

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
B01 ENGINE				
ENGINE, R&R	SKYACTIV-G 2.5,2WD	B0101CRX	6.0	◆Front crossmember assembly, R&R
ENGINE, R&R	SKYACTIV-G 2.5,4WD	B0101DRX	7.2	◆Front crossmember assembly, R&R
ENGINE, R&R	SKYACTIV-D 2.2,2WD	B0101ARX	6.8	◆Front crossmember assembly, R&R
ENGINE, R&R	SKYACTIV-D 2.2,4WD	B0101BRX	8.0	◆Front crossmember assembly, R&R
ENGINE, OH	SKYACTIV-G 2.5,2WD	B0101CHX	20.9	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head (B0401), R&R◆Piston (B0507), R&R
ENGINE, OH	SKYACTIV-G 2.5,4WD	B0101DHX	22.2	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head (B0401), R&R◆Piston (B0507), R&R
ENGINE, OH	SKYACTIV-D 2.2,2WD	B0101AHX	23.8	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head (B0401), R&R◆Piston (B0507), R&R
ENGINE, OH	SKYACTIV-D 2.2,4WD	B0101BHX	25.0	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head (B0401), R&R◆Piston (B0507), R&R
SHORT ENGINE, R&R	SKYACTIV-G 2.5,2WD	B0102CRX	12.2	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R

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SHORT ENGINE, R&R	SKYACTIV-G 2.5,4WD	B0102DRX	13.4	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R
SHORT ENGINE, R&R	SKYACTIV-D 2.2,2WD	B0102ARX	14.7	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R
SHORT ENGINE, R&R	SKYACTIV-D 2.2,4WD	B0102BRX	16.0	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R
PARTIAL ENGINE, R&R	SKYACTIV-G 2.5,2WD	B0103CRX	8.0	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Intake manifold gasket (F0102), R&R◆Exhaust manifold gasket (F0202), R&R
PARTIAL ENGINE, R&R	SKYACTIV-G 2.5,4WD	B0103DRX	9.2	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Intake manifold gasket (F0102), R&R◆Exhaust manifold gasket (F0202), R&R
PARTIAL ENGINE, R&R	SKYACTIV-D 2.2,2WD	B0103ARX	10.5	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Intake manifold gasket (F0102), R&R
PARTIAL ENGINE, R&R	SKYACTIV-D 2.2,4WD	B0103BRX	11.7	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Intake manifold gasket (F0102), R&R

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B02 ENGINE FRONT				
TIMING CHAIN [GEAR] COVER, R&R	SKYACTIV-G 2.5	B0201ARX	3.5	◆Cylinder head cover assembly and/or gasket (B0403), R&R◆Crankshaft pulley and/or plate (B0206), R&R◆Timing chain [Gear] cover gasket (B0202), R&R
TIMING CHAIN [GEAR] COVER, R&R	SKYACTIV-D 2.2	B0201XRX	5.8	◆Cylinder head cover assembly and/or gasket (B0403), R&R◆Crankshaft pulley and/or plate (B0206), R&R◆Timing chain [Gear] cover gasket (B0202), R&R
TIMING CHAIN [GEAR] COVER GASKET, R&R	SKYACTIV-G 2.5	B0202ARX	3.5	◆Cylinder head cover assembly and/or gasket (B0403), R&R◆Crankshaft pulley and/or plate (B0206), R&R◆Oil pan gasket (D0201), R&R
TIMING CHAIN [GEAR] COVER GASKET, R&R	SKYACTIV-D 2.2	B0202XRX	5.8	◆Cylinder head cover assembly and/or gasket (B0403), R&R◆Crankshaft pulley and/or plate (B0206), R&R◆Oil pan gasket (D0201), R&R
OIL SEAL [CRANKSHAFT FRONT], R&R		B0204XRX	0.6	◆Crankshaft pulley and/or plate (B0206), R&R
CRANKSHAFT PULLEY AND/OR PLATE, R&R		B0206XRX	0.6	
TIMING CHAIN, R&R	SKYACTIV-G 2.5	B0210ARX	3.9	◆Timing chain [Gear] cover gasket (B0202), R&R◆Chain adjuster assembly (B0212), R&R
TIMING CHAIN, R&R	SKYACTIV-D 2.2	B0210XRX	6.3	◆Timing chain [Gear] cover gasket (B0202), R&R◆Chain adjuster assembly (B0212), R&R
CHAIN ADJUSTER ASSEMBLY, R&R	SKYACTIV-G 2.5	B0212ARX	3.8	◆Timing chain [Gear] cover gasket (B0202), R&R
CHAIN ADJUSTER ASSEMBLY, R&R	SKYACTIV-D 2.2	B0212XRX	5.9	◆Timing chain [Gear] cover gasket (B0202), R&R

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BALANCE SHAFT DRIVE CHAIN, R&R	SKYACTIV-G 2.5	B0219ARX	3.9	◆Timing chain (B0210), R&R
BALANCE SHAFT DRIVE CHAIN, R&R	SKYACTIV-D 2.2	B0219XRX	6.4	◆Timing chain (B0210), R&R
TIMING CHAIN SPROCKET, R&R	SKYACTIV-G 2.5,Camshaft side,Intake camshaft side	B0223CRX	1.9	◆Timing chain (B0210), D&C
TIMING CHAIN SPROCKET, R&R	SKYACTIV-G 2.5,Camshaft side,Exhaust camshaft side	B0223DRX	3.3	◆Timing chain (B0210), D&C
TIMING CHAIN SPROCKET, R&R	SKYACTIV-G 2.5,Camshaft side,All (Intake camshaft side and exhaust camshaft side)	B0223ERX	3.3	◆Timing chain (B0210), D&C
TIMING CHAIN SPROCKET, R&R	SKYACTIV-G 2.5,Crankshaft side	B0223FRX	3.9	◆Timing chain (B0210), R&R
TIMING CHAIN SPROCKET, R&R	SKYACTIV-D 2.2,Camshaft side	B0223ARX	6.1	◆Timing chain [Gear] cover gasket (B0202), R&R
TIMING CHAIN SPROCKET, R&R	SKYACTIV-D 2.2,Crankshaft side	B0223BRX	6.1	◆Timing chain [Gear] cover gasket (B0202), R&R
OIL CONTROL VALVE [OCV], R&R		B0226XRX	0.7	◆Cylinder head cover assembly and/or gasket (B0403), R&R
ELECTRIC VARIABLE VALVE TIMING MOTOR/DRIVER, R&R		B0228XRX	0.7	◆Engine mount rubber No.3 (B0604), R&R
B03 ENGINE REAR				
OIL SEAL [CRANKSHAFT REAR], R&R	SKYACTIV-G 2.5,2WD	B0302CRX	5.0	◆Drive plate, adapter and/or backing plate (K0317), R&R
OIL SEAL [CRANKSHAFT REAR], R&R	SKYACTIV-G 2.5,4WD	B0302DRX	7.3	◆Drive plate, adapter and/or backing plate (K0317), R&R
OIL SEAL [CRANKSHAFT REAR], R&R	SKYACTIV-D 2.2,2WD	B0302ARX	5.2	◆Drive plate, adapter and/or backing plate (K0317), R&R
OIL SEAL [CRANKSHAFT REAR], R&R	SKYACTIV-D 2.2,4WD	B0302BRX	6.6	◆Drive plate, adapter and/or backing plate (K0317), R&R
END PLATE, R&R	SKYACTIV-G 2.5,2WD	B0303CRX	5.0	◆Drive plate, adapter and/or backing plate (K0317), R&R
END PLATE, R&R	SKYACTIV-G 2.5,4WD	B0303DRX	7.3	◆Drive plate, adapter and/or backing plate (K0317), R&R

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END PLATE, R&R	SKYACTIV-D 2.2,2WD	B0303ARX	5.1	◆Drive plate, adapter and/or backing plate (K0317), R&R
END PLATE, R&R	SKYACTIV-D 2.2,4WD	B0303BRX	6.6	◆Drive plate, adapter and/or backing plate (K0317), R&R
B04 CYLINDER HEAD				
CYLINDER HEAD, R&R	<i>SKYACTIV-G 2.5,With engine valve R&R,2WD</i>	B0401CRX	12.2	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake and exhaust valve (B0405), R&R
CYLINDER HEAD, R&R	<i>SKYACTIV-G 2.5,With engine valve R&R,4WD</i>	B0401DRX	12.6	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake and exhaust valve (B0405), R&R
CYLINDER HEAD, R&R	<i>SKYACTIV-D 2.2,With engine valve R&R,2WD</i>	B0401ARX	15.9	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake and exhaust valve (B0405), R&R
CYLINDER HEAD, R&R	<i>SKYACTIV-D 2.2,With engine valve R&R,4WD</i>	B0401BRX	17.5	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake and exhaust valve (B0405), R&R
<i>CYLINDER HEAD, R&R</i>	<i>SKYACTIV-G 2.5,Without engine valve R&R,2WD</i>	<i>B0401ERX</i>	<i>8.7</i>	<i>◆ Timing chain (B0210), R&R ◆ Cylinder head gasket (B0402), R&R</i>
<i>CYLINDER HEAD, R&R</i>	<i>SKYACTIV-G 2.5,Without engine valve R&R,4WD</i>	<i>B0401FRX</i>	<i>9.2</i>	<i>◆ Timing chain (B0210), R&R ◆ Cylinder head gasket (B0402), R&R</i>
<i>CYLINDER HEAD, R&R</i>	<i>SKYACTIV-D 2.2,Without engine valve R&R,2WD</i>	<i>B0401GRX</i>	<i>12.5</i>	<i>◆ Timing chain (B0210), R&R ◆ Cylinder head gasket (B0402), R&R</i>
<i>CYLINDER HEAD, R&R</i>	<i>SKYACTIV-D 2.2,Without engine valve R&R,4WD</i>	<i>B0401HRX</i>	<i>14.0</i>	<i>◆ Timing chain (B0210), R&R ◆ Cylinder head gasket (B0402), R&R</i>

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CYLINDER HEAD GASKET, R&R	SKYACTIV-G 2.5,2WD	B0402CRX	8.4	◆Timing chain (B0210), R&R◆Intake manifold gasket (F0102), R&R◆Cylinder head assembly, R&R
CYLINDER HEAD GASKET, R&R	SKYACTIV-G 2.5,4WD	B0402DRX	8.9	◆Timing chain (B0210), R&R◆Intake manifold gasket (F0102), R&R◆Cylinder head assembly, R&R
CYLINDER HEAD GASKET, R&R	SKYACTIV-D 2.2,2WD	B0402ARX	11.8	◆Timing chain (B0210), R&R◆Cylinder head assembly, R&R
CYLINDER HEAD GASKET, R&R	SKYACTIV-D 2.2,4WD	B0402BRX	13.3	◆Timing chain (B0210), R&R◆Cylinder head assembly, R&R
CYLINDER HEAD COVER ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-G 2.5	B0403ARX	0.7	
CYLINDER HEAD COVER ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-D 2.2	B0403XRX	1.9	◆Fuel injection pipe (F0318), R&R
INTAKE AND EXHAUST VALVE GUIDE [ALL], R&R	SKYACTIV-G 2.5,2WD	B0404CRX	13.7	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake and exhaust valve (B0405), R&R
INTAKE AND EXHAUST VALVE GUIDE [ALL], R&R	SKYACTIV-G 2.5,4WD	B0404DRX	14.2	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake and exhaust valve (B0405), R&R
INTAKE AND EXHAUST VALVE GUIDE [ALL], R&R	SKYACTIV-D 2.2,2WD	B0404ARX	17.5	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake and exhaust valve (B0405), R&R
INTAKE AND EXHAUST VALVE GUIDE [ALL], R&R	SKYACTIV-D 2.2,4WD	B0404BRX	19.1	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake and exhaust valve (B0405), R&R

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INTAKE AND EXHAUST VALVE [ALL], R&R	SKYACTIV-G 2.5,2WD	B0405CRX	12.2	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake and exhaust valve seal (B0406), R&R◆Intake and exhaust valve spring (B0407), R&R◆Valve lapping
INTAKE AND EXHAUST VALVE [ALL], R&R	SKYACTIV-G 2.5,4WD	B0405DRX	12.6	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake and exhaust valve seal (B0406), R&R◆Intake and exhaust valve spring (B0407), R&R◆Valve lapping
INTAKE AND EXHAUST VALVE [ALL], R&R	SKYACTIV-D 2.2,2WD	B0405ARX	15.9	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake and exhaust valve seal (B0406), R&R◆Intake and exhaust valve spring (B0407), R&R◆Valve lapping
INTAKE AND EXHAUST VALVE [ALL], R&R	SKYACTIV-D 2.2,4WD	B0405BRX	17.5	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake and exhaust valve seal (B0406), R&R◆Intake and exhaust valve spring (B0407), R&R◆Valve lapping
INTAKE AND EXHAUST VALVE SEAL [ALL], R&R	SKYACTIV-G 2.5,2WD	B0406CRX	10.6	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE SEAL [ALL], R&R	SKYACTIV-G 2.5,4WD	B0406DRX	11.1	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE SEAL [ALL], R&R	SKYACTIV-D 2.2,2WD	B0406ARX	14.4	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R

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INTAKE AND EXHAUST VALVE SEAL [ALL], R&R	SKYACTIV-D 2.2,4WD	B0406BRX	15.9	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE SPRING [ALL], R&R	SKYACTIV-G 2.5,2WD	B0407CRX	10.6	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE SPRING [ALL], R&R	SKYACTIV-G 2.5,4WD	B0407DRX	11.1	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE SPRING [ALL], R&R	SKYACTIV-D 2.2,2WD	B0407ARX	14.4	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE SPRING [ALL], R&R	SKYACTIV-D 2.2,4WD	B0407BRX	15.9	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R
VALVE ROCKER ARM AND/OR SHAFT [ALL], R&R	SKYACTIV-G 2.5	B0408ARX	3.4	◆Timing chain (B0210), D&C◆Camshaft (B0411), R&R
VALVE ROCKER ARM AND/OR SHAFT [ALL], R&R	SKYACTIV-D 2.2	B0408XRX	4.1	◆Timing chain (B0210), D&C◆Camshaft (B0411), R&R
HYDRAULIC LASH ADJUSTER [ALL], R&R	SKYACTIV-G 2.5	B0410ARX	3.6	◆Timing chain (B0210), D&C◆Camshaft (B0411), R&R
HYDRAULIC LASH ADJUSTER [ALL], R&R	SKYACTIV-D 2.2	B0410XRX	4.3	◆Timing chain (B0210), D&C◆Camshaft (B0411), R&R
CAMSHAFT, R&R	SKYACTIV-G 2.5,Intake camshaft	B0411DRX	2.1	◆Timing chain (B0210), D&C
CAMSHAFT, R&R	SKYACTIV-G 2.5,Exhaust camshaft	B0411ERX	3.2	◆Timing chain (B0210), D&C
CAMSHAFT, R&R	SKYACTIV-G 2.5,All	B0411FRX	3.3	◆Timing chain (B0210), D&C
CAMSHAFT, R&R	SKYACTIV-D 2.2,Intake camshaft	B0411ARX	4.0	◆Timing chain (B0210), D&C
CAMSHAFT, R&R	SKYACTIV-D 2.2,Exhaust camshaft	B0411BRX	4.0	◆Timing chain (B0210), D&C
CAMSHAFT, R&R	SKYACTIV-D 2.2,All	B0411CRX	4.1	◆Timing chain (B0210), D&C
BOLT [CYLINDER HEAD] [ALL], R&R	SKYACTIV-G 2.5,2WD	B0418CRX	8.4	◆Cylinder head gasket (B0402), R&R

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BOLT [CYLINDER HEAD] [ALL], R&R	SKYACTIV-G 2.5,4WD	B0418DRX	8.9	◆Cylinder head gasket (B0402), R&R
BOLT [CYLINDER HEAD] [ALL], R&R	SKYACTIV-D 2.2,2WD	B0418ARX	11.8	◆Cylinder head gasket (B0402), R&R
BOLT [CYLINDER HEAD] [ALL], R&R	SKYACTIV-D 2.2,4WD	B0418BRX	13.3	◆Cylinder head gasket (B0402), R&R
B05 CYLINDER BLOCK				
CYLINDER BLOCK, R&R	SKYACTIV-G 2.5,2WD	B0501CRX	14.5	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
CYLINDER BLOCK, R&R	SKYACTIV-G 2.5,4WD	B0501DRX	15.7	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
CYLINDER BLOCK, R&R	SKYACTIV-D 2.2,2WD	B0501ARX	16.9	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
CYLINDER BLOCK, R&R	SKYACTIV-D 2.2,4WD	B0501BRX	18.2	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R

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CRANKSHAFT, R&R	SKYACTIV-G 2.5,2WD	B0502CRX	11.3	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Main bearing (B0503), R&R
CRANKSHAFT, R&R	SKYACTIV-G 2.5,4WD	B0502DRX	12.5	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Main bearing (B0503), R&R
CRANKSHAFT, R&R	SKYACTIV-D 2.2,2WD	B0502ARX	14.0	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Main bearing (B0503), R&R
CRANKSHAFT, R&R	SKYACTIV-D 2.2,4WD	B0502BRX	15.2	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Main bearing (B0503), R&R
MAIN BEARING [ALL], R&R	SKYACTIV-G 2.5,2WD	B0503CRX	11.3	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R
MAIN BEARING [ALL], R&R	SKYACTIV-G 2.5,4WD	B0503DRX	12.5	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R
MAIN BEARING [ALL], R&R	SKYACTIV-D 2.2,2WD	B0503ARX	14.0	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R

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MAIN BEARING [ALL], R&R	SKYACTIV-D 2.2,4WD	B0503BRX	15.2	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R
CONNECTING ROD [ALL], R&R	SKYACTIV-G 2.5,2WD	B0504CRX	13.5	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Connecting rod bearing (B0505), R&R
CONNECTING ROD [ALL], R&R	SKYACTIV-G 2.5,4WD	B0504DRX	14.8	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Connecting rod bearing (B0505), R&R
CONNECTING ROD [ALL], R&R	SKYACTIV-D 2.2,2WD	B0504ARX	15.8	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Connecting rod bearing (B0505), R&R
CONNECTING ROD [ALL], R&R	SKYACTIV-D 2.2,4WD	B0504BRX	17.1	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Connecting rod bearing (B0505), R&R
CONNECTING ROD BEARING [ALL], R&R	SKYACTIV-G 2.5,2WD	B0505CRX	10.3	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Oil pan gasket (D0201), R&R
CONNECTING ROD BEARING [ALL], R&R	SKYACTIV-G 2.5,4WD	B0505DRX	11.5	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Oil pan gasket (D0201), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CONNECTING ROD BEARING [ALL], R&R	SKYACTIV-D 2.2,2WD	B0505ARX	13.0	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Oil pan gasket (D0201), R&R
CONNECTING ROD BEARING [ALL], R&R	SKYACTIV-D 2.2,4WD	B0505BRX	14.3	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Oil pan gasket (D0201), R&R
PISTON RING [ALL], R&R	SKYACTIV-G 2.5,2WD	B0506CRX	13.6	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R
PISTON RING [ALL], R&R	SKYACTIV-G 2.5,4WD	B0506DRX	14.9	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R
PISTON RING [ALL], R&R	SKYACTIV-D 2.2,2WD	B0506ARX	15.9	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R
PISTON RING [ALL], R&R	SKYACTIV-D 2.2,4WD	B0506BRX	17.2	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R
PISTON [ALL], R&R	SKYACTIV-G 2.5,2WD	B0507CRX	13.9	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Connecting rod (B0504), R&R◆ Piston ring (B0506), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
PISTON [ALL], R&R	SKYACTIV-G 2.5,4WD	B0507DRX	15.2	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Connecting rod (B0504), R&R◆ Piston ring (B0506), R&R
PISTON [ALL], R&R	SKYACTIV-D 2.2,2WD	B0507ARX	16.2	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Connecting rod (B0504), R&R◆ Piston ring (B0506), R&R
PISTON [ALL], R&R	SKYACTIV-D 2.2,4WD	B0507BRX	17.5	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Connecting rod (B0504), R&R◆ Piston ring (B0506), R&R
BALANCE SHAFT [ALL], R&R		B0508XRX	1.8	◆Oil pan gasket (D0201), R&R
B06 ENGINE MOUNT				
ENGINE MOUNT RUBBER NO.1, R&R	2WD	B0602ARX	0.4	
ENGINE MOUNT RUBBER NO.1, R&R	4WD	B0602BRX	1.0	
ENGINE MOUNT RUBBER NO.3, R&R	SKYACTIV-G 2.5	B0604ARX	0.6	
ENGINE MOUNT RUBBER NO.3, R&R	SKYACTIV-D 2.2	B0604XRX	0.8	
ENGINE MOUNT RUBBER NO.4, R&R	SKYACTIV-G 2.5	B0605ARX	1.0	
ENGINE MOUNT RUBBER NO.4, R&R	SKYACTIV-D 2.2	B0605XRX	0.9	