

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
<b>N00 DIAGNOSIS</b>				
DTC READING BY DIAGNOSTIC TOOL The labor operation for DIAGNOSTIC TOOLS usage (N9999*-*~*) can be applied only when the diagnosis requires the NGS/WDS/PDS/IDS tester to read the Diagnostic Trouble Code for electric power steering system components.		N9999XDX	0.2	
<b>N01 STEERING LINKAGE</b>				
STEERING WHEEL, R&R		N0102XRX	0.4	
INTERMEDIATE SHAFT, R&R		N0104XRX	0.2	
STEERING SHAFT, R&R		N0105XRX	0.9	◆Steering wheel (N0102), R&R
DUST COVER OR SET PLATE, R&R	2WD	N0109ARX	1.6	◆Front crossmember assembly, R&R
DUST COVER OR SET PLATE, R&R	4WD	N0109BRX	1.5	◆Front crossmember assembly, R&R
HEATED STEERING WHEEL CONTROL UNIT, R&R		N0116XRX	0.4	
<b>N02 STEERING GEAR &amp; LINKAGE</b>				
STEERING GEAR, R&R	2WD	N0201ARX	1.7	◆Front crossmember assembly, R&R
STEERING GEAR, R&R	4WD	N0201BRX	1.6	◆Front crossmember assembly, R&R
BOOT [RACK], R&R	One side,2WD	N0205ARX	1.7	◆Steering gear assembly, R&R◆Ball joint set (N0208), R&R
BOOT [RACK], R&R	One side,4WD	N0205BRX	1.6	◆Steering gear assembly, R&R◆Ball joint set (N0208), R&R
BOOT [RACK], R&R	Both sides,2WD	N0205CRX	1.8	◆Steering gear assembly, R&R◆Ball joint set (N0208), R&R
BOOT [RACK], R&R	Both sides,4WD	N0205DRX	1.7	◆Steering gear assembly, R&R◆Ball joint set (N0208), R&R
TIE ROD, R&R	One side,2WD	N0206ARX	1.8	◆Steering gear assembly, R&R◆Ball joint set (N0208), R&R
TIE ROD, R&R	One side,4WD	N0206BRX	1.7	◆Steering gear assembly, R&R◆Ball joint set (N0208), R&R

## ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
TIE ROD, R&R	Both sides,2WD	N0206CRX	2.0	◆Steering gear assembly, R&R◆Ball joint set (N0208), R&R
TIE ROD, R&R	Both sides,4WD	N0206DRX	1.9	◆Steering gear assembly, R&R◆Ball joint set (N0208), R&R
BALL JOINT SET, R&R	One side	N0208ARX	0.3	
BALL JOINT SET, R&R	Both sides	N0208BRX	0.5	
MOUNTING BRACKET AND/OR RUBBER, R&R	2WD,One	N0213ARX	1.7	◆Steering gear assembly, R&R
MOUNTING BRACKET AND/OR RUBBER, R&R	2WD,Two	N0213BRX	1.8	◆Steering gear assembly, R&R
MOUNTING BRACKET AND/OR RUBBER, R&R	2WD,All	N0213CRX	1.8	◆Steering gear assembly, R&R
MOUNTING BRACKET AND/OR RUBBER, R&R	4WD,One	N0213DRX	1.6	◆Steering gear assembly, R&R
MOUNTING BRACKET AND/OR RUBBER, R&R	4WD,Two	N0213ERX	1.7	◆Steering gear assembly, R&R
MOUNTING BRACKET AND/OR RUBBER, R&R	4WD,All	N0213FRX	1.8	◆Steering gear assembly, R&R
N03 POWER STEERING SYSTEM				
E.C.P.S CONTROL UNIT, R&R		N0302XRX	0.9	◆ <i>Steering shaft assembly, R&amp;R</i>