

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
S01 LOCK SET				
DOOR LOCK SUB SET, R&R		S0102XRX	0.2	
S02 BUMPER				
FRONT BUMPER, R&R	Front bumper face,Without 360°view monitor system,Without front fog light,Without headlight cleaner,Without ultrasonic sensor	S0201ARX	0.7	
FRONT BUMPER, R&R	Front bumper face,Without 360°view monitor system,Without front fog light,Without headlight cleaner,With ultrasonic sensor	S0201BRX	0.8	
FRONT BUMPER, R&R	Front bumper face,Without 360°view monitor system,Without front fog light,With headlight cleaner,Without ultrasonic sensor	S0201CRX	0.8	
FRONT BUMPER, R&R	Front bumper face,Without 360°view monitor system,Without front fog light,With headlight cleaner,With ultrasonic sensor,Without i-stop	S0201DRX	0.8	
FRONT BUMPER, R&R	Front bumper face,Without 360°view monitor system,Without front fog light,With headlight cleaner,With ultrasonic sensor,With i-stop	S0201ERX	0.9	
FRONT BUMPER, R&R	Front bumper face,Without 360°view monitor system,With front fog light,Without headlight cleaner,Without ultrasonic sensor	S0201FRX	0.8	◆Front fog light, Aiming

ILLUSTRATION

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FRONT BUMPER, R&R	Front bumper face,Without 360°view monitor system,With front fog light,Without headlight cleaner,With ultrasonic sensor,Without i-stop	S0201GRX	0.8	◆Front fog light, Aiming
FRONT BUMPER, R&R	Front bumper face,Without 360°view monitor system,With front fog light,Without headlight cleaner,With ultrasonic sensor,With i-stop	S0201HRX	0.9	◆Front fog light, Aiming
FRONT BUMPER, R&R	Front bumper face,Without 360°view monitor system,With front fog light,With headlight cleaner,Without ultrasonic sensor	S0201JRX	0.9	◆Front fog light, Aiming
FRONT BUMPER, R&R	Front bumper face,Without 360°view monitor system,With front fog light,With headlight cleaner,With ultrasonic sensor,Without i-stop	S0201KRX	0.9	◆Front fog light, Aiming
FRONT BUMPER, R&R	Front bumper face,Without 360°view monitor system,With front fog light,With headlight cleaner,With ultrasonic sensor,With i-stop	S0201LRX	1.0	◆Front fog light, Aiming
FRONT BUMPER, R&R	Front bumper face,With 360°view monitor system,360°view monitor system screen display verification only,Without front fog light	S0201QRX	1.0	
FRONT BUMPER, R&R	Front bumper face,With 360°view monitor system,360°view monitor system screen display verification only,With front fog light	S0201RRX	1.1	◆Front fog light, Aiming

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FRONT BUMPER, R&R	Front bumper face,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without front fog light	S0201SRX	1.1	
FRONT BUMPER, R&R	Front bumper face,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With front fog light	S0201TRX	1.2	◆Front fog light, Aiming
FRONT BUMPER, R&R	[Front bumper reinforcement,SKYACTIV-G 2.0,Without 360°view monitor system,Without i-stop]/[Front bumper reinforcement,SKYACTIV-G 2.5,Without 360°view monitor system,Without i-stop]	S0201MRX	1.0	
FRONT BUMPER, R&R	[Front bumper reinforcement,SKYACTIV-G 2.0,Without 360°view monitor system,With i-stop]/[Front bumper reinforcement,SKYACTIV-G 2.5,Without 360°view monitor system,With i-stop]	S0201NRX	1.1	
FRONT BUMPER, R&R	[Front bumper reinforcement,SKYACTIV-G 2.0,With 360°view monitor system,360°view monitor system screen display verification only]/[Front bumper reinforcement,SKYACTIV-G 2.5,With 360°view monitor system,360°view monitor system screen display verification only]	S0201URX	1.2	

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT BUMPER, R&R	[Front bumper reinforcement,SKYACTIV-G 2.0,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming]/[Front bumper reinforcement,SKYACTIV-G 2.5,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming]	S0201VRX	1.3	
FRONT BUMPER, R&R	Front bumper reinforcement,SKYACTIV-G 2.5T,Without 360°view monitor system	S0201ZRX	1.3	
FRONT BUMPER, R&R	Front bumper reinforcement,SKYACTIV-G 2.5T,With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop	S02011RX	1.4	
FRONT BUMPER, R&R	Front bumper reinforcement,SKYACTIV-G 2.5T,With 360°view monitor system,360°view monitor system screen display verification only,With i-stop	S02012RX	1.5	
FRONT BUMPER, R&R	Front bumper reinforcement,SKYACTIV-G 2.5T,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming	S02013RX	1.5	
FRONT BUMPER, R&R	Front bumper reinforcement,SKYACTIV-D 2.2,Without 360°view monitor system	S0201PRX	1.3	

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FRONT BUMPER, R&R	Front bumper reinforcement,SKYACTIV-D 2.2,With 360°view monitor system,360°view monitor system screen display verification only	S0201WRX	1.5	
FRONT BUMPER, R&R	Front bumper reinforcement,SKYACTIV-D 2.2,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming	S0201YRX	1.6	
RADIATOR GRILLE, R&R	[Radiator grille assembly,Without 360° view monitor system,Without ultrasonic sensor]/[Radiator grille assembly,Without 360°view monitor system,With ultrasonic sensor,Without i-stop]	S0204ARX	0.8	◆Front bumper assembly, R&R
RADIATOR GRILLE, R&R	Radiator grille assembly,Without 360° view monitor system,With ultrasonic sensor,With i-stop	S0204BRX	0.9	◆Front bumper assembly, R&R
RADIATOR GRILLE, R&R	Radiator grille assembly,With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop	S0204ERX	0.9	◆Front bumper assembly, R&R
RADIATOR GRILLE, R&R	Radiator grille assembly,With 360°view monitor system,360°view monitor system screen display verification only,With i-stop	S0204FRX	1.0	◆Front bumper assembly, R&R

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RADIATOR GRILLE, R&R	Radiator grille assembly,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop	S0204GRX	1.0	◆Front bumper assembly, R&R
RADIATOR GRILLE, R&R	Radiator grille assembly,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	S0204HRX	1.1	◆Front bumper assembly, R&R
RADIATOR GRILLE, R&R	[Radiator grille only,Without 360°view monitor system,Without ultrasonic sensor,Without front fog light]/[Radiator grille only,Without 360°view monitor system,Without ultrasonic sensor,With front fog light,Without i-stop]	S0204CRX	0.9	◆Front bumper assembly, R&R
RADIATOR GRILLE, R&R	[Radiator grille only,Without 360°view monitor system,Without ultrasonic sensor,With front fog light,With i-stop]/[Radiator grille only,Without 360°view monitor system,With ultrasonic sensor]	S0204DRX	1.0	◆Front bumper assembly, R&R

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
RADIATOR GRILLE, R&R	[Radiator grille only,With 360°view monitor system,360°view monitor system screen display verification only,Without ultrasonic sensor]/[Radiator grille only,With 360°view monitor system,360°view monitor system screen display verification only,With ultrasonic sensor,Without i-stop]	S0204JRX	1.1	◆Front bumper assembly, R&R
RADIATOR GRILLE, R&R	Radiator grille only,With 360°view monitor system,360°view monitor system screen display verification only,With ultrasonic sensor,With i-stop	S0204KRX	1.2	◆Front bumper assembly, R&R
RADIATOR GRILLE, R&R	[Radiator grille only,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without ultrasonic sensor]/[Radiator grille only,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With ultrasonic sensor,Without i-stop]	S0204LRX	1.2	◆Front bumper assembly, R&R
RADIATOR GRILLE, R&R	Radiator grille only,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With ultrasonic sensor,With i-stop	S0204MRX	1.3	◆Front bumper assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REAR BUMPER, R&R	Rear bumper face,Without blind spot monitoring (BSM) system,Without ultrasonic sensor	S0206ARX	0.6	
REAR BUMPER, R&R	Rear bumper face,Without blind spot monitoring (BSM) system,With ultrasonic sensor	S0206BRX	0.7	
REAR BUMPER, R&R	Rear bumper face,With blind spot monitoring (BSM) system,Without ultrasonic sensor	S0206CRX	0.9	◆Blind spot monitoring [BSM] radar test
REAR BUMPER, R&R	Rear bumper face,With blind spot monitoring (BSM) system,With ultrasonic sensor	S0206DRX	1.0	◆Blind spot monitoring [BSM] radar test
REAR BUMPER, R&R	Rear bumper reinforcement	S0206ERX	0.8	
ACTIVE AIR SHUTTER, R&R	Without 360°view monitor system	S0218XRX	0.6	
ACTIVE AIR SHUTTER, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop	S0218ARX	0.7	
ACTIVE AIR SHUTTER, R&R	With 360°view monitor system,360°view monitor system screen display verification only,With i-stop	S0218BRX	0.8	
ACTIVE AIR SHUTTER, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming	S0218CRX	0.8	
S03 HEADLIGHT CLEANER				
WASHER NOZZLE, R&R	Without 360°view monitor system,One side	S0301ARX	0.5	◆Front bumper assembly, R&R
WASHER NOZZLE, R&R	Without 360°view monitor system,Both sides,Without i-stop	S0301BRX	0.5	◆Front bumper assembly, R&R
WASHER NOZZLE, R&R	Without 360°view monitor system,Both sides,With i-stop	S0301CRX	0.6	◆Front bumper assembly, R&R

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WASHER NOZZLE, R&R	With 360°view monitor system,360°view monitor system screen display verification only,One side,Without i-stop	S0301DRX	0.6	◆Front bumper assembly, R&R
WASHER NOZZLE, R&R	With 360°view monitor system,360°view monitor system screen display verification only,One side,With i-stop	S0301ERX	0.7	◆Front bumper assembly, R&R
WASHER NOZZLE, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Both sides,Without i-stop	S0301FRX	0.6	◆Front bumper assembly, R&R
WASHER NOZZLE, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Both sides,With i-stop	S0301GRX	0.7	◆Front bumper assembly, R&R
WASHER NOZZLE, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side	S0301HRX	0.7	◆Front bumper assembly, R&R
WASHER NOZZLE, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,Without i-stop	S0301JRX	0.7	◆Front bumper assembly, R&R
WASHER NOZZLE, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,With i-stop	S0301KRX	0.8	◆Front bumper assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
S04 MOLDINGS & PROTECTORS				
FRONT WINDOW MOLDINGS, R&R	Without forward sensing camera (FSC), Without i-stop	S0401ARX	2.8	◆Windshield glass (S1401), R&R◆ Water leak, Check
FRONT WINDOW MOLDINGS, R&R	Without forward sensing camera (FSC), With i-stop	S0401BRX	2.9	◆Windshield glass (S1401), R&R◆ Water leak, Check
FRONT WINDOW MOLDINGS, R&R	With forward sensing camera (FSC), Without i-stop	S0401CRX	3.0	◆Windshield glass (S1401), R&R◆ Water leak, Check◆Forward sensing camera [FSC], Aiming
FRONT WINDOW MOLDINGS, R&R	With forward sensing camera (FSC), With i-stop	S0401DRX	3.1	◆Windshield glass (S1401), R&R◆ Water leak, Check◆Forward sensing camera [FSC], Aiming
FRONT BELT LINE MOLDING, R&R	One or both sides	S0405XRX	0.2	
COWL GRILLE, R&R	One or both sides	S0412XRX	0.3	
REAR FINISHER, R&R	Liftgate garnish	S0414ARX	0.3	
REAR FINISHER, R&R	Rear finisher, Without 360°view monitor system, Without i-stop	S0414BRX	0.6	◆Liftgate trim (S1218), R&R
REAR FINISHER, R&R	Rear finisher, Without 360°view monitor system, With i-stop	S0414CRX	0.7	◆Liftgate trim (S1218), R&R
REAR FINISHER, R&R	Rear finisher, With 360°view monitor system, 360°view monitor system screen display verification only, Without i-stop	S0414DRX	0.7	◆Liftgate trim (S1218), R&R
REAR FINISHER, R&R	Rear finisher, With 360°view monitor system, 360°view monitor system screen display verification only, With i-stop	S0414ERX	0.8	◆Liftgate trim (S1218), R&R
REAR FINISHER, R&R	Rear finisher, With 360°view monitor system, 360°view monitor system screen display verification and 360°view monitor system aiming, Without i-stop	S0414FRX	0.8	◆Liftgate trim (S1218), R&R

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REAR FINISHER, R&R	Rear finisher,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	S0414GRX	0.9	◆Liftgate trim (S1218), R&R
EXTRACTOR CHAMBER, R&R	One or both sides	S0416XRX	0.6	◆Rear bumper assembly, R&R
ORNAMENT [REAR], R&R		S0417XRX	0.2	
ORNAMENT [GRILLE], R&R	Without mazda radar cruise control (MRCC) system	S0419ARX	0.2	
ORNAMENT [GRILLE], R&R	With mazda radar cruise control (MRCC) system,Without 360°view monitor system,Without i-stop	S0419BRX	0.5	◆Front bumper assembly, R&R
ORNAMENT [GRILLE], R&R	With mazda radar cruise control (MRCC) system,Without 360°view monitor system,With i-stop	S0419CRX	0.6	◆Front bumper assembly, R&R
ORNAMENT [GRILLE], R&R	With mazda radar cruise control (MRCC) system,With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop	S0419DRX	0.6	◆Front bumper assembly, R&R
ORNAMENT [GRILLE], R&R	With mazda radar cruise control (MRCC) system,With 360°view monitor system,360°view monitor system screen display verification only,With i-stop	S0419ERX	0.7	◆Front bumper assembly, R&R
ORNAMENT [GRILLE], R&R	With mazda radar cruise control (MRCC) system,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop	S0419FRX	0.7	◆Front bumper assembly, R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
ORNAMENT [GRILLE], R&R	With mazda radar cruise control (MRCC) system,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	S0419GRX	0.8	◆Front bumper assembly, R&R
FRONT DOOR MOLDING, R&R	Front door garnish,One side	S0423ARX	0.3	
FRONT DOOR MOLDING, R&R	Front door garnish,Both sides	S0423BRX	0.5	
FRONT DOOR MOLDING, R&R	Front sash molding,One side	S0423CRX	0.5	
FRONT DOOR MOLDING, R&R	Front sash molding,Both sides	S0423DRX	0.8	
REAR DOOR MOLDING, R&R	Rear door garnish,Front or rear,One side	S0424ARX	0.3	
REAR DOOR MOLDING, R&R	Rear door garnish,Front or rear,Both sides	S0424BRX	0.5	
REAR DOOR MOLDING, R&R	Rear door garnish,Front and rear,One side	S0424CRX	0.4	
REAR DOOR MOLDING, R&R	Rear door garnish,Front and rear,Both sides	S0424DRX	0.7	
REAR DOOR MOLDING, R&R	Rear sash molding,One side	S0424ERX	0.6	
REAR DOOR MOLDING, R&R	Rear sash molding,Both sides	S0424FRX	1.0	
REAR BELT LINE MOLDING, R&R	One or both sides	S0425XRX	0.2	
ROOF MOLDING, R&R	One or both sides	S0431XRX	0.2	
S05 BONNET (HOOD) & TRUNK LID				
BONNET [HOOD], R&R		S0503XRX	0.5	◆Bonnet, Adjust
BONNET [HOOD] HINGE, R&R	One side	S0504ARX	0.4	◆Bonnet, Adjust
BONNET [HOOD] HINGE, R&R	Both sides	S0504BRX	0.5	◆Bonnet, Adjust
BONNET [HOOD] LOCK, R&R	Without 360°view monitor system,Without i-stop	S0508ARX	0.7	◆Front bumper assembly, R&R
BONNET [HOOD] LOCK, R&R	Without 360°view monitor system,With i-stop	S0508BRX	0.8	◆Front bumper assembly, R&R
BONNET [HOOD] LOCK, R&R	With 360°view monitor system,360°view monitor system screen display verification only	S0508CRX	0.9	◆Front bumper assembly, R&R

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BONNET [HOOD] LOCK, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming	S0508DRX	1.0	◆Front bumper assembly, R&R
BONNET [HOOD] LOCK RELEASE WIRE, R&R	Without 360°view monitor system,LHD,Without i-stop	S0509ARX	0.9	◆Front bumper assembly, R&R
BONNET [HOOD] LOCK RELEASE WIRE, R&R	Without 360°view monitor system,LHD,With i-stop	S0509BRX	1.0	◆Front bumper assembly, R&R
BONNET [HOOD] LOCK RELEASE WIRE, R&R	Without 360°view monitor system,RHD	S0509CRX	1.1	◆Front bumper assembly, R&R
BONNET [HOOD] LOCK RELEASE WIRE, R&R	With 360°view monitor system,360°view monitor system screen display verification only,LHD,Without i-stop	S0509DRX	1.0	◆Front bumper assembly, R&R
BONNET [HOOD] LOCK RELEASE WIRE, R&R	With 360°view monitor system,360°view monitor system screen display verification only,LHD,With i-stop	S0509ERX	1.1	◆Front bumper assembly, R&R
BONNET [HOOD] LOCK RELEASE WIRE, R&R	With 360°view monitor system,360°view monitor system screen display verification only,RHD,Without i-stop	S0509FRX	1.2	◆Front bumper assembly, R&R
BONNET [HOOD] LOCK RELEASE WIRE, R&R	With 360°view monitor system,360°view monitor system screen display verification only,RHD,With i-stop	S0509GRX	1.3	◆Front bumper assembly, R&R
BONNET [HOOD] LOCK RELEASE WIRE, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,LHD,Without i-stop	S0509HRX	1.1	◆Front bumper assembly, R&R

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BONNET [HOOD] LOCK RELEASE WIRE, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,LHD,With i-stop	S0509JRX	1.2	◆Front bumper assembly, R&R
BONNET [HOOD] LOCK RELEASE WIRE, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,RHD	S0509KRX	1.3	◆Front bumper assembly, R&R
BONNET [HOOD] CUSHION RUBBER [ONE OR ALL], R&R		S0510XRX	0.2	
ENGINE ROOM WEATHERSTRIP [ONE OR ALL], R&R		S0518XRX	0.2	
BONNET [HOOD] INSULATOR, R&R		S0519XRX	0.2	
S06 BODY PANEL & FLOOR ATTACHMENT				
FRONT FENDER, R&R	Without 360°view monitor system,One side,Without i-stop	S0601ARX	0.8	◆Front bumper assembly, R&R
FRONT FENDER, R&R	Without 360°view monitor system,One side,With i-stop	S0601BRX	0.9	◆Front bumper assembly, R&R
FRONT FENDER, R&R	Without 360°view monitor system,Both sides,Without i-stop	S0601CRX	1.2	◆Front bumper assembly, R&R
FRONT FENDER, R&R	Without 360°view monitor system,Both sides,With i-stop	S0601DRX	1.3	◆Front bumper assembly, R&R
FRONT FENDER, R&R	With 360°view monitor system,360°view monitor system screen display verification only,One side,Without i-stop	S0601ERX	0.9	◆Front bumper assembly, R&R
FRONT FENDER, R&R	With 360°view monitor system,360°view monitor system screen display verification only,One side,With i-stop	S0601FRX	1.0	◆Front bumper assembly, R&R
FRONT FENDER, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Both sides,Without i-stop	S0601GRX	1.3	◆Front bumper assembly, R&R

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FRONT FENDER, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Both sides,With i-stop	S0601HRX	1.4	◆Front bumper assembly, R&R
FRONT FENDER, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side,Without i-stop	S0601JRX	1.0	◆Front bumper assembly, R&R
FRONT FENDER, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side,With i-stop	S0601KRX	1.1	◆Front bumper assembly, R&R
FRONT FENDER, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,Without i-stop	S0601LRX	1.4	◆Front bumper assembly, R&R
FRONT FENDER, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,With i-stop	S0601MRX	1.5	◆Front bumper assembly, R&R
FRONT MUD GUARD, R&R	One side	S0603ARX	0.5	
FRONT MUD GUARD, R&R	Both sides	S0603BRX	0.8	
UNDER COVER, R&R		S0604XRX	0.3	
REAR MUD GUARD, R&R	One side	S0610ARX	0.3	
REAR MUD GUARD, R&R	Both sides	S0610BRX	0.4	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
SHROUD PANEL, R&R	[SKYACTIV-G 2.0,With Coolant Control Valve,Without 360°view monitor system,Without mazda radar cruise control (MRCC) system,Without active air shutter]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without 360°view monitor system,Without mazda radar cruise control (MRCC) system,With active air shutter,Without i-stop]/[SKYACTIV-G 2.0,Without Coolant Control Valve,Without mazda radar cruise control (MRCC) system,Without active air shutter]/[SKYACTIV-G 2.0,Without Coolant Control Valve,Without mazda radar cruise control (MRCC) system,With active air shutter,Without i-stop]	S0612ARX	2.0	◆Front bumper assembly, R&R
SHROUD PANEL, R&R	[SKYACTIV-G 2.0,With Coolant Control Valve,Without 360°view monitor system,Without mazda radar cruise control (MRCC) system,With active air shutter,With i-stop]/[SKYACTIV-G 2.0,Without Coolant Control Valve,Without mazda radar cruise control (MRCC) system,With active air shutter,With i-stop]	S0612BRX	2.1	◆Front bumper assembly, R&R

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SHROUD PANEL, R&R	[SKYACTIV-G 2.0,With Coolant Control Valve,Without 360°view monitor system,With mazda radar cruise control (MRCC) system,Without active air shutter]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without 360°view monitor system,With mazda radar cruise control (MRCC) system,With active air shutter,Without i-stop]/[SKYACTIV-G 2.0,Without Coolant Control Valve,With mazda radar cruise control (MRCC) system,Without active air shutter]/[SKYACTIV-G 2.0,Without Coolant Control Valve,With mazda radar cruise control (MRCC) system,With active air shutter,Without i-stop]	S0612CRX	2.3	◆Front bumper assembly, R&R◆Radar unit, Aiming
SHROUD PANEL, R&R	[SKYACTIV-G 2.0,With Coolant Control Valve,Without 360°view monitor system,With mazda radar cruise control (MRCC) system,With active air shutter,With i-stop]/[SKYACTIV-G 2.0,Without Coolant Control Valve,With mazda radar cruise control (MRCC) system,With active air shutter,With i-stop]	S0612DRX	2.4	◆Front bumper assembly, R&R◆Radar unit, Aiming
SHROUD PANEL, R&R	SKYACTIV-G 2.0,With Coolant Control Valve,With 360°view monitor system,360°view monitor system screen display verification only,Without mazda radar cruise control (MRCC) system	S0612QRX	2.2	◆Front bumper assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
SHROUD PANEL, R&R	SKYACTIV-G 2.0,With Coolant Control Valve,With 360°view monitor system,360°view monitor system screen display verification only,With mazda radar cruise control (MRCC) system	S0612RRX	2.4	◆Front bumper assembly, R&R◆Radar unit, Aiming
SHROUD PANEL, R&R	SKYACTIV-G 2.0,With Coolant Control Valve,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without mazda radar cruise control (MRCC) system	S0612SRX	2.3	◆Front bumper assembly, R&R
SHROUD PANEL, R&R	SKYACTIV-G 2.0,With Coolant Control Valve,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With mazda radar cruise control (MRCC) system	S0612TRX	2.4	◆Front bumper assembly, R&R◆Radar unit, Aiming
SHROUD PANEL, R&R	[SKYACTIV-G 2.5,Without Coolant Control Valve,Without mazda radar cruise control (MRCC) system,Without active air shutter]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without mazda radar cruise control (MRCC) system,With active air shutter,Without i-stop]	S0612ERX	2.0	◆Front bumper assembly, R&R
SHROUD PANEL, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,Without mazda radar cruise control (MRCC) system,With active air shutter,With i-stop	S0612FRX	2.1	◆Front bumper assembly, R&R

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
SHROUD PANEL, R&R	[SKYACTIV-G 2.5,Without Coolant Control Valve,With mazda radar cruise control (MRCC) system,Without active air shutter]/[SKYACTIV-G 2.5,Without Coolant Control Valve,With mazda radar cruise control (MRCC) system,With active air shutter,Without i-stop]	S0612GRX	2.3	◆Front bumper assembly, R&R◆Radar unit, Aiming
SHROUD PANEL, R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,With mazda radar cruise control (MRCC) system,With active air shutter,With i-stop	S0612HRX	2.4	◆Front bumper assembly, R&R◆Radar unit, Aiming
SHROUD PANEL, R&R	[SKYACTIV-G 2.5,With Coolant Control Valve,Without 360°view monitor system,Without mazda radar cruise control (MRCC) system,Without active air shutter]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without 360°view monitor system,Without mazda radar cruise control (MRCC) system,With active air shutter,Without i-stop]	S0612LRX	2.0	◆Front bumper assembly, R&R
SHROUD PANEL, R&R	SKYACTIV-G 2.5,With Coolant Control Valve,Without 360°view monitor system,Without mazda radar cruise control (MRCC) system,With active air shutter,With i-stop	S0612MRX	2.1	◆Front bumper assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
SHROUD PANEL, R&R	[SKYACTIV-G 2.5,With Coolant Control Valve,Without 360°view monitor system,With mazda radar cruise control (MRCC) system,Without active air shutter]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without 360°view monitor system,With mazda radar cruise control (MRCC) system,With active air shutter,Without i-stop]	S0612NRX	2.3	◆Front bumper assembly, R&R◆Radar unit, Aiming
SHROUD PANEL, R&R	SKYACTIV-G 2.5,With Coolant Control Valve,Without 360°view monitor system,With mazda radar cruise control (MRCC) system,With active air shutter,With i-stop	S0612PRX	2.4	◆Front bumper assembly, R&R◆Radar unit, Aiming
SHROUD PANEL, R&R	SKYACTIV-G 2.5,With Coolant Control Valve,With 360°view monitor system,360°view monitor system screen display verification only,Without mazda radar cruise control (MRCC) system	S0612URX	2.2	◆Front bumper assembly, R&R
SHROUD PANEL, R&R	SKYACTIV-G 2.5,With Coolant Control Valve,With 360°view monitor system,360°view monitor system screen display verification only,With mazda radar cruise control (MRCC) system	S0612VRX	2.4	◆Front bumper assembly, R&R◆Radar unit, Aiming

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
SHROUD PANEL, R&R	SKYACTIV-G 2.5,With Coolant Control Valve,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without mazda radar cruise control (MRCC) system	S0612WRX	2.3	◆Front bumper assembly, R&R
SHROUD PANEL, R&R	SKYACTIV-G 2.5,With Coolant Control Valve,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With mazda radar cruise control (MRCC) system	S0612YRX	2.4	◆Front bumper assembly, R&R◆Radar unit, Aiming
SHROUD PANEL, R&R	SKYACTIV-G 2.5T,Without 360°view monitor system,Without mazda radar cruise control (MRCC) system,Without i-stop	S06124RX	2.2	◆Front bumper assembly, R&R
SHROUD PANEL, R&R	SKYACTIV-G 2.5T,Without 360°view monitor system,Without mazda radar cruise control (MRCC) system,With i-stop	S06125RX	2.3	◆Front bumper assembly, R&R
SHROUD PANEL, R&R	SKYACTIV-G 2.5T,Without 360°view monitor system,With mazda radar cruise control (MRCC) system,Without i-stop	S06126RX	2.5	◆Front bumper assembly, R&R◆Radar unit, Aiming
SHROUD PANEL, R&R	SKYACTIV-G 2.5T,Without 360°view monitor system,With mazda radar cruise control (MRCC) system,With i-stop	S06127RX	2.6	◆Front bumper assembly, R&R◆Radar unit, Aiming

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
SHROUD PANEL, R&R	SKYACTIV-G 2.5T,With 360°view monitor system,360°view monitor system screen display verification only,Without mazda radar cruise control (MRCC) system	S06128RX	2.4	◆Front bumper assembly, R&R
SHROUD PANEL, R&R	SKYACTIV-G 2.5T,With 360°view monitor system,360°view monitor system screen display verification only,With mazda radar cruise control (MRCC) system	S06129RX	2.6	◆Front bumper assembly, R&R◆Radar unit, Aiming
SHROUD PANEL, R&R	SKYACTIV-G 2.5T,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without mazda radar cruise control (MRCC) system,Without i-stop	S0612AR1	2.4	◆Front bumper assembly, R&R
SHROUD PANEL, R&R	SKYACTIV-G 2.5T,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without mazda radar cruise control (MRCC) system,With i-stop	S0612BR1	2.5	◆Front bumper assembly, R&R
SHROUD PANEL, R&R	SKYACTIV-G 2.5T,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With mazda radar cruise control (MRCC) system,Without i-stop	S0612CR1	2.6	◆Front bumper assembly, R&R◆Radar unit, Aiming

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
SHROUD PANEL, R&R	SKYACTIV-G 2.5T,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With mazda radar cruise control (MRCC) system,With i-stop	S0612DR1	2.7	◆Front bumper assembly, R&R◆Radar unit, Aiming
SHROUD PANEL, R&R	SKYACTIV-D 2.2,Without 360°view monitor system,Without mazda radar cruise control (MRCC) system	S0612JRX	2.3	◆Front bumper assembly, R&R
SHROUD PANEL, R&R	SKYACTIV-D 2.2,Without 360°view monitor system,With mazda radar cruise control (MRCC) system	S0612KRX	2.6	◆Front bumper assembly, R&R◆Radar unit, Aiming
SHROUD PANEL, R&R	SKYACTIV-D 2.2,With 360°view monitor system,360°view monitor system screen display verification only,Without mazda radar cruise control (MRCC) system	S0612ZRX	2.4	◆Front bumper assembly, R&R
SHROUD PANEL, R&R	SKYACTIV-D 2.2,With 360°view monitor system,360°view monitor system screen display verification only,With mazda radar cruise control (MRCC) system	S06121RX	2.6	◆Front bumper assembly, R&R◆Radar unit, Aiming
SHROUD PANEL, R&R	SKYACTIV-D 2.2,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without mazda radar cruise control (MRCC) system	S06122RX	2.5	◆Front bumper assembly, R&R

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
SHROUD PANEL, R&R	SKYACTIV-D 2.2,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With mazda radar cruise control (MRCC) system	S06123RX	2.7	◆Front bumper assembly, R&R◆Radar unit, Aiming
OVER FENDER, R&R	Upper front over fender,One side	S0613ARX	0.2	
OVER FENDER, R&R	Upper front over fender,Both sides	S0613BRX	0.2	
OVER FENDER, R&R	Lower front over fender,One side	S0613CRX	0.3	
OVER FENDER, R&R	Lower front over fender,Both sides	S0613DRX	0.4	
OVER FENDER, R&R	Rear over fender,One side	S0613ERX	0.2	
OVER FENDER, R&R	Rear over fender,Both sides	S0613FRX	0.3	
OVER FENDER, R&R	Side garnish,Front,One side	S0613GRX	0.3	
OVER FENDER, R&R	Side garnish,Front,Both sides	S0613HRX	0.4	
OVER FENDER, R&R	Side garnish,Rear,One side	S0613JRX	0.2	
OVER FENDER, R&R	Side garnish,Rear,Both sides	S0613KRX	0.3	
S07 INSTRUMENT PANEL				
STEERING COLUMN COVER, R&R	Lower	S0706ARX	0.2	
STEERING COLUMN COVER, R&R	Upper	S0706BRX	0.2	
CRUSH PAD, R&R		S0708XRX	3.2	◆Instrument panel assembly, R&R
INSTRUMENT PANEL FRAME, R&R		S0709XRX	3.3	◆Instrument panel assembly, R&R
LOWER PANEL, R&R	Driver side,Without i-stop	S0710ARX	0.3	
LOWER PANEL, R&R	Driver side,With i-stop	S0710BRX	0.4	
LOWER PANEL, R&R	Passenger side	S0710CRX	0.3	
LOWER PANEL, R&R	Center	S0710DRX	0.6	
GLOVE BOX ASSEMBLY, R&R		S0716XRX	0.2	
UNDER COVER, R&R		S0717XRX	0.2	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
S08 CONSOLE				
REAR CONSOLE, R&R	Without i-stop	S0803ARX	0.4	
REAR CONSOLE, R&R	With i-stop	S0803BRX	0.5	
CONSOLE BOX, R&R	Front console box	S0804XRX	0.3	
SWITCH PANEL, R&R	With center display, Without i-stop	S0805ARX	0.2	
SWITCH PANEL, R&R	With center display, With i-stop	S0805BRX	0.3	
SWITCH PANEL, R&R	Without center display	S0805CRX	0.2	
CONSOLE LID, R&R	Without i-stop	S0806ARX	0.5	
CONSOLE LID, R&R	With i-stop	S0806BRX	0.6	
CONSOLE LID LOCK, R&R		S0807XRX	0.2	
S09 SEATS & SEAT BELTS				
FRONT SEAT ASSEMBLY, R&R	One side	S0901ARX	0.3	
FRONT SEAT ASSEMBLY, R&R	Both sides	S0901BRX	0.4	
FRONT SEAT CUSHION, R&R	One side, Without i-stop	S0902ARX	0.8	◆Front seat assembly (S0901), R&R
FRONT SEAT CUSHION, R&R	One side, With i-stop	S0902BRX	0.9	◆Front seat assembly (S0901), R&R
FRONT SEAT CUSHION, R&R	Both sides, Without i-stop	S0902CRX	1.5	◆Front seat assembly (S0901), R&R
FRONT SEAT CUSHION, R&R	Both sides, With i-stop	S0902DRX	1.6	◆Front seat assembly (S0901), R&R
FRONT SEAT CUSHION TRIM, R&R	Driver side, Without i-stop	S0903ARX	0.8	◆Front seat assembly (S0901), R&R
FRONT SEAT CUSHION TRIM, R&R	Driver side, With i-stop	S0903BRX	0.9	◆Front seat assembly (S0901), R&R
FRONT SEAT CUSHION TRIM, R&R	Passenger side, Without i-stop	S0903CRX	0.8	◆Front seat assembly (S0901), R&R
FRONT SEAT CUSHION TRIM, R&R	Passenger side, With i-stop	S0903DRX	0.9	◆Front seat assembly (S0901), R&R
FRONT SEAT CUSHION TRIM, R&R	Both sides, Without i-stop	S0903ERX	1.5	◆Front seat assembly (S0901), R&R
FRONT SEAT CUSHION TRIM, R&R	Both sides, With i-stop	S0903FRX	1.6	◆Front seat assembly (S0901), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT SEAT BACK, R&R	One side,Without i-stop	S0904ARX	0.9	◆Front seat assembly (S0901), R&R
FRONT SEAT BACK, R&R	One side,With i-stop	S0904BRX	1.0	◆Front seat assembly (S0901), R&R
FRONT SEAT BACK, R&R	Both sides,Without i-stop	S0904CRX	1.7	◆Front seat assembly (S0901), R&R
FRONT SEAT BACK, R&R	Both sides,With i-stop	S0904DRX	1.8	◆Front seat assembly (S0901), R&R
FRONT SEAT BACK TRIM, R&R	Driver side,Without i-stop	S0905ARX	0.9	◆Front seat assembly (S0901), R&R
FRONT SEAT BACK TRIM, R&R	Driver side,With i-stop	S0905BRX	1.0	◆Front seat assembly (S0901), R&R
FRONT SEAT BACK TRIM, R&R	Passenger side,Without i-stop	S0905CRX	0.9	◆Front seat assembly (S0901), R&R
FRONT SEAT BACK TRIM, R&R	Passenger side,With i-stop	S0905DRX	1.0	◆Front seat assembly (S0901), R&R
FRONT SEAT BACK TRIM, R&R	Both sides,Without i-stop	S0905ERX	1.7	◆Front seat assembly (S0901), R&R
FRONT SEAT BACK TRIM, R&R	Both sides,With i-stop	S0905FRX	1.8	◆Front seat assembly (S0901), R&R
REAR SEAT CUSHION, R&R	Without i-stop	S0906ARX	0.2	
REAR SEAT CUSHION, R&R	With i-stop	S0906BRX	0.3	
REAR SEAT CUSHION TRIM, R&R	Without i-stop	S0907ARX	1.3	◆Rear seat cushion (S0906), R&R
REAR SEAT CUSHION TRIM, R&R	With i-stop	S0907BRX	1.4	◆Rear seat cushion (S0906), R&R
REAR SEAT BACK, R&R	4:2:4 split type rear seat,Right side,Without i-stop	S0908ARX	0.5	◆Rear seat cushion (S0906), R&R
REAR SEAT BACK, R&R	4:2:4 split type rear seat,Right side,With i-stop	S0908BRX	0.6	◆Rear seat cushion (S0906), R&R
REAR SEAT BACK, R&R	4:2:4 split type rear seat,Left side,Without i-stop	S0908CRX	0.5	◆Rear seat cushion (S0906), R&R
REAR SEAT BACK, R&R	4:2:4 split type rear seat,Left side,With i-stop	S0908DRX	0.6	◆Rear seat cushion (S0906), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REAR SEAT BACK, R&R	4:2:4 split type rear seat,Center,Without i-stop	S0908ERX	0.7	◆Rear seat cushion (S0906), R&R
REAR SEAT BACK, R&R	4:2:4 split type rear seat,Center,With i-stop	S0908FRX	0.7	◆Rear seat cushion (S0906), R&R
REAR SEAT BACK, R&R	4:2:4 split type rear seat,All,Without i-stop	S0908GRX	0.9	◆Rear seat cushion (S0906), R&R
REAR SEAT BACK, R&R	4:2:4 split type rear seat,All,With i-stop	S0908HRX	1.0	◆Rear seat cushion (S0906), R&R
REAR SEAT BACK, R&R	6:4 split type rear seat,One side,Without i-stop	S0908JRX	0.4	◆Rear seat cushion (S0906), R&R
REAR SEAT BACK, R&R	6:4 split type rear seat,One side,With i-stop	S0908KRX	0.5	◆Rear seat cushion (S0906), R&R
REAR SEAT BACK, R&R	6:4 split type rear seat,Both sides,Without i-stop	S0908LRX	0.6	◆Rear seat cushion (S0906), R&R
REAR SEAT BACK, R&R	6:4 split type rear seat,Both sides,With i-stop	S0908MRX	0.7	◆Rear seat cushion (S0906), R&R
REAR SEAT BACK TRIM, R&R	4:2:4 split type rear seat,Right side,Without i-stop	S0909ARX	1.0	◆Rear seat back (S0908), R&R
REAR SEAT BACK TRIM, R&R	4:2:4 split type rear seat,Right side,With i-stop	S0909BRX	1.0	◆Rear seat back (S0908), R&R
REAR SEAT BACK TRIM, R&R	4:2:4 split type rear seat,Left side,Without i-stop	S0909CRX	1.0	◆Rear seat back (S0908), R&R
REAR SEAT BACK TRIM, R&R	4:2:4 split type rear seat,Left side,With i-stop	S0909DRX	1.1	◆Rear seat back (S0908), R&R
REAR SEAT BACK TRIM, R&R	4:2:4 split type rear seat,Center,Without i-stop	S0909ERX	0.9	◆Rear seat back (S0908), R&R
REAR SEAT BACK TRIM, R&R	4:2:4 split type rear seat,Center,With i-stop	S0909FRX	0.9	◆Rear seat back (S0908), R&R
REAR SEAT BACK TRIM, R&R	4:2:4 split type rear seat,All,Without i-stop	S0909GRX	2.1	◆Rear seat back (S0908), R&R
REAR SEAT BACK TRIM, R&R	4:2:4 split type rear seat,All,With i-stop	S0909HRX	2.2	◆Rear seat back (S0908), R&R
REAR SEAT BACK TRIM, R&R	6:4 split type rear seat,Right side,Without i-stop	S0909JRX	0.8	◆Rear seat back (S0908), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REAR SEAT BACK TRIM, R&R	6:4 split type rear seat,Right side,With i-stop	S0909KRX	0.9	◆Rear seat back (S0908), R&R
REAR SEAT BACK TRIM, R&R	6:4 split type rear seat,Left side,Without i-stop	S0909LRX	0.9	◆Rear seat back (S0908), R&R
REAR SEAT BACK TRIM, R&R	6:4 split type rear seat,Left side,With i-stop	S0909MRX	1.0	◆Rear seat back (S0908), R&R
REAR SEAT BACK TRIM, R&R	6:4 split type rear seat,Both sides,Without i-stop	S0909NRX	1.5	◆Rear seat back (S0908), R&R
REAR SEAT BACK TRIM, R&R	6:4 split type rear seat,Both sides,With i-stop	S0909PRX	1.6	◆Rear seat back (S0908), R&R
FRONT HEADREST, R&R	One or both sides	S0910XRX	0.2	
FRONT SEAT ADJUSTER, R&R	Driver side	S0913ARX	0.8	◆Front seat assembly (S0901), R&R
FRONT SEAT ADJUSTER, R&R	Passenger side,Without i-stop	S0913BRX	0.7	◆Front seat assembly (S0901), R&R
FRONT SEAT ADJUSTER, R&R	Passenger side,With i-stop	S0913CRX	0.8	◆Front seat assembly (S0901), R&R
FRONT SEAT ADJUSTER, R&R	Both sides	S0913DRX	1.4	◆Front seat assembly (S0901), R&R
LIFTER LEVER, R&R	One or both sides	S0915XRX	0.2	
REAR SEAT HINGE, R&R	4:2:4 split type rear seat,One side	S0916ARX	0.7	◆Rear seat cushion (S0906), R&R◆ Rear seat back (S0908), R&R
REAR SEAT HINGE, R&R	4:2:4 split type rear seat,Both sides,Without i-stop	S0916BRX	1.0	◆Rear seat cushion (S0906), R&R◆ Rear seat back (S0908), R&R
REAR SEAT HINGE, R&R	4:2:4 split type rear seat,Both sides,With i-stop	S0916CRX	1.1	◆Rear seat cushion (S0906), R&R◆ Rear seat back (S0908), R&R
REAR SEAT HINGE, R&R	6:4 split type rear seat,One side,Without i-stop	S0916DRX	0.6	◆Rear seat cushion (S0906), R&R◆ Rear seat back (S0908), R&R
REAR SEAT HINGE, R&R	6:4 split type rear seat,One side,With i-stop	S0916ERX	0.7	◆Rear seat cushion (S0906), R&R◆ Rear seat back (S0908), R&R
REAR SEAT HINGE, R&R	6:4 split type rear seat,Both sides,Without i-stop	S0916FRX	0.9	◆Rear seat cushion (S0906), R&R◆ Rear seat back (S0908), R&R
REAR SEAT HINGE, R&R	6:4 split type rear seat,Both sides,With i-stop	S0916GRX	1.0	◆Rear seat cushion (S0906), R&R◆ Rear seat back (S0908), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
SEAT WARMER, R&R	Front seat,Seat cushion,One side,Without i-stop	S0918ARX	0.8	◆Front seat assembly (S0901), R&R
SEAT WARMER, R&R	Front seat,Seat cushion,One side,With i-stop	S0918BRX	0.9	◆Front seat assembly (S0901), R&R
SEAT WARMER, R&R	Front seat,Seat cushion,Both sides,Without i-stop	S0918CRX	1.5	◆Front seat assembly (S0901), R&R
SEAT WARMER, R&R	Front seat,Seat cushion,Both sides,With i-stop	S0918DRX	1.6	◆Front seat assembly (S0901), R&R
SEAT WARMER, R&R	Front seat,Seat back,One side,Without i-stop	S0918ERX	0.9	◆Front seat assembly (S0901), R&R
SEAT WARMER, R&R	Front seat,Seat back,One side,With i-stop	S0918FRX	1.0	◆Front seat assembly (S0901), R&R
SEAT WARMER, R&R	Front seat,Seat back,Both sides,Without i-stop	S0918GRX	1.7	◆Front seat assembly (S0901), R&R
SEAT WARMER, R&R	Front seat,Seat back,Both sides,With i-stop	S0918HRX	1.8	◆Front seat assembly (S0901), R&R
SEAT WARMER, R&R	Front seat,Seat warmer control unit	S0918JRX	0.2	
SEAT WARMER, R&R	Rear seat,Seat cushion,Without i-stop	S0918KRX	0.2	◆Rear seat cushion (S0906), R&R
SEAT WARMER, R&R	Rear seat,Seat cushion,With i-stop	S0918LRX	0.3	◆Rear seat cushion (S0906), R&R
SEAT WARMER, R&R	Rear seat,Seat back,Right side,Without i-stop	S0918MRX	0.5	◆Rear seat back (S0908), R&R
SEAT WARMER, R&R	Rear seat,Seat back,Right side,With i-stop	S0918NRX	0.6	◆Rear seat back (S0908), R&R
SEAT WARMER, R&R	Rear seat,Seat back,Left side,Without i-stop	S0918PRX	0.5	◆Rear seat back (S0908), R&R
SEAT WARMER, R&R	Rear seat,Seat back,Left side,With i-stop	S0918QRX	0.6	◆Rear seat back (S0908), R&R
SEAT WARMER, R&R	Rear seat,Seat back,Both sides,Without i-stop	S0918RRX	0.9	◆Rear seat back (S0908), R&R
SEAT WARMER, R&R	Rear seat,Seat back,Both sides,With i-stop	S0918SRX	1.0	◆Rear seat back (S0908), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
SEAT WARMER, R&R	Rear seat,Seat warmer control unit,Without i-stop	S0918TRX	0.2	◆Rear seat cushion (S0906), R&R
SEAT WARMER, R&R	Rear seat,Seat warmer control unit,With i-stop	S0918URX	0.3	◆Rear seat cushion (S0906), R&R
FRONT SEAT BELT [RETRACTOR], R&R	One side,Without i-stop	S0919ARX	0.3	◆"B" pillar trim (S1703), R&R
FRONT SEAT BELT [RETRACTOR], R&R	One side,With i-stop	S0919BRX	0.4	◆"B" pillar trim (S1703), R&R
FRONT SEAT BELT [RETRACTOR], R&R	Both sides	S0919CRX	0.5	◆"B" pillar trim (S1703), R&R
REAR SEAT BELT, R&R	Retractor,One side,Without i-stop	S0920ARX	0.5	◆"C" pillar trim (S1704), R&R
REAR SEAT BELT, R&R	Retractor,One side,With i-stop	S0920BRX	0.6	◆"C" pillar trim (S1704), R&R
REAR SEAT BELT, R&R	Retractor,Both sides,Without i-stop	S0920CRX	0.8	◆"C" pillar trim (S1704), R&R
REAR SEAT BELT, R&R	Retractor,Both sides,With i-stop	S0920DRX	0.9	◆"C" pillar trim (S1704), R&R
REAR SEAT BELT, R&R	Retractor,Center,4:2:4 split type rear seat,Without i-stop	S0920ERX	0.7	◆Rear seat back (S0908), R&R
REAR SEAT BELT, R&R	Retractor,Center,4:2:4 split type rear seat,With i-stop	S0920FRX	0.8	◆Rear seat back (S0908), R&R
REAR SEAT BELT, R&R	Retractor,Center,6:4 split type rear seat,Without i-stop	S0920GRX	0.7	◆Rear seat back (S0908), R&R
REAR SEAT BELT, R&R	Retractor,Center,6:4 split type rear seat,With i-stop	S0920HRX	0.8	◆Rear seat back (S0908), R&R
REAR SEAT BELT, R&R	Buckle,One or all,Without i-stop	S0920JRX	0.2	◆Rear seat cushion (S0906), R&R
REAR SEAT BELT, R&R	Buckle,One or all,With i-stop	S0920KRX	0.3	◆Rear seat cushion (S0906), R&R
FRONT SEAT SIDE PANEL, R&R	Vehicles without power seat,One side	S0927ARX	0.3	
FRONT SEAT SIDE PANEL, R&R	Vehicles with power seat,One side,Without i-stop	S0927BRX	0.3	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT SEAT SIDE PANEL, R&R	Vehicles with power seat,One side,With i-stop	S0927CRX	0.4	
FRONT SEAT SIDE PANEL, R&R	Vehicles without power seat,Both sides	S0927DRX	0.4	
FRONT SEAT SIDE PANEL, R&R	Vehicles with power seat,Both sides,Without i-stop	S0927ERX	0.4	
FRONT SEAT SIDE PANEL, R&R	Vehicles with power seat,Both sides,With i-stop	S0927FRX	0.5	
FRONT SEAT FRAME, R&R	Seat back frame,Driver side,Vehicles with power seat	S0928ARX	1.0	◆Front seat assembly (S0901), R&R
FRONT SEAT FRAME, R&R	Seat back frame,Driver side,Vehicles without power seat,With i-stop	S0928BRX	1.1	◆Front seat assembly (S0901), R&R
FRONT SEAT FRAME, R&R	Seat back frame,Driver side,Vehicles without power seat,Without i-stop	S0928CRX	1.0	◆Front seat assembly (S0901), R&R
FRONT SEAT FRAME, R&R	Seat back frame,Passenger side,With i-stop	S0928DRX	1.0	◆Front seat assembly (S0901), R&R
FRONT SEAT FRAME, R&R	Seat back frame,Passenger side,Without i-stop	S0928ERX	0.9	◆Front seat assembly (S0901), R&R
FRONT SEAT FRAME, R&R	Seat back frame,Both sides,Vehicles with power seat,With i-stop	S0928FRX	1.8	◆Front seat assembly (S0901), R&R
FRONT SEAT FRAME, R&R	Seat back frame,Both sides,Vehicles with power seat,Without i-stop	S0928GRX	1.7	◆Front seat assembly (S0901), R&R
FRONT SEAT FRAME, R&R	Seat back frame,Both sides,Vehicles without power seat	S0928HRX	1.7	◆Front seat assembly (S0901), R&R
SEAT LOCK, R&R	Right side,Without i-stop	S0929ARX	1.0	◆Rear seat back (S0908), R&R
SEAT LOCK, R&R	Right side,With i-stop	S0929BRX	1.1	◆Rear seat back (S0908), R&R
SEAT LOCK, R&R	Left side	S0929CRX	1.1	◆Rear seat back (S0908), R&R
SEAT LOCK, R&R	Both sides	S0929DRX	1.7	◆Rear seat back (S0908), R&R
ARM REST TRIM and/or PAD, R&R	Without rear seat heater	S0931ARX	0.3	
ARM REST TRIM and/or PAD, R&R	With rear seat heater,With i-stop	S0931BRX	0.3	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
ARM REST TRIM and/or PAD, R&R	With rear seat heater,Without i-stop	S0931CRX	0.4	
REAR SEAT BACK FRAME, R&R	Without rear seat heater,Right side	S0939ARX	0.6	◆Rear seat back (S0908), R&R
REAR SEAT BACK FRAME, R&R	With rear seat heater,Right side,Without i-stop	S0939BRX	0.6	◆Rear seat back (S0908), R&R
REAR SEAT BACK FRAME, R&R	With rear seat heater,Right side,With i-stop	S0939CRX	0.7	◆Rear seat back (S0908), R&R
REAR SEAT BACK FRAME, R&R	Without rear seat heater,Left side	S0939DRX	0.7	◆Rear seat back (S0908), R&R
REAR SEAT BACK FRAME, R&R	With rear seat heater,Left side,Without i-stop	S0939ERX	0.7	◆Rear seat back (S0908), R&R
REAR SEAT BACK FRAME, R&R	With rear seat heater,Left side,With i-stop	S0939FRX	0.8	◆Rear seat back (S0908), R&R
REAR SEAT BACK FRAME, R&R	Without rear seat heater,Center	S0939GRX	0.8	◆Rear seat back (S0908), R&R
REAR SEAT BACK FRAME, R&R	With rear seat heater,Center,Without i-stop	S0939HRX	0.8	◆Rear seat back (S0908), R&R
REAR SEAT BACK FRAME, R&R	With rear seat heater,Center,With i-stop	S0939JRX	0.9	◆Rear seat back (S0908), R&R
REAR SEAT BACK FRAME, R&R	Without rear seat heater,All	S0939KRX	1.6	◆Rear seat back (S0908), R&R
REAR SEAT BACK FRAME, R&R	With rear seat heater,All,Without i-stop	S0939LRX	1.6	◆Rear seat back (S0908), R&R
REAR SEAT BACK FRAME, R&R	With rear seat heater,All,With i-stop	S0939MRX	1.7	◆Rear seat back (S0908), R&R
REAR HEADREST, R&R	One or both sides	S0940XRX	0.2	
POWER SEAT MOTOR SWITCH, R&R	One side,Without i-stop	S0942ARX	0.3	
POWER SEAT MOTOR SWITCH, R&R	One side,With i-stop	S0942BRX	0.4	
POWER SEAT MOTOR SWITCH, R&R	Both sides,Without i-stop	S0942CRX	0.4	
POWER SEAT MOTOR SWITCH, R&R	Both sides,With i-stop	S0942DRX	0.5	
FRONT SEAT BELT [BUCKLE], R&R	One side,Without i-stop	S0944ARX	0.3	◆Front seat assembly (S0901), R&R
FRONT SEAT BELT [BUCKLE], R&R	One side,With i-stop	S0944BRX	0.4	◆Front seat assembly (S0901), R&R
FRONT SEAT BELT [BUCKLE], R&R	Both sides	S0944CRX	0.5	◆Front seat assembly (S0901), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
S10 FRONT DOORS				
DOOR BODY, R&R	Without side camera,One side,Without i-stop	S1001ARX	1.7	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	Without side camera,One side,With i-stop	S1001BRX	1.8	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	Without side camera,Both sides,Without i-stop	S1001ERX	3.3	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	Without side camera,Both sides,With i-stop	S1001FRX	3.4	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	With side camera,Without 360°view monitor system,One side,Without i-stop	S1001CRX	2.0	◆Door, Adjust◆Water leak, Check◆Side camera, Aiming
DOOR BODY, R&R	With side camera,Without 360°view monitor system,One side,With i-stop	S1001DRX	2.1	◆Door, Adjust◆Water leak, Check◆Side camera, Aiming
DOOR BODY, R&R	With side camera,Without 360°view monitor system,Both sides,Without i-stop	S1001GRX	3.6	◆Door, Adjust◆Water leak, Check◆Side camera, Aiming
DOOR BODY, R&R	With side camera,Without 360°view monitor system,Both sides,With i-stop	S1001HRX	3.7	◆Door, Adjust◆Water leak, Check◆Side camera, Aiming
DOOR BODY, R&R	With side camera,With 360°view monitor system,360°view monitor system screen display verification only,One side	S1001JRX	1.9	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	With side camera,With 360°view monitor system,360°view monitor system screen display verification only,Both sides,Without i-stop	S1001KRX	3.5	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	With side camera,With 360°view monitor system,360°view monitor system screen display verification only,Both sides,With i-stop	S1001LRX	3.6	◆Door, Adjust◆Water leak, Check

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DOOR BODY, R&R	With side camera,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side	S1001MRX	2.1	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	With side camera,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,Without i-stop	S1001NRX	3.8	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	With side camera,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,With i-stop	S1001PRX	3.9	◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	Without side camera,One side,Without i-stop	S1002ARX	0.6	◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	Without side camera,One side,With i-stop	S1002BRX	0.7	◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	Without side camera,Both sides	S1002ERX	1.2	◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	With side camera,Without 360°view monitor system,One side,Without i-stop	S1002CRX	0.9	◆Door, Adjust◆Water leak, Check◆Side camera, Aiming
DOOR HINGE, R&R	With side camera,Without 360°view monitor system,One side,With i-stop	S1002DRX	1.0	◆Door, Adjust◆Water leak, Check◆Side camera, Aiming
DOOR HINGE, R&R	With side camera,Without 360°view monitor system,Both sides,Without i-stop	S1002FRX	1.4	◆Door, Adjust◆Water leak, Check◆Side camera, Aiming
DOOR HINGE, R&R	With side camera,Without 360°view monitor system,Both sides,With i-stop	S1002GRX	1.5	◆Door, Adjust◆Water leak, Check◆Side camera, Aiming

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DOOR HINGE, R&R	With side camera,With 360°view monitor system,360°view monitor system screen display verification only,One side	S1002HRX	0.8	◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	With side camera,With 360°view monitor system,360°view monitor system screen display verification only,Both sides,Without i-stop	S1002JRX	1.3	◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	With side camera,With 360°view monitor system,360°view monitor system screen display verification only,Both sides,With i-stop	S1002KRX	1.4	◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	With side camera,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side	S1002LRX	1.0	◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	With side camera,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,Without i-stop	S1002MRX	1.6	◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	With side camera,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,With i-stop	S1002NRX	1.7	◆Door, Adjust◆Water leak, Check
GLASS & GLASS HOLDER, R&R	One side	S1003ARX	0.4	◆Door trim (S1026), R&R
GLASS & GLASS HOLDER, R&R	Both sides	S1003BRX	0.6	◆Door trim (S1026), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
GLASS RUN CHANNEL, R&R	One side,Without i-stop	S1005ARX	0.4	◆Door trim (S1026), R&R◆Glass & glass holder (S1003), R&R
GLASS RUN CHANNEL, R&R	One side,With i-stop	S1005BRX	0.5	◆Door trim (S1026), R&R◆Glass & glass holder (S1003), R&R
GLASS RUN CHANNEL, R&R	Both sides	S1005CRX	0.7	◆Door trim (S1026), R&R◆Glass & glass holder (S1003), R&R
DOOR CHECKER, R&R	One side	S1006ARX	0.4	◆Door trim (S1026), R&R
DOOR CHECKER, R&R	Both sides	S1006BRX	0.6	◆Door trim (S1026), R&R
DOOR LOCK ASSEMBLY, R&R	One side,Without i-stop	S1007ARX	0.5	◆Door trim (S1026), R&R
DOOR LOCK ASSEMBLY, R&R	One side,With i-stop	S1007BRX	0.6	◆Door trim (S1026), R&R
DOOR LOCK ASSEMBLY, R&R	Both sides	S1007CRX	0.9	◆Door trim (S1026), R&R
DOOR LOCK SWITCH, R&R	Without i-stop	S1008ARX	0.3	◆Door trim (S1026), R&R
DOOR LOCK SWITCH, R&R	With i-stop	S1008BRX	0.4	◆Door trim (S1026), R&R
INNER HANDLE, R&R	One side	S1009ARX	0.3	◆Door trim assembly, R&R
INNER HANDLE, R&R	Both sides	S1009BRX	0.4	◆Door trim assembly, R&R
INNER HANDLE COVER, R&R	One or both sides	S1010XRX	0.2	
OUTER HANDLE, R&R	Handle,One side,Without i-stop	S1013ARX	0.5	◆Door trim (S1026), R&R
OUTER HANDLE, R&R	Handle,One side,With i-stop	S1013BRX	0.6	◆Door trim (S1026), R&R
OUTER HANDLE, R&R	Handle,Both sides,Without i-stop	S1013CRX	0.8	◆Door trim (S1026), R&R
OUTER HANDLE, R&R	Handle,Both sides,With i-stop	S1013DRX	0.9	◆Door trim (S1026), R&R
OUTER HANDLE, R&R	Handle bracket,One side,Without i-stop	S1013ERX	0.5	◆Door trim (S1026), R&R
OUTER HANDLE, R&R	Handle bracket,One side,With i-stop	S1013FRX	0.6	◆Door trim (S1026), R&R
OUTER HANDLE, R&R	Handle bracket,Both sides,Without i-stop	S1013GRX	0.9	◆Door trim (S1026), R&R
OUTER HANDLE, R&R	Handle bracket,Both sides,With i-stop	S1013HRX	1.0	◆Door trim (S1026), R&R
POWER WINDOW MOTOR OR FRAME, R&R	Motor,One side,Without i-stop	S1015ARX	0.3	◆Door trim (S1026), R&R
POWER WINDOW MOTOR OR FRAME, R&R	Motor,One side,With i-stop	S1015BRX	0.4	◆Door trim (S1026), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
POWER WINDOW MOTOR OR FRAME, R&R	Motor,Both sides,Without i-stop	S1015CRX	0.5	◆Door trim (S1026), R&R
POWER WINDOW MOTOR OR FRAME, R&R	Motor,Both sides,With i-stop	S1015DRX	0.6	◆Door trim (S1026), R&R
POWER WINDOW MOTOR OR FRAME, R&R	Regulator,One side,Without i-stop	S1015ERX	0.4	◆Door trim (S1026), R&R
POWER WINDOW MOTOR OR FRAME, R&R	Regulator,One side,With i-stop	S1015FRX	0.5	◆Door trim (S1026), R&R
POWER WINDOW MOTOR OR FRAME, R&R	Regulator,Both sides,Without i-stop	S1015GRX	0.7	◆Door trim (S1026), R&R
POWER WINDOW MOTOR OR FRAME, R&R	Regulator,Both sides,With i-stop	S1015HRX	0.8	◆Door trim (S1026), R&R
SEAMING WELT, R&R	One side	S1020ARX	0.2	
SEAMING WELT, R&R	Both sides	S1020BRX	0.3	
DOOR WEATHERSTRIP, R&R	One side	S1021ARX	0.4	◆Water leak, Check
DOOR WEATHERSTRIP, R&R	Both sides	S1021BRX	0.6	◆Water leak, Check
INNER WEATHERSTRIP, R&R	One side,Without i-stop	S1023ARX	0.2	◆Door trim assembly, R&R
INNER WEATHERSTRIP, R&R	One side,With i-stop	S1023BRX	0.3	◆Door trim assembly, R&R
INNER WEATHERSTRIP, R&R	Both sides,Without i-stop	S1023CRX	0.3	◆Door trim assembly, R&R
INNER WEATHERSTRIP, R&R	Both sides,With i-stop	S1023DRX	0.4	◆Door trim assembly, R&R
DOOR TRIM, R&R	One side	S1026ARX	0.3	
DOOR TRIM, R&R	Both sides,Without i-stop	S1026BRX	0.4	
DOOR TRIM, R&R	Both sides,With i-stop	S1026CRX	0.5	
DOOR STRIKER, R&R	One side	S1032ARX	0.2	◆Striker, Adjust
DOOR STRIKER, R&R	Both sides	S1032BRX	0.3	◆Striker, Adjust
KEYLESS TRANSMITTER BATTERY, R&R		S1038XRX	0.2	
KEYLESS RECEIVER, R&R		S1041XRX	0.4	
KEYLESS TRANSMITTER, R&R		S1042XRX	0.2	
KEYLESS ANTENNA [FRONT DOOR], R&R	One side,Without i-stop	S1044ARX	0.5	◆Door trim (S1026), R&R
KEYLESS ANTENNA [FRONT DOOR], R&R	One side,With i-stop	S1044BRX	0.6	◆Door trim (S1026), R&R
KEYLESS ANTENNA [FRONT DOOR], R&R	Both sides,Without i-stop	S1044CRX	0.8	◆Door trim (S1026), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
KEYLESS ANTENNA [FRONT DOOR], R&R	Both sides,With i-stop	S1044DRX	0.9	◆Door trim (S1026), R&R
KEYLESS ANTENNA [VEHICLE INTERIOR, FRONT], R&R	Without i-stop	S1045ARX	0.4	◆Rear console (S0803), R&R
KEYLESS ANTENNA [VEHICLE INTERIOR, FRONT], R&R	With i-stop	S1045BRX	0.5	◆Rear console (S0803), R&R
KEYLESS ANTENNA [VEHICLE INTERIOR, CENTER], R&R	Without i-stop	S1046ARX	0.2	
KEYLESS ANTENNA [VEHICLE INTERIOR, CENTER], R&R	With i-stop	S1046BRX	0.3	
KEYLESS ANTENNA [VEHICLE INTERIOR, REAR], R&R	Without i-stop	S1047ARX	0.2	◆Rear seat cushion (S0906), R&R
KEYLESS ANTENNA [VEHICLE INTERIOR, REAR], R&R	With i-stop	S1047BRX	0.3	◆Rear seat cushion (S0906), R&R
KEYLESS ANTENNA [VEHICLE EXTERIOR, REAR], R&R	Without i-stop	S1048ARX	0.2	
KEYLESS ANTENNA [VEHICLE EXTERIOR, REAR], R&R	With i-stop	S1048BRX	0.3	
REQUEST SWITCH [FRONT DOOR], R&R	One side,Without i-stop	S1050ARX	0.5	◆Door trim (S1026), R&R
REQUEST SWITCH [FRONT DOOR], R&R	One side,With i-stop	S1050BRX	0.6	◆Door trim (S1026), R&R
REQUEST SWITCH [FRONT DOOR], R&R	Both sides,Without i-stop	S1050CRX	0.8	◆Door trim (S1026), R&R
REQUEST SWITCH [FRONT DOOR], R&R	Both sides,With i-stop	S1050DRX	0.9	◆Door trim (S1026), R&R
REQUEST SWITCH OR OPENER SWITCH [LIFTGATE], R&R	Request switch,Without i-stop	S1052ARX	0.5	
REQUEST SWITCH OR OPENER SWITCH [LIFTGATE], R&R	Request switch,With i-stop	S1052BRX	0.6	
REQUEST SWITCH OR OPENER SWITCH [LIFTGATE], R&R	Opener switch,Without 360°view monitor system,Without i-stop	S1052CRX	0.6	
REQUEST SWITCH OR OPENER SWITCH [LIFTGATE], R&R	Opener switch,Without 360°view monitor system,With i-stop	S1052DRX	0.7	

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REQUEST SWITCH OR OPENER SWITCH [LIFTGATE], R&R	Opener switch,With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop	S1052ERX	0.7	
REQUEST SWITCH OR OPENER SWITCH [LIFTGATE], R&R	Opener switch,With 360°view monitor system,360°view monitor system screen display verification only,With i-stop	S1052FRX	0.8	
REQUEST SWITCH OR OPENER SWITCH [LIFTGATE], R&R	Opener switch,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop	S1052GRX	0.8	
REQUEST SWITCH OR OPENER SWITCH [LIFTGATE], R&R	Opener switch,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	S1052HRX	0.9	
KEYLESS BEEPER, R&R	Without i-stop	S1053ARX	0.3	◆Cowl grille (S0412), R&R
KEYLESS BEEPER, R&R	With i-stop	S1053BRX	0.4	◆Cowl grille (S0412), R&R
START STOP UNIT, R&R		S1054XRX	0.6	
LF CONTROL UNIT, R&R		S1055XRX	0.2	
S11 REAR DOORS				
DOOR BODY, R&R	One side,Without i-stop	S1101ARX	1.6	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	One side,With i-stop	S1101BRX	1.7	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	Both sides,Without i-stop	S1101CRX	3.0	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	Both sides,With i-stop	S1101DRX	3.1	◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	One side,Without i-stop	S1102ARX	0.6	◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	One side,With i-stop	S1102BRX	0.7	◆Door, Adjust◆Water leak, Check

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DOOR HINGE, R&R	Both sides,Without i-stop	S1102CRX	1.0	◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	Both sides,With i-stop	S1102DRX	1.1	◆Door, Adjust◆Water leak, Check
GLASS & GLASS HOLDER, R&R	One side	S1103ARX	0.5	◆Door trim (S1125), R&R
GLASS & GLASS HOLDER, R&R	Both sides,Without i-stop	S1103BRX	0.8	◆Door trim (S1125), R&R
GLASS & GLASS HOLDER, R&R	Both sides,With i-stop	S1103CRX	0.9	◆Door trim (S1125), R&R
CENTER CHANNEL OR GLASS GUIDE, R&R	One side	S1104ARX	0.4	◆Door trim (S1125), R&R
CENTER CHANNEL OR GLASS GUIDE, R&R	Both sides,Without i-stop	S1104BRX	0.6	◆Door trim (S1125), R&R
CENTER CHANNEL OR GLASS GUIDE, R&R	Both sides,With i-stop	S1104CRX	0.7	◆Door trim (S1125), R&R
GLASS RUN CHANNEL, R&R	One side,Without i-stop	S1105ARX	0.5	◆Door trim (S1125), R&R◆Glass & glass holder (S1103), R&R
GLASS RUN CHANNEL, R&R	One side,With i-stop	S1105BRX	0.6	◆Door trim (S1125), R&R◆Glass & glass holder (S1103), R&R
GLASS RUN CHANNEL, R&R	Both sides	S1105CRX	0.9	◆Door trim (S1125), R&R◆Glass & glass holder (S1103), R&R
DOOR CHECKER, R&R	One side,Without i-stop	S1107ARX	0.3	◆Door trim (S1125), R&R
DOOR CHECKER, R&R	One side,With i-stop	S1107BRX	0.4	◆Door trim (S1125), R&R
DOOR CHECKER, R&R	Both sides	S1107CRX	0.5	◆Door trim (S1125), R&R
DOOR LOCK ASSEMBLY, R&R	One side,Without i-stop	S1108ARX	0.3	◆Door trim (S1125), R&R
DOOR LOCK ASSEMBLY, R&R	One side,With i-stop	S1108BRX	0.4	◆Door trim (S1125), R&R
DOOR LOCK ASSEMBLY, R&R	Both sides,Without i-stop	S1108CRX	0.5	◆Door trim (S1125), R&R
DOOR LOCK ASSEMBLY, R&R	Both sides,With i-stop	S1108DRX	0.6	◆Door trim (S1125), R&R
INNER HANDLE, R&R	One side	S1109ARX	0.3	◆Door trim (S1125), R&R
INNER HANDLE, R&R	Both sides	S1109BRX	0.4	◆Door trim (S1125), R&R
INNER HANDLE COVER, R&R	One or both sides	S1110XRX	0.2	
OUTER HANDLE, R&R	Handle,One side,Without i-stop	S1113ARX	0.3	◆Door trim (S1125), R&R
OUTER HANDLE, R&R	Handle,One side,With i-stop	S1113BRX	0.4	◆Door trim (S1125), R&R
OUTER HANDLE, R&R	Handle,Both sides,Without i-stop	S1113CRX	0.4	◆Door trim (S1125), R&R
OUTER HANDLE, R&R	Handle,Both sides,With i-stop	S1113DRX	0.5	◆Door trim (S1125), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
OUTER HANDLE, R&R	Handle bracket,One side,Without i-stop	S1113ERX	0.3	◆Door trim (S1125), R&R
OUTER HANDLE, R&R	Handle bracket,One side,With i-stop	S1113FRX	0.4	◆Door trim (S1125), R&R
OUTER HANDLE, R&R	Handle bracket,Both sides,Without i-stop	S1113GRX	0.5	◆Door trim (S1125), R&R
OUTER HANDLE, R&R	Handle bracket,Both sides,With i-stop	S1113HRX	0.6	◆Door trim (S1125), R&R
POWER WINDOW MOTOR OR FRAME, R&R	Motor,One side,Without i-stop	S1115ARX	0.3	◆Door trim (S1125), R&R
POWER WINDOW MOTOR OR FRAME, R&R	Motor,One side,With i-stop	S1115BRX	0.4	◆Door trim (S1125), R&R
POWER WINDOW MOTOR OR FRAME, R&R	Motor,Both sides	S1115CRX	0.5	◆Door trim (S1125), R&R
POWER WINDOW MOTOR OR FRAME, R&R	Regulator,One side	S1115DRX	0.6	◆Door trim (S1125), R&R
POWER WINDOW MOTOR OR FRAME, R&R	Regulator,Both sides	S1115ERX	1.0	◆Door trim (S1125), R&R
SEAMING WELT, R&R	One side	S1119ARX	0.2	
SEAMING WELT, R&R	Both sides	S1119BRX	0.3	
DOOR WEATHERSTRIP, R&R	One side	S1120ARX	0.3	◆Water leak, Check
DOOR WEATHERSTRIP, R&R	Both sides	S1120BRX	0.5	◆Water leak, Check
INNER WEATHERSTRIP, R&R	One side,Without i-stop	S1122ARX	0.2	◆Door trim assembly, R&R
INNER WEATHERSTRIP, R&R	One side,With i-stop	S1122BRX	0.3	◆Door trim assembly, R&R
INNER WEATHERSTRIP, R&R	Both sides,Without i-stop	S1122CRX	0.3	◆Door trim assembly, R&R
INNER WEATHERSTRIP, R&R	Both sides,With i-stop	S1122DRX	0.4	◆Door trim assembly, R&R
DOOR TRIM, R&R	One side	S1125ARX	0.3	
DOOR TRIM, R&R	Both sides	S1125BRX	0.4	
DOOR STRIKER, R&R	One side	S1129ARX	0.2	◆Striker, Adjust
DOOR STRIKER, R&R	Both sides	S1129BRX	0.3	◆Striker, Adjust

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
S12 LIFTGATE				
LIFTGATE BODY, R&R	Without 360°view monitor system,Without power liftgate,Without i-stop	S1201ARX	3.4	◆Rear window glass (S1402), R&R◆ Liftgate, Adjust◆Water leak, Check
LIFTGATE BODY, R&R	Without 360°view monitor system,Without power liftgate,With i-stop	S1201BRX	3.5	◆Rear window glass (S1402), R&R◆ Liftgate, Adjust◆Water leak, Check
LIFTGATE BODY, R&R	Without 360°view monitor system,With power liftgate,Without i-stop	S1201CRX	3.5	◆Rear window glass (S1402), R&R◆ Liftgate, Adjust◆Water leak, Check
LIFTGATE BODY, R&R	Without 360°view monitor system,With power liftgate,With i-stop	S1201DRX	3.6	◆Rear window glass (S1402), R&R◆ Liftgate, Adjust◆Water leak, Check
LIFTGATE BODY, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Without power liftgate,Without i-stop	S1201ERX	3.5	◆Rear window glass (S1402), R&R◆ Liftgate, Adjust◆Water leak, Check
LIFTGATE BODY, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Without power liftgate,With i-stop	S1201FRX	3.6	◆Rear window glass (S1402), R&R◆ Liftgate, Adjust◆Water leak, Check
LIFTGATE BODY, R&R	With 360°view monitor system,360°view monitor system screen display verification only,With power liftgate,Without i-stop	S1201GRX	3.6	◆Rear window glass (S1402), R&R◆ Liftgate, Adjust◆Water leak, Check
LIFTGATE BODY, R&R	With 360°view monitor system,360°view monitor system screen display verification only,With power liftgate,With i-stop	S1201HRX	3.7	◆Rear window glass (S1402), R&R◆ Liftgate, Adjust◆Water leak, Check

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
LIFTGATE BODY, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without power liftgate,Without i-stop	S1201JRX	3.6	◆Rear window glass (S1402), R&R◆Liftgate, Adjust◆Water leak, Check
LIFTGATE BODY, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without power liftgate,With i-stop	S1201KRX	3.7	◆Rear window glass (S1402), R&R◆Liftgate, Adjust◆Water leak, Check
LIFTGATE BODY, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With power liftgate,Without i-stop	S1201LRX	3.7	◆Rear window glass (S1402), R&R◆Liftgate, Adjust◆Water leak, Check
LIFTGATE BODY, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With power liftgate,With i-stop	S1201MRX	3.8	◆Rear window glass (S1402), R&R◆Liftgate, Adjust◆Water leak, Check
HINGE, R&R	Without 360°view monitor system,One side,Without i-stop	S1203ARX	1.4	◆Liftgate, Adjust◆Water leak, Check
HINGE, R&R	Without 360°view monitor system,One side,With i-stop	S1203BRX	1.5	◆Liftgate, Adjust◆Water leak, Check
HINGE, R&R	Without 360°view monitor system,Both sides	S1203CRX	1.5	◆Liftgate, Adjust◆Water leak, Check
HINGE, R&R	With 360°view monitor system,360°view monitor system screen display verification only,One side	S1203DRX	1.6	◆Liftgate, Adjust◆Water leak, Check

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
HINGE, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Both sides,Without i-stop	S1203ERX	1.6	◆Liftgate, Adjust◆Water leak, Check
HINGE, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Both sides,With i-stop	S1203FRX	1.7	◆Liftgate, Adjust◆Water leak, Check
HINGE, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side,Without i-stop	S1203GRX	1.6	◆Liftgate, Adjust◆Water leak, Check
HINGE, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side,With i-stop	S1203HRX	1.7	◆Liftgate, Adjust◆Water leak, Check
HINGE, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,Without i-stop	S1203JRX	1.7	◆Liftgate, Adjust◆Water leak, Check
HINGE, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,With i-stop	S1203KRX	1.8	◆Liftgate, Adjust◆Water leak, Check
LOCK, R&R	Without i-stop	S1204ARX	0.3	◆Liftgate trim (S1218), R&R
LOCK, R&R	With i-stop	S1204BRX	0.4	◆Liftgate trim (S1218), R&R
STRIKER, R&R		S1207XRX	0.2	◆Striker, Adjust
DAMPER STAY, R&R	One side	S1212ARX	0.2	
DAMPER STAY, R&R	Both sides	S1212BRX	0.3	
WEATHERSTRIP, R&R		S1217XRX	0.3	◆Water leak, Check
LIFTGATE TRIM, R&R	Upper	S1218ARX	0.2	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
LIFTGATE TRIM, R&R	Side,One or all	S1218BRX	0.2	
LIFTGATE TRIM, R&R	Lower	S1218CRX	0.3	
POWER LIFTGATE RELATED PARTS, R&R	Drive unit,One side	S1219ARX	0.9	
POWER LIFTGATE RELATED PARTS, R&R	Drive unit,Both sides	S1219BRX	1.0	
POWER LIFTGATE RELATED PARTS, R&R	Front switch,Without i-stop	S1219CRX	0.2	
POWER LIFTGATE RELATED PARTS, R&R	Front switch,With i-stop	S1219DRX	0.3	
POWER LIFTGATE RELATED PARTS, R&R	Rear switch	S1219ERX	0.2	
POWER LIFTGATE RELATED PARTS, R&R	Buzzer	S1219FRX	0.3	
POWER LIFTGATE RELATED PARTS, R&R	Touch sensor,One or both sides,Without i-stop	S1219GRX	0.3	
POWER LIFTGATE RELATED PARTS, R&R	Touch sensor,One or both sides,With i-stop	S1219HRX	0.4	
POWER LIFTGATE RELATED PARTS, R&R	Control module,Without i-stop	S1219JRX	0.4	
POWER LIFTGATE RELATED PARTS, R&R	Control module,With i-stop	S1219KRX	0.5	
S14 WINDOW GLASSES				
WINDSHIELD GLASS, R&R	Without forward sensing camera (FSC),Without i-stop	S1401ARX	2.8	◆Front window moldings (S0401), R&R ◆Water leak, Check
WINDSHIELD GLASS, R&R	Without forward sensing camera (FSC),With i-stop	S1401BRX	2.9	◆Front window moldings (S0401), R&R ◆Water leak, Check
WINDSHIELD GLASS, R&R	With forward sensing camera (FSC),Without i-stop	S1401CRX	3.0	◆Front window moldings (S0401), R&R ◆Water leak, Check◆Forward sensing camera [FSC], Aiming
WINDSHIELD GLASS, R&R	With forward sensing camera (FSC),With i-stop	S1401DRX	3.1	◆Front window moldings (S0401), R&R ◆Water leak, Check◆Forward sensing camera [FSC], Aiming

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REAR WINDOW GLASS, R&R	Without i-stop	S1402ARX	2.2	◆Water leak, Check
REAR WINDOW GLASS, R&R	With i-stop	S1402BRX	2.3	◆Water leak, Check
QUARTER WINDOW GLASS & DAM, R&R	One side,Without i-stop	S1412ARX	1.3	◆Water leak, Check
QUARTER WINDOW GLASS & DAM, R&R	One side,With i-stop	S1412BRX	1.4	◆Water leak, Check
QUARTER WINDOW GLASS & DAM, R&R	Both sides	S1412CRX	2.3	◆Water leak, Check
S15 SUNROOF				
SEAMING WELT, R&R		S1502XRX	0.2	
ROOF PANEL, R&R		S1503XRX	0.3	
SUNROOF FRAME, R&R	Without center display,Without i-stop	S1509ARX	2.2	◆Sunroof assembly, R&R
SUNROOF FRAME, R&R	Without center display,With i-stop	S1509BRX	2.3	◆Sunroof assembly, R&R
SUNROOF FRAME, R&R	With center display,Without i-stop	S1509CRX	2.5	◆Sunroof assembly, R&R
SUNROOF FRAME, R&R	With center display,With i-stop	S1509DRX	2.5	◆Sunroof assembly, R&R
GUIDES [ALL], R&R	Without center display,Without i-stop	S1510ARX	2.2	◆Sunroof assembly, R&R
GUIDES [ALL], R&R	Without center display,With i-stop	S1510BRX	2.3	◆Sunroof assembly, R&R
GUIDES [ALL], R&R	With center display,Without i-stop	S1510CRX	2.4	◆Sunroof assembly, R&R
GUIDES [ALL], R&R	With center display,With i-stop	S1510DRX	2.5	◆Sunroof assembly, R&R
DEFLECTOR, R&R		S1512XRX	0.2	
SUNROOF MOTOR, R&R	Without i-stop	S1514ARX	0.2	
SUNROOF MOTOR, R&R	With i-stop	S1514BRX	0.3	
DRAIN HOSE, R&R	Front,Driver side,Without center display	S1519ARX	1.7	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Front,Driver side,With center display,RHD	S1519BRX	2.0	◆Headliner (S1701), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DRAIN HOSE, R&R	Front,Driver side,With center display,LHD	S1519CRX	1.9	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Front,Passenger side,Without center display,RHD,Without i-stop	S1519DRX	3.7	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Front,Passenger side,Without center display,RHD,With i-stop	S1519ERX	3.8	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Front,Passenger side,Without center display,LHD,Without i-stop	S1519FRX	1.7	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Front,Passenger side,Without center display,LHD,With i-stop	S1519GRX	1.8	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Front,Passenger side,With center display,RHD,Without i-stop	S1519HRX	3.9	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Front,Passenger side,With center display,RHD,With i-stop	S1519JRX	4.0	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Front,Passenger side,With center display,LHD,Without i-stop	S1519KRX	1.9	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Front,Passenger side,With center display,LHD,With i-stop	S1519LRX	2.0	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Rear,One side,Without center display,Without i-stop	S1519MRX	1.5	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Rear,One side,Without center display,With i-stop	S1519NRX	1.6	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Rear,Both sides,Without center display,Without i-stop	S1519PRX	1.6	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Rear,Both sides,Without center display,With i-stop	S1519QRX	1.7	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Rear,One side,With center display,Without i-stop	S1519RRX	1.7	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Rear,One side,With center display,With i-stop	S1519SRX	1.8	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Rear,Both sides,With center display,Without i-stop	S1519TRX	1.8	◆Headliner (S1701), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DRAIN HOSE, R&R	Rear,Both sides,With center display,With i-stop	S1519URX	1.9	◆Headliner (S1701), R&R
SUNROOF WEATHERSTRIP, R&R		S1520XRX	0.5	◆Roof panel (S1503), R&R
SUNSHADE, R&R	Without center display	S1521ARX	2.0	◆Sunroof assembly, R&R
SUNSHADE, R&R	With center display	S1521BRX	2.2	◆Sunroof assembly, R&R
SUNROOF SWITCH AND/OR TILT SWITCH, R&R		S1522XRX	0.2	
S16 WIPERS & WASHERS				
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,Without 360°view monitor system,Without i-stop	S1601ARX	0.6	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,Without 360°view monitor system,With i-stop,Without headlight cleaner	S1601BRX	0.6	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,Without 360°view monitor system,With i-stop,With headlight cleaner	S1601CRX	0.7	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,With 360°view monitor system,360°view monitor system screen display verification only,Without headlight cleaner	S1601FRX	0.7	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,With 360°view monitor system,360°view monitor system screen display verification only,With headlight cleaner	S1601GRX	0.8	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop	S1601HRX	0.8	◆Front bumper assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop,Without headlight cleaner	S1601JRX	0.8	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop,With headlight cleaner	S1601KRX	0.9	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Front and rear washer motor,Without 360°view monitor system	S1601DRX	0.5	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Front and rear washer motor,With 360° view monitor system,360°view monitor system screen display verification only,Without i-stop	S1601LRX	0.6	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Front and rear washer motor,With 360° view monitor system,360°view monitor system screen display verification only,With i-stop	S1601MRX	0.7	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Front and rear washer motor,With 360° view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop	S1601NRX	0.7	◆Front bumper assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT WASHER TANK AND/OR MOTOR, R&R	Front and rear washer motor,With 360° view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	S1601PRX	0.8	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Headlight cleaner motor,Without 360° view monitor system	S1601ERX	0.5	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Headlight cleaner motor,With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop	S1601QRX	0.6	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Headlight cleaner motor,With 360°view monitor system,360°view monitor system screen display verification only,With i-stop	S1601RRX	0.7	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Headlight cleaner motor,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop	S1601SRX	0.7	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Headlight cleaner motor,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	S1601TRX	0.8	◆Front bumper assembly, R&R
WASHER PIPES AND/OR HOSES [ALL], R&R	Front washer hose,Washer nozzle side	S1602ARX	0.3	◆Cowl grille (S0412), R&R
WASHER PIPES AND/OR HOSES [ALL], R&R	Front washer hose,Washer tank side	S1602BRX	0.5	◆Front mud guard (S0603), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
WASHER PIPES AND/OR HOSES [ALL], R&R	Rear washer hose,Washer tank to vehicle interior (A pillar),Washer tank side	S1602CRX	0.5	◆Front mud guard (S0603), R&R
WASHER PIPES AND/OR HOSES [ALL], R&R	Rear washer hose,Washer tank to vehicle interior (A pillar),Interior side,LHD,Without i-stop	S1602DRX	0.7	◆Front mud guard (S0603), R&R
WASHER PIPES AND/OR HOSES [ALL], R&R	Rear washer hose,Washer tank to vehicle interior (A pillar),Interior side,LHD,With i-stop	S1602ERX	0.8	◆Front mud guard (S0603), R&R
WASHER PIPES AND/OR HOSES [ALL], R&R	Rear washer hose,Washer tank to vehicle interior (A pillar),Interior side,RHD	S1602FRX	0.8	◆Front mud guard (S0603), R&R
WASHER PIPES AND/OR HOSES [ALL], R&R	Rear washer hose,A pillar to C pillar,Without center display,Without i-stop	S1602GRX	1.5	◆Headliner (S1701), R&R
WASHER PIPES AND/OR HOSES [ALL], R&R	Rear washer hose,A pillar to C pillar,Without center display,With i-stop	S1602HRX	1.6	◆Headliner (S1701), R&R
WASHER PIPES AND/OR HOSES [ALL], R&R	Rear washer hose,A pillar to C pillar,With center display,Without i-stop	S1602JRX	1.7	◆Headliner (S1701), R&R
WASHER PIPES AND/OR HOSES [ALL], R&R	Rear washer hose,A pillar to C pillar,With center display,With i-stop	S1602KRX	1.8	◆Headliner (S1701), R&R
WASHER PIPES AND/OR HOSES [ALL], R&R	Rear washer hose,C pillar to rear washer nozzle,Without i-stop	S1602LRX	1.4	◆Headliner (S1701), D&C
WASHER PIPES AND/OR HOSES [ALL], R&R	Rear washer hose,C pillar to rear washer nozzle,With i-stop	S1602MRX	1.5	◆Headliner (S1701), D&C
FRONT WASHER NOZZLE [ONE OR ALL], R&R		S1603XRX	0.3	◆Cowl grille (S0412), R&R
TANK CAP, R&R		S1604XRX	0.2	
FRONT WIPER BLADE AND ARM [ONE OR ALL], R&R		S1605XRX	0.2	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT WIPER LINK AND/OR FRAME, R&R	Without i-stop	S1606ARX	0.4	◆Cowl grille (S0412), R&R◆Front wiper motor (S1607), R&R
FRONT WIPER LINK AND/OR FRAME, R&R	With i-stop	S1606BRX	0.5	◆Cowl grille (S0412), R&R◆Front wiper motor (S1607), R&R
FRONT WIPER MOTOR, R&R	Without i-stop	S1607ARX	0.4	◆Cowl grille (S0412), R&R
FRONT WIPER MOTOR, R&R	With i-stop	S1607BRX	0.5	◆Cowl grille (S0412), R&R
SEAL CAP [ALL], R&R	Outer bushing	S1608XRX	0.4	◆Rear wiper motor (S1613), R&R
FRONT & REAR WIPER ARM COVER [ALL], R&R		S1609XRX	0.2	
REAR WASHER NOZZLE, R&R		S1611XRX	0.4	◆Rear spoiler assembly, R&R
REAR WIPER BLADE AND/OR ARM, R&R		S1612XRX	0.2	
REAR WIPER MOTOR, R&R	Without i-stop	S1613ARX	0.3	◆Liftgate trim (S1218), R&R
REAR WIPER MOTOR, R&R	With i-stop	S1613BRX	0.4	◆Liftgate trim (S1218), R&R
WIPER SWITCH, R&R	Without i-stop	S1614ARX	0.2	◆Steering column cover (S0706), R&R
WIPER SWITCH, R&R	With i-stop	S1614BRX	0.3	◆Steering column cover (S0706), R&R
RAIN SENSOR, R&R	Without i-stop	S1618ARX	0.2	
RAIN SENSOR, R&R	With i-stop	S1618BRX	0.3	
S17 TRIMS & MATS				
HEADLINER, R&R	Without center display,Without i-stop	S1701ARX	1.4	
HEADLINER, R&R	Without center display,With i-stop	S1701BRX	1.5	
HEADLINER, R&R	With center display,Without i-stop	S1701CRX	1.6	
HEADLINER, R&R	With center display,With i-stop	S1701DRX	1.7	
"A" PILLAR TRIM, R&R	One or both sides	S1702XRX	0.2	
"B" PILLAR TRIM, R&R	Upper,One side	S1703ARX	0.2	
"B" PILLAR TRIM, R&R	Upper,Both sides	S1703BRX	0.3	
"B" PILLAR TRIM, R&R	Lower,One or both sides	S1703CRX	0.2	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
"C" PILLAR TRIM, R&R	One side	S1704ARX	0.5	
"C" PILLAR TRIM, R&R	Both sides	S1704BRX	0.7	
FRONT SIDE TRIM, R&R	One or both sides	S1705XRX	0.2	
TRUNK SIDE TRIM, R&R	One side, Without i-stop	S1707ARX	0.4	
TRUNK SIDE TRIM, R&R	One side, With i-stop	S1707BRX	0.5	
TRUNK SIDE TRIM, R&R	Both sides	S1707CRX	0.6	
TRUNK END TRIM, R&R		S1709XRX	0.2	
LUGGAGE COMPARTMENT COVER, R&R		S1712XRX	0.2	
FRONT SCUFF PLATE, R&R	One or both sides	S1713XRX	0.2	
REAR SCUFF PLATE, R&R	One or both sides	S1714XRX	0.2	
FRONT FLOOR MAT, R&R	Without i-stop	S1715ARX	1.4	
FRONT FLOOR MAT, R&R	With i-stop	S1715BRX	1.5	
TRUNK ROOM MAT, R&R	Trunk board	S1718XRX	0.2	
S18 MIRRORS & VISORS				
OUTSIDE MIRROR, R&R	Without side camera, One side	S1801ARX	0.5	◆Door trim (S1026), R&R
OUTSIDE MIRROR, R&R	Without side camera, Both sides, Without i-stop	S1801CRX	0.8	◆Door trim (S1026), R&R
OUTSIDE MIRROR, R&R	Without side camera, Both sides, With i-stop	S1801DRX	0.9	◆Door trim (S1026), R&R
OUTSIDE MIRROR, R&R	With side camera, Without 360°view monitor system, One side	S1801BRX	0.8	◆Door trim (S1026), R&R◆Side camera, Aiming
OUTSIDE MIRROR, R&R	With side camera, Without 360°view monitor system, Both sides	S1801ERX	1.1	◆Door trim (S1026), R&R◆Side camera, Aiming
OUTSIDE MIRROR, R&R	With side camera, With 360°view monitor system, 360°view monitor system screen display verification only, One side, Without i-stop	S1801FRX	0.6	◆Door trim (S1026), R&R
OUTSIDE MIRROR, R&R	With side camera, With 360°view monitor system, 360°view monitor system screen display verification only, One side, With i-stop	S1801GRX	0.7	◆Door trim (S1026), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
OUTSIDE MIRROR, R&R	With side camera,With 360°view monitor system,360°view monitor system screen display verification only,Both sides,Without i-stop	S1801HRX	0.9	◆Door trim (S1026), R&R
OUTSIDE MIRROR, R&R	With side camera,With 360°view monitor system,360°view monitor system screen display verification only,Both sides,With i-stop	S1801JRX	1.0	◆Door trim (S1026), R&R
OUTSIDE MIRROR, R&R	With side camera,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side	S1801KRX	0.8	◆Door trim (S1026), R&R
OUTSIDE MIRROR, R&R	With side camera,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides	S1801LRX	1.3	◆Door trim (S1026), R&R
OUTSIDE MIRROR GLASS, R&R	One side	S1802ARX	0.2	
OUTSIDE MIRROR GLASS, R&R	Both sides,Without heated outer mirror,Without blind spot monitoring (BSM) system	S1802BRX	0.2	
OUTSIDE MIRROR GLASS, R&R	Both sides,Without heated outer mirror,With blind spot monitoring (BSM) system,Without i-stop	S1802CRX	0.2	
OUTSIDE MIRROR GLASS, R&R	Both sides,Without heated outer mirror,With blind spot monitoring (BSM) system,With i-stop	S1802DRX	0.3	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
OUTSIDE MIRROR GLASS, R&R	Both sides,With heated outer mirror,Without blind spot monitoring (BSM) system,Without i-stop	S1802ERX	0.2	
OUTSIDE MIRROR GLASS, R&R	Both sides,With heated outer mirror,Without blind spot monitoring (BSM) system,With i-stop	S1802FRX	0.3	
OUTSIDE MIRROR GLASS, R&R	Both sides,With heated outer mirror,With blind spot monitoring (BSM) system,Without i-stop	S1802GRX	0.2	
OUTSIDE MIRROR GLASS, R&R	Both sides,With heated outer mirror,With blind spot monitoring (BSM) system,With i-stop	S1802HRX	0.3	
REARVIEW MIRROR, R&R	Without auto-dimming rearview mirror	S1803ARX	0.2	
REARVIEW MIRROR, R&R	With auto-dimming rearview mirror,Without i-stop	S1803BRX	0.2	
REARVIEW MIRROR, R&R	With auto-dimming rearview mirror,With i-stop	S1803CRX	0.3	
SUN VISOR, R&R	Without vanity mirror illumination,One or both sides	S1806ARX	0.2	
SUN VISOR, R&R	With vanity mirror illumination,One side	S1806BRX	0.2	
SUN VISOR, R&R	With vanity mirror illumination,Both sides,Without i-stop	S1806CRX	0.2	
SUN VISOR, R&R	With vanity mirror illumination,Both sides,With i-stop	S1806DRX	0.3	
S19 SPOILERS				
REAR SPOILER, R&R	Without i-stop	S1903ARX	0.5	
REAR SPOILER, R&R	With i-stop	S1903BRX	0.6	

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
S22 AIR BAG SYSTEM				
AIR BAG MODULE, R&R	Front air bag module,Driver side,Without i-stop	S2201ARX	0.2	
AIR BAG MODULE, R&R	Front air bag module,Driver side,With i-stop	S2201BRX	0.3	
AIR BAG MODULE, R&R	Front air bag module,Passenger side	S2201CRX	0.3	
AIR BAG MODULE, R&R	Side air bag module,One side,Without i-stop	S2201DRX	0.6	
AIR BAG MODULE, R&R	Side air bag module,One side,With i-stop	S2201ERX	0.7	
AIR BAG MODULE, R&R	Side air bag module,Both sides,Without i-stop	S2201FRX	1.1	
AIR BAG MODULE, R&R	Side air bag module,Both sides,With i-stop	S2201GRX	1.2	
AIR BAG MODULE, R&R	Curtain air bag module,Without center display,One side,Without i-stop	S2201HRX	1.5	◆Headliner (S1701), R&R
AIR BAG MODULE, R&R	Curtain air bag module,Without center display,One side,With i-stop	S2201JRX	1.6	◆Headliner (S1701), R&R
AIR BAG MODULE, R&R	Curtain air bag module,Without center display,Both sides	S2201KRX	1.7	◆Headliner (S1701), R&R
AIR BAG MODULE, R&R	Curtain air bag module,With center display,One side	S2201LRX	1.8	◆Headliner (S1701), R&R
AIR BAG MODULE, R&R	Curtain air bag module,With center display,Both sides,Without i-stop	S2201MRX	1.9	◆Headliner (S1701), R&R
AIR BAG MODULE, R&R	Curtain air bag module,With center display,Both sides,With i-stop	S2201NRX	2.0	◆Headliner (S1701), R&R
AIR BAG SENSOR, R&R	Side air bag sensor,One side,Without i-stop	S2202ARX	0.2	◆"B" pillar trim (S1703), R&R
AIR BAG SENSOR, R&R	Side air bag sensor,One side,With i-stop	S2202BRX	0.3	◆"B" pillar trim (S1703), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
AIR BAG SENSOR, R&R	Side air bag sensor,Both sides,Without i-stop	S2202CRX	0.3	◆"B" pillar trim (S1703), R&R
AIR BAG SENSOR, R&R	Side air bag sensor,Both sides,With i-stop	S2202DRX	0.4	◆"B" pillar trim (S1703), R&R
AIR BAG SENSOR, R&R	Crash zone sensor,Without 360°view monitor system,One or both sides	S2202ERX	0.5	◆Front bumper assembly, R&R
AIR BAG SENSOR, R&R	Crash zone sensor,With 360°view monitor system,360°view monitor system screen display verification only,One or both sides,Without i-stop	S2202HRX	0.6	◆Front bumper assembly, R&R
AIR BAG SENSOR, R&R	Crash zone sensor,With 360°view monitor system,360°view monitor system screen display verification only,One or both sides,With i-stop	S2202JRX	0.7	◆Front bumper assembly, R&R
AIR BAG SENSOR, R&R	Crash zone sensor,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side	S2202KRX	0.7	◆Front bumper assembly, R&R
AIR BAG SENSOR, R&R	Crash zone sensor,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,Without i-stop	S2202LRX	0.7	◆Front bumper assembly, R&R
AIR BAG SENSOR, R&R	Crash zone sensor,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,With i-stop	S2202MRX	0.8	◆Front bumper assembly, R&R
AIR BAG SENSOR, R&R	Pressure sensor,One side	S2202FRX	0.3	◆Door trim assembly, R&R
AIR BAG SENSOR, R&R	Pressure sensor,Both sides	S2202GRX	0.4	◆Door trim assembly, R&R
AIR BAG CONTROL UNIT, R&R		S2206XRX	0.8	