

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
M01 DRIVE SHAFT				
FRONT DRIVE SHAFT, R&R	2WD,One side	M0101ARX	1.0	
FRONT DRIVE SHAFT, R&R	2WD,Both sides	M0101BRX	1.4	
FRONT DRIVE SHAFT, R&R	4WD,Right side	M0101CRX	0.9	
FRONT DRIVE SHAFT, R&R	4WD,Left side	M0101DRX	1.0	
FRONT DRIVE SHAFT, R&R	4WD,Both sides	M0101ERX	1.6	
REAR DRIVE SHAFT, R&R	One side	M0102ARX	1.2	
REAR DRIVE SHAFT, R&R	Both sides	M0102BRX	2.0	
OUTER JOINT SET [FRONT], R&R	2WD,One side	M0103ARX	1.7	◆Front drive shaft (M0101), R&R
OUTER JOINT SET [FRONT], R&R	2WD,Both sides	M0103BRX	2.6	◆Front drive shaft (M0101), R&R
OUTER JOINT SET [FRONT], R&R	4WD,Right side	M0103CRX	1.3	◆Front drive shaft (M0101), R&R
OUTER JOINT SET [FRONT], R&R	4WD,Left side	M0103DRX	1.7	◆Front drive shaft (M0101), R&R
OUTER JOINT SET [FRONT], R&R	4WD,Both sides	M0103ERX	2.6	◆Front drive shaft (M0101), R&R
OUTER JOINT SET [REAR], R&R	One side	M0104ARX	1.9	◆Rear drive shaft (M0102), R&R
OUTER JOINT SET [REAR], R&R	Both sides	M0104BRX	3.1	◆Rear drive shaft (M0102), R&R
INNER JOINT SET [FRONT], R&R	2WD,One side	M0105ARX	1.3	◆Front drive shaft (M0101), R&R
INNER JOINT SET [FRONT], R&R	2WD,Both sides	M0105BRX	2.0	◆Front drive shaft (M0101), R&R
INNER JOINT SET [FRONT], R&R	4WD,Right side	M0105CRX	1.2	◆Front drive shaft (M0101), R&R
INNER JOINT SET [FRONT], R&R	4WD,Left side	M0105DRX	1.3	◆Front drive shaft (M0101), R&R
INNER JOINT SET [FRONT], R&R	4WD,Both sides	M0105ERX	2.2	◆Front drive shaft (M0101), R&R
INNER JOINT SET [REAR], R&R	One side	M0106ARX	1.5	◆Rear drive shaft (M0102), R&R
INNER JOINT SET [REAR], R&R	Both sides	M0106BRX	2.5	◆Rear drive shaft (M0102), R&R
BALL BEARING, DUST SEAL AND/OR BRACKET, R&R	2WD	M0107ARX	1.4	◆Front drive shaft (M0101), R&R [Right side]
BALL BEARING, DUST SEAL AND/OR BRACKET, R&R	4WD	M0107BRX	1.3	◆Front drive shaft (M0101), R&R [Right side]
DRIVE BOOT SET [FRONT], R&R	Standard type,2WD,SKYACTIV-G 2.5,Right side	M0108HRX	1.4	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	Standard type,2WD,SKYACTIV-G 2.5,Left side	M0108JRX	1.7	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	Standard type,2WD,SKYACTIV-G 2.5,Both sides	M0108KRX	2.4	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	Standard type,2WD,SKYACTIV-D 2.2,One side	M0108ARX	1.7	◆Front drive shaft (M0101), R&R

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DRIVE BOOT SET [FRONT], R&R	Standard type,2WD,SKYACTIV-D 2.2,Both sides	M0108BRX	2.6	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	Standard type,4WD,Right side	M0108CRX	1.3	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	Standard type,4WD,Left side	M0108DRX	1.7	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	Standard type,4WD,Both sides	M0108ERX	2.6	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	Split type,One side	M0108FRX	0.6	
DRIVE BOOT SET [FRONT], R&R	Split type,Both sides	M0108GRX	0.8	
DRIVE BOOT SET [REAR], R&R	One side	M0109ARX	1.9	◆Rear drive shaft (M0102), R&R
DRIVE BOOT SET [REAR], R&R	Both sides	M0109BRX	3.1	◆Rear drive shaft (M0102), R&R
CLIP, R&R	Front	M0111ARX	0.9	◆ Front drive shaft (M0101), D&C
CLIP, R&R	Rear,One side	M0111BRX	1.2	◆Rear drive shaft (M0102), R&R
CLIP, R&R	Rear,Both sides	M0111CRX	2.0	◆Rear drive shaft (M0102), R&R
M02 FRONT AXLE				
STEERING KNUCKLE, R&R	One side	M0201ARX	0.7	◆Front wheel hub (M0203), R&R
STEERING KNUCKLE, R&R	Both sides	M0201BRX	1.2	◆Front wheel hub (M0203), R&R
FRONT WHEEL HUB, R&R	One side	M0203ARX	0.7	◆Steering knuckle (M0201), R&R
FRONT WHEEL HUB, R&R	Both sides	M0203BRX	1.2	◆Steering knuckle (M0201), R&R
FRONT WHEEL HUB BOLTS, R&R	One side	M0204ARX	0.5	◆Disc plate (P0102), R&R
FRONT WHEEL HUB BOLTS, R&R	Both sides	M0204BRX	0.9	◆Disc plate (P0102), R&R
LOCK NUT OR LOCK BOLT, R&R	One side	M0206ARX	0.3	
LOCK NUT OR LOCK BOLT, R&R	Both sides	M0206BRX	0.3	
M03 REAR AXLE				
REAR AXLE LOCK NUT, R&R	One side	M0302ARX	0.3	
REAR AXLE LOCK NUT, R&R	Both sides	M0302BRX	0.3	
REAR WHEEL HUB BOLTS, R&R	One side	M0303ARX	0.7	◆Disc plate (P0208), R&R
REAR WHEEL HUB BOLTS, R&R	Both sides	M0303BRX	1.1	◆Disc plate (P0208), R&R
COLLAR AND/OR BEARING HOUSING, R&R	2WD,Assembly,One side	M0310ARX	0.9	◆Coil spring (R0501), R&R
COLLAR AND/OR BEARING HOUSING, R&R	2WD,Assembly,Both sides	M0310BRX	1.5	◆Coil spring (R0501), R&R
COLLAR AND/OR BEARING HOUSING, R&R	2WD,Bushing,One side	M0310CRX	1.1	◆Coil spring (R0501), R&R
COLLAR AND/OR BEARING HOUSING, R&R	2WD,Bushing,Both sides	M0310DRX	1.8	◆Coil spring (R0501), R&R

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COLLAR AND/OR BEARING HOUSING, R&R	4WD,Assembly,One side	M0310ERX	1.0	◆Coil spring (R0501), R&R
COLLAR AND/OR BEARING HOUSING, R&R	4WD,Assembly,Both sides	M0310FRX	1.7	◆Coil spring (R0501), R&R
COLLAR AND/OR BEARING HOUSING, R&R	4WD,Bushing,One side	M0310GRX	1.2	◆Coil spring (R0501), R&R
COLLAR AND/OR BEARING HOUSING, R&R	4WD,Bushing,Both sides	M0310HRX	2.1	◆Coil spring (R0501), R&R
REAR WHEEL HUB, R&R	2WD,One side	M0314ARX	0.6	
REAR WHEEL HUB, R&R	2WD,Both sides	M0314BRX	1.0	
REAR WHEEL HUB, R&R	4WD,One side	M0314CRX	0.7	
REAR WHEEL HUB, R&R	4WD,Both sides	M0314DRX	1.1	
M04 DIFFERENTIAL (Except FWD)				
DIFFERENTIAL ASSEMBLY, OH		M0401XHX	5.5	◆Differential assembly (M0401), R&R◆Pre-load, Adjust
DIFFERENTIAL ASSEMBLY, R&R	Rear differential,SKYACTIV-G 2.5	M0401CRX	3.5	◆Propeller shaft assembly (L0101), R&R◆Rear drive shaft (M0102), R&R
DIFFERENTIAL ASSEMBLY, R&R	Rear differential,SKYACTIV-D 2.2	M0401ARX	3.6	◆Propeller shaft assembly (L0101), R&R◆Rear drive shaft (M0102), R&R
DIFFERENTIAL ASSEMBLY, R&R	Coupling component	M0401BRX	2.2	◆Propeller shaft assembly (L0101), R&R
OIL SEAL, R&R		M0403XRX	2.2	◆Propeller shaft assembly (L0101), R&R◆Differential assembly (M0401), R&R [Coupling component]
FINAL GEAR SET, R&R		M0404XRX	5.3	◆Differential assembly (M0401), R&R◆Pre-load, Adjust
BEARING [DRIVE PINION] [ALL], R&R		M0405XRX	5.2	◆Differential assembly (M0401), R&R◆Pre-load, Adjust
DIFFERENTIAL CARRIER, R&R		M0406XRX	5.2	◆Differential assembly (M0401), R&R◆Pre-load, Adjust
OIL SEAL [OUTPUT SHAFT AND SIDE HOUSING], R&R	One side	M0407ARX	1.2	◆Rear drive shaft (M0102), R&R
OIL SEAL [OUTPUT SHAFT AND SIDE HOUSING], R&R	Both sides	M0407BRX	2.0	◆Rear drive shaft (M0102), R&R

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DIFFERENTIAL PINION GEAR, SIDE GEAR AND/OR PINION SHAFT, R&R		M0408XRX	5.4	◆Differential assembly (M0401), R&R◆ Pre-load, Adjust
BEARING [GEAR CASE] [ALL], R&R		M0409XRX	5.3	◆Differential assembly (M0401), R&R◆ Pre-load, Adjust
DIFFERENTIAL MOUNT RUBBER, R&R	SKYACTIV-G 2.5, One side	M0412CRX	3.3	◆Fuel tank assembly, R&R
DIFFERENTIAL MOUNT RUBBER, R&R	SKYACTIV-G 2.5, Both sides	M0412DRX	3.4	◆Fuel tank assembly, R&R
DIFFERENTIAL MOUNT RUBBER, R&R	SKYACTIV-D 2.2, One side	M0412ARX	3.2	◆Fuel tank assembly, R&R
DIFFERENTIAL MOUNT RUBBER, R&R	SKYACTIV-D 2.2, Both sides	M0412BRX	3.2	◆Fuel tank assembly, R&R
AWD [4WD] CONTROL MODULE, R&R		M0422XRX	0.3	