

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
D01 OIL PUMP & FILTER				
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-G 2.5	D0101ARX	1.6	◆Oil pan and/or gasket (D0201), R&R
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-D 2.2	D0101XRX	1.8	◆Oil pan and/or gasket (D0201), R&R
OIL FILTER CARTRIDGE, R&R		D0102XRX	0.3	
OIL COOLER AND/OR "O" RING, R&R		D0103XRX	1.5	
OIL STRAINER AND/OR GASKET, R&R	SKYACTIV-G 2.5	D0104ARX	1.1	
OIL STRAINER AND/OR GASKET, R&R	SKYACTIV-D 2.2	D0104XRX	1.8	◆Oil pan and/or gasket (D0201), R&R
ENGINE OIL SOLENOID VALVE, R&R	SKYACTIV-G 2.5	D0110ARX	0.5	
ENGINE OIL SOLENOID VALVE, R&R	SKYACTIV-D 2.2	D0110XRX	0.6	
D02 OIL PAN				
OIL PAN AND/OR GASKET, R&R		D0201XRX	1.2	
OIL PAN DRAIN PLUG AND/OR GASKET, R&R		D0202XRX	0.3	
OIL PAN BOLT [ALL], R&R	SKYACTIV-G 2.5	D0203ARX	1.1	
OIL PAN BOLT [ALL], R&R	SKYACTIV-D 2.2	D0203XRX	1.2	
OIL FILLER CAP AND/OR GASKET, R&R		D0204XRX	0.2	
OIL LEVEL GAUGE, R&R		D0205XRX	0.2	
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-G 2.5,2WD	D0207CRX	11.4	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan and/or gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-G 2.5,4WD	D0207DRX	12.5	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan and/or gasket (D0201), R&R◆Crankshaft (B0502), R&R
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-D 2.2,2WD	D0207ARX	14.1	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan and/or gasket (D0201), R&R◆Crankshaft (B0502), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
OIL JET AND/OR GASKET [ALL], R&R	SKYACTIV-D 2.2,4WD	D0207BRX	15.3	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan and/or gasket (D0201), R&R◆Crankshaft (B0502), R&R
D03 OIL PIPE & HOSE				
OIL PIPE AND/OR GASKET [TURBOCHARGER TO OIL RETURN HOSE], R&R	Oil pipe No.3,2WD	D0302ARX	0.5	
OIL PIPE AND/OR GASKET [TURBOCHARGER TO OIL RETURN HOSE], R&R	Oil pipe No.3,4WD	D0302BRX	3.5	◆Front crossmember assembly, R&R
OIL PIPE AND/OR GASKET [TURBOCHARGER TO OIL RETURN HOSE], R&R	Oil pipe No.4,2WD	D0302CRX	0.6	
OIL PIPE AND/OR GASKET [TURBOCHARGER TO OIL RETURN HOSE], R&R	Oil pipe No.4,4WD	D0302DRX	3.6	◆Front crossmember assembly, R&R
OIL PIPE AND/OR GASKET [TURBOCHARGER TO OIL RETURN HOSE], R&R	Oil pipe No.5,2WD	D0302ERX	4.2	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]
OIL PIPE AND/OR GASKET [TURBOCHARGER TO OIL RETURN HOSE], R&R	Oil pipe No.5,4WD	D0302FRX	5.7	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]
TURBOCHARGER INNER OIL PIPE, R&R	Oil pipe (Cylinder head side),2WD	D0303ARX	4.1	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]
TURBOCHARGER INNER OIL PIPE, R&R	Oil pipe (Cylinder head side),4WD	D0303BRX	5.7	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]
TURBOCHARGER INNER OIL PIPE, R&R	Oil pipe No.1	D0303CRX	0.6	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
TURBOCHARGER INNER OIL PIPE, R&R	Oil pipe No.2,2WD	D0303DRX	4.2	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]
TURBOCHARGER INNER OIL PIPE, R&R	Oil pipe No.2,4WD	D0303ERX	5.7	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]
OIL RETURN HOSE, R&R	Oil hose No.1,2WD	D0304ARX	0.5	
OIL RETURN HOSE, R&R	Oil hose No.1,4WD	D0304BRX	3.5	◆Front crossmember assembly, R&R
OIL RETURN HOSE, R&R	Oil hose No.2	D0304CRX	0.4	