

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
E01 WATER PUMP & THERMOSTAT				
WATER PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-G 2.5	E0101ARX	1.0	◆ Water pump pulley (E0104), R&R
WATER PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-D 2.2	E0101XRX	1.4	◆ Generator (G0301), R&R
THERMOSTAT, R&R	Thermo valve	E0102XRX	1.3	◆ EGR valve (F0619), R&R [EGR valve]
WATER PUMP PULLEY, R&R		E0104XRX	0.3	
WATER PUMP DRIVE BELT, R&R		E0110XRX	0.3	◆ Generator drive belt (G0303), R&R
COOLANT CONTROL VALVE, R&R	SKYACTIV-G 2.5	E0113ARX	1.3	
COOLANT CONTROL VALVE, R&R	SKYACTIV-D 2.2	E0113XRX	2.2	◆ Generator (G0301), R&R ◆ Water pump assembly and/or gasket (E0101), R&R
E02 RADIATOR & COOLING FAN				
RADIATOR, R&R	SKYACTIV-G 2.5	E0201ARX	1.3	◆ Cooling fan assembly (E0204), R&R
RADIATOR, R&R	SKYACTIV-D 2.2	E0201XRX	1.6	◆ Cooling fan assembly (E0204), R&R
COOLING FAN, R&R	SKYACTIV-G 2.5, One or all	E0202CRX	1.0	◆ Cooling fan assembly (E0204), R&R
COOLING FAN, R&R	SKYACTIV-D 2.2, One	E0202ARX	1.1	◆ Cooling fan assembly (E0204), R&R
COOLING FAN, R&R	SKYACTIV-D 2.2, All	E0202BRX	1.2	◆ Cooling fan assembly (E0204), R&R
COOLING FAN ASSEMBLY, R&R	SKYACTIV-G 2.5	E0204ARX	1.0	
COOLING FAN ASSEMBLY, R&R	SKYACTIV-D 2.2	E0204XRX	1.1	
COOLING FAN MOTOR, R&R	SKYACTIV-G 2.5, One	E0205ARX	1.0	◆ Cooling fan assembly (E0204), R&R
COOLING FAN MOTOR, R&R	SKYACTIV-G 2.5, All	E0205BRX	1.1	◆ Cooling fan assembly (E0204), R&R
COOLING FAN MOTOR, R&R	SKYACTIV-D 2.2, One or all	E0205XRX	1.2	◆ Cooling fan assembly (E0204), R&R
RADIATOR CAP, R&R		E0208XRX	0.2	
RADIATOR COWLING, R&R	SKYACTIV-G 2.5	E0209ARX	1.1	◆ Cooling fan assembly (E0204), R&R
RADIATOR COWLING, R&R	SKYACTIV-D 2.2	E0209XRX	1.2	◆ Cooling fan assembly (E0204), R&R
SUB TANK, R&R		E0210XRX	0.2	
COOLING FAN CONTROL UNIT, R&R	Fan control module, One	E0211ARX	0.3	
COOLING FAN CONTROL UNIT, R&R	Fan control module, All	E0211BRX	0.4	
COOLING FAN RELAY, R&R	[SKYACTIV-G 2.5, Cooling fan relay No.1]/[SKYACTIV-G 2.5, Cooling fan relay No.2]	E0212ARX	0.3	
COOLING FAN RELAY, R&R	SKYACTIV-G 2.5, Cooling fan relay No.3	E0212BRX	0.2	
COOLING FAN RELAY, R&R	SKYACTIV-G 2.5, All	E0212CRX	0.3	

ILLUSTRATION

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COOLING FAN RELAY, R&R	SKYACTIV-D 2.2, One or all	E0212XRX	0.3	
E03 WATER PIPE & HOSE				
RADIATOR UPPER HOSE, R&R	SKYACTIV-G 2.5	E0301ARX	0.8	
RADIATOR UPPER HOSE, R&R	SKYACTIV-D 2.2	E0301XRX	0.6	
RADIATOR LOWER HOSE, R&R	SKYACTIV-G 2.5	E0302ARX	1.2	
RADIATOR LOWER HOSE, R&R	SKYACTIV-D 2.2	E0302XRX	1.0	
WATER PUMP INLET, R&R	2WD	E0303ARX	2.7	◆Water pump inlet gasket (E0304), R&R
WATER PUMP INLET, R&R	4WD	E0303BRX	3.3	◆Water pump inlet gasket (E0304), R&R
WATER PUMP INLET GASKET, R&R	Water pump side	E0304ARX	1.0	◆Water pump assembly and/or gasket (E0101), R&R
WATER PUMP INLET GASKET, R&R	Cylinder head side	E0304BRX	1.7	
WATER PUMP INLET GASKET, R&R	All	E0304CRX	2.0	◆Water pump assembly and/or gasket (E0101), R&R