

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
P00 DIAGNOSIS				
DTC READING BY DIAGNOSTIC TOOL <div> The labor operation for DIAGNOSTIC TOOLS usage (P9999*-*~*) can be applied only when the diagnosis requires the NGS/WDS/PDS/IDS tester to read the Diagnostic Trouble Code for ABS components. </div>		P9999XDX	0.2	
P01 FRONT BRAKE				
CALIPER ASSEMBLY, OH	One side	P0101AHX	0.7	◆Caliper assembly (P0101), R&R◆ Brake line, Air bleed (A0120)
CALIPER ASSEMBLY, OH	Both sides	P0101BHX	1.0	◆Caliper assembly (P0101), R&R◆ Brake line, Air bleed (A0120)
CALIPER ASSEMBLY, R&R	One side	P0101ARX	0.5	◆Brake line, Air bleed (A0120)
CALIPER ASSEMBLY, R&R	Both sides	P0101BRX	0.7	◆Brake line, Air bleed (A0120)
DISC PLATE, R&R	One side	P0102ARX	0.3	◆Caliper assembly (P0101), D&C
DISC PLATE, R&R	Both sides	P0102BRX	0.4	◆Caliper assembly (P0101), D&C
DUST PLATE, R&R	One side	P0103ARX	0.7	◆Caliper assembly (P0101), D&C◆ Front wheel hub (M0203), R&R
DUST PLATE, R&R	Both sides	P0103BRX	1.2	◆Caliper assembly (P0101), D&C◆ Front wheel hub (M0203), R&R
PAD, R&R	One side	P0104ARX	0.3	◆Caliper assembly (P0101), D&C
PAD, R&R	Both sides	P0104BRX	0.4	◆Caliper assembly (P0101), D&C
PAD ATTACHMENT, R&R	One side	P0105ARX	0.3	◆Pad (P0104), R&R
PAD ATTACHMENT, R&R	Both sides	P0105BRX	0.4	◆Pad (P0104), R&R
SEAL KIT, R&R	One side	P0106ARX	0.6	◆Caliper assembly (P0101), R&R◆ Brake line, Air bleed (A0120)
SEAL KIT, R&R	Both sides	P0106BRX	0.8	◆Caliper assembly (P0101), R&R◆ Brake line, Air bleed (A0120)
DISC PLATE, MACHINE	One side	P0113AMX	Max 0.6	◆Caliper assembly (P0101), D&C
DISC PLATE, MACHINE	Both sides	P0113BMX	Max 1.0	◆Caliper assembly (P0101), D&C

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P02 REAR BRAKE				
CALIPER ASSEMBLY, OH	One side	P0207AHX	0.8	◆Caliper assembly (P0207), R&R◆ Brake line, Air bleed (A0120)
CALIPER ASSEMBLY, OH	Both sides	P0207BHX	1.1	◆Caliper assembly (P0207), R&R◆ Brake line, Air bleed (A0120)
CALIPER ASSEMBLY, R&R	One side	P0207ARX	0.7	◆Brake line, Air bleed (A0120)
CALIPER ASSEMBLY, R&R	Both sides	P0207BRX	0.8	◆Brake line, Air bleed (A0120)
DISC PLATE, R&R	One side	P0208ARX	0.5	◆Caliper assembly (P0207), D&C
DISC PLATE, R&R	Both sides	P0208BRX	0.7	◆Caliper assembly (P0207), D&C
PAD, R&R	One side	P0209ARX	0.4	◆Caliper assembly (P0207), D&C
PAD, R&R	Both sides	P0209BRX	0.5	◆Caliper assembly (P0207), D&C
PAD ATTACHMENT, R&R	One side	P0210ARX	0.4	◆Pad (P0209), R&R
PAD ATTACHMENT, R&R	Both sides	P0210BRX	0.5	◆Pad (P0209), R&R
BACK PLATE, R&R	2WD,One side	P0212ARX	0.6	◆Rear wheel hub (M0314), R&R
BACK PLATE, R&R	2WD,Both sides	P0212BRX	1.0	◆Rear wheel hub (M0314), R&R
BACK PLATE, R&R	4WD,One side	P0212CRX	0.7	◆Rear wheel hub (M0314), R&R
BACK PLATE, R&R	4WD,Both sides	P0212DRX	1.1	◆Rear wheel hub (M0314), R&R
DISC PLATE, MACHINE	One side	P0214AMX	Max 0.8	◆Caliper assembly (P0207), D&C
DISC PLATE, MACHINE	Both sides	P0214BMX	Max 1.2	◆Caliper assembly (P0207), D&C
P03 BRAKE PEDAL				
BRAKE PEDAL AND/OR BUSH, R&R		P0301XRX	0.9	◆Brake line, Air bleed (A0120)
BRAKE SWITCH, R&R		P0302XRX	0.3	
P04 POWER BRAKE & BRAKE PIPING				
MASTER CYLINDER ASSEMBLY, R&R		P0401XRX	0.7	◆Brake line, Air bleed (A0120)
POWER BRAKE UNIT, R&R	SKYACTIV-G 2.5,RHD	P0402ARX	1.7	◆Master cylinder assembly (P0401), R&R◆Brake line, Air bleed (A0120)
POWER BRAKE UNIT, R&R	SKYACTIV-G 2.5,LHD	P0402BRX	1.3	◆Master cylinder assembly (P0401), R&R◆Brake line, Air bleed (A0120)
POWER BRAKE UNIT, R&R	SKYACTIV-D 2.2	P0402XRX	1.8	◆Master cylinder assembly (P0401), R&R◆Brake line, Air bleed (A0120)
VACUUM PUMP ASSEMBLY, R&R	SKYACTIV-G 2.5	P0407ARX	0.5	
VACUUM PUMP ASSEMBLY, R&R	SKYACTIV-D 2.2	P0407XRX	1.4	
FRONT BRAKE HOSE, R&R	One side	P0408ARX	0.5	◆Brake line, Air bleed (A0120)
FRONT BRAKE HOSE, R&R	Both sides	P0408BRX	0.6	◆Brake line, Air bleed (A0120)

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REAR BRAKE HOSE, R&R	One side	P0409ARX	0.5	◆ Brake line, Air bleed (A0120)
REAR BRAKE HOSE, R&R	Both sides	P0409BRX	0.6	◆ Brake line, Air bleed (A0120)
POWER BRAKE UNIT VACUUM SENSOR, R&R	RHD	P0410XRX	0.6	
POWER BRAKE UNIT VACUUM SENSOR, R&R	LHD	P0410ARX	0.3	
P05 ANTILOCK BRAKE SYSTEM				
ABS FRONT SENSOR, R&R	One side	P0501ARX	0.4	
ABS FRONT SENSOR, R&R	Both sides	P0501BRX	0.5	
ABS HYDRAULIC UNIT, R&R	SKYACTIV-G 2.5	P0502ARX	1.2	◆ Brake line, Air bleed (A0120)
ABS HYDRAULIC UNIT, R&R	SKYACTIV-D 2.2	P0502XRX	1.3	◆ Brake line, Air bleed (A0120)
ABS REAR SENSOR, R&R	One side	P0504ARX	0.8	◆ Trunk side trim (S1707), R&R
ABS REAR SENSOR, R&R	Both sides	P0504BRX	1.0	◆ Trunk side trim (S1707), R&R
SMART CITY BRAKE SUPPORT SENSOR, R&R	One	P0510ARX	0.6	◆ Rear bumper assembly, R&R
SMART CITY BRAKE SUPPORT SENSOR, R&R	Two	P0510BRX	0.6	◆ Rear bumper assembly, R&R
SMART CITY BRAKE SUPPORT CONTROL UNIT, R&R		P0511XRX	0.3	
P06 PARKING BRAKE				
ELECTRIC PARKING BRAKE ACTUATOR, R&R	One side	P0608ARX	0.4	
ELECTRIC PARKING BRAKE ACTUATOR, R&R	Both sides	P0608BRX	0.4	
ELECTRIC PARKING BRAKE CONTROL MODULE, R&R		P0609XRX	0.6	
ELECTRIC PARKING BRAKE SWITCH, R&R		P0610XRX	0.4	