

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
P00 DIAGNOSIS				
DTC READING BY DIAGNOSTIC TOOL <div> The labor operation for DIAGNOSTIC TOOLS usage (P9999*_*-*) can be applied only when the diagnosis requires the NGS/WDS/PDS/IDS tester to read the Diagnostic Trouble Code for ABS components. </div>		P9999XDX	0.2	
P01 FRONT BRAKE				
CALIPER ASSEMBLY, OH	One side	P0101AHX	0.7	◆Caliper assembly (P0101), R&R◆ Brake line, Air bleed (A0120)
CALIPER ASSEMBLY, OH	Both sides	P0101BHX	1.0	◆Caliper assembly (P0101), R&R◆ Brake line, Air bleed (A0120)
CALIPER ASSEMBLY, R&R	One side	P0101ARX	0.5	◆Brake line, Air bleed (A0120)
CALIPER ASSEMBLY, R&R	Both sides	P0101BRX	0.7	◆Brake line, Air bleed (A0120)
DISC PLATE, R&R	One side	P0102ARX	0.3	◆Caliper assembly (P0101), D&C
DISC PLATE, R&R	Both sides	P0102BRX	0.4	◆Caliper assembly (P0101), D&C
DUST PLATE, R&R	One side	P0103ARX	0.7	◆Caliper assembly (P0101), D&C◆ Front wheel hub (M0203), R&R
DUST PLATE, R&R	Both sides	P0103BRX	1.2	◆Caliper assembly (P0101), D&C◆ Front wheel hub (M0203), R&R
PAD, R&R	One side	P0104ARX	0.3	◆Caliper assembly (P0101), D&C
PAD, R&R	Both sides	P0104BRX	0.4	◆Caliper assembly (P0101), D&C
PAD ATTACHMENT, R&R	One side	P0105ARX	0.3	◆Pad (P0104), R&R
PAD ATTACHMENT, R&R	Both sides	P0105BRX	0.4	◆Pad (P0104), R&R

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SEAL KIT, R&R	One side	P0106ARX	0.6	◆Caliper assembly (P0101), R&R◆ Brake line, Air bleed (A0120)
SEAL KIT, R&R	Both sides	P0106BRX	0.8	◆Caliper assembly (P0101), R&R◆ Brake line, Air bleed (A0120)
DISC PLATE, MACHINE	One side	P0113AMX	Max 0.6	◆Caliper assembly (P0101), D&C
DISC PLATE, MACHINE	Both sides	P0113BMX	Max 1.0	◆Caliper assembly (P0101), D&C
P02 REAR BRAKE				
CALIPER ASSEMBLY, OH	One side,Without i-stop	P0207AHX	0.7	◆Caliper assembly (P0207), R&R◆ Brake line, Air bleed (A0120)
CALIPER ASSEMBLY, OH	One side,With i-stop	P0207BHX	0.8	◆Caliper assembly (P0207), R&R◆ Brake line, Air bleed (A0120)
CALIPER ASSEMBLY, OH	Both sides,Without i-stop	P0207CHX	1.0	◆Caliper assembly (P0207), R&R◆ Brake line, Air bleed (A0120)
CALIPER ASSEMBLY, OH	Both sides,With i-stop	P0207DHX	1.1	◆Caliper assembly (P0207), R&R◆ Brake line, Air bleed (A0120)
CALIPER ASSEMBLY, R&R	One side,Without i-stop	P0207ARX	0.6	◆Brake line, Air bleed (A0120)
CALIPER ASSEMBLY, R&R	One side,With i-stop	P0207BRX	0.7	◆Brake line, Air bleed (A0120)
CALIPER ASSEMBLY, R&R	Both sides	P0207CRX	0.8	◆Brake line, Air bleed (A0120)
DISC PLATE, R&R	One side,Without i-stop	P0208ARX	0.4	◆Caliper assembly (P0207), D&C
DISC PLATE, R&R	One side,With i-stop	P0208BRX	0.5	◆Caliper assembly (P0207), D&C

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DISC PLATE, R&R	Both sides,Without i-stop	P0208CRX	0.6	◆Caliper assembly (P0207), D&C
DISC PLATE, R&R	Both sides,With i-stop	P0208DRX	0.7	◆Caliper assembly (P0207), D&C
PAD, R&R	One side,Without i-stop	P0209ARX	0.3	◆Caliper assembly (P0207), D&C
PAD, R&R	One side,With i-stop	P0209BRX	0.4	◆Caliper assembly (P0207), D&C
PAD, R&R	Both sides,Without i-stop	P0209CRX	0.4	◆Caliper assembly (P0207), D&C
PAD, R&R	Both sides,With i-stop	P0209DRX	0.5	◆Caliper assembly (P0207), D&C
PAD ATTACHMENT, R&R	One side,Without i-stop	P0210ARX	0.3	◆Pad (P0209), R&R
PAD ATTACHMENT, R&R	One side,With i-stop	P0210BRX	0.4	◆Pad (P0209), R&R
PAD ATTACHMENT, R&R	Both sides,Without i-stop	P0210CRX	0.4	◆Pad (P0209), R&R
PAD ATTACHMENT, R&R	Both sides,With i-stop	P0210DRX	0.5	◆Pad (P0209), R&R
BACK PLATE, R&R	2WD,One side	P0212ARX	0.6	◆Rear wheel hub (M0314), R&R
BACK PLATE, R&R	2WD,Both sides,Without i-stop	P0212BRX	0.9	◆Rear wheel hub (M0314), R&R
BACK PLATE, R&R	2WD,Both sides,With i-stop	P0212CRX	1.0	◆Rear wheel hub (M0314), R&R
BACK PLATE, R&R	4WD,One side,Without i-stop	P0212DRX	0.6	◆Rear wheel hub (M0314), R&R
BACK PLATE, R&R	4WD,One side,With i-stop	P0212ERX	0.7	◆Rear wheel hub (M0314), R&R
BACK PLATE, R&R	4WD,Both sides,Without i-stop	P0212FRX	1.0	◆Rear wheel hub (M0314), R&R
BACK PLATE, R&R	4WD,Both sides,With i-stop	P0212GRX	1.1	◆Rear wheel hub (M0314), R&R
DISC PLATE, MACHINE	One side,Without i-stop	P0214AMX	Max 0.7	◆Caliper assembly (P0207), D&C
DISC PLATE, MACHINE	One side,With i-stop	P0214BMX	Max 0.8	◆Caliper assembly (P0207), D&C
DISC PLATE, MACHINE	Both sides	P0214CMX	Max 1.2	◆Caliper assembly (P0207), D&C
P03 BRAKE PEDAL				
BRAKE PEDAL AND/OR BUSH, R&R	<i>LHD,Without i-stop</i>	P0301ARX	0.5	
<i>BRAKE PEDAL AND/OR BUSH, R&R</i>	<i>LHD,With i-stop</i>	<i>P0301DRX</i>	<i>0.6</i>	
BRAKE PEDAL AND/OR BUSH, R&R	RHD,Without i-stop	P0301BRX	0.9	◆Brake line, Air bleed (A0120)
BRAKE PEDAL AND/OR BUSH, R&R	RHD,With i-stop	P0301CRX	1.0	◆Brake line, Air bleed (A0120)

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BRAKE SWITCH, R&R	Without i-stop	P0302ARX	0.2	
BRAKE SWITCH, R&R	With i-stop	P0302BRX	0.3	
MASTER CYLINDER PUSH ROD AND/OR FORK END, R&R	Without i-stop	P0304ARX	0.4	
MASTER CYLINDER PUSH ROD AND/OR FORK END, R&R	With i-stop	P0304BRX	0.5	
P04 POWER BRAKE & BRAKE PIPING				
MASTER CYLINDER ASSEMBLY, R&R	LHD, Without i-stop	P0401ARX	0.6	◆ Brake line, Air bleed (A0120)
MASTER CYLINDER ASSEMBLY, R&R	LHD, With i-stop	P0401DRX	0.7	◆ Brake line, Air bleed (A0120)
MASTER CYLINDER ASSEMBLY, R&R	RHD, Without i-stop	P0401BRX	0.6	◆ Brake line, Air bleed (A0120)
MASTER CYLINDER ASSEMBLY, R&R	RHD, With i-stop	P0401CRX	0.7	◆ Brake line, Air bleed (A0120)
POWER BRAKE UNIT, R&R	LHD, Without i-stop	P0402ARX	1.7	◆ Master cylinder assembly (P0401), R&R ◆ Brake line, Air bleed (A0120)
POWER BRAKE UNIT, R&R	LHD, With i-stop	P0402DRX	1.8	◆ Master cylinder assembly (P0401), R&R ◆ Brake line, Air bleed (A0120)
POWER BRAKE UNIT, R&R	RHD, Without i-stop	P0402BRX	1.5	◆ Master cylinder assembly (P0401), R&R ◆ Brake line, Air bleed (A0120)
POWER BRAKE UNIT, R&R	RHD, With i-stop	P0402CRX	1.6	◆ Master cylinder assembly (P0401), R&R ◆ Brake line, Air bleed (A0120)
VACUUM PUMP ASSEMBLY, R&R	Without i-stop	P0407ARX	0.4	
VACUUM PUMP ASSEMBLY, R&R	With i-stop	P0407BRX	0.5	
FRONT BRAKE HOSE, R&R	One side	P0408ARX	0.5	◆ Brake line, Air bleed (A0120)
FRONT BRAKE HOSE, R&R	Both sides	P0408BRX	0.6	◆ Brake line, Air bleed (A0120)

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REAR BRAKE HOSE, R&R	One side	P0409ARX	0.5	◆ Brake line, Air bleed (A0120)
REAR BRAKE HOSE, R&R	Both sides	P0409BRX	0.6	◆ Brake line, Air bleed (A0120)
POWER BRAKE UNIT VACUUM SENSOR, R&R	LHD, Without i-stop	P0410ARX	0.2	
POWER BRAKE UNIT VACUUM SENSOR, R&R	LHD, With i-stop	P0410BRX	0.3	
POWER BRAKE UNIT VACUUM SENSOR, R&R	RHD	P0410XRX	0.6	
P05 ANTILOCK BRAKE SYSTEM				
ABS FRONT SENSOR, R&R	One side, Without i-stop	P0501ARX	0.3	
ABS FRONT SENSOR, R&R	One side, With i-stop	P0501BRX	0.4	
ABS FRONT SENSOR, R&R	Both sides, Without i-stop	P0501CRX	0.4	
ABS FRONT SENSOR, R&R	Both sides, With i-stop	P0501DRX	0.5	
ABS HYDRAULIC UNIT, R&R	Without i-stop	P0502ARX	1.1	◆ Brake line, Air bleed (A0120)
ABS HYDRAULIC UNIT, R&R	With i-stop	P0502BRX	1.2	◆ Brake line, Air bleed (A0120)
ABS REAR SENSOR, R&R	One side	P0504ARX	0.7	◆ Trunk side trim (S1707), R&R
ABS REAR SENSOR, R&R	Both sides	P0504BRX	0.9	◆ Trunk side trim (S1707), R&R
LASER SENSOR, R&R	Without i-stop	P0509ARX	0.2	
LASER SENSOR, R&R	With i-stop	P0509BRX	0.3	
SMART CITY BRAKE SUPPORT SENSOR, R&R	One, Without i-stop	P0510ARX	0.6	◆ Rear bumper assembly, R&R
SMART CITY BRAKE SUPPORT SENSOR, R&R	One, With i-stop	P0510BRX	0.7	◆ Rear bumper assembly, R&R
SMART CITY BRAKE SUPPORT SENSOR, R&R	Two, Without i-stop	P0510CRX	0.6	◆ Rear bumper assembly, R&R
SMART CITY BRAKE SUPPORT SENSOR, R&R	Two, With i-stop	P0510DRX	0.7	◆ Rear bumper assembly, R&R
SMART CITY BRAKE SUPPORT CONTROL UNIT, R&R	Without i-stop	P0511ARX	0.2	
SMART CITY BRAKE SUPPORT CONTROL UNIT, R&R	With i-stop	P0511BRX	0.3	

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P06 PARKING BRAKE				
ELECTRIC PARKING BRAKE ACTUATOR, R&R	One side,Without i-stop	P0608ARX	0.3	
ELECTRIC PARKING BRAKE ACTUATOR, R&R	One side,With i-stop	P0608BRX	0.4	
ELECTRIC PARKING BRAKE ACTUATOR, R&R	Both sides	P0608CRX	0.4	
ELECTRIC PARKING BRAKE CONTROL MODULE, R&R	Without i-stop	P0609ARX	0.6	
ELECTRIC PARKING BRAKE CONTROL MODULE, R&R	With i-stop	P0609BRX	0.7	
ELECTRIC PARKING BRAKE SWITCH, R&R	Without i-stop	P0610ARX	0.3	
ELECTRIC PARKING BRAKE SWITCH, R&R	With i-stop	P0610BRX	0.4	