

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
Y01 PAINT				
WHOLE SURFACE, COLOR-COAT	<i>Without sunroof,Metallic color</i>	Y0100APX	46.6	
WHOLE SURFACE, COLOR-COAT	<i>Without sunroof,Non-metallic color</i>	Y0100BPX	34.1	
WHOLE SURFACE, COLOR-COAT	<i>With sunroof,Metallic color</i>	Y0100CPX	46.0	
WHOLE SURFACE, COLOR-COAT	<i>With sunroof,Non-metallic color</i>	Y0100DPX	33.5	
FRONT FENDER, COLOR-COAT	Metallic color	Y0102APX	4.2	
FRONT FENDER, COLOR-COAT	Non-metallic color	Y0102BPX	2.8	
BONNET [HOOD], COLOR-COAT	Metallic color	Y0103APX	5.7	
BONNET [HOOD], COLOR-COAT	Non-metallic color	Y0103BPX	4.3	
DOOR, COLOR-COAT	Front door,Metallic color	Y0105APX	5.5	
DOOR, COLOR-COAT	Front door,Non-metallic color	Y0105BPX	4.1	
DOOR, COLOR-COAT	Rear door,Metallic color	Y0105CPX	5.5	
DOOR, COLOR-COAT	Rear door,Non-metallic color	Y0105DPX	4.1	
ROOF PANEL, COLOR-COAT	<i>Roof panel,Without sunroof,Metallic color</i>	Y0106APX	7.8	
ROOF PANEL, COLOR-COAT	<i>Roof panel,Without sunroof,Non-metallic color</i>	Y0106BPX	6.4	
ROOF PANEL, COLOR-COAT	<i>Roof panel,With sunroof,Metallic color</i>	Y0106EPX	7.1	
ROOF PANEL, COLOR-COAT	<i>Roof panel,With sunroof,Non-metallic color</i>	Y0106FPX	5.7	
ROOF PANEL, COLOR-COAT	Roof side panel,Metallic color	Y0106CPX	3.7	
ROOF PANEL, COLOR-COAT	Roof side panel,Non-metallic color	Y0106DPX	1.7	
REAR FENDER, COLOR-COAT	Metallic color	Y0107APX	4.6	
REAR FENDER, COLOR-COAT	Non-metallic color	Y0107BPX	3.2	
LIFTGATE, COLOR-COAT	Metallic color	Y0108APX	5.2	
LIFTGATE, COLOR-COAT	Non-metallic color	Y0108BPX	3.8	
FRONT BUMPER, COLOR-COAT	Except non-primer painted-bumper,Metallic color	Y0111APX	2.5	
FRONT BUMPER, COLOR-COAT	Except non-primer painted-bumper,Non-metallic color	Y0111BPX	2.2	
FRONT BUMPER, COLOR-COAT	Non-primer painted-bumper,Primer and metallic color	Y0111CPX	2.7	
FRONT BUMPER, COLOR-COAT	Non-primer painted-bumper,Primer and solid color	Y0111DPX	2.4	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REAR BUMPER, COLOR-COAT	Except non-primer painted-bumper,Metallic color	Y0112APX	2.5	
REAR BUMPER, COLOR-COAT	Except non-primer painted-bumper,Non-metallic color	Y0112BPX	2.2	
REAR BUMPER, COLOR-COAT	Non-primer painted-bumper,Primer and metallic color	Y0112CPX	2.7	
REAR BUMPER, COLOR-COAT	Non-primer painted-bumper,Primer and solid color	Y0112DPX	2.4	
FRONT PILLAR, COLOR-COAT	Metallic color	Y0113APX	3.1	
FRONT PILLAR, COLOR-COAT	Non-metallic color	Y0113BPX	1.7	
BODY SILL, COLOR-COAT	Metallic color	Y0118APX	3.9	
BODY SILL, COLOR-COAT	Non-metallic color	Y0118BPX	2.5	
Y02 PERFORATION REPAIRS				
BODY PART, PERFORATION REPAIRS [ENTER THE ACTUAL TIME SPENT FOR THIS OPERATION]		Y0200XBT	*	
*: Actual Time				