◆Transmission complete (K0101), R&R
OIL SEAL [OIL PUMP FRONT], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),4WD,With oil cooler No.2	K0202PRX	7.8	◆Transmission complete (K0101), R&R
OIL SEAL [OIL PUMP FRONT], R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),2WD	K0202VRX	6.4	◆Transmission complete (K0101), R&R
OIL SEAL [OIL PUMP FRONT], R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),4WD	K0202WRX	7.7	◆Transmission complete (K0101), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
TRANSMISSION CASE, R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,Without i-stop,PCM cover with standard bolts	K0203ARX	8.0	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION CASE, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,With i-stop,PCM cover with standard bolts]	K0203BRX	8.1	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION CASE, R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,With i-stop,PCM cover with shear-off bolts	K0203CRX	8.1	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION CASE, R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with standard bolts	K0203DRX	10.1	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION CASE, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,With i-stop,PCM cover with standard bolts]	K0203ERX	10.2	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION CASE, R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,With i-stop,PCM cover with shear-off bolts	K0203FRX	10.3	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION CASE, R&R	SKYACTIV-G 2.0,With Coolant Control Valve,2WD	K0203SRX	8.5	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
TRANSMISSION CASE, R&R	SKYACTIV-G 2.0,With Coolant Control Valve,4WD	K0203TRX	10.7	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION CASE, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,2WD,Without i-stop	K0203QRX	7.9	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION CASE, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,2WD,With i-stop	K0203GRX	8.0	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION CASE, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with standard bolts	K0203HRX	10.1	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION CASE, R&R	[SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,With i-stop,PCM cover with standard bolts]	K0203JRX	10.2	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION CASE, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,With i-stop,PCM cover with shear-off bolts	K0203KRX	10.3	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION CASE, R&R	SKYACTIV-G 2.5,With Coolant Control Valve,2WD	K0203URX	8.5	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION CASE, R&R	SKYACTIV-G 2.5,With Coolant Control Valve,4WD	K0203RRX	10.8	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION CASE, R&R	SKYACTIV-G 2.5T,Without i-stop	K0203YRX	9.2	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
TRANSMISSION CASE, R&R	SKYACTIV-G 2.5T, With i-stop	K0203ZRX	9.3	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION CASE, R&R	SKYACTIV-D 2.2, Fuel injector (2pin type), 2WD, Without oil cooler No.2	K0203LRX	8.8	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION CASE, R&R	SKYACTIV-D 2.2, Fuel injector (2pin type), 2WD, With oil cooler No.2	K0203MRX	9.0	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION CASE, R&R	SKYACTIV-D 2.2, Fuel injector (2pin type), 4WD, Without oil cooler No.2	K0203NRX	10.0	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION CASE, R&R	SKYACTIV-D 2.2, Fuel injector (2pin type), 4WD, With oil cooler No.2	K0203PRX	10.1	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION CASE, R&R	SKYACTIV-D 2.2, Fuel injector (6pin type), 2WD	K0203VRX	8.7	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
TRANSMISSION CASE, R&R	SKYACTIV-D 2.2, Fuel injector (6pin type), 4WD	K0203WRX	10.0	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
OIL PAN AND/OR GASKET, R&R		K0205XRX	0.8	
TRANSFER CASE, R&R	[Front carrier and drive gear case, SKYACTIV-G 2.0, Without Coolant Control Valve]/[Front carrier and drive gear case, SKYACTIV-G 2.0, With Coolant Control Valve]/[Front carrier and drive gear case, SKYACTIV-G 2.5, Without Coolant Control Valve, Without Cylinder Deactivation]/[Front carrier and drive gear case, SKYACTIV-G 2.5, With Coolant Control Valve, Without Cylinder Deactivation]	K0209ARX	5.7	◆Transfer complete (K0102), R&R◆ Bearing pre-load, Adjust

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
TRANSFER CASE, R&R	Front carrier and drive gear case,SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,Without i-ELOOP system	K0209BRX	5.8	◆Transfer complete (K0102), R&R◆ Bearing pre-load, Adjust
TRANSFER CASE, R&R	Front carrier and drive gear case,SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,With i-ELOOP system	K0209CRX	5.9	◆Transfer complete (K0102), R&R◆ Bearing pre-load, Adjust
TRANSFER COMPANION FLANGE [REAR], R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve]/[SKYACTIV-G 2.0,With Coolant Control Valve]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation]	K0213ARX	5.7	◆Transfer complete (K0102), R&R◆ Bearing pre-load, Adjust
TRANSFER COMPANION FLANGE [REAR], R&R	SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,Without i-ELOOP system	K0213BRX	5.8	◆Transfer complete (K0102), R&R◆ Bearing pre-load, Adjust
TRANSFER COMPANION FLANGE [REAR], R&R	SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,With i-ELOOP system	K0213CRX	5.9	◆Transfer complete (K0102), R&R◆ Bearing pre-load, Adjust
TRANSFER COMPANION FLANGE OIL SEAL [REAR], R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve]/[SKYACTIV-G 2.0,With Coolant Control Valve]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation]	K0214ARX	5.7	◆Transfer complete (K0102), R&R◆ Bearing pre-load, Adjust

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
TRANSFER COMPANION FLANGE OIL SEAL [REAR], R&R	SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,Without i-ELOOP system	K0214BRX	5.8	◆Transfer complete (K0102), R&R◆ Bearing pre-load, Adjust
TRANSFER COMPANION FLANGE OIL SEAL [REAR], R&R	SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,With i-ELOOP system	K0214CRX	5.9	◆Transfer complete (K0102), R&R◆ Bearing pre-load, Adjust
SIDE COVER, R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,Without i-stop,PCM cover with standard bolts	K0215ARX	6.2	◆Transmission complete (K0101), R&R
SIDE COVER, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,With i-stop,PCM cover with standard bolts]	K0215BRX	6.3	◆Transmission complete (K0101), R&R
SIDE COVER, R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,With i-stop,PCM cover with shear-off bolts	K0215CRX	6.4	◆Transmission complete (K0101), R&R
SIDE COVER, R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with standard bolts	K0215DRX	8.4	◆Transmission complete (K0101), R&R
SIDE COVER, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,With i-stop,PCM cover with standard bolts]	K0215ERX	8.5	◆Transmission complete (K0101), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
SIDE COVER, R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,With i-stop,PCM cover with shear-off bolts	K0215FRX	8.6	◆Transmission complete (K0101), R&R
SIDE COVER, R&R	SKYACTIV-G 2.0,With Coolant Control Valve,2WD	K0215SRX	6.8	◆Transmission complete (K0101), R&R
SIDE COVER, R&R	SKYACTIV-G 2.0,With Coolant Control Valve,4WD	K0215TRX	9.0	◆Transmission complete (K0101), R&R
SIDE COVER, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,2WD,Without i-stop	K0215QRX	6.2	◆Transmission complete (K0101), R&R
SIDE COVER, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,2WD,With i-stop	K0215GRX	6.3	◆Transmission complete (K0101), R&R
SIDE COVER, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with standard bolts	K0215HRX	8.4	◆Transmission complete (K0101), R&R
SIDE COVER, R&R	[SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,With i-stop,PCM cover with standard bolts]	K0215JRX	8.5	◆Transmission complete (K0101), R&R
SIDE COVER, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,With i-stop,PCM cover with shear-off bolts	K0215KRX	8.6	◆Transmission complete (K0101), R&R
SIDE COVER, R&R	SKYACTIV-G 2.5,With Coolant Control Valve,2WD	K0215URX	6.7	◆Transmission complete (K0101), R&R
SIDE COVER, R&R	SKYACTIV-G 2.5,With Coolant Control Valve,4WD	K0215RRX	9.1	◆Transmission complete (K0101), R&R
SIDE COVER, R&R	SKYACTIV-G 2.5T,Without i-stop	K0215YRX	7.5	◆Transmission complete (K0101), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
SIDE COVER, R&R	SKYACTIV-G 2.5T,With i-stop	K0215ZRX	7.6	◆Transmission complete (K0101), R&R
SIDE COVER, R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),2WD,Without oil cooler No.2	K0215LRX	7.1	◆Transmission complete (K0101), R&R
SIDE COVER, R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),2WD,With oil cooler No.2	K0215MRX	7.3	◆Transmission complete (K0101), R&R
SIDE COVER, R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),4WD,Without oil cooler No.2	K0215NRX	8.3	◆Transmission complete (K0101), R&R
SIDE COVER, R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),4WD,With oil cooler No.2	K0215PRX	8.4	◆Transmission complete (K0101), R&R
SIDE COVER, R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),2WD	K0215VRX	7.1	◆Transmission complete (K0101), R&R
SIDE COVER, R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),4WD	K0215WRX	8.3	◆Transmission complete (K0101), R&R
TRANSFER CASE OIL SEAL, R&R	Right side,One or all	K0219ARX	0.9	◆Front drive shaft (M0101), R&R [Right side]
TRANSFER CASE OIL SEAL, R&R	[Left side,SKYACTIV-G 2.0,Without Coolant Control Valve,Without i-stop]/[Left side,SKYACTIV-G 2.0,With Coolant Control Valve,Without i-stop]/[Left side,SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[Left side,SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]	K0219BRX	4.1	◆Transfer complete (K0102), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
TRANSFER CASE OIL SEAL, R&R	[Left side,SKYACTIV-G 2.0,Without Coolant Control Valve,With i-stop]/[Left side,SKYACTIV-G 2.0,With Coolant Control Valve,With i-stop]/[Left side,SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[Left side,SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]	K0219CRX	4.2	◆Transfer complete (K0102), R&R
TRANSFER CASE OIL SEAL, R&R	Left side,SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation	K0219ERX	4.3	◆Transfer complete (K0102), R&R
TRANSFER CASE OIL SEAL, R&R	Left side,SKYACTIV-G 2.5T	K0219GRX	3.3	◆Transfer complete (K0102), R&R
TRANSFER CASE OIL SEAL, R&R	[Left side,SKYACTIV-D 2.2,Fuel injector (2pin type)]/[Left side,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]	K0219DRX	3.1	◆Transfer complete (K0102), R&R
TRANSFER CASE OIL SEAL, R&R	Left side,SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system	K0219FRX	3.3	◆Transfer complete (K0102), R&R
K03 AUTOMATIC TRANSMISSION RELATED PARTS				
OIL PUMP ASSEMBLY, OH	SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,Without i-stop,PCM cover with standard bolts	K0301AHX	5.8	◆Oil pump assembly and/or gasket (K0301), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
OIL PUMP ASSEMBLY, OH	[SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,With i-stop,PCM cover with standard bolts]	K0301BHX	5.9	◆Oil pump assembly and/or gasket (K0301), R&R
OIL PUMP ASSEMBLY, OH	SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,With i-stop,PCM cover with shear-off bolts	K0301CHX	6.0	◆Oil pump assembly and/or gasket (K0301), R&R
OIL PUMP ASSEMBLY, OH	SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with standard bolts	K0301DHX	8.0	◆Oil pump assembly and/or gasket (K0301), R&R
OIL PUMP ASSEMBLY, OH	[SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,With i-stop,PCM cover with standard bolts]	K0301EHX	8.1	◆Oil pump assembly and/or gasket (K0301), R&R
OIL PUMP ASSEMBLY, OH	SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,With i-stop,PCM cover with shear-off bolts	K0301FHX	8.2	◆Oil pump assembly and/or gasket (K0301), R&R
OIL PUMP ASSEMBLY, OH	SKYACTIV-G 2.0,With Coolant Control Valve,2WD	K0301SHX	6.4	◆Oil pump assembly and/or gasket (K0301), R&R
OIL PUMP ASSEMBLY, OH	SKYACTIV-G 2.0,With Coolant Control Valve,4WD	K0301THX	8.6	◆Oil pump assembly and/or gasket (K0301), R&R
OIL PUMP ASSEMBLY, OH	SKYACTIV-G 2.5,Without Coolant Control Valve,2WD,Without i-stop	K0301QHX	5.8	◆Oil pump assembly and/or gasket (K0301), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
OIL PUMP ASSEMBLY, OH	SKYACTIV-G 2.5,Without Coolant Control Valve,2WD,With i-stop	K0301GHX	5.9	◆Oil pump assembly and/or gasket (K0301), R&R
OIL PUMP ASSEMBLY, OH	SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with standard bolts	K0301HHX	8.0	◆Oil pump assembly and/or gasket (K0301), R&R
OIL PUMP ASSEMBLY, OH	[SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,With i-stop,PCM cover with standard bolts]	K0301JHX	8.1	◆Oil pump assembly and/or gasket (K0301), R&R
OIL PUMP ASSEMBLY, OH	SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,With i-stop,PCM cover with shear-off bolts	K0301KHX	8.2	◆Oil pump assembly and/or gasket (K0301), R&R
OIL PUMP ASSEMBLY, OH	SKYACTIV-G 2.5,With Coolant Control Valve,2WD	K0301UHX	6.3	◆Oil pump assembly and/or gasket (K0301), R&R
OIL PUMP ASSEMBLY, OH	SKYACTIV-G 2.5,With Coolant Control Valve,4WD	K0301RHX	8.7	◆Oil pump assembly and/or gasket (K0301), R&R
OIL PUMP ASSEMBLY, OH	SKYACTIV-G 2.5T,Without i-stop	K0301YHX	7.0	◆Oil pump assembly and/or gasket (K0301), R&R
OIL PUMP ASSEMBLY, OH	SKYACTIV-G 2.5T,With i-stop	K0301ZHX	7.2	◆Oil pump assembly and/or gasket (K0301), R&R
OIL PUMP ASSEMBLY, OH	SKYACTIV-D 2.2,Fuel injector (2pin type),2WD,Without oil cooler No.2	K0301LHX	6.7	◆Oil pump assembly and/or gasket (K0301), R&R
OIL PUMP ASSEMBLY, OH	SKYACTIV-D 2.2,Fuel injector (2pin type),2WD,With oil cooler No.2	K0301MHX	6.8	◆Oil pump assembly and/or gasket (K0301), R&R
OIL PUMP ASSEMBLY, OH	SKYACTIV-D 2.2,Fuel injector (2pin type),4WD,Without oil cooler No.2	K0301NHX	7.8	◆Oil pump assembly and/or gasket (K0301), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
OIL PUMP ASSEMBLY, OH	SKYACTIV-D 2.2,Fuel injector (2pin type),4WD,With oil cooler No.2	K0301PHX	8.0	◆Oil pump assembly and/or gasket (K0301), R&R
OIL PUMP ASSEMBLY, OH	SKYACTIV-D 2.2,Fuel injector (6pin type),2WD	K0301VHX	6.6	◆Oil pump assembly and/or gasket (K0301), R&R
OIL PUMP ASSEMBLY, OH	SKYACTIV-D 2.2,Fuel injector (6pin type),4WD	K0301WHX	7.9	◆Oil pump assembly and/or gasket (K0301), R&R
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,Without i-stop,PCM cover with standard bolts	K0301ARX	5.6	◆Transmission complete (K0101), R&R
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,With i-stop,PCM cover with standard bolts]	K0301BRX	5.7	◆Transmission complete (K0101), R&R
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,With i-stop,PCM cover with shear-off bolts	K0301CRX	5.8	◆Transmission complete (K0101), R&R
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with standard bolts	K0301DRX	7.8	◆Transmission complete (K0101), R&R
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,With i-stop,PCM cover with standard bolts]	K0301ERX	7.9	◆Transmission complete (K0101), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,With i-stop,PCM cover with shear-off bolts	K0301FRX	7.9	◆Transmission complete (K0101), R&R
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-G 2.0,With Coolant Control Valve,2WD	K0301SRX	6.2	◆Transmission complete (K0101), R&R
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-G 2.0,With Coolant Control Valve,4WD	K0301TRX	8.3	◆Transmission complete (K0101), R&R
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,2WD,Without i-stop	K0301QRX	5.6	◆Transmission complete (K0101), R&R
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,2WD,With i-stop	K0301GRX	5.7	◆Transmission complete (K0101), R&R
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with standard bolts	K0301HRX	7.7	◆Transmission complete (K0101), R&R
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	[SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,With i-stop,PCM cover with standard bolts]	K0301JRX	7.8	◆Transmission complete (K0101), R&R
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,With i-stop,PCM cover with shear-off bolts	K0301KRX	7.9	◆Transmission complete (K0101), R&R
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-G 2.5,With Coolant Control Valve,2WD	K0301URX	6.1	◆Transmission complete (K0101), R&R
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-G 2.5,With Coolant Control Valve,4WD	K0301RRX	8.5	◆Transmission complete (K0101), R&R
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-G 2.5T,Without i-stop	K0301YRX	6.8	◆Transmission complete (K0101), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-G 2.5T, With i-stop	K0301ZRX	6.9	◆Transmission complete (K0101), R&R
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-D 2.2, Fuel injector (2pin type), 2WD, Without oil cooler No.2	K0301LRX	6.4	◆Transmission complete (K0101), R&R
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-D 2.2, Fuel injector (2pin type), 2WD, With oil cooler No.2	K0301MRX	6.6	◆Transmission complete (K0101), R&R
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-D 2.2, Fuel injector (2pin type), 4WD, Without oil cooler No.2	K0301NRX	7.6	◆Transmission complete (K0101), R&R
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-D 2.2, Fuel injector (2pin type), 4WD, With oil cooler No.2	K0301PRX	7.8	◆Transmission complete (K0101), R&R
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-D 2.2, Fuel injector (6pin type), 2WD	K0301VRX	6.4	◆Transmission complete (K0101), R&R
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-D 2.2, Fuel injector (6pin type), 4WD	K0301WRX	7.7	◆Transmission complete (K0101), R&R
TORQUE CONVERTER, R&R	SKYACTIV-G 2.0, Without Coolant Control Valve, 2WD, Without i-stop, PCM cover with standard bolts	K0302ARX	4.9	◆Transmission complete (K0101), R&R
TORQUE CONVERTER, R&R	[SKYACTIV-G 2.0, Without Coolant Control Valve, 2WD, Without i-stop, PCM cover with shear-off bolts]/[SKYACTIV-G 2.0, Without Coolant Control Valve, 2WD, With i-stop, PCM cover with standard bolts]	K0302BRX	5.0	◆Transmission complete (K0101), R&R
TORQUE CONVERTER, R&R	SKYACTIV-G 2.0, Without Coolant Control Valve, 2WD, With i-stop, PCM cover with shear-off bolts	K0302CRX	5.1	◆Transmission complete (K0101), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
TORQUE CONVERTER, R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with standard bolts	K0302DRX	7.1	◆Transmission complete (K0101), R&R
TORQUE CONVERTER, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,With i-stop,PCM cover with standard bolts]	K0302ERX	7.2	◆Transmission complete (K0101), R&R
TORQUE CONVERTER, R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,With i-stop,PCM cover with shear-off bolts	K0302FRX	7.3	◆Transmission complete (K0101), R&R
TORQUE CONVERTER, R&R	SKYACTIV-G 2.0,With Coolant Control Valve,2WD	K0302SRX	5.5	◆Transmission complete (K0101), R&R
TORQUE CONVERTER, R&R	SKYACTIV-G 2.0,With Coolant Control Valve,4WD	K0302TRX	7.7	◆Transmission complete (K0101), R&R
TORQUE CONVERTER, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,2WD,Without i-stop	K0302QRX	4.9	◆Transmission complete (K0101), R&R
TORQUE CONVERTER, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,2WD,With i-stop	K0302GRX	5.0	◆Transmission complete (K0101), R&R
TORQUE CONVERTER, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with standard bolts	K0302HRX	7.1	◆Transmission complete (K0101), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
TORQUE CONVERTER, R&R	[SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,With i-stop,PCM cover with standard bolts]	K0302JRX	7.2	◆Transmission complete (K0101), R&R
TORQUE CONVERTER, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,With i-stop,PCM cover with shear-off bolts	K0302KRX	7.3	◆Transmission complete (K0101), R&R
TORQUE CONVERTER, R&R	SKYACTIV-G 2.5,With Coolant Control Valve,2WD	K0302URX	5.4	◆Transmission complete (K0101), R&R
TORQUE CONVERTER, R&R	SKYACTIV-G 2.5,With Coolant Control Valve,4WD	K0302RRX	7.8	◆Transmission complete (K0101), R&R
TORQUE CONVERTER, R&R	SKYACTIV-G 2.5T,Without i-stop	K0302YRX	6.1	◆Transmission assembly, R&R
TORQUE CONVERTER, R&R	SKYACTIV-G 2.5T,With i-stop	K0302ZRX	6.2	◆Transmission assembly, R&R
TORQUE CONVERTER, R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),2WD,Without oil cooler No.2	K0302LRX	5.8	◆Transmission complete (K0101), R&R
TORQUE CONVERTER, R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),2WD,With oil cooler No.2	K0302MRX	5.9	◆Transmission complete (K0101), R&R
TORQUE CONVERTER, R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),4WD,Without oil cooler No.2	K0302NRX	6.9	◆Transmission complete (K0101), R&R
TORQUE CONVERTER, R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),4WD,With oil cooler No.2	K0302PRX	7.1	◆Transmission complete (K0101), R&R
TORQUE CONVERTER, R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),2WD	K0302VRX	5.7	◆Transmission complete (K0101), R&R
TORQUE CONVERTER, R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),4WD	K0302WRX	7.0	◆Transmission complete (K0101), R&R
OIL PIPE, R&R	Oil pipe No.1	K0303ARX	0.6	

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
OIL PIPE, R&R	Oil pipe No.2	K0303BRX	0.6	
OIL PIPE, R&R	Oil pipe No.1 and oil pipe No.2	K0303CRX	0.7	
OIL PIPE, R&R	Connector bolt,One	K0303DRX	0.6	
OIL PIPE, R&R	Connector bolt,All	K0303ERX	0.7	
OIL HOSE, R&R	Radiator side,One	K0304ARX	0.6	
OIL HOSE, R&R	Radiator side,All	K0304BRX	0.7	
OIL HOSE, R&R	Transaxle side,One	K0304CRX	0.6	
OIL HOSE, R&R	Transaxle side,All	K0304DRX	0.7	
CONTROL VALVE BODY ASSEMBLY, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,Without i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]	K0306ARX	2.3	◆Oil pan and/or gasket (K0205), R&R
CONTROL VALVE BODY ASSEMBLY, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,With i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,With i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation]/[SKYACTIV-D 2.2,Fuel injector (2pin type)]	K0306BRX	2.4	◆Oil pan and/or gasket (K0205), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CONTROL VALVE BODY ASSEMBLY, R&R	SKYACTIV-G 2.5T, Without i-stop	K0306DRX	2.4	◆Oil pan and/or gasket (K0205), R&R
CONTROL VALVE BODY ASSEMBLY, R&R	SKYACTIV-G 2.5T, With i-stop	K0306ERX	2.5	◆Oil pan and/or gasket (K0205), R&R
CONTROL VALVE BODY ASSEMBLY, R&R	[SKYACTIV-D 2.2, Fuel injector (6pin type), Without SCR system]/[SKYACTIV-D 2.2, Fuel injector (6pin type), With SCR system]	K0306CRX	2.5	◆Oil pan and/or gasket (K0205), R&R
OIL LEVEL GAUGE, R&R		K0311XRX	0.3	
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	SKYACTIV-G 2.0, Without Coolant Control Valve, 2WD, Without i-stop, PCM cover with standard bolts	K0317ARX	4.4	◆Transmission assembly, R&R
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	[SKYACTIV-G 2.0, Without Coolant Control Valve, 2WD, Without i-stop, PCM cover with shear-off bolts]/[SKYACTIV-G 2.0, Without Coolant Control Valve, 2WD, With i-stop, PCM cover with standard bolts]	K0317BRX	4.5	◆Transmission assembly, R&R
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	SKYACTIV-G 2.0, Without Coolant Control Valve, 2WD, With i-stop, PCM cover with shear-off bolts	K0317CRX	4.6	◆Transmission assembly, R&R
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	SKYACTIV-G 2.0, Without Coolant Control Valve, 4WD, Without i-stop, PCM cover with standard bolts	K0317DRX	6.6	◆Transmission assembly, R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,With i-stop,PCM cover with standard bolts]	K0317ERX	6.7	◆Transmission assembly, R&R
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,With i-stop,PCM cover with shear-off bolts	K0317FRX	6.8	◆Transmission assembly, R&R
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	SKYACTIV-G 2.0,With Coolant Control Valve,2WD	K0317SRX	5.0	◆Transmission assembly, R&R
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	SKYACTIV-G 2.0,With Coolant Control Valve,4WD	K0317TRX	7.2	◆Transmission assembly, R&R
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,2WD,Without i-stop	K0317QRX	4.4	◆Transmission assembly, R&R
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,2WD,With i-stop	K0317GRX	4.5	◆Transmission assembly, R&R
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with standard bolts	K0317HRX	6.6	◆Transmission assembly, R&R
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	[SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,With i-stop,PCM cover with standard bolts]	K0317JRX	6.7	◆Transmission assembly, R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	SKYACTIV-G 2.5, Without Coolant Control Valve, 4WD, With i-stop, PCM cover with shear-off bolts	K0317KRX	6.8	◆Transmission assembly, R&R
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	SKYACTIV-G 2.5, With Coolant Control Valve, 2WD	K0317URX	4.9	◆Transmission assembly, R&R
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	SKYACTIV-G 2.5, With Coolant Control Valve, 4WD	K0317RRX	7.3	◆Transmission assembly, R&R
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	SKYACTIV-G 2.5T, Without i-stop	K0317YRX	5.7	◆Transmission assembly, R&R
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	SKYACTIV-G 2.5T, With i-stop	K0317ZRX	5.8	◆Transmission assembly, R&R
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	SKYACTIV-D 2.2, Fuel injector (2pin type), 2WD, Without oil cooler No.2	K0317LRX	5.3	◆Transmission assembly, R&R
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	SKYACTIV-D 2.2, Fuel injector (2pin type), 2WD, With oil cooler No.2	K0317MRX	5.5	◆Transmission assembly, R&R
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	SKYACTIV-D 2.2, Fuel injector (2pin type), 4WD, Without oil cooler No.2	K0317NRX	6.5	◆Transmission assembly, R&R
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	SKYACTIV-D 2.2, Fuel injector (2pin type), 4WD, With oil cooler No.2	K0317PRX	6.7	◆Transmission assembly, R&R
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	SKYACTIV-D 2.2, Fuel injector (6pin type), 2WD	K0317VRX	5.3	◆Transmission assembly, R&R
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	SKYACTIV-D 2.2, Fuel injector (6pin type), 4WD	K0317WRX	6.6	◆Transmission assembly, R&R
OIL COOLER, R&R		K0318XRX	0.9	
ELECTRIC AT OIL PUMP, R&R	Without oil cooler No.2	K0323ARX	0.6	
ELECTRIC AT OIL PUMP, R&R	With oil cooler No.2	K0323BRX	0.7	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
K04 SWITCHES & RELAYS (AUTOMATIC TRANSMISSION)				
SELECTOR INDICATOR AND/OR BULB, R&R		K0409XRX	0.3	
TRANSMISSION FLUID TEMPERATURE SENSOR, R&R	Without i-stop	K0412ARX	2.2	◆Oil pan and/or gasket (K0205), R&R
TRANSMISSION FLUID TEMPERATURE SENSOR, R&R	With i-stop	K0412BRX	2.3	◆Oil pan and/or gasket (K0205), R&R
HYDRAULIC PRESSURE CONTROL SOLENOID VALVE [AT SHIFT SOLENOID VALVE] [PRIMARY CONTROL VALVE], R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,Oil pressure switch A,Without i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,Oil pressure switch A,Without i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,Oil pressure switch A,Without i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,Oil pressure switch A,Without i-stop]	K0421ARX	1.7	◆Oil pan and/or gasket (K0205), R&R

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
HYDRAULIC PRESSURE CONTROL SOLENOID VALVE [AT SHIFT SOLENOID VALVE] [PRIMARY CONTROL VALVE], R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,Oil pressure switch A,With i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,Oil pressure switch A,With i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,Oil pressure switch A,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,Oil pressure switch A,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,Oil pressure switch A]	K0421BRX	1.7	◆Oil pan and/or gasket (K0205), R&R
HYDRAULIC PRESSURE CONTROL SOLENOID VALVE [AT SHIFT SOLENOID VALVE] [PRIMARY CONTROL VALVE], R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,Oil pressure switch B,Without i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,Oil pressure switch B,Without i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,Oil pressure switch B,Without i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,Oil pressure switch B,Without i-stop]	K0421CRX	1.7	◆Oil pan and/or gasket (K0205), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
HYDRAULIC PRESSURE CONTROL SOLENOID VALVE [AT SHIFT SOLENOID VALVE] [PRIMARY CONTROL VALVE], R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,Oil pressure switch B,With i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,Oil pressure switch B,With i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,Oil pressure switch B,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,Oil pressure switch B,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,Oil pressure switch B]	K0421DRX	1.8	◆Oil pan and/or gasket (K0205), R&R
HYDRAULIC PRESSURE CONTROL SOLENOID VALVE [AT SHIFT SOLENOID VALVE] [PRIMARY CONTROL VALVE], R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,On/off solenoid,Without i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,On/off solenoid,Without i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,On/off solenoid,Without i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,On/off solenoid,Without i-stop]	K0421ERX	1.6	◆Oil pan and/or gasket (K0205), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
HYDRAULIC PRESSURE CONTROL SOLENOID VALVE [AT SHIFT SOLENOID VALVE] [PRIMARY CONTROL VALVE], R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,On/off solenoid,With i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,On/off solenoid,With i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,On/off solenoid,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,On/off solenoid,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,On/off solenoid]	K0421FRX	1.7	◆Oil pan and/or gasket (K0205), R&R
HYDRAULIC PRESSURE CONTROL SOLENOID VALVE [AT SHIFT SOLENOID VALVE] [PRIMARY CONTROL VALVE], R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,All,Without i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,All,Without i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,All,Without i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,All,Without i-stop]	K0421GRX	1.7	◆Oil pan and/or gasket (K0205), R&R

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
HYDRAULIC PRESSURE CONTROL SOLENOID VALVE [AT SHIFT SOLENOID VALVE] [PRIMARY CONTROL VALVE], R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,All,With i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,All,With i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,All,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,All,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,All]	K0421HRX	1.8	◆Oil pan and/or gasket (K0205), R&R
HYDRAULIC PRESSURE CONTROL SOLENOID VALVE [AT SHIFT SOLENOID VALVE] [PRIMARY CONTROL VALVE], R&R	SKYACTIV-G 2.5T,Oil pressure switch A	K0421SRX	1.8	◆Oil pan and/or gasket (K0205), R&R
HYDRAULIC PRESSURE CONTROL SOLENOID VALVE [AT SHIFT SOLENOID VALVE] [PRIMARY CONTROL VALVE], R&R	SKYACTIV-G 2.5T,Oil pressure switch B,Without i-stop	K0421TRX	1.8	◆Oil pan and/or gasket (K0205), R&R
HYDRAULIC PRESSURE CONTROL SOLENOID VALVE [AT SHIFT SOLENOID VALVE] [PRIMARY CONTROL VALVE], R&R	SKYACTIV-G 2.5T,Oil pressure switch B,With i-stop	K0421URX	1.9	◆Oil pan and/or gasket (K0205), R&R
HYDRAULIC PRESSURE CONTROL SOLENOID VALVE [AT SHIFT SOLENOID VALVE] [PRIMARY CONTROL VALVE], R&R	SKYACTIV-G 2.5T,On/off solenoid,Without i-stop	K0421VRX	1.6	◆Oil pan and/or gasket (K0205), R&R
HYDRAULIC PRESSURE CONTROL SOLENOID VALVE [AT SHIFT SOLENOID VALVE] [PRIMARY CONTROL VALVE], R&R	SKYACTIV-G 2.5T,On/off solenoid,With i-stop	K0421WRX	1.7	◆Oil pan and/or gasket (K0205), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
HYDRAULIC PRESSURE CONTROL SOLENOID VALVE [AT SHIFT SOLENOID VALVE] [PRIMARY CONTROL VALVE], R&R	SKYACTIV-G 2.5T,All,Without i-stop	K0421YRX	1.8	◆Oil pan and/or gasket (K0205), R&R
HYDRAULIC PRESSURE CONTROL SOLENOID VALVE [AT SHIFT SOLENOID VALVE] [PRIMARY CONTROL VALVE], R&R	SKYACTIV-G 2.5T,All,With i-stop	K0421ZRX	1.9	◆Oil pan and/or gasket (K0205), R&R
HYDRAULIC PRESSURE CONTROL SOLENOID VALVE [AT SHIFT SOLENOID VALVE] [PRIMARY CONTROL VALVE], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),Oil pressure switch A,Without oil cooler No.2	K0421JRX	1.7	◆Oil pan and/or gasket (K0205), R&R
HYDRAULIC PRESSURE CONTROL SOLENOID VALVE [AT SHIFT SOLENOID VALVE] [PRIMARY CONTROL VALVE], R&R	[SKYACTIV-D 2.2,Fuel injector (2pin type),Oil pressure switch A,With oil cooler No.2]/[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,Oil pressure switch A]	K0421KRX	1.7	◆Oil pan and/or gasket (K0205), R&R
HYDRAULIC PRESSURE CONTROL SOLENOID VALVE [AT SHIFT SOLENOID VALVE] [PRIMARY CONTROL VALVE], R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,Oil pressure switch A	K0421PRX	1.8	◆Oil pan and/or gasket (K0205), R&R
HYDRAULIC PRESSURE CONTROL SOLENOID VALVE [AT SHIFT SOLENOID VALVE] [PRIMARY CONTROL VALVE], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),Oil pressure switch B	K0421LRX	1.8	◆Oil pan and/or gasket (K0205), R&R
HYDRAULIC PRESSURE CONTROL SOLENOID VALVE [AT SHIFT SOLENOID VALVE] [PRIMARY CONTROL VALVE], R&R	[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,Oil pressure switch B]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,Oil pressure switch B]	K0421QRX	1.9	◆Oil pan and/or gasket (K0205), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
HYDRAULIC PRESSURE CONTROL SOLENOID VALVE [AT SHIFT SOLENOID VALVE] [PRIMARY CONTROL VALVE], R&R	[SKYACTIV-D 2.2,Fuel injector (2pin type),On/off solenoid]/[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,On/off solenoid]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,On/off solenoid]	K0421MRX	1.7	◆Oil pan and/or gasket (K0205), R&R
HYDRAULIC PRESSURE CONTROL SOLENOID VALVE [AT SHIFT SOLENOID VALVE] [PRIMARY CONTROL VALVE], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),All	K0421NRX	1.8	◆Oil pan and/or gasket (K0205), R&R
HYDRAULIC PRESSURE CONTROL SOLENOID VALVE [AT SHIFT SOLENOID VALVE] [PRIMARY CONTROL VALVE], R&R	[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,All]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,All]	K0421RRX	1.9	◆Oil pan and/or gasket (K0205), R&R
K05 CHANGE CONTROLS (AUTOMATIC TRANSMISSION)				
SELECTOR LEVER, R&R	Selector lever,Without i-stop	K0501ARX	0.5	
SELECTOR LEVER, R&R	Selector lever,With i-stop	K0501BRX	0.6	
SELECTOR LEVER, R&R	Steering shift switch	K0501CRX	0.3	
GEARSHIFT KNOB, R&R		K0502XRX	0.2	

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
SHIFT CONTROL CABLE [ROD], R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,Without i-stop,PCM cover with standard bolts]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without i-stop,PCM cover with standard bolts]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop,PCM cover with standard bolts]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop,PCM cover with standard bolts]	K0503ARX	1.1	
SHIFT CONTROL CABLE [ROD], R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.0,Without Coolant Control Valve,With i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation]	K0503BRX	1.2	

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
SHIFT CONTROL CABLE [ROD], R&R	[SKYACTIV-G 2.0,With Coolant Control Valve,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.0,With Coolant Control Valve,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]	K0503DRX	1.2	
SHIFT CONTROL CABLE [ROD], R&R	SKYACTIV-G 2.5T,Without i-stop	K0503ERX	1.0	
SHIFT CONTROL CABLE [ROD], R&R	SKYACTIV-G 2.5T,With i-stop	K0503FRX	1.1	
SHIFT CONTROL CABLE [ROD], R&R	[SKYACTIV-D 2.2,Fuel injector (2pin type)]/[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system]	K0503CRX	1.1	
K07 FRONT DIFFERENTIAL (AUTOMATIC TRANSMISSION)				
DIFFERENTIAL ASSEMBLY, OH	SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,Without i-stop,PCM cover with standard bolts	K0701AHX	7.5	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, OH	[SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,With i-stop,PCM cover with standard bolts]	K0701BHX	7.5	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DIFFERENTIAL ASSEMBLY, OH	SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,With i-stop,PCM cover with shear-off bolts	K0701CHX	7.6	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, OH	SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with standard bolts	K0701DHX	9.6	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, OH	[SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,With i-stop,PCM cover with standard bolts]	K0701EHX	9.7	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, OH	SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,With i-stop,PCM cover with shear-off bolts	K0701FHX	9.8	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, OH	SKYACTIV-G 2.0,With Coolant Control Valve,2WD	K0701SHX	8.0	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, OH	SKYACTIV-G 2.0,With Coolant Control Valve,4WD	K0701THX	10.2	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, OH	SKYACTIV-G 2.5,Without Coolant Control Valve,2WD,Without i-stop	K0701QHX	7.4	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, OH	SKYACTIV-G 2.5,Without Coolant Control Valve,2WD,With i-stop	K0701GHX	7.5	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, OH	SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with standard bolts	K0701HHX	9.6	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DIFFERENTIAL ASSEMBLY, OH	[SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,With i-stop,PCM cover with standard bolts]	K0701JHX	9.7	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, OH	SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,With i-stop,PCM cover with shear-off bolts	K0701KHX	9.8	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, OH	SKYACTIV-G 2.5,With Coolant Control Valve,2WD	K0701UHX	8.0	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, OH	SKYACTIV-G 2.5,With Coolant Control Valve,4WD	K0701RHX	10.3	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, OH	SKYACTIV-G 2.5T,Without i-stop	K0701YHX	8.7	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, OH	SKYACTIV-G 2.5T,With i-stop	K0701ZHX	8.8	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, OH	SKYACTIV-D 2.2,Fuel injector (2pin type),2WD,Without oil cooler No.2	K0701LHX	8.3	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, OH	SKYACTIV-D 2.2,Fuel injector (2pin type),2WD,With oil cooler No.2	K0701MHX	8.4	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, OH	SKYACTIV-D 2.2,Fuel injector (2pin type),4WD,Without oil cooler No.2	K0701NHX	9.5	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, OH	SKYACTIV-D 2.2,Fuel injector (2pin type),4WD,With oil cooler No.2	K0701PHX	9.6	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DIFFERENTIAL ASSEMBLY, OH	SKYACTIV-D 2.2,Fuel injector (6pin type),2WD	K0701VHX	8.2	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, OH	SKYACTIV-D 2.2,Fuel injector (6pin type),4WD	K0701WHX	9.5	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,Without i-stop,PCM cover with standard bolts	K0701ARX	7.0	◆Transmission complete (K0101), R&R◆ ◆Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,With i-stop]	K0701BRX	7.2	◆Transmission complete (K0101), R&R◆ ◆Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with standard bolts	K0701CRX	9.1	◆Transmission complete (K0101), R&R◆ ◆Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,With i-stop,PCM cover with standard bolts]	K0701DRX	9.2	◆Transmission complete (K0101), R&R◆ ◆Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,With i-stop,PCM cover with shear-off bolts	K0701ERX	9.3	◆Transmission complete (K0101), R&R◆ ◆Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, R&R	SKYACTIV-G 2.0,With Coolant Control Valve,2WD	K0701RRX	7.6	◆Transmission complete (K0101), R&R◆ ◆Bearing pre-load, Adjust

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DIFFERENTIAL ASSEMBLY, R&R	SKYACTIV-G 2.0,With Coolant Control Valve,4WD	K0701SRX	9.7	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,2WD,Without i-stop	K0701PRX	7.0	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,2WD,With i-stop	K0701FRX	7.1	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with standard bolts	K0701GRX	9.1	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, R&R	[SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,With i-stop,PCM cover with standard bolts]	K0701HRX	9.2	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,With i-stop,PCM cover with shear-off bolts	K0701JRX	9.3	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, R&R	SKYACTIV-G 2.5,With Coolant Control Valve,2WD	K0701TRX	7.5	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, R&R	SKYACTIV-G 2.5,With Coolant Control Valve,4WD	K0701QRX	9.9	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, R&R	SKYACTIV-G 2.5T,Without i-stop	K0701WRX	8.2	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DIFFERENTIAL ASSEMBLY, R&R	SKYACTIV-G 2.5T, With i-stop	K0701YRX	8.3	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, R&R	SKYACTIV-D 2.2, Fuel injector (2pin type), 2WD, Without oil cooler No.2	K0701KRX	7.8	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, R&R	SKYACTIV-D 2.2, Fuel injector (2pin type), 2WD, With oil cooler No.2	K0701LRX	7.9	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, R&R	SKYACTIV-D 2.2, Fuel injector (2pin type), 4WD, Without oil cooler No.2	K0701MRX	9.0	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, R&R	SKYACTIV-D 2.2, Fuel injector (2pin type), 4WD, With oil cooler No.2	K0701NRX	9.1	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, R&R	SKYACTIV-D 2.2, Fuel injector (6pin type), 2WD	K0701URX	7.7	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
DIFFERENTIAL ASSEMBLY, R&R	SKYACTIV-D 2.2, Fuel injector (6pin type), 4WD	K0701VRX	9.0	◆Transmission complete (K0101), R&R ◆Bearing pre-load, Adjust
SIDE HOUSING OIL SEAL, R&R	2WD, One side	K0702ARX	1.0	◆Front drive shaft (M0101), D&C
SIDE HOUSING OIL SEAL, R&R	2WD, Both sides	K0702BRX	1.4	◆Front drive shaft (M0101), D&C

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
SIDE HOUSING OIL SEAL, R&R	[4WD,Right side,SKYACTIV-G 2.0,Without Coolant Control Valve,Without i-stop]/[4WD,Right side,SKYACTIV-G 2.0,With Coolant Control Valve,Without i-stop]/[4WD,Right side,SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[4WD,Right side,SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]	K0702CRX	4.1	◆Front drive shaft (M0101), R&R [Right side]◆Transfer complete (K0102), R&R
SIDE HOUSING OIL SEAL, R&R	[4WD,Right side,SKYACTIV-G 2.0,Without Coolant Control Valve,With i-stop]/[4WD,Right side,SKYACTIV-G 2.0,With Coolant Control Valve,With i-stop]/[4WD,Right side,SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[4WD,Right side,SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]	K0702DRX	4.2	◆Front drive shaft (M0101), R&R [Right side]◆Transfer complete (K0102), R&R
SIDE HOUSING OIL SEAL, R&R	4WD,Right side,SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation	K0702HRX	4.3	◆Front drive shaft (M0101), R&R [Right side]◆Transfer complete (K0102), R&R
SIDE HOUSING OIL SEAL, R&R	4WD,Right side,SKYACTIV-G 2.5T	K0702NRX	3.3	◆Front drive shaft (M0101), R&R [Right side]◆Transfer complete (K0102), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
SIDE HOUSING OIL SEAL, R&R	[4WD,Right side,SKYACTIV-D 2.2,Fuel injector (2pin type)]/[4WD,Right side,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]	K0702JRX	3.1	◆Front drive shaft (M0101), R&R [Right side]◆Transfer complete (K0102), R&R
SIDE HOUSING OIL SEAL, R&R	4WD,Right side,SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system	K0702LRX	3.3	◆Front drive shaft (M0101), R&R [Right side]◆Transfer complete (K0102), R&R
SIDE HOUSING OIL SEAL, R&R	4WD,Left side	K0702ERX	1.0	◆Front drive shaft (M0101), D&C
SIDE HOUSING OIL SEAL, R&R	[4WD,Both sides,SKYACTIV-G 2.0,Without Coolant Control Valve]/[4WD,Both sides,SKYACTIV-G 2.0,With Coolant Control Valve]/[4WD,Both sides,SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation]/[4WD,Both sides,SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation]	K0702FRX	4.3	◆Front drive shaft (M0101), R&R [Right side]◆Front drive shaft (M0101), D&C [Left side]◆Transfer complete (K0102), R&R
SIDE HOUSING OIL SEAL, R&R	4WD,Both sides,SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation	K0702KRX	4.5	◆Front drive shaft (M0101), R&R [Right side]◆Transfer complete (K0102), R&R
SIDE HOUSING OIL SEAL, R&R	4WD,Both sides,SKYACTIV-G 2.5T	K0702PRX	3.4	◆Front drive shaft (M0101), R&R [Right side]◆Front drive shaft (M0101), D&C [Left side]◆Transfer complete (K0102), R&R
SIDE HOUSING OIL SEAL, R&R	[4WD,Both sides,SKYACTIV-D 2.2,Fuel injector (2pin type)]/[4WD,Both sides,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]	K0702GRX	3.3	◆Front drive shaft (M0101), R&R [Right side]◆Front drive shaft (M0101), D&C [Left side]◆Transfer complete (K0102), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
SIDE HOUSING OIL SEAL, R&R	4WD,Both sides,SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system	K0702MRX	3.4	◆Front drive shaft (M0101), R&R [Right side]◆Front drive shaft (M0101), D&C [Left side]◆Transfer complete (K0102), R&R
GEAR CASE BEARING [DIFFERENTIAL] [ALL], R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,Without i-stop,PCM cover with standard bolts	K0703ARX	7.0	◆Differential assembly (K0701), R&R◆Bearing pre-load, Adjust
GEAR CASE BEARING [DIFFERENTIAL] [ALL], R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,With i-stop,PCM cover with standard bolts]	K0703BRX	7.1	◆Differential assembly (K0701), R&R◆Bearing pre-load, Adjust
GEAR CASE BEARING [DIFFERENTIAL] [ALL], R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,With i-stop,PCM cover with shear-off bolts	K0703CRX	7.2	◆Differential assembly (K0701), R&R◆Bearing pre-load, Adjust
GEAR CASE BEARING [DIFFERENTIAL] [ALL], R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,Without i-stop	K0703DRX	9.3	◆Differential assembly (K0701), R&R◆Bearing pre-load, Adjust
GEAR CASE BEARING [DIFFERENTIAL] [ALL], R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,With i-stop	K0703ERX	9.4	◆Differential assembly (K0701), R&R◆Bearing pre-load, Adjust
GEAR CASE BEARING [DIFFERENTIAL] [ALL], R&R	SKYACTIV-G 2.0,With Coolant Control Valve,2WD	K0703QRX	7.6	◆Differential assembly (K0701), R&R◆Bearing pre-load, Adjust
GEAR CASE BEARING [DIFFERENTIAL] [ALL], R&R	SKYACTIV-G 2.0,With Coolant Control Valve,4WD	K0703RRX	9.8	◆Differential assembly (K0701), R&R◆Bearing pre-load, Adjust
GEAR CASE BEARING [DIFFERENTIAL] [ALL], R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,2WD,Without i-stop	K0703NRX	7.0	◆Differential assembly (K0701), R&R◆Bearing pre-load, Adjust

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
GEAR CASE BEARING [DIFFERENTIAL] [ALL], R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,2WD,With i-stop	K0703FRX	7.1	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
GEAR CASE BEARING [DIFFERENTIAL] [ALL], R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,Without i-stop	K0703GRX	9.2	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
GEAR CASE BEARING [DIFFERENTIAL] [ALL], R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,4WD,With i-stop	K0703HRX	9.3	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
GEAR CASE BEARING [DIFFERENTIAL] [ALL], R&R	SKYACTIV-G 2.5,With Coolant Control Valve,2WD	K0703SRX	7.5	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
GEAR CASE BEARING [DIFFERENTIAL] [ALL], R&R	SKYACTIV-G 2.5,With Coolant Control Valve,4WD	K0703PRX	9.9	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
GEAR CASE BEARING [DIFFERENTIAL] [ALL], R&R	SKYACTIV-G 2.5T,Without i-stop	K0703VRX	8.2	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
GEAR CASE BEARING [DIFFERENTIAL] [ALL], R&R	SKYACTIV-G 2.5T,With i-stop	K0703WRX	8.3	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
GEAR CASE BEARING [DIFFERENTIAL] [ALL], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),2WD,Without oil cooler No.2	K0703JRX	7.8	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
GEAR CASE BEARING [DIFFERENTIAL] [ALL], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),2WD,With oil cooler No.2	K0703KRX	8.0	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
GEAR CASE BEARING [DIFFERENTIAL] [ALL], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),4WD,Without oil cooler No.2	K0703LRX	9.0	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
GEAR CASE BEARING [DIFFERENTIAL] [ALL], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),4WD,With oil cooler No.2	K0703MRX	9.1	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
GEAR CASE BEARING [DIFFERENTIAL] [ALL], R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),2WD	K0703TRX	7.8	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
GEAR CASE BEARING [DIFFERENTIAL] [ALL], R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),4WD	K0703URX	9.1	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL PINION GEAR, SIDE GEAR, PINION SHAFT AND/OR CASE, R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,Without i-stop,PCM cover with standard bolts	K0709ARX	7.5	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL PINION GEAR, SIDE GEAR, PINION SHAFT AND/OR CASE, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,With i-stop,PCM cover with standard bolts]	K0709BRX	7.5	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL PINION GEAR, SIDE GEAR, PINION SHAFT AND/OR CASE, R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,2WD,With i-stop,PCM cover with shear-off bolts	K0709CRX	7.6	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL PINION GEAR, SIDE GEAR, PINION SHAFT AND/OR CASE, R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with standard bolts	K0709DRX	9.6	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL PINION GEAR, SIDE GEAR, PINION SHAFT AND/OR CASE, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 2.0,Without Coolant Control Valve,4WD,With i-stop,PCM cover with standard bolts]	K0709ERX	9.7	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DIFFERENTIAL PINION GEAR, SIDE GEAR, PINION SHAFT AND/OR CASE, R&R	SKYACTIV-G 2.0, Without Coolant Control Valve, 4WD, With i-stop, PCM cover with shear-off bolts	K0709FRX	9.8	◆ Differential assembly (K0701), R&R ◆ Bearing pre-load, Adjust
DIFFERENTIAL PINION GEAR, SIDE GEAR, PINION SHAFT AND/OR CASE, R&R	SKYACTIV-G 2.0, With Coolant Control Valve, 2WD	K0709SRX	8.0	◆ Differential assembly (K0701), R&R ◆ Bearing pre-load, Adjust
DIFFERENTIAL PINION GEAR, SIDE GEAR, PINION SHAFT AND/OR CASE, R&R	SKYACTIV-G 2.0, With Coolant Control Valve, 4WD	K0709TRX	10.2	◆ Differential assembly (K0701), R&R ◆ Bearing pre-load, Adjust
DIFFERENTIAL PINION GEAR, SIDE GEAR, PINION SHAFT AND/OR CASE, R&R	SKYACTIV-G 2.5, Without Coolant Control Valve, 2WD, Without i-stop	K0709QRX	7.4	◆ Differential assembly (K0701), R&R ◆ Bearing pre-load, Adjust
DIFFERENTIAL PINION GEAR, SIDE GEAR, PINION SHAFT AND/OR CASE, R&R	SKYACTIV-G 2.5, Without Coolant Control Valve, 2WD, With i-stop	K0709GRX	7.5	◆ Differential assembly (K0701), R&R ◆ Bearing pre-load, Adjust
DIFFERENTIAL PINION GEAR, SIDE GEAR, PINION SHAFT AND/OR CASE, R&R	SKYACTIV-G 2.5, Without Coolant Control Valve, 4WD, Without i-stop, PCM cover with standard bolts	K0709HRX	9.6	◆ Differential assembly (K0701), R&R ◆ Bearing pre-load, Adjust
DIFFERENTIAL PINION GEAR, SIDE GEAR, PINION SHAFT AND/OR CASE, R&R	[SKYACTIV-G 2.5, Without Coolant Control Valve, 4WD, Without i-stop, PCM cover with shear-off bolts]/[SKYACTIV-G 2.5, Without Coolant Control Valve, 4WD, With i-stop, PCM cover with standard bolts]	K0709JRX	9.7	◆ Differential assembly (K0701), R&R ◆ Bearing pre-load, Adjust
DIFFERENTIAL PINION GEAR, SIDE GEAR, PINION SHAFT AND/OR CASE, R&R	SKYACTIV-G 2.5, Without Coolant Control Valve, 4WD, With i-stop, PCM cover with shear-off bolts	K0709KRX	9.8	◆ Differential assembly (K0701), R&R ◆ Bearing pre-load, Adjust
DIFFERENTIAL PINION GEAR, SIDE GEAR, PINION SHAFT AND/OR CASE, R&R	SKYACTIV-G 2.5, With Coolant Control Valve, 2WD	K0709URX	8.0	◆ Differential assembly (K0701), R&R ◆ Bearing pre-load, Adjust

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DIFFERENTIAL PINION GEAR, SIDE GEAR, PINION SHAFT AND/OR CASE, R&R	SKYACTIV-G 2.5,With Coolant Control Valve,4WD	K0709RRX	10.3	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL PINION GEAR, SIDE GEAR, PINION SHAFT AND/OR CASE, R&R	SKYACTIV-G 2.5T,Without i-stop	K0709YRX	8.7	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL PINION GEAR, SIDE GEAR, PINION SHAFT AND/OR CASE, R&R	SKYACTIV-G 2.5T,With i-stop	K0709ZRX	8.8	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL PINION GEAR, SIDE GEAR, PINION SHAFT AND/OR CASE, R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),2WD,Without oil cooler No.2	K0709LRX	8.3	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL PINION GEAR, SIDE GEAR, PINION SHAFT AND/OR CASE, R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),2WD,With oil cooler No.2	K0709MRX	8.4	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL PINION GEAR, SIDE GEAR, PINION SHAFT AND/OR CASE, R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),4WD,Without oil cooler No.2	K0709NRX	9.5	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL PINION GEAR, SIDE GEAR, PINION SHAFT AND/OR CASE, R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),4WD,With oil cooler No.2	K0709PRX	9.6	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL PINION GEAR, SIDE GEAR, PINION SHAFT AND/OR CASE, R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),2WD	K0709VRX	8.2	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust
DIFFERENTIAL PINION GEAR, SIDE GEAR, PINION SHAFT AND/OR CASE, R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),4WD	K0709WRX	9.5	◆Differential assembly (K0701), R&R◆ Bearing pre-load, Adjust