

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
D01 OIL PUMP & FILTER				
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV- G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV- G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV- G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]	D0101ARX	1.5	◆Oil pan gasket (D0201), R&R
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,With i- stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,With i- stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation]	D0101BRX	1.6	◆Oil pan gasket (D0201), R&R
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-G 2.5T	D0101DRX	1.5	◆Oil pan gasket (D0201), R&R

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OIL PUMP ASSEMBLY AND/OR GASKET, R&R	[SKYACTIV-D 2.2,Fuel injector (2pin type)]/[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system]	D0101CRX	1.8	◆Oil pan gasket (D0201), R&R
OIL FILTER CARTRIDGE, R&R		D0102XRX	0.3	
OIL COOLER AND/OR "O" RING, R&R	SKYACTIV-G 2.5T,2WD	D0103DRX	2.9	◆ Front crossmember assembly, R&R ◆ Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Warm up three way catalytic converter] ◆ Front drive shaft (M0101), R&R [Right side]
OIL COOLER AND/OR "O" RING, R&R	SKYACTIV-G 2.5T,4WD,Without i-stop	D0103BRX	3.4	◆Front crossmember assembly, R&R◆ Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Warm up three way catalytic converter]◆Front drive shaft (M0101), R&R [Right side]
OIL COOLER AND/OR "O" RING, R&R	SKYACTIV-G 2.5T,4WD,With i-stop	D0103CRX	3.5	◆Front crossmember assembly, R&R◆ Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Warm up three way catalytic converter]◆Front drive shaft (M0101), R&R [Right side]
OIL COOLER AND/OR "O" RING, R&R	SKYACTIV-D 2.2,Fuel injector (2pin type)	D0103XRX	1.6	
OIL COOLER AND/OR "O" RING, R&R	[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system]	D0103ARX	1.5	

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
OIL STRAINER AND/OR GASKET, R&R	<i>[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation]</i>	D0104ARX	1.1	◆Oil pan gasket (D0201), R&R
OIL STRAINER AND/OR GASKET, R&R	[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation]	D0104CRX	1.1	
<i>OIL STRAINER AND/OR GASKET, R&R</i>	<i>SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation</i>	<i>D0104GRX</i>	<i>1.2</i>	<i>◆Oil pan gasket (D0201), R&R</i>
OIL STRAINER AND/OR GASKET, R&R	SKYACTIV-G 2.5T,Without i-stop	D0104ERX	1.1	◆Oil pan gasket (D0201), R&R
OIL STRAINER AND/OR GASKET, R&R	SKYACTIV-G 2.5T,With i-stop	D0104FRX	1.2	◆Oil pan gasket (D0201), R&R
OIL STRAINER AND/OR GASKET, R&R	SKYACTIV-D 2.2,Fuel injector (2pin type)	D0104BRX	1.7	◆Oil pan gasket (D0201), R&R
OIL STRAINER AND/OR GASKET, R&R	[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system]	D0104DRX	1.8	◆Oil pan gasket (D0201), R&R
ENGINE OIL SOLENOID VALVE, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]	D0110ARX	0.5	

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ENGINE OIL SOLENOID VALVE, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]	D0110BRX	0.6	
ENGINE OIL SOLENOID VALVE, R&R	[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation]/[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation]	D0110DRX	0.5	
ENGINE OIL SOLENOID VALVE, R&R	SKYACTIV-G 2.5T,Without i-stop	D0110ERX	0.8	
ENGINE OIL SOLENOID VALVE, R&R	SKYACTIV-G 2.5T,With i-stop	D0110FRX	0.9	
ENGINE OIL SOLENOID VALVE, R&R	[SKYACTIV-D 2.2,Fuel injector (2pin type)]/[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system]	D0110CRX	0.6	
D02 OIL PAN				
OIL PAN AND/OR GASKET, R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation]	D0201ARX	1.0	

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
OIL PAN AND/OR GASKET, R&R	[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,Without oil level sensor]	D0201BRX	1.1	
OIL PAN AND/OR GASKET, R&R	[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,With oil level sensor]	D0201DRX	1.2	
OIL PAN AND/OR GASKET, R&R	SKYACTIV-G 2.5T,Without i-stop	D0201FRX	1.1	
OIL PAN AND/OR GASKET, R&R	SKYACTIV-G 2.5T,With i-stop	D0201GRX	1.2	
OIL PAN AND/OR GASKET, R&R	SKYACTIV-D 2.2,Fuel injector (2pin type)	D0201CRX	1.1	
OIL PAN AND/OR GASKET, R&R	[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system]	D0201ERX	1.2	
OIL PAN DRAIN PLUG AND/OR GASKET, R&R		D0202XRX	0.3	
OIL PAN BOLT [ALL], R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation]	D0203ARX	1.0	

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OIL PAN BOLT [ALL], R&R	[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation]	D0203BRX	1.1	
OIL PAN BOLT [ALL], R&R	SKYACTIV-G 2.5T,Without i-stop	D0203ERX	1.0	
OIL PAN BOLT [ALL], R&R	SKYACTIV-G 2.5T,With i-stop	D0203FRX	1.1	
OIL PAN BOLT [ALL], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type)	D0203CRX	1.1	
OIL PAN BOLT [ALL], R&R	[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system]	D0203DRX	1.2	
OIL FILLER CAP AND/OR GASKET, R&R		D0204XRX	0.2	
OIL LEVEL GAUGE, R&R		D0205XRX	0.2	
OIL JET AND/OR GASKET [ALL], R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,6MT,2WD,PCM cover with standard bolts,Without i-stop]/[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,6AT,2WD,PCM cover with standard bolts]	D0207ARX	11.1	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R

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OIL JET AND/OR GASKET [ALL], R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,6MT,2WD,PCM cover with standard bolts,With i-stop]/[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,6MT,2WD,PCM cover with shear-off bolts,Without i-stop]/[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,6AT,2WD,PCM cover with shear-off bolts]	D0207BRX	11.2	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,6MT,2WD,PCM cover with shear-off bolts,With i-stop	D0207CRX	11.3	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,6MT,4WD	D0207DRX	12.3	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,6AT,4WD,PCM cover with standard bolts,Without i-stop	D0207ERX	12.2	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R

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OIL JET AND/OR GASKET [ALL], R&R	[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,6AT,4WD,PCM cover with standard bolts,With i-stop]/[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,6AT,4WD,PCM cover with shear-off bolts,Without i-stop]	D0207FRX	12.3	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,6AT,4WD,PCM cover with shear-off bolts,With i-stop	D0207GRX	12.4	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,2WD	D02071RX	11.3	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,4WD	D02072RX	12.4	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation,2WD,PCM cover with standard bolts	D02079RX	11.1	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation,2WD,PCM cover with shear-off bolts	D0207AR1	11.2	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R

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OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation,4WD	D0207BR1	12.3	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,2WD	D0207HRX	11.2	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,4WD,PCM cover with standard bolts,Without i-stop	D0207JRX	12.3	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,4WD,PCM cover with standard bolts,With i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,4WD,PCM cover with shear-off bolts,Without i-stop]	D0207KRX	12.4	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,4WD,PCM cover with shear-off bolts,With i-stop	D0207LRX	12.5	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-G 2.5,With Coolant Control Valve,2WD	D02073RX	11.5	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R

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OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-G 2.5,With Coolant Control Valve,4WD	D0207ZRX	12.8	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
<i>OIL JET AND/OR GASKET [ALL], R&R</i>	<i>SKYACTIV-G 2.5T,2WD</i>	<i>D0207CR1</i>	<i>12.5</i>	<i>◆Front crossmember assembly, R&R ◆ Engine (B0101), R&R ◆ Timing chain (B0210), R&R ◆ Oil pan gasket (D0201), R&R ◆ Crankshaft (B0502), R&R</i>
OIL JET AND/OR GASKET [ALL], R&R	<i>SKYACTIV-G 2.5T,4WD</i>	D02078RX	13.8	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),6MT,2WD,PCM cover with standard bolts	D0207MRX	13.9	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),6MT,2WD,PCM cover with shear-off bolts	D0207NRX	14.1	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),6MT,4WD,PCM cover with standard bolts	D0207PRX	15.0	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),6MT,4WD,PCM cover with shear-off bolts	D0207QRX	15.2	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R

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OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),6AT,2WD,PCM cover with standard bolts,Without ATF oil cooler No.2	D0207RRX	13.7	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),6AT,2WD,PCM cover with standard bolts,With ATF oil cooler No.2	D0207SRX	13.8	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),6AT,2WD,PCM cover with shear-off bolts	D0207TRX	14.0	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),6AT,4WD,PCM cover with standard bolts,Without ATF oil cooler No.2	D0207URX	14.9	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),6AT,4WD,PCM cover with standard bolts,With ATF oil cooler No.2	D0207VRX	14.9	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),6AT,4WD,PCM cover with shear-off bolts,Without ATF oil cooler No.2	D0207WRX	15.1	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),6AT,4WD,PCM cover with shear-off bolts,With ATF oil cooler No.2	D0207YRX	15.1	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R

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OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),2WD,PCM cover with standard bolts	D02074RX	14.1	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),2WD,PCM cover with shear-off bolts	D02075RX	14.3	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),4WD,PCM cover with standard bolts	D02076RX	15.4	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),4WD,PCM cover with shear-off bolts	D02077RX	15.6	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
D03 OIL PIPE & HOSE				
<i>OIL PIPE AND/OR GASKET [TURBOCHARGER TO OIL RETURN HOSE], R&R</i>	<i>SKYACTIV-G 2.5T,2WD</i>	<i>D0302URX</i>	<i>0.6</i>	
OIL PIPE AND/OR GASKET [TURBOCHARGER TO OIL RETURN HOSE], R&R	<i>SKYACTIV-G 2.5T,4WD,Without i-stop</i>	D0302SRX	2.7	◆Front crossmember assembly, R&R◆ Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Warm up three way catalytic converter]
OIL PIPE AND/OR GASKET [TURBOCHARGER TO OIL RETURN HOSE], R&R	<i>SKYACTIV-G 2.5T,4WD,With i-stop</i>	D0302TRX	2.8	◆Front crossmember assembly, R&R◆ Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Warm up three way catalytic converter]

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
OIL PIPE AND/OR GASKET [TURBOCHARGER TO OIL RETURN HOSE], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),Oil pipe No.2,2WD	D0302ARX	4.7	◆Front crossmember assembly, R&R
OIL PIPE AND/OR GASKET [TURBOCHARGER TO OIL RETURN HOSE], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),Oil pipe No.2,4WD,6MT	D0302BRX	6.1	◆Front crossmember assembly, R&R
OIL PIPE AND/OR GASKET [TURBOCHARGER TO OIL RETURN HOSE], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),Oil pipe No.2,4WD,6AT,Without ATF oil cooler No.2	D0302ERX	6.1	◆Front crossmember assembly, R&R
OIL PIPE AND/OR GASKET [TURBOCHARGER TO OIL RETURN HOSE], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),Oil pipe No.2,4WD,6AT,With ATF oil cooler No.2	D0302FRX	6.1	◆Front crossmember assembly, R&R
OIL PIPE AND/OR GASKET [TURBOCHARGER TO OIL RETURN HOSE], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),Oil pipe No.3,2WD	D0302CRX	4.7	◆Front crossmember assembly, R&R
OIL PIPE AND/OR GASKET [TURBOCHARGER TO OIL RETURN HOSE], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),Oil pipe No.3,4WD,6MT	D0302DRX	6.1	◆Front crossmember assembly, R&R
OIL PIPE AND/OR GASKET [TURBOCHARGER TO OIL RETURN HOSE], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),Oil pipe No.3,4WD,6AT,Without ATF oil cooler No.2	D0302GRX	6.1	◆Front crossmember assembly, R&R
OIL PIPE AND/OR GASKET [TURBOCHARGER TO OIL RETURN HOSE], R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),Oil pipe No.3,4WD,6AT,With ATF oil cooler No.2	D0302HRX	6.1	◆Front crossmember assembly, R&R
OIL PIPE AND/OR GASKET [TURBOCHARGER TO OIL RETURN HOSE], R&R	[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,Oil pipe No.3,2WD]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,Oil pipe No.3,2WD]	D0302JRX	0.5	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
OIL PIPE AND/OR GASKET [TURBOCHARGER TO OIL RETURN HOSE], R&R	[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,Oil pipe No.3,4WD]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,Oil pipe No.3,4WD]	D0302KRX	3.4	◆Front crossmember assembly, R&R
OIL PIPE AND/OR GASKET [TURBOCHARGER TO OIL RETURN HOSE], R&R	[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,Oil pipe No.4,2WD]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,Oil pipe No.4,2WD]	D0302LRX	0.6	
OIL PIPE AND/OR GASKET [TURBOCHARGER TO OIL RETURN HOSE], R&R	[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,Oil pipe No.4,4WD]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,Oil pipe No.4,4WD]	D0302MRX	3.5	◆Front crossmember assembly, R&R
OIL PIPE AND/OR GASKET [TURBOCHARGER TO OIL RETURN HOSE], R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,Oil pipe No.5,2WD	D0302NRX	4.1	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]
OIL PIPE AND/OR GASKET [TURBOCHARGER TO OIL RETURN HOSE], R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,Oil pipe No.5,4WD	D0302PRX	5.5	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]
OIL PIPE AND/OR GASKET [TURBOCHARGER TO OIL RETURN HOSE], R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,Oil pipe No.5,2WD	D0302QRX	4.2	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]
OIL PIPE AND/OR GASKET [TURBOCHARGER TO OIL RETURN HOSE], R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,Oil pipe No.5,4WD	D0302RRX	5.6	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]
TURBOCHARGER INNER OIL PIPE, R&R	SKYACTIV-G 2.5T,2WD	D0303NRX	0.5	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
TURBOCHARGER INNER OIL PIPE, R&R	SKYACTIV-G 2.5T,4WD	D0303MRX	2.6	◆Front crossmember assembly, R&R◆ Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Warm up three way catalytic converter]
TURBOCHARGER INNER OIL PIPE, R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),Oil pipe No.1	D0303ARX	0.7	
TURBOCHARGER INNER OIL PIPE, R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),Oil pipe No.4	D0303BRX	1.2	
TURBOCHARGER INNER OIL PIPE, R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,Oil pipe (Cylinder head side),2WD	D0303CRX	4.0	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]
TURBOCHARGER INNER OIL PIPE, R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,Oil pipe (Cylinder head side),4WD	D0303DRX	5.5	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]
TURBOCHARGER INNER OIL PIPE, R&R	[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,Oil pipe No.1]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,Oil pipe No.1]	D0303ERX	0.6	
TURBOCHARGER INNER OIL PIPE, R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,Oil pipe No.2,2WD	D0303FRX	4.0	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]
TURBOCHARGER INNER OIL PIPE, R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,Oil pipe No.2,4WD	D0303GRX	5.5	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]
TURBOCHARGER INNER OIL PIPE, R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,Oil pipe (Cylinder head side),2WD	D0303HRX	4.1	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
TURBOCHARGER INNER OIL PIPE, R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,Oil pipe (Cylinder head side),4WD	D0303JRX	5.6	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]
TURBOCHARGER INNER OIL PIPE, R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,Oil pipe No.2,2WD	D0303KRX	4.1	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]
TURBOCHARGER INNER OIL PIPE, R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,Oil pipe No.2,4WD	D0303LRX	5.6	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]
OIL RETURN HOSE, R&R	Oil hose No.1,2WD	D0304ARX	0.5	
OIL RETURN HOSE, R&R	Oil hose No.1,4WD,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system	D0304BRX	3.3	◆Front crossmember assembly, R&R
OIL RETURN HOSE, R&R	Oil hose No.1,4WD,SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system	D0304CRX	3.2	◆Front crossmember assembly, R&R
OIL RETURN HOSE, R&R	Oil hose No.2	D0304DRX	0.4	