

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
U00 REFRIGERANT SYSTEM & DIAGNOSIS				
REFRIGERANT RECHARGE		U0004XRX	0.7	◆ Leak, Check
DTC READING BY DIAGNOSTIC TOOL		U9999XDX	0.2	
<div> <p>The labor operation for DIAGNOSTIC TOOLS usage (U9999*-**) can be applied only when the diagnosis requires the NGS/WDS/PDS/IDS tester to read the Diagnostic Trouble Code for Auto air conditioning system components.</p> </div>				
U01 VENTILATION SYSTEM				
DEMISTER GRILLE, R&R	One side	U0101ARX	0.2	
DEMISTER GRILLE, R&R	Both sides	U0101BRX	0.2	
DEMISTER DUCT, R&R	One side, Without rear console panel cup holder	U0103ARX	2.4	◆ Instrument panel assembly, R&R
DEMISTER DUCT, R&R	One side, With rear console panel cup holder	U0103CRX	2.5	◆ Instrument panel assembly, R&R
DEMISTER DUCT, R&R	Both sides, Without rear console panel cup holder	U0103BRX	2.4	◆ Instrument panel assembly, R&R
DEMISTER DUCT, R&R	Both sides, With rear console panel cup holder	U0103DRX	2.5	◆ Instrument panel assembly, R&R
VENTILATOR GRILLE, R&R	Front ventilator grille, Driver side	U0105ARX	0.4	
VENTILATOR GRILLE, R&R	Front ventilator grille, Passenger side	U0105BRX	0.4	
VENTILATOR GRILLE, R&R	Front ventilator grille, Center, One or all	U0105CRX	0.3	
VENTILATOR GRILLE, R&R	Rear ventilator grille, Without rear console panel cup holder	U0105DRX	0.3	
VENTILATOR GRILLE, R&R	Rear ventilator grille, With rear console panel cup holder	U0105ERX	0.4	
VENTILATOR DUCT, R&R	Without rear console panel cup holder	U0110XRX	2.9	◆ Instrument panel assembly, R&R
VENTILATOR DUCT, R&R	With rear console panel cup holder	U0110ARX	3.0	◆ Instrument panel assembly, R&R
DEFROSTER DUCT, R&R	Without rear console panel cup holder	U0114XRX	2.4	◆ Instrument panel assembly, R&R
DEFROSTER DUCT, R&R	With rear console panel cup holder	U0114ARX	2.5	◆ Instrument panel assembly, R&R

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REAR HEAT DUCT, R&R	Front A/C,Driver side	U0126ARX	0.4	
REAR HEAT DUCT, R&R	Front A/C,Passenger side	U0126BRX	0.4	
REAR HEAT DUCT, R&R	Front A/C,Both sides	U0126CRX	0.5	
REAR HEAT DUCT, R&R	Rear A/C,Bench type second-row seat	U0126DRX	1.2	
REAR HEAT DUCT, R&R	Rear A/C,Captain type second-row seat,Without second-row seat console box	U0126ERX	1.1	
REAR HEAT DUCT, R&R	Rear A/C,Captain type second-row seat,With second-row seat console box	U0126FRX	1.3	
U02 CLIMATE CONTROL				
CLIMATE CONTROL ASSEMBLY, R&R	<i>Front A/C,Without rear console panel cup holder</i>	U0207ARX	0.8	◆Rear console (S0803), R&R
CLIMATE CONTROL ASSEMBLY, R&R	<i>Front A/C,With rear console panel cup holder</i>	U0207CRX	0.9	◆Rear console (S0803), R&R
CLIMATE CONTROL ASSEMBLY, R&R	<i>Rear A/C,Without rear console panel cup holder</i>	U0207BRX	0.3	
CLIMATE CONTROL ASSEMBLY, R&R	<i>Rear A/C,With rear console panel cup holder</i>	U0207DRX	0.4	
SOLAR RADIATION SENSOR, R&R		U0209XRX	0.3	
PASSENGER COMPARTMENT TEMPERATURE SENSOR, R&R		U0210XRX	0.4	◆Lower panel (S0710), R&R [Driver side]
AMBIENT TEMPERATURE SENSOR, R&R	Without 360°view monitor system	U0211ARX	0.5	◆Front bumper assembly, R&R
AMBIENT TEMPERATURE SENSOR, R&R	With 360°view monitor system,360°view monitor system screen display verification only	U0211BRX	0.7	◆Front bumper assembly, R&R
AMBIENT TEMPERATURE SENSOR, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming	U0211CRX	0.7	◆Front bumper assembly, R&R
U03 BLOWER				
BLOWER UNIT, R&R	<i>Without rear console panel cup holder</i>	U0301XRX	2.4	◆Instrument panel assembly, R&R
BLOWER UNIT, R&R	<i>With rear console panel cup holder</i>	U0301ARX	2.5	◆Instrument panel assembly, R&R
BLOWER RELAY, R&R		U0302XRX	0.2	

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RECYCLE & FRESH ACTUATOR, R&R		U0303XRX	0.5	◆Glove box assembly (S0716), R&R
BLOWER MOTOR, R&R		U0304XRX	0.3	◆Glove box assembly (S0716), R&R
TRANSISTOR, R&R	Rear A/C,Power MOS FET	U0306XRX	0.7	◆Glove box assembly (S0716), R&R
AIR FILTER, R&R		U0307XRX	0.2	◆Glove box assembly (S0716), R&R
U04 HEATER UNIT				
HEATER UNIT, R&R	<i>Front A/C,Without rear console panel cup holder</i>	U0401ARX	3.0	◆Instrument panel assembly, R&R◆ Refrigerant recharge (U0004) not included
HEATER UNIT, R&R	<i>Front A/C,With rear console panel cup holder</i>	U0401GRX	3.1	◆Instrument panel assembly, R&R◆ Refrigerant recharge (U0004) not included
HEATER UNIT, R&R	Rear A/C,2WD	U0401BRX	1.8	◆Refrigerant recharge (U0004) not included
HEATER UNIT, R&R	Rear A/C,4WD	U0401CRX	2.4	◆Refrigerant recharge (U0004) not included
WATER HOSE, R&R	Front heater hose No.1	U0402ERX	0.8	◆Engine, Warm up
WATER HOSE, R&R	Front heater hose No.2	U0402FRX	0.8	◆Engine, Warm up
WATER HOSE, R&R	Front heater hose No.3,SKYACTIV-D 2.2	U0402ARX	1.4	◆Engine, Warm up
WATER HOSE, R&R	Front heater hose No.3,SKYACTIV-G 2.5	U0402LRX	0.9	◆Engine, Warm up
WATER HOSE, R&R	Front heater hose No.4,SKYACTIV-D 2.2	U0402BRX	1.4	◆Engine, Warm up
WATER HOSE, R&R	Front heater hose No.4,SKYACTIV-G 2.5,RHD	U0402MRX	0.9	◆Engine, Warm up
WATER HOSE, R&R	Front heater hose No.4,SKYACTIV-G 2.5,LHD	U0402NRX	1.3	◆Engine, Warm up
WATER HOSE, R&R	Front heater hose No.5	U0402CRX	0.8	◆Engine, Warm up
WATER HOSE, R&R	Front heater hose No.6	U0402DRX	0.8	◆Engine, Warm up
WATER HOSE, R&R	Rear heater hose No.1,2WD	U0402GRX	1.4	◆Engine, Warm up
WATER HOSE, R&R	Rear heater hose No.1,4WD	U0402HRX	2.0	◆Engine, Warm up
WATER HOSE, R&R	Rear heater hose No.2,2WD	U0402JRX	1.4	◆Engine, Warm up
WATER HOSE, R&R	Rear heater hose No.2,4WD	U0402KRX	2.0	◆Engine, Warm up
TEMPERATURE ACTUATOR, R&R	Front A/C,Driver side	U0403ARX	0.3	
TEMPERATURE ACTUATOR, R&R	Front A/C,Passenger side	U0403BRX	0.4	◆Glove box assembly (S0716), R&R

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TEMPERATURE ACTUATOR, R&R	<i>Rear A/C, Without rear console panel cup holder</i>	U0403CRX	0.6	◆Rear console (S0803), R&R
TEMPERATURE ACTUATOR, R&R	<i>Rear A/C, With rear console panel cup holder</i>	U0403DRX	0.7	◆ Rear console (S0803), R&R
MODE ACTUATOR, R&R	Front A/C	U0404ARX	0.4	
MODE ACTUATOR, R&R	<i>Rear A/C, Without rear console panel cup holder</i>	U0404BRX	0.6	◆Rear console (S0803), R&R
MODE ACTUATOR, R&R	<i>Rear A/C, With rear console panel cup holder</i>	U0404CRX	0.7	◆ Rear console (S0803), R&R
HEATER CORE, R&R	<i>Front A/C, Without rear console panel cup holder</i>	U0405ARX	3.1	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
HEATER CORE, R&R	<i>Front A/C, With rear console panel cup holder</i>	U0405DRX	3.1	◆ Heater unit (U0401), R&R ◆ Refrigerant recharge (U0004) not included
HEATER CORE, R&R	<i>Rear A/C, 2WD, Without rear console panel cup holder</i>	U0405BRX	2.1	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
HEATER CORE, R&R	<i>Rear A/C, 2WD, With rear console panel cup holder</i>	U0405ERX	2.2	◆ Heater unit (U0401), R&R ◆ Refrigerant recharge (U0004) not included
HEATER CORE, R&R	<i>Rear A/C, 4WD, Without rear console panel cup holder</i>	U0405CRX	2.7	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
HEATER CORE, R&R	<i>Rear A/C, 4WD, With rear console panel cup holder</i>	U0405FRX	2.8	◆ Heater unit (U0401), R&R ◆ Refrigerant recharge (U0004) not included
TEMPERATURE CONTROL LINK SET, R&R	Front A/C, Driver side	U0408ARX	0.3	
TEMPERATURE CONTROL LINK SET, R&R	Front A/C, Passenger side	U0408BRX	0.5	◆Glove box assembly (S0716), R&R
TEMPERATURE CONTROL LINK SET, R&R	<i>Rear A/C, Without rear console panel cup holder</i>	U0408CRX	0.6	◆Rear console (S0803), R&R
TEMPERATURE CONTROL LINK SET, R&R	<i>Rear A/C, With rear console panel cup holder</i>	U0408DRX	0.7	◆ Rear console (S0803), R&R

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MODE CONTROL LINK SET, R&R	Front A/C	U0409ARX	0.5	
MODE CONTROL LINK SET, R&R	Rear A/C, Without rear console panel cup holder	U0409BRX	0.6	◆Rear console (S0803), R&R
MODE CONTROL LINK SET, R&R	Rear A/C, With rear console panel cup holder	U0409CRX	0.7	◆ Rear console (S0803), R&R
U05 COMPRESSOR & ENGINE KIT				
COMPRESSOR ASSEMBLY, R&R	SKYACTIV-D 2.2	U0505XRX	0.8	◆Refrigerant recharge (U0004) not included
COMPRESSOR ASSEMBLY, R&R	SKYACTIV-G 2.5	U0505ARX	0.7	◆Refrigerant recharge (U0004) not included
COMPRESSOR ONLY, R&R	SKYACTIV-D 2.2	U0506XRX	1.0	◆Compressor assembly (U0505), R&R ◆Refrigerant recharge (U0004) not included
COMPRESSOR ONLY, R&R	SKYACTIV-G 2.5	U0506ARX	0.8	◆Compressor assembly (U0505), R&R ◆Refrigerant recharge (U0004) not included
MAGNET CLUTCH ASSEMBLY, R&R	SKYACTIV-D 2.2	U0509XRX	1.1	
MAGNET CLUTCH ASSEMBLY, R&R	SKYACTIV-G 2.5	U0509ARX	0.9	
U06 AIR CONDITIONING & ELECTRICAL PARTS				
AIR CONDITIONING RELAY, R&R		U0601XRX	0.2	
THERMOSTAT [FROST SWITCH], R&R	Without rear console panel cup holder	U0603XRX	3.1	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
THERMOSTAT [FROST SWITCH], R&R	With rear console panel cup holder	U0603ARX	3.2	◆ Heater unit (U0401), R&R ◆ Refrigerant recharge (U0004) not included
EVAPORATOR COIL, R&R	Front A/C, Without rear console panel cup holder	U0604ARX	3.2	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
EVAPORATOR COIL, R&R	Front A/C, With rear console panel cup holder	U0604ERX	3.3	◆ Heater unit (U0401), R&R ◆ Refrigerant recharge (U0004) not included
EVAPORATOR COIL, R&R	Rear A/C, 2WD	U0604BRX	2.0	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included

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EVAPORATOR COIL, R&R	Rear A/C,4WD	U0604CRX	2.4	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
EXPANSION VALVE, R&R	Front A/C,SKYACTIV-D 2.2	U0605DRX	0.5	◆Refrigerant recharge (U0004) not included
EXPANSION VALVE, R&R	Front A/C,SKYACTIV-G 2.5	U0605ARX	0.4	◆Refrigerant recharge (U0004) not included
EXPANSION VALVE, R&R	Rear A/C,2WD	U0605BRX	2.0	◆Refrigerant recharge (U0004) not included
EXPANSION VALVE, R&R	Rear A/C,4WD	U0605CRX	2.4	◆Refrigerant recharge (U0004) not included
DRAIN HOSE, R&R		U0606XRX	0.2	
U07 CONDENSER, HOSES, LIQUID TANK, OTHER PARTS				
PRESSURE SWITCH, R&R		U0703XRX	0.3	◆Refrigerant recharge (U0004) not included
O RING, R&R	One	U0704ARX	0.3	◆Refrigerant recharge (U0004) not included
O RING, R&R	All	U0704BRX	1.0	◆Refrigerant recharge (U0004) not included
FLEXIBLE HOSE, R&R	Discharge hose	U0705ARX	0.3	◆Refrigerant recharge (U0004) not included
FLEXIBLE HOSE, R&R	Suction hose	U0705BRX	0.3	◆Refrigerant recharge (U0004) not included
PIPE, R&R	Front cooler pipe (HI),SKYACTIV-D 2.2	U0706ARX	1.8	◆Refrigerant recharge (U0004) not included
PIPE, R&R	Front cooler pipe (HI),SKYACTIV-G 2.5,RHD	U0706ERX	0.9	◆Refrigerant recharge (U0004) not included
PIPE, R&R	Front cooler pipe (HI),SKYACTIV-G 2.5,LHD	U0706FRX	1.7	◆Refrigerant recharge (U0004) not included
PIPE, R&R	Front cooler pipe (LO),SKYACTIV-D 2.2	U0706BRX	1.6	◆Refrigerant recharge (U0004) not included
PIPE, R&R	Front cooler pipe (LO),SKYACTIV-G 2.5,RHD	U0706GRX	0.9	◆Refrigerant recharge (U0004) not included
PIPE, R&R	Front cooler pipe (LO),SKYACTIV-G 2.5,LHD	U0706HRX	1.6	◆Refrigerant recharge (U0004) not included

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PIPE, R&R	Rear cooler Pipe,2WD	U0706CRX	1.3	◆Refrigerant recharge (U0004) not included
PIPE, R&R	Rear cooler Pipe,4WD	U0706DRX	1.9	◆Refrigerant recharge (U0004) not included
CONDENSER, R&R	SKYACTIV-D 2.2	U0707XRX	1.7	◆Refrigerant recharge (U0004) not included
CONDENSER, R&R	SKYACTIV-G 2.5	U0707ARX	1.3	◆Refrigerant recharge (U0004) not included
RECEIVER/DRIER, R&R	SKYACTIV-D 2.2	U0708XRX	1.8	◆Refrigerant recharge (U0004) not included
RECEIVER/DRIER, R&R	SKYACTIV-G 2.5	U0708ARX	1.3	◆Refrigerant recharge (U0004) not included