

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
Y01 PAINT				
WHOLE SURFACE, COLOR-COAT	Without sunroof,Non-metallic color	Y0100APX	33.0	
WHOLE SURFACE, COLOR-COAT	Without sunroof,Metallic color	Y0100BPX	45.5	
WHOLE SURFACE, COLOR-COAT	With sunroof,Non-metallic color	Y0100CPX	32.4	
WHOLE SURFACE, COLOR-COAT	With sunroof,Metallic color	Y0100DPX	44.9	
FRONT FENDER, COLOR-COAT	Non-metallic color	Y0102APX	3.3	
FRONT FENDER, COLOR-COAT	Metallic color	Y0102BPX	4.7	
BONNET [HOOD], COLOR-COAT	Non-metallic color	Y0103APX	4.5	
BONNET [HOOD], COLOR-COAT	Metallic color	Y0103BPX	5.9	
DOOR, COLOR-COAT	Front door,Non-metallic color	Y0105APX	3.8	
DOOR, COLOR-COAT	Front door,Metallic color	Y0105BPX	5.2	
DOOR, COLOR-COAT	Rear door,Non-metallic color	Y0105CPX	3.7	
DOOR, COLOR-COAT	Rear door,Metallic color	Y0105DPX	5.1	
ROOF PANEL, COLOR-COAT	Roof panel,Without sunroof,Non-metallic color	Y0106APX	6.4	
ROOF PANEL, COLOR-COAT	Roof panel,Without sunroof,Metallic color	Y0106BPX	7.8	
ROOF PANEL, COLOR-COAT	Roof panel,With sunroof,Non-metallic color	Y0106CPX	5.8	
ROOF PANEL, COLOR-COAT	Roof panel,With sunroof,Metallic color	Y0106DPX	7.2	
ROOF PANEL, COLOR-COAT	Roof side panel,Non-metallic color	Y0106EPX	1.7	
ROOF PANEL, COLOR-COAT	Roof side panel,Metallic color	Y0106FPX	3.1	
REAR FENDER, COLOR-COAT	Non-metallic color	Y0107APX	3.5	
REAR FENDER, COLOR-COAT	Metallic color	Y0107BPX	4.9	
LIFTGATE, COLOR-COAT	Non-metallic color	Y0108APX	1.8	
LIFTGATE, COLOR-COAT	Metallic color	Y0108BPX	3.2	
FRONT BUMPER, COLOR-COAT	Except non-primer painted-bumper,Non-metallic color	Y0111APX	2.2	
FRONT BUMPER, COLOR-COAT	Except non-primer painted-bumper,Metallic color	Y0111BPX	2.5	
FRONT BUMPER, COLOR-COAT	Non-primer painted-bumper,Primer and Non-metallic color	Y0111CPX	2.4	
FRONT BUMPER, COLOR-COAT	Non-primer painted-bumper,Primer and metallic color	Y0111DPX	2.7	

## ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REAR BUMPER, COLOR-COAT	Except non-primer painted-bumper,Non-metallic color	Y0112APX	2.2	
REAR BUMPER, COLOR-COAT	Except non-primer painted-bumper,Metallic color	Y0112BPX	2.5	
REAR BUMPER, COLOR-COAT	Non-primer painted-bumper,Primer and Non-metallic color	Y0112CPX	2.4	
REAR BUMPER, COLOR-COAT	Non-primer painted-bumper,Primer and metallic color	Y0112DPX	2.7	
FRONT PILLAR, COLOR-COAT	Non-metallic color	Y0113APX	1.6	
FRONT PILLAR, COLOR-COAT	Metallic color	Y0113BPX	3.0	
BODY SILL, COLOR-COAT	Non-metallic color	Y0118APX	2.4	
BODY SILL, COLOR-COAT	Metallic color	Y0118BPX	3.7	
Y02 PERFORATION REPAIRS				
BODY PART, PERFORATION REPAIRS [ENTER THE ACTUAL TIME SPENT FOR THIS OPERATION]  *: Actual Time		Y0200XBT	*	
Y05 RUST/CORROSION REPAIRS				
BODY PART, RUST/CORROSION REPAIRS [ENTER THE ACTUAL TIME SPENT FOR THIS OPERATION]  *: Actual Time The warranty application for Y500X-B-T is only for the European market.		Y0500XBT	*	