

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
<b>E01 WATER PUMP &amp; THERMOSTAT</b>				
WATER PUMP ASSEMBLY AND/OR GASKET, R&R	Without i-stop	E0101ARX	1.1	◆Water pump pulley (E0104), R&R
WATER PUMP ASSEMBLY AND/OR GASKET, R&R	With i-stop	E0101BRX	1.2	◆Water pump pulley (E0104), R&R
THERMOSTAT, R&R	Without i-stop	E0102ARX	1.0	◆Thermostat cover and/or gasket (E0103), R&R
<b>THERMOSTAT, R&amp;R</b>	<b>With i-stop, Without i-ELOOP system</b>	<b>E0102CRX</b>	<b>1.0</b>	<b>◆Thermostat cover and/or gasket (E0103), R&amp;R</b>
THERMOSTAT, R&R	<b>With i-stop, With i-ELOOP system</b>	E0102BRX	1.1	◆Thermostat cover and/or gasket (E0103), R&R
THERMOSTAT COVER AND/OR GASKET, R&R	Without i-stop	E0103ARX	1.0	
<b>THERMOSTAT COVER AND/OR GASKET, R&amp;R</b>	<b>With i-stop, Without i-ELOOP system</b>	<b>E0103CRX</b>	<b>1.0</b>	
THERMOSTAT COVER AND/OR GASKET, R&R	<b>With i-stop, With i-ELOOP system</b>	E0103BRX	1.1	
WATER PUMP PULLEY, R&R		E0104XRX	0.4	
WATER PUMP DRIVE BELT, R&R		E0110XRX	0.4	◆Generator drive belt (G0303), R&R
<b>E02 RADIATOR &amp; COOLING FAN</b>				
RADIATOR, R&R	Without i-stop, Without ATF oil cooler No.2	E0201ARX	1.4	◆Cooling fan assembly (E0204), R&R
RADIATOR, R&R	Without i-stop, With ATF oil cooler No.2	E0201BRX	1.6	◆Cooling fan assembly (E0204), R&R
RADIATOR, R&R	<b>With i-stop, Without ATF oil cooler No.2</b>	E0201CRX	1.5	◆Cooling fan assembly (E0204), R&R
<b>RADIATOR, R&amp;R</b>	<b>With i-stop, With ATF oil cooler No.2</b>	<b>E0201DRX</b>	<b>1.7</b>	<b>◆Cooling fan assembly (E0204), R&amp;R</b>
COOLING FAN, R&R	Cooling fan and cooling fan motor component, Without i-stop, Without ATF oil cooler No.2	E0202ARX	0.9	◆Cooling fan assembly (E0204), R&R

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COOLING FAN, R&R	[Cooling fan and cooling fan motor component,Without i-stop,With ATF oil cooler No.2]/[Cooling fan and cooling fan motor component,With i-stop]	E0202BRX	1.0	◆Cooling fan assembly (E0204), R&R
COOLING FAN ASSEMBLY, R&R	Without i-stop	E0204ARX	0.9	
COOLING FAN ASSEMBLY, R&R	With i-stop	E0204BRX	1.0	
RADIATOR CAP, R&R		E0208XRX	0.2	
SUB TANK, R&R		E0210XRX	0.2	
COOLING FAN RELAY, R&R		E0212XRX	0.2	
<b>E03 WATER PIPE &amp; HOSE</b>				
RADIATOR UPPER HOSE, R&R	Radiator side	E0301ARX	0.6	
RADIATOR UPPER HOSE, R&R	Engine side,Without i-stop	E0301BRX	0.7	
RADIATOR UPPER HOSE, R&R	Engine side,With i-stop	E0301CRX	0.8	
RADIATOR UPPER HOSE, R&R	All,Without i-stop	E0301DRX	0.8	
RADIATOR UPPER HOSE, R&R	All,With i-stop	E0301ERX	0.9	
RADIATOR LOWER HOSE, R&R	Without i-stop	E0302ARX	1.0	
<b>RADIATOR LOWER HOSE, R&amp;R</b>	<b>With i-stop,Without i-ELOOP system</b>	<b>E0302CRX</b>	<b>1.1</b>	
RADIATOR LOWER HOSE, R&R	<b>With i-stop,With i-ELOOP system</b>	E0302BRX	1.2	
WATER PUMP INLET, R&R	2WD,Without i-stop	E0303ARX	4.4	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]◆ Water pump inlet gasket (E0304), R&R
<b>WATER PUMP INLET, R&amp;R</b>	<b>2WD,With i-stop,Without i-ELOOP system</b>	<b>E0303ERX</b>	<b>4.4</b>	<b>◆ Front crossmember assembly, R&amp;R ◆ Turbocharger assembly and/or gasket (F0111), R&amp;R [Turbocharger gasket] ◆ Water pump inlet gasket (E0304), R&amp;R</b>
WATER PUMP INLET, R&R	<b>2WD,With i-stop,With i-ELOOP system</b>	E0303BRX	4.5	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]◆ Water pump inlet gasket (E0304), R&R

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WATER PUMP INLET, R&R	4WD, Without i-stop	E0303CRX	4.3	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]◆ Water pump inlet gasket (E0304), R&R
WATER PUMP INLET, R&R	4WD, With i-stop	E0303DRX	4.4	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]◆ Water pump inlet gasket (E0304), R&R
WATER PUMP INLET GASKET, R&R	Water pump side, Without i-stop	E0304ARX	1.1	◆Water pump assembly and/or gasket (E0101), R&R
WATER PUMP INLET GASKET, R&R	Water pump side, With i-stop	E0304BRX	1.2	◆Water pump assembly and/or gasket (E0101), R&R
WATER PUMP INLET GASKET, R&R	Water outlet side, 2WD, Without i-stop	E0304CRX	4.3	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]
<b>WATER PUMP INLET GASKET, R&amp;R</b>	<b>Water outlet side, 2WD, With i-stop, Without i-ELOOP system</b>	<b>E0304LRX</b>	<b>4.3</b>	<b>◆Front crossmember assembly, R&amp;R◆ Turbocharger assembly and/or gasket (F0111), R&amp;R [Turbocharger gasket]</b>
WATER PUMP INLET GASKET, R&R	<b>Water outlet side, 2WD, With i-stop, With i-ELOOP system</b>	E0304DRX	4.4	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]
WATER PUMP INLET GASKET, R&R	Water outlet side, 4WD, Without i-stop	E0304ERX	4.2	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]
<b>WATER PUMP INLET GASKET, R&amp;R</b>	<b>Water outlet side, 4WD, With i-stop, Without i-ELOOP system</b>	<b>E0304MRX</b>	<b>4.3</b>	<b>◆Front crossmember assembly, R&amp;R◆ Turbocharger assembly and/or gasket (F0111), R&amp;R [Turbocharger gasket]</b>

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WATER PUMP INLET GASKET, R&R	<b>Water outlet side,4WD,With i-stop,With i-ELOOP system</b>	E0304FRX	4.4	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]
WATER PUMP INLET GASKET, R&R	All,2WD,Without i-stop	E0304GRX	4.4	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]
<b>WATER PUMP INLET GASKET, R&amp;R</b>	<b>All,2WD,With i-stop,Without i-ELOOP system</b>	<b>E0304NRX</b>	<b>4.4</b>	<b>◆Front crossmember assembly, R&amp;R◆ Turbocharger assembly and/or gasket (F0111), R&amp;R [Turbocharger gasket]</b>
WATER PUMP INLET GASKET, R&R	<b>All,2WD,With i-stop,With i-ELOOP system</b>	E0304HRX	4.5	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]
WATER PUMP INLET GASKET, R&R	All,4WD,Without i-stop	E0304JRX	4.3	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]
WATER PUMP INLET GASKET, R&R	All,4WD,With i-stop	E0304KRX	4.4	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]
WATER BYPASS PIPE AND/OR "O" RING, R&R	2WD,Without i-stop	E0307CRX	4.3	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]
<b>WATER BYPASS PIPE AND/OR "O" RING, R&amp;R</b>	<b>2WD,With i-stop,Without i-ELOOP system</b>	<b>E0307ERX</b>	<b>4.3</b>	<b>◆Front crossmember assembly, R&amp;R◆ Turbocharger assembly and/or gasket (F0111), R&amp;R [Turbocharger gasket]</b>
WATER BYPASS PIPE AND/OR "O" RING, R&R	<b>2WD,With i-stop,With i-ELOOP system</b>	E0307DRX	4.4	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
WATER BYPASS PIPE AND/OR "O" RING, R&R	4WD, Without i-stop	E0307ARX	4.2	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]
WATER BYPASS PIPE AND/OR "O" RING, R&R	4WD, With i-stop	E0307BRX	4.3	◆Front crossmember assembly, R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]