

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
G01 ENGINE ELECTRICAL				
IGNITION COIL [ALL], R&R		G0101XRX	0.3	
SPARK PLUG [ALL], R&R		G0102XRX	0.4	◆Ignition coil (G0101), R&R
G03 GENERATOR				
GENERATOR, R&R		G0301XRX	0.8	
GENERATOR, OH		G0301XHX	1.7	◆Generator (G0301), R&R
GENERATOR DRIVE BELT, R&R	SKYACTIV-G 2.5	G0303ARX	0.3	
GENERATOR DRIVE BELT, R&R	SKYACTIV-D 2.2	G0303XRX	0.4	
VOLTAGE REGULATOR, R&R	SKYACTIV-G 2.5	G0304ARX	1.7	◆Generator (G0301), R&R
VOLTAGE REGULATOR, R&R	SKYACTIV-D 2.2	G0304XRX	1.6	◆Generator (G0301), R&R
GENERATOR PULLEY, R&R		G0305XRX	1.0	◆Generator (G0301), R&R
RECTIFIER, R&R	SKYACTIV-G 2.5	G0307ARX	1.7	◆Generator (G0301), R&R
RECTIFIER, R&R	SKYACTIV-D 2.2	G0307XRX	1.6	◆Generator (G0301), R&R
GENERATOR DRIVE BELT TENSIONER, R&R	SKYACTIV-G 2.5	G0308ARX	0.3	◆Generator drive belt (G0303), R&R
GENERATOR DRIVE BELT TENSIONER, R&R	SKYACTIV-D 2.2	G0308XRX	0.5	◆Generator drive belt (G0303), R&R
G04 STARTER				
STARTER, R&R	SKYACTIV-G 2.5	G0401ARX	0.6	
STARTER, R&R	SKYACTIV-D 2.2	G0401XRX	0.8	
G05 BATTERY				
BATTERY INSPECTION, CHARGE AND TEST		G0501XCX	0.5	◆Battery (G0501), R&R◆Battery load test◆Charging and capacity test◆ Charging system test◆Dark current test
BATTERY, R&R		G0501XRX	0.3	
BATTERY BOX COVER, R&R		G0502XRX	0.3	
BATTERY CARRIER, R&R	SKYACTIV-G 2.5	G0503ARX	0.5	
BATTERY CARRIER, R&R	SKYACTIV-D 2.2	G0503XRX	0.4	
BATTERY CLAMP AND/OR CLAMP BOLT [ALL], R&R		G0504XRX	0.2	
DC-DC CONVERTER, R&R	SKYACTIV-G 2.5	G0506ARX	0.4	
DC-DC CONVERTER, R&R	SKYACTIV-D 2.2	G0506XRX	0.3	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
G07 QUICK START SYSTEM				
GLOW PLUG, R&R	All	G0701XRX	0.5	
QUICK START SYSTEM CONTROL UNIT, R&R	Glow control module	G0703XRX	0.3	