

| OPERATION                                                                                                                                                                                                                                                   | VARIATION      | OPERATION NUMBER | REPAIR TIME | INCLUDES                                                 |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|------------------|-------------|----------------------------------------------------------|
| N00 DIAGNOSIS                                                                                                                                                                                                                                               |                |                  |             |                                                          |
| DTC READING BY DIAGNOSTIC TOOL<br>The labor operation for DIAGNOSTIC TOOLS usage (N9999*-*~*) can be applied only when the diagnosis requires the NGS/WDS/PDS/IDS tester to read the Diagnostic Trouble Code for electric power steering system components. |                | N9999XDX         | 0.2         |                                                          |
| N01 STEERING LINKAGE                                                                                                                                                                                                                                        |                |                  |             |                                                          |
| STEERING WHEEL, R&R                                                                                                                                                                                                                                         | Without i-stop | N0102ARX         | 0.3         |                                                          |
| STEERING WHEEL, R&R                                                                                                                                                                                                                                         | With i-stop    | N0102BRX         | 0.4         |                                                          |
| INTERMEDIATE SHAFT, R&R                                                                                                                                                                                                                                     |                | N0104XRX         | 0.2         |                                                          |
| STEERING SHAFT, R&R                                                                                                                                                                                                                                         |                | N0105XRX         | 0.9         | ◆Steering wheel (N0102), R&R                             |
| DUST COVER OR SET PLATE, R&R                                                                                                                                                                                                                                |                | N0109XRX         | 1.5         | ◆Front crossmember assembly, R&R                         |
| HEATED STEERING WHEEL CONTROL UNIT, R&R                                                                                                                                                                                                                     | Without i-stop | N0116ARX         | 0.3         |                                                          |
| HEATED STEERING WHEEL CONTROL UNIT, R&R                                                                                                                                                                                                                     | With i-stop    | N0116BRX         | 0.4         |                                                          |
| N02 STEERING GEAR & LINKAGE                                                                                                                                                                                                                                 |                |                  |             |                                                          |
| STEERING GEAR, R&R                                                                                                                                                                                                                                          |                | N0201XRX         | 1.6         | ◆Front crossmember assembly, R&R                         |
| BOOT [RACK], R&R                                                                                                                                                                                                                                            | One side,2WD   | N0205ARX         | 1.7         | ◆Steering gear assembly, R&R◆Ball joint set (N0208), R&R |
| BOOT [RACK], R&R                                                                                                                                                                                                                                            | One side,4WD   | N0205BRX         | 1.6         | ◆Steering gear assembly, R&R◆Ball joint set (N0208), R&R |
| BOOT [RACK], R&R                                                                                                                                                                                                                                            | Both sides,2WD | N0205CRX         | 1.8         | ◆Steering gear assembly, R&R◆Ball joint set (N0208), R&R |
| BOOT [RACK], R&R                                                                                                                                                                                                                                            | Both sides,4WD | N0205DRX         | 1.7         | ◆Steering gear assembly, R&R◆Ball joint set (N0208), R&R |
| TIE ROD, R&R                                                                                                                                                                                                                                                | One side,2WD   | N0206ARX         | 1.8         | ◆Steering gear assembly, R&R                             |
| TIE ROD, R&R                                                                                                                                                                                                                                                | One side,4WD   | N0206BRX         | 1.7         | ◆Steering gear assembly, R&R                             |
| TIE ROD, R&R                                                                                                                                                                                                                                                | Both sides     | N0206CRX         | 1.9         | ◆Steering gear assembly, R&R                             |
| BALL JOINT SET, R&R                                                                                                                                                                                                                                         | One side       | N0208ARX         | 0.3         |                                                          |
| BALL JOINT SET, R&R                                                                                                                                                                                                                                         | Both sides     | N0208BRX         | 0.5         |                                                          |

ILLUSTRATION

| OPERATION                 | VARIATION | OPERATION<br>NUMBER | REPAIR TIME | INCLUDES                                  |
|---------------------------|-----------|---------------------|-------------|-------------------------------------------|
| N03 POWER STEERING SYSTEM |           |                     |             |                                           |
| E.C.P.S CONTROL UNIT, R&R |           | N0302XRX            | 0.9         | ◆ <i>Steering shaft assembly, R&amp;R</i> |