

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
U00 REFRIGERANT SYSTEM & DIAGNOSIS				
REFRIGERANT RECHARGE		U0004XRX	0.7	◆Leak, Check
DTC READING BY DIAGNOSTIC TOOL		U9999XDX	0.2	
The labor operation for DIAGNOSTIC TOOLS usage (U9999*-*~*) can be applied only when the diagnosis requires the NGS/WDS/PDS/IDS tester to read the Diagnostic Trouble Code for Auto air conditioning system components.				
U01 VENTILATION SYSTEM				
DEMISTER GRILLE, R&R	One or both sides	U0101XRX	0.2	
DEMISTER DUCT, R&R	One side,Without i-stop	U0103ARX	2.4	◆Instrument panel assembly, R&R
DEMISTER DUCT, R&R	One side,With i-stop	U0103BRX	2.5	◆Instrument panel assembly, R&R
DEMISTER DUCT, R&R	Both sides	U0103CRX	2.5	◆Instrument panel assembly, R&R
VENTILATOR GRILLE, R&R	Driver side	U0105ARX	0.4	
VENTILATOR GRILLE, R&R	Passenger side,Without i-stop	U0105BRX	0.3	
VENTILATOR GRILLE, R&R	Passenger side,With i-stop	U0105CRX	0.4	
VENTILATOR GRILLE, R&R	Center,Without i-stop	U0105DRX	0.2	
VENTILATOR GRILLE, R&R	Center,With i-stop	U0105ERX	0.3	
VENTILATOR GRILLE, R&R	Rear ventilator grille	U0105FRX	0.2	
VENTILATOR DUCT, R&R	Front A/C,Center duct,Without i-stop	U0110ARX	2.9	◆Instrument panel assembly, R&R
VENTILATOR DUCT, R&R	Front A/C,Center duct,With i-stop	U0110BRX	3.0	◆Instrument panel assembly, R&R
VENTILATOR DUCT, R&R	Rear vent duct,Without i-stop	U0110CRX	0.4	◆Rear console (S0803), R&R
VENTILATOR DUCT, R&R	Rear vent duct,With i-stop	U0110DRX	0.5	◆Rear console (S0803), R&R
DEFROSTER DUCT, R&R	Without i-stop	U0114ARX	2.4	◆Instrument panel assembly, R&R
DEFROSTER DUCT, R&R	With i-stop	U0114BRX	2.5	◆Instrument panel assembly, R&R

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REAR HEAT DUCT, R&R	Driver side,Without i-stop	U0126ARX	0.3	
REAR HEAT DUCT, R&R	Driver side,With i-stop	U0126BRX	0.4	
REAR HEAT DUCT, R&R	Passenger side	U0126CRX	0.3	
REAR HEAT DUCT, R&R	Both sides,Without i-stop	U0126DRX	0.4	
REAR HEAT DUCT, R&R	Both sides,With i-stop	U0126ERX	0.5	
U02 CLIMATE CONTROL				
CLIMATE CONTROL ASSEMBLY, R&R	Without i-stop	U0207ARX	0.6	◆Rear console (S0803), R&R
CLIMATE CONTROL ASSEMBLY, R&R	With i-stop	U0207BRX	0.7	◆Rear console (S0803), R&R
SOLAR RADIATION SENSOR, R&R	Without i-stop	U0209ARX	0.2	
SOLAR RADIATION SENSOR, R&R	With i-stop	U0209BRX	0.3	
PASSENGER COMPARTMENT TEMPERATURE SENSOR, R&R	Without i-stop	U0210ARX	0.3	◆Lower panel (S0710), R&R [Driver side]
PASSENGER COMPARTMENT TEMPERATURE SENSOR, R&R	With i-stop	U0210BRX	0.4	◆Lower panel (S0710), R&R [Driver side]
AMBIENT TEMPERATURE SENSOR, R&R	Without 360°view monitor system	U0211XRX	0.5	◆Front bumper assembly, R&R
AMBIENT TEMPERATURE SENSOR, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop	U0211ARX	0.6	◆Front bumper assembly, R&R
AMBIENT TEMPERATURE SENSOR, R&R	With 360°view monitor system,360°view monitor system screen display verification only,With i-stop	U0211BRX	0.7	◆Front bumper assembly, R&R
AMBIENT TEMPERATURE SENSOR, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming	U0211CRX	0.7	◆Front bumper assembly, R&R
U03 BLOWER				
BLOWER UNIT, R&R	Without i-stop	U0301ARX	2.4	◆Instrument panel assembly, R&R
BLOWER UNIT, R&R	With i-stop	U0301BRX	2.5	◆Instrument panel assembly, R&R
BLOWER RELAY, R&R		U0302XRX	0.2	

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RECYCLE & FRESH ACTUATOR, R&R	LHD	U0303ARX	0.3	◆Glove box assembly (S0716), R&R
RECYCLE & FRESH ACTUATOR, R&R	RHD,Without i-stop	U0303BRX	0.4	◆Glove box assembly (S0716), R&R
RECYCLE & FRESH ACTUATOR, R&R	RHD,With i-stop	U0303CRX	0.5	◆Glove box assembly (S0716), R&R
BLOWER MOTOR, R&R	Without i-stop	U0304ARX	0.2	◆Glove box assembly (S0716), R&R
BLOWER MOTOR, R&R	With i-stop	U0304BRX	0.3	◆Glove box assembly (S0716), R&R
TRANSISTOR, R&R	Blower fan controller,Without i-stop	U0306ARX	0.2	◆Glove box assembly (S0716), R&R
TRANSISTOR, R&R	Blower fan controller,With i-stop	U0306BRX	0.3	◆Glove box assembly (S0716), R&R
AIR FILTER, R&R		U0307XRX	0.2	◆Glove box assembly (S0716), R&R
U04 HEATER UNIT				
HEATER UNIT, R&R	Without i-stop	U0401ARX	3.0	◆Instrument panel assembly, R&R◆ Refrigerant recharge (U0004) not included
HEATER UNIT, R&R	With i-stop	U0401BRX	3.1	◆Instrument panel assembly, R&R◆ Refrigerant recharge (U0004) not included

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
WATER HOSE, R&R	<i>[LHD,SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,One or two,Without i-stop]/[LHD,SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,One or two,Without i-stop]/[LHD,SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,One or two,Without i-stop]/[LHD,SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,One or two,Without i-stop]</i>	U0402ARX	0.9	◆Engine, Warm up

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
WATER HOSE, R&R	<i>[LHD,SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation,One or two]/[LHD,SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,One or two,With i-stop]/[LHD,SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,One or two,With i-stop]/[LHD,SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,One or two]/[LHD,SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,One or two,With i-stop]/[LHD,SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,One or two,With i-stop]</i>	U0402BRX	1.0	◆Engine, Warm up
WATER HOSE, R&R	[LHD,SKYACTIV-D 2.2,Fuel injector (2pin type),One or two]/[LHD,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,One or two]/[LHD,SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,One or two]/[LHD,SKYACTIV-G 2.5T]	U0402CRX	0.8	◆Engine, Warm up

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
WATER HOSE, R&R	<i>[RHD,SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation,One or two]/[RHD,SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,One or two]/[RHD,SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,One or two]/[RHD,SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,One or two]/[RHD,SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,One or two]/[RHD,SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,One or two]</i>	U0402DRX	0.8	◆Engine, Warm up
WATER HOSE, R&R	<i>[RHD,SKYACTIV-D 2.2,Fuel injector (2pin type),One or two]/[RHD,SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,One or two]/[RHD,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,One or two]/[RHD,SKYACTIV-G 2.5T]</i>	U0402ERX	1.3	◆Engine, Warm up
TEMPERATURE ACTUATOR, R&R	Driver side,Without i-stop	U0403ARX	0.2	
TEMPERATURE ACTUATOR, R&R	Driver side,With i-stop	U0403BRX	0.3	
TEMPERATURE ACTUATOR, R&R	Passenger side	U0403CRX	0.4	
MODE ACTUATOR, R&R		U0404XRX	0.4	
HEATER CORE, R&R	Without i-stop	U0405ARX	3.0	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included

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HEATER CORE, R&R	With i-stop	U0405BRX	3.1	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
TEMPERATURE CONTROL LINK SET, R&R	Driver side, Without i-stop	U0408ARX	0.2	
TEMPERATURE CONTROL LINK SET, R&R	Driver side, With i-stop	U0408BRX	0.3	
TEMPERATURE CONTROL LINK SET, R&R	Passenger side, Without i-stop	U0408CRX	0.4	
TEMPERATURE CONTROL LINK SET, R&R	Passenger side, With i-stop	U0408DRX	0.5	
MODE CONTROL LINK SET, R&R	Without i-stop	U0409ARX	0.4	
MODE CONTROL LINK SET, R&R	With i-stop	U0409BRX	0.5	
PTC HEATER, R&R	LHD	U0412ARX	0.9	
PTC HEATER, R&R	RHD, Without i-stop	U0412BRX	0.9	
PTC HEATER, R&R	RHD, With i-stop	U0412CRX	1.0	
U05 COMPRESSOR & ENGINE KIT				
COMPRESSOR ASSEMBLY, R&R	<i>[SKYACTIV-G 2.0, With Coolant Control Valve, Without Cylinder Deactivation, Without i-stop]/[SKYACTIV-G 2.0, Without Coolant Control Valve, Without Cylinder Deactivation, Without i-stop]/[SKYACTIV-G 2.5, With Coolant Control Valve, Without Cylinder Deactivation, Without i-stop]/[SKYACTIV-G 2.5, Without Coolant Control Valve, Without Cylinder Deactivation, Without i-stop]/[SKYACTIV-G 2.5T, Without i-stop]</i>	U0505ARX	0.6	◆Refrigerant recharge (U0004) not included

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COMPRESSOR ASSEMBLY, R&R	<i>[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.5T,With i-stop]</i>	U0505BRX	0.7	◆Refrigerant recharge (U0004) not included
COMPRESSOR ASSEMBLY, R&R	[SKYACTIV-D 2.2,Fuel injector (2pin type)]/[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system]	U0505CRX	0.8	◆Refrigerant recharge (U0004) not included

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COMPRESSOR ONLY, R&R	<i>[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.5T,Without i-stop]</i>	U0506ARX	0.7	◆Compressor assembly (U0505), R&R ◆Refrigerant recharge (U0004) not included
COMPRESSOR ONLY, R&R	<i>[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.5T,With i-stop]</i>	U0506BRX	0.8	◆Compressor assembly (U0505), R&R ◆Refrigerant recharge (U0004) not included

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
COMPRESSOR ONLY, R&R	[SKYACTIV-D 2.2,Fuel injector (2pin type)]/[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system]	U0506CRX	1.0	◆Compressor assembly (U0505), R&R ◆Refrigerant recharge (U0004) not included
MAGNET CLUTCH ASSEMBLY, R&R	[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation]/[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation]/[SKYACTIV-G 2.5T]	U0509ARX	0.9	
MAGNET CLUTCH ASSEMBLY, R&R	[SKYACTIV-D 2.2,Fuel injector (2pin type)]/[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system]	U0509BRX	1.1	
U06 AIR CONDITIONING & ELECTRICAL PARTS				
AIR CONDITIONING RELAY, R&R		U0601XRX	0.2	
THERMOSTAT [FROST SWITCH], R&R	Without i-stop	U0603ARX	3.1	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included

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THERMOSTAT [FROST SWITCH], R&R	With i-stop	U0603BRX	3.2	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
EVAPORATOR COIL, R&R	Without i-stop	U0604ARX	3.2	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
EVAPORATOR COIL, R&R	With i-stop	U0604BRX	3.3	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
EXPANSION VALVE, R&R	Without i-stop	U0605ARX	0.3	◆Refrigerant recharge (U0004) not included
EXPANSION VALVE, R&R	With i-stop	U0605BRX	0.4	◆Refrigerant recharge (U0004) not included
DRAIN HOSE, R&R		U0606XRX	0.2	
U07 CONDENSER, HOSES, LIQUID TANK, OTHER PARTS				
PRESSURE SWITCH, R&R	<i>[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]</i>	U0703ARX	0.2	◆Refrigerant recharge (U0004) not included

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
PRESSURE SWITCH, R&R	<i>[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]</i>	U0703BRX	0.3	◆Refrigerant recharge (U0004) not included
PRESSURE SWITCH, R&R	[SKYACTIV-D 2.2,Fuel injector (2pin type)]/[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system]/[SKYACTIV-G 2.5T]	U0703CRX	0.3	◆Refrigerant recharge (U0004) not included
O RING, R&R	One	U0704ARX	0.3	◆Refrigerant recharge (U0004) not included
O RING, R&R	All,Without i-stop	U0704BRX	0.9	◆Refrigerant recharge (U0004) not included
O RING, R&R	All,With i-stop	U0704CRX	1.0	◆Refrigerant recharge (U0004) not included
FLEXIBLE HOSE, R&R	Discharge hose	U0705ARX	0.3	◆Refrigerant recharge (U0004) not included

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FLEXIBLE HOSE, R&R	<i>[Suction hose,SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation,LHD]/[Suction hose,SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,LHD]/[Suction hose,SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,LHD]/[Suction hose,SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,LHD]/[Suction hose,SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,LHD]/[Suction hose,SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,LHD]</i>	U0705BRX	0.3	◆Refrigerant recharge (U0004) not included

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FLEXIBLE HOSE, R&R	<i>[Suction hose,SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation,RHD]/[Suction hose,SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,RHD]/[Suction hose,SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,RHD]/[Suction hose,SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,RHD]/[Suction hose,SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,RHD]/[Suction hose,SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,RHD]</i>	U0705CRX	0.4	◆Refrigerant recharge (U0004) not included
FLEXIBLE HOSE, R&R	[Suction hose,SKYACTIV-D 2.2,Fuel injector (2pin type)]/[Suction hose,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]/[Suction hose,SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system]/[Suction hose,SKYACTIV-G 2.5T]	U0705DRX	0.4	◆Refrigerant recharge (U0004) not included

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PIPE, R&R	<i>[Condenser to cooling unit,SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,LHD,Without i-stop]/[Condenser to cooling unit,SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,LHD,Without i-stop]/[Condenser to cooling unit,SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,LHD,Without i-stop]/[Condenser to cooling unit,SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,LHD,Without i-stop]</i>	U0706ARX	0.3	◆Refrigerant recharge (U0004) not included

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PIPE, R&R	<i>[Condenser to cooling unit,SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation,LHD]/[Condenser to cooling unit,SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,LHD,With i-stop]/[Condenser to cooling unit,SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,LHD,With i-stop]/[Condenser to cooling unit,SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,LHD]/[Condenser to cooling unit,SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,LHD,With i-stop]/[Condenser to cooling unit,SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,LHD,With i-stop]</i>	U0706BRX	0.4	◆Refrigerant recharge (U0004) not included

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PIPE, R&R	<i>[Condenser to cooling unit,SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,RHD,Without i-stop]/[Condenser to cooling unit,SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,RHD,Without i-stop]/[Condenser to cooling unit,SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,RHD,Without i-stop]/[Condenser to cooling unit,SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,RHD,Without i-stop]</i>	U0706CRX	0.4	◆Refrigerant recharge (U0004) not included

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
PIPE, R&R	<i>[Condenser to cooling unit,SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation,RHD]/[Condenser to cooling unit,SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,RHD,With i-stop]/[Condenser to cooling unit,SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,RHD,With i-stop]/[Condenser to cooling unit,SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,RHD]/[Condenser to cooling unit,SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,RHD,With i-stop]/[Condenser to cooling unit,SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,RHD,With i-stop]</i>	U0706DRX	0.5	◆Refrigerant recharge (U0004) not included
PIPE, R&R	[Condenser to cooling unit,SKYACTIV-D 2.2,Fuel injector (2pin type),LHD]/[Condenser to cooling unit,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,LHD]/[Condenser to cooling unit,SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,LHD]/[Condenser to cooling unit,SKYACTIV-G 2.5T,LHD]	U0706ERX	0.5	◆Refrigerant recharge (U0004) not included

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
PIPE, R&R	[Condenser to cooling unit,SKYACTIV-D 2.2,Fuel injector (2pin type),RHD]/[Condenser to cooling unit,SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,RHD]/[Condenser to cooling unit,SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,RHD]/[Condenser to cooling unit,SKYACTIV-G 2.5T,RHD]	U0706FRX	1.1	◆Refrigerant recharge (U0004) not included
CONDENSER, R&R	<i>[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation]/[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation]/[SKYACTIV-G 2.5T]</i>	U0707ARX	1.3	◆Refrigerant recharge (U0004) not included
CONDENSER, R&R	[SKYACTIV-D 2.2,Fuel injector (2pin type),Without oil cooler No.2]/[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,Without oil cooler No.2]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,Without oil cooler No.2]	U0707BRX	1.7	◆Refrigerant recharge (U0004) not included

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CONDENSER, R&R	[SKYACTIV-D 2.2,Fuel injector (2pin type),With oil cooler No.2]/[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,With oil cooler No.2]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,With oil cooler No.2]	U0707CRX	1.9	◆Refrigerant recharge (U0004) not included
RECEIVER/DRIER, R&R	[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,Without i-stop]/[SKYACTIV-G 2.5T,Without i-stop]	U0708ARX	1.3	◆Refrigerant recharge (U0004) not included

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
RECEIVER/DRIER, R&R	<i>[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,With i-stop]/[SKYACTIV-G 2.5T,With i-stop]</i>	U0708BRX	1.4	◆Refrigerant recharge (U0004) not included
RECEIVER/DRIER, R&R	[SKYACTIV-D 2.2,Fuel injector (2pin type),Without oil cooler No.2]/[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,Without oil cooler No.2]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,Without oil cooler No.2]	U0708CRX	1.8	◆Refrigerant recharge (U0004) not included
RECEIVER/DRIER, R&R	[SKYACTIV-D 2.2,Fuel injector (2pin type),With oil cooler No.2]/[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,With oil cooler No.2]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,With oil cooler No.2]	U0708DRX	1.9	◆Refrigerant recharge (U0004) not included