

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
Z01 WIRE HARNESS				
FRONT HARNESS, R&R	<i>[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,LHD,PCM cover with standard bolts,Without i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,LHD,PCM cover with standard bolts,Without i-stop]</i>	Z0101ARX	3.3	
FRONT HARNESS, R&R	<i>[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,LHD,PCM cover with standard bolts,With i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,LHD,PCM cover with standard bolts,With i-stop]</i>	Z0101BRX	3.4	
FRONT HARNESS, R&R	<i>[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,LHD,PCM cover with shear-off bolts,Without i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,LHD,PCM cover with shear-off bolts,Without i-stop]</i>	Z0101CRX	3.4	

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT HARNESS, R&R	<i>[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,LHD,PCM cover with shear-off bolts,With i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,LHD,PCM cover with shear-off bolts,With i-stop]</i>	Z0101DRX	3.5	
FRONT HARNESS, R&R	<i>[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,RHD,PCM cover with standard bolts]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,RHD,PCM cover with standard bolts]</i>	Z0101ERX	5.2	◆Instrument panel assembly, R&R
FRONT HARNESS, R&R	<i>[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,RHD,PCM cover with shear-off bolts]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,RHD,PCM cover with shear-off bolts]</i>	Z0101FRX	5.3	◆Instrument panel assembly, R&R

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT HARNESS, R&R	<i>[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,LHD,Without 360°view monitor system]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,LHD,Without 360°view monitor system]</i>	Z0101LRX	3.7	
FRONT HARNESS, R&R	<i>[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,LHD,With 360°view monitor system,360°view monitor system screen display verification only]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,LHD,With 360°view monitor system,360°view monitor system screen display verification only]</i>	Z0101MRX	3.8	
FRONT HARNESS, R&R	<i>[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,LHD,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,LHD,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming]</i>	Z0101NRX	3.9	

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT HARNESS, R&R	<i>SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,RHD,Without 360°view monitor system</i>	Z0101PRX	5.4	◆Instrument panel assembly, R&R
FRONT HARNESS, R&R	<i>SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,RHD,With 360°view monitor system,360°view monitor system screen display verification only</i>	Z0101QRX	5.6	◆Instrument panel assembly, R&R
FRONT HARNESS, R&R	<i>SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,RHD,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming</i>	Z0101RRX	5.7	◆Instrument panel assembly, R&R
FRONT HARNESS, R&R	<i>[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation,LHD,Without 360°view monitor system]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,LHD,Without 360°view monitor system]</i>	Z0101KRX	3.7	

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT HARNESS, R&R	<i>[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation,LHD,With 360°view monitor system,360°view monitor system screen display verification only]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,LHD,With 360°view monitor system,360°view monitor system screen display verification only]</i>	Z0101SRX	3.8	
FRONT HARNESS, R&R	<i>[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation,LHD,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,LHD,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming]</i>	Z0101TRX	3.9	
FRONT HARNESS, R&R	<i>[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation,RHD,Without 360°view monitor system]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,RHD,Without 360°view monitor system]</i>	Z0101URX	5.4	◆Instrument panel assembly, R&R

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT HARNESS, R&R	<i>[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation,RHD,With 360°view monitor system,360°view monitor system screen display verification only]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,RHD,With 360°view monitor system,360°view monitor system screen display verification only]</i>	Z0101VRX	5.5	◆Instrument panel assembly, R&R
FRONT HARNESS, R&R	<i>[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation,RHD,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,RHD,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming]</i>	Z0101WRX	5.6	◆Instrument panel assembly, R&R
FRONT HARNESS, R&R	SKYACTIV-G 2.5T,LHD,Without 360° view monitor system	Z01015RX	3.6	
FRONT HARNESS, R&R	SKYACTIV-G 2.5T,LHD,With 360°view monitor system,360°view monitor system screen display verification only	Z01016RX	3.7	

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT HARNESS, R&R	SKYACTIV-G 2.5T,LHD,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming	Z01017RX	3.8	
FRONT HARNESS, R&R	SKYACTIV-G 2.5T,RHD,Without 360°view monitor system	Z01018RX	5.4	◆Instrument panel assembly, R&R
FRONT HARNESS, R&R	SKYACTIV-G 2.5T,RHD,With 360°view monitor system,360°view monitor system screen display verification only	Z01019RX	5.5	◆Instrument panel assembly, R&R
FRONT HARNESS, R&R	SKYACTIV-G 2.5T,RHD,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming	Z0101AR1	5.6	◆Instrument panel assembly, R&R
FRONT HARNESS, R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),LHD	Z0101GRX	3.4	
FRONT HARNESS, R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),RHD,PCM cover with standard bolts	Z0101HRX	5.3	◆Instrument panel assembly, R&R
FRONT HARNESS, R&R	SKYACTIV-D 2.2,Fuel injector (2pin type),RHD,PCM cover with shear-off bolts	Z0101JRX	5.5	◆Instrument panel assembly, R&R
FRONT HARNESS, R&R	[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,LHD,Without 360°view monitor system]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,LHD,Without 360°view monitor system]	Z0101YRX	3.5	

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT HARNESS, R&R	[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,LHD,With 360°view monitor system,360°view monitor system screen display verification only]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,LHD,With 360°view monitor system,360°view monitor system screen display verification only]	Z0101ZRX	3.6	
FRONT HARNESS, R&R	[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,LHD,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,LHD,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming]	Z01011RX	3.7	
FRONT HARNESS, R&R	[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,RHD,Without 360°view monitor system]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,RHD,Without 360°view monitor system]	Z01012RX	5.6	◆Instrument panel assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT HARNESS, R&R	[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,RHD,With 360°view monitor system,360°view monitor system screen display verification only]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,RHD,With 360°view monitor system,360°view monitor system screen display verification only]	Z01013RX	5.7	◆Instrument panel assembly, R&R
FRONT HARNESS, R&R	[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system,RHD,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,RHD,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming]	Z01014RX	5.8	◆Instrument panel assembly, R&R
INSTRUMENT PANEL HARNESS, R&R		Z0102XRX	3.2	◆Instrument panel assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REAR HARNESS, R&R	<i>[Dashboard to rear body control module (RBCM),SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,Without center display]/[Dashboard to rear body control module (RBCM),SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,Without center display]/[Dashboard to rear body control module (RBCM),SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,Without center display]/[Dashboard to rear body control module (RBCM),SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,Without center display]</i>	Z0104ARX	6.9	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REAR HARNESS, R&R	<i>[Dashboard to rear body control module (RBCM),SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,With center display]/[Dashboard to rear body control module (RBCM),SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,With center display]/[Dashboard to rear body control module (RBCM),SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,With center display]/[Dashboard to rear body control module (RBCM),SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,With center display]</i>	Z0104BRX	7.0	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
REAR HARNESS, R&R	<i>[Dashboard to rear body control module (RBCM),SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation]/[Dashboard to rear body control module (RBCM),SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation]</i>	Z0104GRX	7.1	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
REAR HARNESS, R&R	Dashboard to rear body control module (RBCM),SKYACTIV-G 2.5T,Without center display,Without i-stop	Z0104HRX	6.7	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REAR HARNESS, R&R	Dashboard to rear body control module (RBCM),SKYACTIV-G 2.5T,Without center display,With i-stop	Z0104JRX	6.8	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
REAR HARNESS, R&R	Dashboard to rear body control module (RBCM),SKYACTIV-G 2.5T,With center display,Without i-stop	Z0104KRX	6.8	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
REAR HARNESS, R&R	Dashboard to rear body control module (RBCM),SKYACTIV-G 2.5T,With center display,With i-stop	Z0104LRX	6.9	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
REAR HARNESS, R&R	Dashboard to rear body control module (RBCM),SKYACTIV-D 2.2,Fuel injector (2pin type),Without center display	Z0104CRX	6.7	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
REAR HARNESS, R&R	[Dashboard to rear body control module (RBCM),SKYACTIV-D 2.2,Fuel injector (2pin type),With center display]/[Dashboard to rear body control module (RBCM),SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]/[Dashboard to rear body control module (RBCM),SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system]	Z0104DRX	6.8	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
REAR HARNESS, R&R	Blind spot monitoring (BSM) control module harness,Right side	Z0104ERX	2.0	
REAR HARNESS, R&R	Blind spot monitoring (BSM) control module harness,Left side	Z0104FRX	0.9	
REAR HARNESS NO.2, R&R	Liftgate harness,Without i-stop	Z0105ARX	0.5	◆Liftgate trim (S1218), R&R
REAR HARNESS NO.2, R&R	Liftgate harness,With i-stop	Z0105BRX	0.6	◆Liftgate trim (S1218), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
ENGINE HARNESS, R&R	Engine harness,Battery to starter	Z0106ARX	0.6	
ENGINE HARNESS, R&R	Engine harness,Generator to battery	Z0106XRX	0.6	
ENGINE HARNESS, R&R	Capacitor harness,Generator to capacitor	Z0106BRX	0.7	
INTERIOR LAMP HARNESS, R&R	Without center display,Without i-stop	Z0107ARX	1.5	◆Headliner (S1701), R&R
INTERIOR LAMP HARNESS, R&R	Without center display,With i-stop	Z0107BRX	1.6	◆Headliner (S1701), R&R
INTERIOR LAMP HARNESS, R&R	With center display,Without i-stop	Z0107CRX	1.7	◆Headliner (S1701), R&R
INTERIOR LAMP HARNESS, R&R	With center display,With i-stop	Z0107DRX	1.8	◆Headliner (S1701), R&R
FRONT DOOR HARNESS, R&R	One side,Without i-stop	Z0110ARX	0.4	◆Door trim (S1026), R&R
FRONT DOOR HARNESS, R&R	One side,With i-stop	Z0110BRX	0.5	◆Door trim (S1026), R&R
FRONT DOOR HARNESS, R&R	Both sides	Z0110CRX	0.7	◆Door trim (S1026), R&R
REAR DOOR HARNESS, R&R	One side	Z0111ARX	0.4	◆Door trim (S1125), R&R
REAR DOOR HARNESS, R&R	Both sides	Z0111BRX	0.6	◆Door trim (S1125), R&R

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
EMISSION HARNESS [CONTROL WIRING HARNESS FOR FUEL/IGNITION/EMISSION SYSTEM], R&R	<i>[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,PCM cover with standard bolts,Without i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,PCM cover with standard bolts,Without i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,PCM cover with standard bolts,Without i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,PCM cover with standard bolts,Without i-stop]</i>	Z0112ARX	1.6	
EMISSION HARNESS [CONTROL WIRING HARNESS FOR FUEL/IGNITION/EMISSION SYSTEM], R&R	<i>[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,PCM cover with standard bolts,With i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,PCM cover with standard bolts,With i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,PCM cover with standard bolts,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,PCM cover with standard bolts,With i-stop]</i>	Z0112BRX	1.7	

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
EMISSION HARNESS [CONTROL WIRING HARNESS FOR FUEL/IGNITION/EMISSION SYSTEM], R&R	<i>[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,PCM cover with shear- off bolts,Without i-stop]/[SKYACTIV- G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,PCM cover with shear- off bolts,Without i-stop]/[SKYACTIV- G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,PCM cover with shear- off bolts,Without i-stop]/[SKYACTIV- G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,PCM cover with shear- off bolts,Without i-stop]</i>	Z0112CRX	1.7	
EMISSION HARNESS [CONTROL WIRING HARNESS FOR FUEL/IGNITION/EMISSION SYSTEM], R&R	<i>[SKYACTIV-G 2.0,Without Coolant Control Valve,Without Cylinder Deactivation,PCM cover with shear- off bolts,With i-stop]/[SKYACTIV-G 2.0,With Coolant Control Valve,Without Cylinder Deactivation,PCM cover with shear- off bolts,With i-stop]/[SKYACTIV-G 2.5,Without Coolant Control Valve,Without Cylinder Deactivation,PCM cover with shear- off bolts,With i-stop]/[SKYACTIV-G 2.5,With Coolant Control Valve,Without Cylinder Deactivation,PCM cover with shear- off bolts,With i-stop]</i>	Z0112DRX	1.8	

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
EMISSION HARNESS [CONTROL WIRING HARNESS FOR FUEL/IGNITION/EMISSION SYSTEM], R&R	<i>[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation,PCM cover with standard bolts]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,PCM cover with standard bolts]</i>	Z0112GRX	1.8	
EMISSION HARNESS [CONTROL WIRING HARNESS FOR FUEL/IGNITION/EMISSION SYSTEM], R&R	<i>[SKYACTIV-G 2.0,With Coolant Control Valve,With Cylinder Deactivation,PCM cover with shear-off bolts]/[SKYACTIV-G 2.5,With Coolant Control Valve,With Cylinder Deactivation,PCM cover with shear-off bolts]</i>	Z0112HRX	1.9	
EMISSION HARNESS [CONTROL WIRING HARNESS FOR FUEL/IGNITION/EMISSION SYSTEM], R&R	SKYACTIV-G 2.5T,Turbocharger side,Without i-stop	Z0112JRX	0.9	
EMISSION HARNESS [CONTROL WIRING HARNESS FOR FUEL/IGNITION/EMISSION SYSTEM], R&R	SKYACTIV-G 2.5T,Turbocharger side,With i-stop	Z0112KRX	1.0	
EMISSION HARNESS [CONTROL WIRING HARNESS FOR FUEL/IGNITION/EMISSION SYSTEM], R&R	SKYACTIV-G 2.5T,PCM side,Without i-stop	Z0112LRX	3.7	
EMISSION HARNESS [CONTROL WIRING HARNESS FOR FUEL/IGNITION/EMISSION SYSTEM], R&R	SKYACTIV-G 2.5T,PCM side,With i-stop	Z0112MRX	3.8	

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EMISSION HARNESS [CONTROL WIRING HARNESS FOR FUEL/IGNITION/EMISSION SYSTEM], R&R	[SKYACTIV-D 2.2,Fuel injector (2pin type),PCM cover with standard bolts]/[SKYACTIV-D 2.2,Fuel injector (6pin type),Without SCR system]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,PCM cover with standard bolts]	Z0112ERX	1.7	
EMISSION HARNESS [CONTROL WIRING HARNESS FOR FUEL/IGNITION/EMISSION SYSTEM], R&R	[SKYACTIV-D 2.2,Fuel injector (2pin type),PCM cover with shear-off bolts]/[SKYACTIV-D 2.2,Fuel injector (6pin type),With SCR system,PCM cover with shear-off bolts]	Z0112FRX	1.9	
EARTH WIRE [ENGINE TO BODY], R&R		Z0113XRX	0.2	
BATTERY CABLE [POSITIVE], R&R	Capacitor harness,Capacitor to DC-DC converter	Z0117XRX	1.2	