

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
M01 DRIVE SHAFT				
FRONT DRIVE SHAFT, R&R	6MT,Right side,2WD	M0101ARX	0.8	
FRONT DRIVE SHAFT, R&R	6MT,Right side,4WD	M0101BRX	0.9	
FRONT DRIVE SHAFT, R&R	6MT,Left side	M0101CRX	0.9	
FRONT DRIVE SHAFT, R&R	6MT,Both sides,2WD	M0101DRX	1.3	
FRONT DRIVE SHAFT, R&R	6MT,Both sides,4WD	M0101ERX	1.4	
FRONT DRIVE SHAFT, R&R	6AT,Right side,2WD	M0101FRX	1.0	
FRONT DRIVE SHAFT, R&R	6AT,Right side,4WD	M0101GRX	0.9	
FRONT DRIVE SHAFT, R&R	6AT,Left side	M0101HRX	1.0	
FRONT DRIVE SHAFT, R&R	6AT,Both sides,2WD	M0101JRX	1.4	
FRONT DRIVE SHAFT, R&R	6AT,Both sides,4WD	M0101KRX	1.6	
REAR DRIVE SHAFT, R&R	One side,Without i-stop	M0102ARX	0.8	
REAR DRIVE SHAFT, R&R	One side,With i-stop	M0102BRX	0.9	
REAR DRIVE SHAFT, R&R	Both sides,Without i-stop	M0102CRX	1.3	
REAR DRIVE SHAFT, R&R	Both sides,With i-stop	M0102DRX	1.4	
OUTER JOINT SET [FRONT], R&R	6MT,Right side,Without dynamic damper (No.2)	M0103ARX	1.3	◆Front drive shaft (M0101), R&R
OUTER JOINT SET [FRONT], R&R	6MT,Right side,With dynamic damper (No.2)	M0103BRX	1.4	◆Front drive shaft (M0101), R&R
OUTER JOINT SET [FRONT], R&R	6MT,Left side	M0103CRX	1.3	◆Front drive shaft (M0101), R&R
OUTER JOINT SET [FRONT], R&R	6MT,Both sides,2WD	M0103DRX	2.1	◆Front drive shaft (M0101), R&R
OUTER JOINT SET [FRONT], R&R	6MT,Both sides,4WD,Without dynamic damper (No.2)	M0103ERX	2.2	◆Front drive shaft (M0101), R&R
OUTER JOINT SET [FRONT], R&R	6MT,Both sides,4WD,With dynamic damper (No.2)	M0103FRX	2.3	◆Front drive shaft (M0101), R&R
OUTER JOINT SET [FRONT], R&R	6AT,Right side,2WD,Shaft and ball joint component type	M0103GRX	1.7	◆Front drive shaft (M0101), R&R
OUTER JOINT SET [FRONT], R&R	6AT,Right side,2WD,Outer joint component type	M0103HRX	1.4	◆Front drive shaft (M0101), R&R
OUTER JOINT SET [FRONT], R&R	6AT,Right side,4WD	M0103JRX	1.3	◆Front drive shaft (M0101), R&R
OUTER JOINT SET [FRONT], R&R	6AT,Left side,Without oil cooler No.2	M0103KRX	1.7	◆Front drive shaft (M0101), R&R

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OUTER JOINT SET [FRONT], R&R	6AT,Left side,With oil cooler No.2	M0103LRX	1.8	◆Front drive shaft (M0101), R&R
OUTER JOINT SET [FRONT], R&R	6AT,Both sides,2WD,Shaft and ball joint component type	M0103MRX	2.6	◆Front drive shaft (M0101), R&R
OUTER JOINT SET [FRONT], R&R	6AT,Both sides,2WD,Outer joint component type	M0103NRX	2.4	◆Front drive shaft (M0101), R&R
OUTER JOINT SET [FRONT], R&R	6AT,Both sides,4WD	M0103PRX	2.6	◆Front drive shaft (M0101), R&R
OUTER JOINT SET [REAR], R&R	One side,Without i-stop	M0104ARX	1.5	◆Rear drive shaft (M0102), R&R
OUTER JOINT SET [REAR], R&R	One side,With i-stop	M0104BRX	1.6	◆Rear drive shaft (M0102), R&R
OUTER JOINT SET [REAR], R&R	Both sides,Without i-stop	M0104CRX	2.4	◆Rear drive shaft (M0102), R&R
OUTER JOINT SET [REAR], R&R	Both sides,With i-stop	M0104DRX	2.5	◆Rear drive shaft (M0102), R&R
INNER JOINT SET [FRONT], R&R	6MT,Right side,2WD	M0105ARX	1.1	◆Front drive shaft (M0101), R&R
INNER JOINT SET [FRONT], R&R	6MT,Right side,4WD	M0105BRX	1.2	◆Front drive shaft (M0101), R&R
INNER JOINT SET [FRONT], R&R	6MT,Left side	M0105CRX	1.2	◆Front drive shaft (M0101), R&R
INNER JOINT SET [FRONT], R&R	6MT,Both sides,2WD	M0105DRX	1.8	◆Front drive shaft (M0101), R&R
INNER JOINT SET [FRONT], R&R	6MT,Both sides,4WD	M0105ERX	2.0	◆Front drive shaft (M0101), R&R
INNER JOINT SET [FRONT], R&R	6AT,Right side,2WD	M0105FRX	1.3	◆Front drive shaft (M0101), R&R
INNER JOINT SET [FRONT], R&R	6AT,Right side,4WD	M0105GRX	1.2	◆Front drive shaft (M0101), R&R
INNER JOINT SET [FRONT], R&R	6AT,Left side	M0105HRX	1.3	◆Front drive shaft (M0101), R&R
INNER JOINT SET [FRONT], R&R	6AT,Both sides,2WD	M0105JRX	2.0	◆Front drive shaft (M0101), R&R

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INNER JOINT SET [FRONT], R&R	6AT,Both sides,4WD	M0105KRX	2.2	◆Front drive shaft (M0101), R&R
INNER JOINT SET [REAR], R&R	One side,Without i-stop	M0106ARX	1.1	◆Rear drive shaft (M0102), R&R
INNER JOINT SET [REAR], R&R	One side,With i-stop	M0106BRX	1.2	◆Rear drive shaft (M0102), R&R
INNER JOINT SET [REAR], R&R	Both sides,Without i-stop	M0106CRX	1.8	◆Rear drive shaft (M0102), R&R
INNER JOINT SET [REAR], R&R	Both sides,With i-stop	M0106DRX	1.9	◆Rear drive shaft (M0102), R&R
BALL BEARING, DUST SEAL AND/OR BRACKET, R&R	6MT,2WD	M0107ARX	1.2	◆Front drive shaft (M0101), R&R [Right side]
BALL BEARING, DUST SEAL AND/OR BRACKET, R&R	6MT,4WD	M0107BRX	1.3	◆Front drive shaft (M0101), R&R [Right side]
BALL BEARING, DUST SEAL AND/OR BRACKET, R&R	6AT,2WD	M0107CRX	1.4	◆Front drive shaft (M0101), R&R [Right side]
BALL BEARING, DUST SEAL AND/OR BRACKET, R&R	6AT,4WD	M0107DRX	1.3	◆Front drive shaft (M0101), R&R [Right side]
DRIVE BOOT SET [FRONT], R&R	Standard type,6MT,Right side,2WD	M0108ARX	1.3	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	Standard type,6MT,Right side,4WD,Without dynamic damper (No.2)	M0108BRX	1.3	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	Standard type,6MT,Right side,4WD,With dynamic damper (No.2)	M0108CRX	1.4	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	Standard type,6MT,Left side	M0108DRX	1.3	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	Standard type,6MT,Both sides,2WD	M0108ERX	2.1	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	Standard type,6MT,Both sides,4WD,Without dynamic damper (No.2)	M0108FRX	2.2	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	Standard type,6MT,Both sides,4WD,With dynamic damper (No.2)	M0108GRX	2.3	◆Front drive shaft (M0101), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DRIVE BOOT SET [FRONT], R&R	Standard type,6AT,Right side,2WD,Shaft and ball joint component type	M0108HRX	1.7	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	Standard type,6AT,Right side,2WD,Outer joint component type	M0108JRX	1.4	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	Standard type,6AT,Right side,4WD	M0108KRX	1.3	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	Standard type,6AT,Left side,Without oil cooler No.2	M0108LRX	1.7	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	Standard type,6AT,Left side,With oil cooler No.2	M0108MRX	1.8	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	Standard type,6AT,Both sides,2WD,Shaft and ball joint component type	M0108NRX	2.6	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	Standard type,6AT,Both sides,2WD,Outer joint component type	M0108PRX	2.4	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	Standard type,6AT,Both sides,4WD	M0108QRX	2.6	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	Split type,One side	M0108RRX	0.6	
DRIVE BOOT SET [FRONT], R&R	Split type,Both sides	M0108SRX	0.8	
DRIVE BOOT SET [REAR], R&R	One side,Without i-stop	M0109ARX	1.5	◆Rear drive shaft (M0102), R&R
DRIVE BOOT SET [REAR], R&R	One side,With i-stop	M0109BRX	1.6	◆Rear drive shaft (M0102), R&R
DRIVE BOOT SET [REAR], R&R	Both sides,Without i-stop	M0109CRX	2.4	◆Rear drive shaft (M0102), R&R
DRIVE BOOT SET [REAR], R&R	Both sides,With i-stop	M0109DRX	2.5	◆Rear drive shaft (M0102), R&R
CLIP, R&R	Front,6MT	M0111ARX	0.8	◆Front drive shaft (M0101), D&C
CLIP, R&R	Front,6AT	M0111BRX	0.9	◆Front drive shaft (M0101), D&C
CLIP, R&R	Rear,One side,Without i-stop	M0111CRX	0.8	◆Rear drive shaft (M0102), R&R

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CLIP, R&R	Rear,One side,With i-stop	M0111DRX	0.9	◆Rear drive shaft (M0102), R&R
CLIP, R&R	Rear,Both sides,Without i-stop	M0111ERX	1.3	◆Rear drive shaft (M0102), R&R
CLIP, R&R	Rear,Both sides,With i-stop	M0111FRX	1.4	◆Rear drive shaft (M0102), R&R
M02 FRONT AXLE				
STEERING KNUCKLE, R&R	One side	M0201ARX	0.7	◆Front wheel hub (M0203), R&R
STEERING KNUCKLE, R&R	Both sides	M0201BRX	1.2	◆Front wheel hub (M0203), R&R
FRONT WHEEL HUB, R&R	One side	M0203ARX	0.7	◆Steering knuckle (M0201), R&R
FRONT WHEEL HUB, R&R	Both sides	M0203BRX	1.2	◆Steering knuckle (M0201), R&R
FRONT WHEEL HUB BOLTS, R&R	One side	M0204ARX	0.5	◆Disc plate (P0102), R&R
FRONT WHEEL HUB BOLTS, R&R	Both sides	M0204BRX	0.9	◆Disc plate (P0102), R&R
LOCK NUT OR LOCK BOLT, R&R	One side	M0206ARX	0.3	
LOCK NUT OR LOCK BOLT, R&R	Both sides	M0206BRX	0.3	
M03 REAR AXLE				
REAR AXLE LOCK NUT, R&R	One side	M0302ARX	0.3	
REAR AXLE LOCK NUT, R&R	Both sides	M0302BRX	0.3	
REAR WHEEL HUB BOLTS, R&R	One side,Without i-stop	M0303ARX	0.6	◆Disc plate (P0208), R&R
REAR WHEEL HUB BOLTS, R&R	One side,With i-stop	M0303BRX	0.7	◆Disc plate (P0208), R&R
REAR WHEEL HUB BOLTS, R&R	Both sides,Without i-stop	M0303CRX	1.0	◆Disc plate (P0208), R&R
REAR WHEEL HUB BOLTS, R&R	Both sides,With i-stop	M0303DRX	1.1	◆Disc plate (P0208), R&R
COLLAR AND/OR BEARING HOUSING, R&R	2WD,Assembly,One side,Without i-stop	M0310ARX	0.8	◆Coil spring (R0501), R&R
COLLAR AND/OR BEARING HOUSING, R&R	2WD,Assembly,One side,With i-stop	M0310BRX	0.9	◆Coil spring (R0501), R&R
COLLAR AND/OR BEARING HOUSING, R&R	2WD,Assembly,Both sides,Without i-stop,Without protector	M0310CRX	1.4	◆Coil spring (R0501), R&R
COLLAR AND/OR BEARING HOUSING, R&R	[2WD,Assembly,Both sides,Without i-stop,With protector]/[2WD,Assembly,Both sides,With i-stop]	M0310DRX	1.5	◆Coil spring (R0501), R&R

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COLLAR AND/OR BEARING HOUSING, R&R	2WD,Bushing,One side,Without i-stop	M0310ERX	1.0	◆Coil spring (R0501), R&R
COLLAR AND/OR BEARING HOUSING, R&R	2WD,Bushing,One side,With i-stop	M0310FRX	1.1	◆Coil spring (R0501), R&R
COLLAR AND/OR BEARING HOUSING, R&R	2WD,Bushing,Both sides,Without i-stop,Without protector	M0310GRX	1.7	◆Coil spring (R0501), R&R
COLLAR AND/OR BEARING HOUSING, R&R	[2WD,Bushing,Both sides,Without i-stop,With protector]/[2WD,Bushing,Both sides,With i-stop]	M0310HRX	1.8	◆Coil spring (R0501), R&R
COLLAR AND/OR BEARING HOUSING, R&R	4WD,Assembly,One side,Without i-stop	M0310JRX	0.9	◆Coil spring (R0501), R&R
COLLAR AND/OR BEARING HOUSING, R&R	4WD,Assembly,One side,With i-stop	M0310KRX	1.0	◆Coil spring (R0501), R&R
COLLAR AND/OR BEARING HOUSING, R&R	4WD,Assembly,Both sides,Without i-stop,Without protector	M0310LRX	1.5	◆Coil spring (R0501), R&R
COLLAR AND/OR BEARING HOUSING, R&R	[4WD,Assembly,Both sides,Without i-stop,With protector]/[4WD,Assembly,Both sides,With i-stop]	M0310MRX	1.6	◆Coil spring (R0501), R&R
COLLAR AND/OR BEARING HOUSING, R&R	4WD,Bushing,One side	M0310NRX	1.1	◆Coil spring (R0501), R&R
COLLAR AND/OR BEARING HOUSING, R&R	[4WD,Bushing,Both sides,Without i-stop]/[4WD,Bushing,Both sides,With i-stop,Without protector]	M0310PRX	1.9	◆Coil spring (R0501), R&R
COLLAR AND/OR BEARING HOUSING, R&R	4WD,Bushing,Both sides,With i-stop,With protector	M0310QRX	2.0	◆Coil spring (R0501), R&R
REAR WHEEL HUB, R&R	2WD,One side	M0314ARX	0.6	
REAR WHEEL HUB, R&R	2WD,Both sides,Without i-stop	M0314BRX	0.9	
REAR WHEEL HUB, R&R	2WD,Both sides,With i-stop	M0314CRX	1.0	
REAR WHEEL HUB, R&R	4WD,One side,Without i-stop	M0314DRX	0.6	
REAR WHEEL HUB, R&R	4WD,One side,With i-stop	M0314ERX	0.7	
REAR WHEEL HUB, R&R	4WD,Both sides,Without i-stop	M0314FRX	1.0	
REAR WHEEL HUB, R&R	4WD,Both sides,With i-stop	M0314GRX	1.1	

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
M04 DIFFERENTIAL (Except FWD)				
DIFFERENTIAL ASSEMBLY, OH	<i>[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.5T,Without i-stop]</i>	M0401AHX	4.7	◆Differential assembly (M0401), R&R◆ Pre-load, Adjust

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DIFFERENTIAL ASSEMBLY, OH	<i>[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation]/[SKYACTIV-G 2.5T,With i-stop]</i>	M0401BHX	4.8	◆Differential assembly (M0401), R&R◆ Pre-load, Adjust
DIFFERENTIAL ASSEMBLY, OH	[SKYACTIV-D 2.2,Fuel injector (2pin type)]/[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]	M0401CHX	4.8	◆Differential assembly (M0401), R&R◆ Pre-load, Adjust
DIFFERENTIAL ASSEMBLY, OH	SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system	M0401DHX	4.9	◆Differential assembly (M0401), R&R◆ Pre-load, Adjust

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DIFFERENTIAL ASSEMBLY, R&R	<i>[Rear differential,SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation]/[Rear differential,SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation]/[Rear differential,SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation]/[Rear differential,SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation]/[Rear differential,SKYACTIV-G 2.5T]/[Rear differential,SKYACTIV-D 2.2,Fuel injector (2pin type)]/[Rear differential,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]</i>	M0401ARX	2.8	◆Propeller shaft assembly (L0101), R&R◆Rear drive shaft (M0102), R&R
DIFFERENTIAL ASSEMBLY, R&R	<i>[Rear differential,SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation]/[Rear differential,SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation]/[Rear differential,SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system]</i>	M0401DRX	2.9	◆Propeller shaft assembly (L0101), R&R◆Rear drive shaft (M0102), R&R

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DIFFERENTIAL ASSEMBLY, R&R	<i>[Coupling component,SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[Coupling component,SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[Coupling component,SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[Coupling component,SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]</i>	M0401BRX	1.8	◆Propeller shaft assembly (L0101), R&R

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DIFFERENTIAL ASSEMBLY, R&R	<i>[Coupling component,SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[Coupling component,SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[Coupling component,SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[Coupling component,SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[Coupling component,SKYACTIV-D 2.2,Fuel injector (2pin type)]/[Coupling component,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]</i>	M0401CRX	1.9	◆Propeller shaft assembly (L0101), R&R
DIFFERENTIAL ASSEMBLY, R&R	Coupling component,SKYACTIV-G 2.5T,Without i-stop	M0401FRX	2.0	◆Propeller shaft assembly (L0101), R&R
DIFFERENTIAL ASSEMBLY, R&R	<i>[Coupling component,SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation]/[Coupling component,SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation]/[Coupling component,SKYACTIV-G 2.5T,With i-stop]/[Coupling component,SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system]</i>	M0401ERX	2.1	◆Propeller shaft assembly (L0101), R&R

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OIL SEAL, R&R	<i>[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]</i>	M0403ARX	1.8	◆Propeller shaft assembly (L0101), R&R◆Differential assembly (M0401), R&R [Coupling component]
OIL SEAL, R&R	<i>[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-D 2.2,Fuel injector (2pin type)]/[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]</i>	M0403BRX	1.9	◆Propeller shaft assembly (L0101), R&R◆Differential assembly (M0401), R&R [Coupling component]
OIL SEAL, R&R	SKYACTIV-G 2.5T	M0403DRX	2.0	◆Propeller shaft assembly (L0101), R&R◆Differential assembly (M0401), R&R [Coupling component]

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OIL SEAL, R&R	<i>[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system]</i>	M0403CRX	2.1	◆Propeller shaft assembly (L0101), R&R◆Differential assembly (M0401), R&R [Coupling component]
FINAL GEAR SET, R&R	<i>[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.5T,Without i-stop]</i>	M0404ARX	4.5	◆Differential assembly (M0401), R&R◆Pre-load, Adjust

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FINAL GEAR SET, R&R	<i>[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation]/[SKYACTIV-G 2.5T,With i-stop]/[SKYACTIV-D 2.2,Fuel injector (2pin type)]/[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]</i>	M0404BRX	4.6	◆Differential assembly (M0401), R&R◆ Pre-load, Adjust
FINAL GEAR SET, R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system	M0404CRX	4.7	◆Differential assembly (M0401), R&R◆ Pre-load, Adjust
BEARING [DRIVE PINION] [ALL], R&R	Without i-stop	M0405ARX	4.4	◆Differential assembly (M0401), R&R◆ Pre-load, Adjust
BEARING [DRIVE PINION] [ALL], R&R	With i-stop	M0405BRX	4.5	◆Differential assembly (M0401), R&R◆ Pre-load, Adjust
DIFFERENTIAL CARRIER, R&R	Without i-stop	M0406ARX	4.4	◆Differential assembly (M0401), R&R◆ Pre-load, Adjust
DIFFERENTIAL CARRIER, R&R	With i-stop	M0406BRX	4.5	◆Differential assembly (M0401), R&R◆ Pre-load, Adjust
OIL SEAL [OUTPUT SHAFT AND SIDE HOUSING], R&R	One side,Without i-stop	M0407ARX	0.8	◆Rear drive shaft (M0102), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
OIL SEAL [OUTPUT SHAFT AND SIDE HOUSING], R&R	One side,With i-stop	M0407BRX	0.9	◆Rear drive shaft (M0102), R&R
OIL SEAL [OUTPUT SHAFT AND SIDE HOUSING], R&R	Both sides,Without i-stop	M0407CRX	1.3	◆Rear drive shaft (M0102), R&R
OIL SEAL [OUTPUT SHAFT AND SIDE HOUSING], R&R	Both sides,With i-stop	M0407DRX	1.4	◆Rear drive shaft (M0102), R&R
DIFFERENTIAL PINION GEAR, SIDE GEAR AND/OR PINION SHAFT, R&R	<i>[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.5T,Without i-stop]</i>	M0408ARX	4.6	◆Differential assembly (M0401), R&R◆ Pre-load, Adjust

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DIFFERENTIAL PINION GEAR, SIDE GEAR AND/OR PINION SHAFT, R&R	<i>[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation]/[SKYACTIV-G 2.5T,With i-stop]</i>	M0408BRX	4.7	◆Differential assembly (M0401), R&R◆ Pre-load, Adjust
DIFFERENTIAL PINION GEAR, SIDE GEAR AND/OR PINION SHAFT, R&R	[SKYACTIV-D 2.2,Fuel injector (2pin type)]/[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]	M0408CRX	4.6	◆Differential assembly (M0401), R&R◆ Pre-load, Adjust
DIFFERENTIAL PINION GEAR, SIDE GEAR AND/OR PINION SHAFT, R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system	M0408DRX	4.7	◆Differential assembly (M0401), R&R◆ Pre-load, Adjust

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
BEARING [GEAR CASE] [ALL], R&R	<i>[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation]/[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation]/[SKYACTIV-G 2.5T]/[SKYACTIV-D 2.2,Fuel injector (2pin type)]/[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]</i>	M0409XRX	4.6	◆Differential assembly (M0401), R&R◆ Pre-load, Adjust
BEARING [GEAR CASE] [ALL], R&R	SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system	M0409ARX	4.7	◆Differential assembly (M0401), R&R◆ Pre-load, Adjust

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DIFFERENTIAL MOUNT RUBBER, R&R	<i>[One side,SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation]/[One side,SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation]/[One side,SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation]/[One side,SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation]/[One side,SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation]/[One side,SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation]/[One side,SKYACTIV-G 2.5T]</i>	M0412ARX	2.8	◆Fuel tank assembly, R&R
DIFFERENTIAL MOUNT RUBBER, R&R	<i>[One side,SKYACTIV-D 2.2,Fuel injector (2pin type)]/[One side,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]</i>	M0412BRX	2.7	◆Fuel tank assembly, R&R
DIFFERENTIAL MOUNT RUBBER, R&R	One side,SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system	M0412ERX	2.7	◆Fuel tank assembly, R&R

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DIFFERENTIAL MOUNT RUBBER, R&R	<i>[Both sides,SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[Both sides,SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[Both sides,SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[Both sides,SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[Both sides,SKYACTIV-G 2.5T,Without i-stop]</i>	M0412CRX	2.8	◆Fuel tank assembly, R&R

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DIFFERENTIAL MOUNT RUBBER, R&R	<i>[Both sides,SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[Both sides,SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[Both sides,SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation]/[Both sides,SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[Both sides,SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[Both sides,SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation]/[Both sides,SKYACTIV-G 2.5T,With i-stop]</i>	M0412DRX	2.9	◆Fuel tank assembly, R&R
DIFFERENTIAL MOUNT RUBBER, R&R	<i>[Both sides,SKYACTIV-D 2.2,Fuel injector (2pin type)]/[Both sides,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]</i>	M0412FRX	2.7	◆Fuel tank assembly, R&R
DIFFERENTIAL MOUNT RUBBER, R&R	Both sides,SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system	M0412GRX	2.8	◆Fuel tank assembly, R&R
AWD [4WD] CONTROL MODULE, R&R		M0422XRX	0.3	