

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
R01 FRONT SUSPENSION (STRUT)				
COIL SPRING, R&R	One side	R0101ARX	0.5	◆Front shock absorber assembly, R&R
COIL SPRING, R&R	Both sides	R0101BRX	0.8	◆Front shock absorber assembly, R&R
SPRING SEAT AND/OR DUST COVER, R&R	One side	R0102ARX	0.5	◆Front shock absorber assembly, R&R
SPRING SEAT AND/OR DUST COVER, R&R	Both sides	R0102BRX	0.7	◆Front shock absorber assembly, R&R
MOUNT BLOCK, R&R	One side	R0103ARX	0.5	◆Front shock absorber assembly, R&R
MOUNT BLOCK, R&R	Both sides	R0103BRX	0.7	◆Front shock absorber assembly, R&R
BEARING, R&R	One side	R0104ARX	0.5	◆Front shock absorber assembly, R&R
BEARING, R&R	Both sides	R0104BRX	0.7	◆Front shock absorber assembly, R&R
BOUND BUMPER, R&R	One side	R0105ARX	0.5	◆Front shock absorber assembly, R&R
BOUND BUMPER, R&R	Both sides	R0105BRX	0.7	◆Front shock absorber assembly, R&R
LOWER ARM, R&R	One side	R0106ARX	0.5	
LOWER ARM, R&R	Both sides	R0106BRX	0.7	
LOWER ARM RUBBER BUSH, R&R	One side	R0107ARX	0.6	◆Lower arm (R0106), R&R
LOWER ARM RUBBER BUSH, R&R	Both sides	R0107BRX	0.8	◆Lower arm (R0106), R&R
FRONT SHOCK ABSORBER, R&R	One side	R0109ARX	0.5	
FRONT SHOCK ABSORBER, R&R	Both sides	R0109BRX	0.7	
R04 FRONT STABILIZER & CROSSMEMBER				
STABILIZER BAR, R&R		R0401XRX	1.6	◆Front crossmember assembly, R&R◆ Rubber bush and/or plate [Body side] (R0403), R&R
STABILIZER CONTROL BOLT [CONTROL LINK] AND/OR RUBBER BUSH, R&R	One side	R0402ARX	0.3	

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STABILIZER CONTROL BOLT [CONTROL LINK] AND/OR RUBBER BUSH, R&R	Both sides	R0402BRX	0.4	
RUBBER BUSH AND/OR PLATE [BODY SIDE], R&R	One side	R0403ARX	1.6	◆Front crossmember assembly, R&R
RUBBER BUSH AND/OR PLATE [BODY SIDE], R&R	Both sides	R0403BRX	1.6	◆Front crossmember assembly, R&R
CROSSMEMBER, R&R		R0404XRX	1.7	
R05 REAR SUSPENSION (STRUT & MULTI-LINK)				
COIL SPRING, R&R	One side	R0501ARX	0.4	
COIL SPRING, R&R	Both sides	R0501BRX	0.6	
SPRING UPPER SEAT, R&R	One side	R0502ARX	0.4	◆Coil spring (R0501), R&R
SPRING UPPER SEAT, R&R	Both sides	R0502BRX	0.6	◆Coil spring (R0501), R&R
BOUND STOP RUBBER, R&R	One side	R0503ARX	0.5	
BOUND STOP RUBBER, R&R	Both sides	R0503BRX	0.7	
TRAILING LINK, R&R	One side	R0504ARX	0.5	
TRAILING LINK, R&R	Both sides, Without protector	R0504BRX	0.8	
TRAILING LINK, R&R	Both sides, With protector	R0504CRX	0.9	
MOUNTING RUBBER, R&R	One side	R0505ARX	0.5	
MOUNTING RUBBER, R&R	Both sides	R0505BRX	0.7	
LATERAL LINK [FRONT], R&R	One side	R0506ARX	0.4	
LATERAL LINK [FRONT], R&R	Both sides, Without protector	R0506BRX	0.5	
LATERAL LINK [FRONT], R&R	Both sides, With protector	R0506CRX	0.6	
REAR SHOCK ABSORBER, R&R	One side	R0508ARX	0.4	
REAR SHOCK ABSORBER, R&R	Both sides	R0508BRX	0.6	
LOWER ARM, R&R	One side	R0510ARX	0.4	◆Coil spring (R0501), R&R
LOWER ARM, R&R	Both sides	R0510BRX	0.6	◆Coil spring (R0501), R&R
UPPER ARM, R&R	[Assembly, One side, SKYACTIV-G 2.0, 2WD, Without i-stop]/[Assembly, One side, SKYACTIV-G 2.5, 2WD, Without i-stop]	R0513ARX	1.6	◆Rear crossmember assembly, D&C

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UPPER ARM, R&R	[Assembly,One side,SKYACTIV-G 2.0,2WD,With i-stop]/[Assembly,One side,SKYACTIV-G 2.5,2WD,With i-stop]/[Assembly,One side,SKYACTIV-D 2.2,Fuel injector (2pin type),2WD]/[Assembly,One side,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,2WD]	R0513BRX	1.7	◆Rear crossmember assembly, D&C
UPPER ARM, R&R	Assembly,One side,SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,2WD	R0513RRX	1.8	◆Rear crossmember assembly, D&C
UPPER ARM, R&R	[Assembly,One side,SKYACTIV-G 2.0,4WD,Without i-stop,Without protector]/[Assembly,One side,SKYACTIV-G 2.5,4WD,Without i-stop,Without protector]/[Assembly,One side,SKYACTIV-G 2.5T,Without i-stop,Without protector]	R0513CRX	2.0	◆Propeller shaft assembly (L0101), R&R◆Rear crossmember assembly, D&C

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
UPPER ARM, R&R	[Assembly,One side,SKYACTIV-G 2.0,4WD,Without i-stop,With protector]/[Assembly,One side,SKYACTIV-G 2.0,4WD,With i-stop]/[Assembly,One side,SKYACTIV-G 2.5,4WD,Without i-stop,With protector]/[Assembly,One side,SKYACTIV-G 2.5,4WD,With i-stop]/[Assembly,One side,SKYACTIV-G 2.5T,Without i-stop,With protector]/[Assembly,One side,SKYACTIV-G 2.5T,With i-stop]/[Assembly,One side,SKYACTIV-D 2.2,Fuel injector (2pin type),4WD]/[Assembly,One side,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,4WD]	R0513DRX	2.1	◆Propeller shaft assembly (L0101), R&R◆Rear crossmember assembly, D&C
UPPER ARM, R&R	Assembly,One side,SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,4WD	R0513SRX	2.2	◆Propeller shaft assembly (L0101), R&R◆Rear crossmember assembly, D&C
UPPER ARM, R&R	[Assembly,Both sides,SKYACTIV-G 2.0,2WD]/[Assembly,Both sides,SKYACTIV-G 2.5,2WD]/[Assembly,Both sides,SKYACTIV-D 2.2,Fuel injector (2pin type),2WD]/[Assembly,Both sides,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,2WD]	R0513ERX	1.7	◆Rear crossmember assembly, D&C
UPPER ARM, R&R	Assembly,Both sides,SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,2WD	R0513TRX	1.8	◆Rear crossmember assembly, D&C

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
UPPER ARM, R&R	[Assembly,Both sides,SKYACTIV-G 2.0,4WD,Without i-stop]/[Assembly,Both sides,SKYACTIV-G 2.0,4WD,With i-stop,Without protector]/[Assembly,Both sides,SKYACTIV-G 2.5,4WD,Without i-stop]/[Assembly,Both sides,SKYACTIV-G 2.5,4WD,With i-stop,Without protector]/[Assembly,Both sides,SKYACTIV-G 2.5T,Without i-stop]/[Assembly,Both sides,SKYACTIV-G 2.5T,With i-stop,Without protector]/[Assembly,Both sides,SKYACTIV-D 2.2,Fuel injector (2pin type),4WD,Without protector]/[Assembly,Both sides,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,4WD,Without protector]	R0513FRX	2.1	◆Propeller shaft assembly (L0101), R&R◆Rear crossmember assembly, D&C
UPPER ARM, R&R	[Assembly,Both sides,SKYACTIV-G 2.0,4WD,With i-stop,With protector]/[Assembly,Both sides,SKYACTIV-G 2.5,4WD,With i-stop,With protector]/[Assembly,Both sides,SKYACTIV-G 2.5T,With i-stop,With protector]/[Assembly,Both sides,SKYACTIV-D 2.2,Fuel injector (2pin type),4WD,With protector]/[Assembly,Both sides,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,4WD,With protector]/[Assembly,Both sides,SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,4WD]	R0513GRX	2.2	◆Propeller shaft assembly (L0101), R&R◆Rear crossmember assembly, D&C

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
UPPER ARM, R&R	[Bushing,One side,SKYACTIV-G 2.0,2WD,Without i-stop]/[Bushing,One side,SKYACTIV-G 2.5,2WD,Without i-stop]/[Bushing,One side,SKYACTIV-D 2.2,Fuel injector (2pin type),2WD,Without protector]/[Bushing,One side,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,2WD,Without protector]	R0513HRX	1.8	◆Rear crossmember assembly, D&C
UPPER ARM, R&R	[Bushing,One side,SKYACTIV-G 2.0,2WD,With i-stop]/[Bushing,One side,SKYACTIV-G 2.5,2WD,With i-stop]/[Bushing,One side,SKYACTIV-D 2.2,Fuel injector (2pin type),2WD,With protector]/[Bushing,One side,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,2WD,With protector]/[Bushing,One side,SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,2WD]	R0513JRX	1.9	◆Rear crossmember assembly, D&C
UPPER ARM, R&R	[Bushing,One side,SKYACTIV-G 2.0,4WD,Without i-stop]/[Bushing,One side,SKYACTIV-G 2.5,4WD,Without i-stop]/[Bushing,One side,SKYACTIV-G 2.5T,Without i-stop]	R0513KRX	2.2	◆Propeller shaft assembly (L0101), R&R◆Rear crossmember assembly, D&C

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
UPPER ARM, R&R	[Bushing,One side,SKYACTIV-G 2.0,4WD,With i-stop]/[Bushing,One side,SKYACTIV-G 2.5,4WD,With i-stop]/[Bushing,One side,SKYACTIV-G 2.5T,With i-stop]/[Bushing,One side,SKYACTIV-D 2.2,Fuel injector (2pin type),4WD]/[Bushing,One side,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,4WD]/[Bushing,One side,SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,4WD]	R0513LRX	2.3	◆Propeller shaft assembly (L0101), R&R◆Rear crossmember assembly, D&C
UPPER ARM, R&R	[Bushing,Both sides,SKYACTIV-G 2.0,2WD,Without i-stop]/[Bushing,Both sides,SKYACTIV-G 2.0,2WD,With i-stop,Without protector]/[Bushing,Both sides,SKYACTIV-G 2.5,2WD,Without i-stop]/[Bushing,Both sides,SKYACTIV-G 2.5,2WD,With i-stop,Without protector]/[Bushing,Both sides,SKYACTIV-D 2.2,Fuel injector (2pin type),2WD,Without protector]/[Bushing,Both sides,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,2WD,Without protector]	R0513MRX	2.0	◆Rear crossmember assembly, D&C

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UPPER ARM, R&R	[Bushing,Both sides,SKYACTIV-G 2.0,2WD,With i-stop,With protector]/[Bushing,Both sides,SKYACTIV-G 2.5,2WD,With i-stop,With protector]/[Bushing,Both sides,SKYACTIV-D 2.2,Fuel injector (2pin type),2WD,With protector]/[Bushing,Both sides,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,2WD,With protector]/[Bushing,Both sides,SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,2WD]	R0513NRX	2.1	◆Rear crossmember assembly, D&C
UPPER ARM, R&R	[Bushing,Both sides,SKYACTIV-G 2.0,4WD,Without i-stop]/[Bushing,Both sides,SKYACTIV-G 2.5,4WD,Without i-stop]/[Bushing,Both sides,SKYACTIV-G 2.5T,Without i-stop]/[Bushing,Both sides,SKYACTIV-D 2.2,Fuel injector (2pin type),4WD,Without protector]/[Bushing,Both sides,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,4WD,Without protector]	R0513PRX	2.4	◆Propeller shaft assembly (L0101), R&R◆Rear crossmember assembly, D&C

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UPPER ARM, R&R	[Bushing,Both sides,SKYACTIV-G 2.0,4WD,With i-stop]/[Bushing,Both sides,SKYACTIV-G 2.5,4WD,With i-stop]/[Bushing,Both sides,SKYACTIV-G 2.5T,With i-stop]/[Bushing,Both sides,SKYACTIV-D 2.2,Fuel injector (2pin type),4WD,With protector]/[Bushing,Both sides,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,4WD,With protector]/[Bushing,Both sides,SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,4WD]	R0513QRX	2.5	◆Propeller shaft assembly (L0101), R&R◆Rear crossmember assembly, D&C
DUST BOOT, R&R	One side	R0517ARX	0.4	
DUST BOOT, R&R	Both sides	R0517BRX	0.6	
R08 REAR STABILIZER & CROSSMEMBER				
STABILIZER BAR, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,2WD,Without i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,2WD,Without i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,2WD,Without i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,2WD,Without i-stop]	R0801ARX	1.6	◆Rear crossmember assembly, D&C

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
STABILIZER BAR, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,2WD,With i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation,2WD]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,2WD,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,2WD]/[SKYACTIV-D 2.2,Fuel injector (2pin type),2WD]	R0801BRX	1.7	◆Rear crossmember assembly, D&C
STABILIZER BAR, R&R	[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,2WD,With i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,2WD,With i-stop]/[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,2WD]	R0801DRX	1.7	◆Rear crossmember assembly, D&C
STABILIZER BAR, R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,2WD	R0801ERX	1.8	◆Rear crossmember assembly, D&C

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STABILIZER BAR, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,4WD]/[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation,4WD]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,4WD]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,4WD]/[SKYACTIV-G 2.5T]/[SKYACTIV-D 2.2,Fuel injector (2pin type),4WD]	R0801CRX	2.1	◆Propeller shaft assembly (L0101), R&R◆Rear crossmember assembly, D&C
STABILIZER BAR, R&R	[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,4WD]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,4WD]/[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,4WD]	R0801FRX	2.1	◆Propeller shaft assembly (L0101), R&R◆Rear crossmember assembly, D&C
STABILIZER BAR, R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,4WD	R0801GRX	2.2	◆Propeller shaft assembly (L0101), R&R◆Rear crossmember assembly, D&C

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STABILIZER SUPPORT BRACKET, PLATE AND/OR RUBBER BUSH, R&R	[2WD,One side,SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[2WD,One side,SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[2WD,One side,SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[2WD,One side,SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]	R0802ARX	1.6	◆Rear crossmember assembly, D&C
STABILIZER SUPPORT BRACKET, PLATE AND/OR RUBBER BUSH, R&R	[2WD,One side,SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[2WD,One side,SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[2WD,One side,SKYACTIV-D 2.2,Fuel injector (2pin type)]	R0802BRX	1.7	◆Rear crossmember assembly, D&C

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
STABILIZER SUPPORT BRACKET, PLATE AND/OR RUBBER BUSH, R&R	[2WD,One side,SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[2WD,One side,SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation]/[2WD,One side,SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[2WD,One side,SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation]/[2WD,One side,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]/[2WD,One side,SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system]	R0802HRX	1.7	◆Rear crossmember assembly, D&C
STABILIZER SUPPORT BRACKET, PLATE AND/OR RUBBER BUSH, R&R	[2WD,Both sides,SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[2WD,Both sides,SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[2WD,Both sides,SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[2WD,Both sides,SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]	R0802CRX	1.6	◆Rear crossmember assembly, D&C

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STABILIZER SUPPORT BRACKET, PLATE AND/OR RUBBER BUSH, R&R	[2WD,Both sides,SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[2WD,Both sides,SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[2WD,Both sides,SKYACTIV-D 2.2,Fuel injector (2pin type)]	R0802DRX	1.7	◆Rear crossmember assembly, D&C
STABILIZER SUPPORT BRACKET, PLATE AND/OR RUBBER BUSH, R&R	[2WD,Both sides,SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[2WD,Both sides,SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation]/[2WD,Both sides,SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[2WD,Both sides,SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation]/[2WD,Both sides,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]	R0802JRX	1.7	◆Rear crossmember assembly, D&C
STABILIZER SUPPORT BRACKET, PLATE AND/OR RUBBER BUSH, R&R	2WD,Both sides,SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system	R0802KRX	1.8	◆Rear crossmember assembly, D&C

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STABILIZER SUPPORT BRACKET, PLATE AND/OR RUBBER BUSH, R&R	[4WD,One side,SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[4WD,One side,SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[4WD,One side,SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[4WD,One side,SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[4WD,One side,SKYACTIV-G 2.5T,Without i-stop]	R0802ERX	2.0	◆Propeller shaft assembly (L0101), R&R◆Rear crossmember assembly, D&C
STABILIZER SUPPORT BRACKET, PLATE AND/OR RUBBER BUSH, R&R	[4WD,One side,SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[4WD,One side,SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[4WD,One side,SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation]/[4WD,One side,SKYACTIV-G 2.5T,With i-stop]/[4WD,One side,SKYACTIV-D 2.2,Fuel injector (2pin type)]	R0802FRX	2.1	◆Propeller shaft assembly (L0101), R&R◆Rear crossmember assembly, D&C

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STABILIZER SUPPORT BRACKET, PLATE AND/OR RUBBER BUSH, R&R	[4WD,One side,SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[4WD,One side,SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation]/[4WD,One side,SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[4WD,One side,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]/[4WD,One side,SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system]	R0802LRX	2.1	◆Propeller shaft assembly (L0101), R&R◆Rear crossmember assembly, D&C
STABILIZER SUPPORT BRACKET, PLATE AND/OR RUBBER BUSH, R&R	[4WD,Both sides,SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation]/[4WD,Both sides,SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation]/[4WD,Both sides,SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation]/[4WD,Both sides,SKYACTIV-G 2.5T]/[4WD,Both sides,SKYACTIV-D 2.2,Fuel injector (2pin type)]	R0802GRX	2.1	◆Propeller shaft assembly (L0101), R&R◆Rear crossmember assembly, D&C

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STABILIZER SUPPORT BRACKET, PLATE AND/OR RUBBER BUSH, R&R	[4WD,Both sides,SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation]/[4WD,Both sides,SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation]/[4WD,Both sides,SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation]/[4WD,Both sides,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]	R0802MRX	2.1	◆Propeller shaft assembly (L0101), R&R◆Rear crossmember assembly, D&C
STABILIZER SUPPORT BRACKET, PLATE AND/OR RUBBER BUSH, R&R	4WD,Both sides,SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system	R0802NRX	2.2	◆Propeller shaft assembly (L0101), R&R◆Rear crossmember assembly, D&C
STABILIZER CONTROL LINK [CONTROL ROD], R&R	One side	R0803ARX	0.2	
STABILIZER CONTROL LINK [CONTROL ROD], R&R	Both sides	R0803BRX	0.3	
CROSSMEMBER, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,2WD,Without i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,2WD,Without i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,2WD,Without i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,2WD,Without i-stop]	R0804ARX	1.9	◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Three way catalytic converter]◆Coil spring (R0501), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CROSSMEMBER, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,2WD,With i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,2WD,With i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation,2WD]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,2WD,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,2WD,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,2WD]	R0804BRX	2.0	◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Three way catalytic converter]◆Coil spring (R0501), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CROSSMEMBER, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,4WD,Without i-stop]/[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,4WD,With i-stop,Without protector]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,4WD,Without i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,4WD,With i-stop,Without protector]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,4WD,Without protector]/[SKYACTIV-G 2.5T,Without i-stop]/[SKYACTIV-G 2.5T,With i-stop,Without protector]	R0804CRX	3.4	◆Propeller shaft assembly (L0101), R&R◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Three way catalytic converter]◆Coil spring (R0501), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CROSSMEMBER, R&R	[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,4WD,Without i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,4WD,With i-stop,Without protector]/[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation,4WD,Without protector]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,4WD,Without i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,4WD,With i-stop,Without protector]	R0804HRX	3.4	◆Propeller shaft assembly (L0101), R&R◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Three way catalytic converter]◆ Coil spring (R0501), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CROSSMEMBER, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,4WD,With i-stop,With protector]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,4WD,With i-stop,With protector]/[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation,4WD,With protector]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,4WD,With i-stop,With protector]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,4WD,With i-stop,With protector]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,4WD,With protector]/[SKYACTIV-G 2.5T,With i-stop,With protector]	R0804DRX	3.5	◆Propeller shaft assembly (L0101), R&R◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Three way catalytic converter]◆Coil spring (R0501), R&R
CROSSMEMBER, R&R	[SKYACTIV-D 2.2,Fuel injector (2pin type),2WD]/[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,2WD]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,2WD,Without protector]	R0804ERX	2.0	◆Middle pipe (F0207), R&R◆Coil spring (R0501), R&R
CROSSMEMBER, R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,2WD,With protector	R0804JRX	2.1	◆SCR converter (F0718), R&R◆Coil spring (R0501), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CROSSMEMBER, R&R	[SKYACTIV-D 2.2,Fuel injector (2pin type),4WD,Without protector]/[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,4WD,Without protector]	R0804FRX	3.4	◆Propeller shaft assembly (L0101), R&R◆Middle pipe (F0207), R&R◆Coil spring (R0501), R&R
CROSSMEMBER, R&R	[SKYACTIV-D 2.2,Fuel injector (2pin type),4WD,With protector]/[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,4WD,With protector]	R0804GRX	3.5	◆Propeller shaft assembly (L0101), R&R◆Middle pipe (F0207), R&R◆Coil spring (R0501), R&R
CROSSMEMBER, R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,4WD	R0804KRX	3.5	◆Propeller shaft assembly (L0101), R&R◆SCR converter (F0718), R&R◆Coil spring (R0501), R&R