

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
U00 REFRIGERANT SYSTEM & DIAGNOSIS				
REFRIGERANT RECHARGE		U0004XRX	0.7	◆ Leak, Check
DTC READING BY DIAGNOSTIC TOOL		U9999XDX	0.2	
<div> The labor operation for DIAGNOSTIC TOOLS usage (U9999*-*~*) can be applied only when the diagnosis requires the NGS/WDS/PDS/IDS tester to read the Diagnostic Trouble Code for Auto air conditioning system components. </div>				
U01 VENTILATION SYSTEM				
DEMISTER DUCT, R&R	One or both sides,Without i-stop	U0103ARX	2.7	◆ Instrument panel assembly, R&R
DEMISTER DUCT, R&R	One or both sides,With i-stop	U0103BRX	2.8	◆ Instrument panel assembly, R&R
VENTILATOR GRILLE, R&R	Front ventilator grille,Driver side	U0105ARX	0.2	
VENTILATOR GRILLE, R&R	Front ventilator grille,Passenger side	U0105BRX	0.2	
VENTILATOR GRILLE, R&R	Front ventilator grille,Center,One or all	U0105CRX	0.3	
VENTILATOR GRILLE, R&R	Rear ventilator grille,Without i-stop	U0105DRX	0.2	
VENTILATOR GRILLE, R&R	Rear ventilator grille,With i-stop	U0105ERX	0.3	
VENTILATOR DUCT, R&R	Front ventilator duct (Front A/C),Without i-stop	U0110ARX	3.2	◆ Instrument panel assembly, R&R
VENTILATOR DUCT, R&R	Front ventilator duct (Front A/C),With i-stop	U0110BRX	3.3	◆ Instrument panel assembly, R&R
VENTILATOR DUCT, R&R	Rear ventilator duct (Rear A/C),Without i-stop	U0110CRX	0.2	
VENTILATOR DUCT, R&R	Rear ventilator duct (Rear A/C),With i-stop	U0110DRX	0.3	
DEFROSTER DUCT, R&R	Without i-stop	U0114ARX	2.7	◆ Instrument panel assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DEFROSTER DUCT, R&R	With i-stop	U0114BRX	2.8	◆Instrument panel assembly, R&R
REAR HEAT DUCT, R&R	Front A/C,Driver side	U0126ARX	0.4	
REAR HEAT DUCT, R&R	Front A/C,Passenger side,Without i-stop	U0126BRX	0.3	
REAR HEAT DUCT, R&R	Front A/C,Passenger side,With i-stop	U0126CRX	0.4	
REAR HEAT DUCT, R&R	Front A/C,Both sides,Without i-stop	U0126DRX	0.5	
REAR HEAT DUCT, R&R	Front A/C,Both sides,With i-stop	U0126ERX	0.6	
REAR HEAT DUCT, R&R	Rear A/C	U0126FRX	1.1	
U02 CLIMATE CONTROL				
CLIMATE CONTROL ASSEMBLY, R&R	Front A/C,Without i-stop	U0207ARX	0.8	◆Front console (S0802), R&R
CLIMATE CONTROL ASSEMBLY, R&R	Front A/C,With i-stop	U0207BRX	0.9	◆Front console (S0802), R&R
CLIMATE CONTROL ASSEMBLY, R&R	Rear A/C,Without i-stop	U0207CRX	0.2	
CLIMATE CONTROL ASSEMBLY, R&R	Rear A/C,With i-stop	U0207DRX	0.3	
SOLAR RADIATION SENSOR, R&R	Without i-stop	U0209ARX	0.2	
SOLAR RADIATION SENSOR, R&R	With i-stop	U0209BRX	0.3	
PASSENGER COMPARTMENT TEMPERATURE SENSOR, R&R	Without i-stop	U0210ARX	0.3	◆Lower panel (S0710), R&R [Driver side]
PASSENGER COMPARTMENT TEMPERATURE SENSOR, R&R	With i-stop	U0210BRX	0.4	◆Lower panel (S0710), R&R [Driver side]
AMBIENT TEMPERATURE SENSOR, R&R	Without 360°view monitor system,Without i-stop	U0211ARX	0.5	◆Front bumper assembly, R&R
AMBIENT TEMPERATURE SENSOR, R&R	Without 360°view monitor system,With i-stop	U0211BRX	0.6	◆Front bumper assembly, R&R
AMBIENT TEMPERATURE SENSOR, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop	U0211CRX	0.6	◆Front bumper assembly, R&R
AMBIENT TEMPERATURE SENSOR, R&R	With 360°view monitor system,360°view monitor system screen display verification only,With i-stop	U0211DRX	0.7	◆Front bumper assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
AMBIENT TEMPERATURE SENSOR, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop	U0211ERX	0.7	◆Front bumper assembly, R&R
AMBIENT TEMPERATURE SENSOR, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	U0211FRX	0.8	◆Front bumper assembly, R&R
U03 BLOWER				
BLOWER UNIT, R&R	Without i-stop	U0301ARX	2.7	◆Instrument panel assembly, R&R
BLOWER UNIT, R&R	With i-stop	U0301BRX	2.8	◆Instrument panel assembly, R&R
BLOWER RELAY, R&R		U0302XRX	0.2	
RECYCLE & FRESH ACTUATOR, R&R	LHD	U0303ARX	0.7	◆Glove box assembly (S0716), R&R
RECYCLE & FRESH ACTUATOR, R&R	RHD	U0303BRX	0.7	◆Glove box assembly (S0716), R&R
BLOWER MOTOR, R&R	Front A/C,Without i-stop	U0304ARX	0.2	
BLOWER MOTOR, R&R	Front A/C,With i-stop	U0304BRX	0.3	
BLOWER MOTOR, R&R	Rear A/C	U0304CRX	0.7	◆Rear console (S0803), R&R
TRANSISTOR, R&R	Rear A/C,Power MOS FET	U0306XRX	0.7	◆Rear console (S0803), R&R
AIR FILTER, R&R		U0307XRX	0.2	◆Glove box assembly (S0716), R&R
U04 HEATER UNIT				
HEATER UNIT, R&R	Front A/C,Without i-stop	U0401ARX	3.3	◆Instrument panel assembly, R&R◆ Refrigerant recharge (U0004) not included
HEATER UNIT, R&R	Front A/C,With i-stop	U0401BRX	3.4	◆Instrument panel assembly, R&R◆ Refrigerant recharge (U0004) not included
HEATER UNIT, R&R	Rear A/C,2WD,Without i-stop	U0401CRX	2.2	◆Rear console (S0803), R&R◆ Refrigerant recharge (U0004) not included

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
HEATER UNIT, R&R	Rear A/C,2WD,With i-stop	U0401DRX	2.3	◆Rear console (S0803), R&R◆ Refrigerant recharge (U0004) not included
HEATER UNIT, R&R	Rear A/C,4WD,Without i-stop	U0401ERX	2.7	◆Rear console (S0803), R&R◆ Refrigerant recharge (U0004) not included
HEATER UNIT, R&R	Rear A/C,4WD,With i-stop	U0401FRX	2.7	◆Rear console (S0803), R&R◆ Refrigerant recharge (U0004) not included
WATER HOSE, R&R	Front Heater Hose No.1	U0402ARX	0.8	◆Engine, Warm up
WATER HOSE, R&R	Front Heater Hose No.2	U0402BRX	0.8	◆Engine, Warm up
WATER HOSE, R&R	Front Heater Hose No.3,Without i-stop	U0402CRX	1.2	◆Engine, Warm up
WATER HOSE, R&R	Front Heater Hose No.3,With i-stop	U0402DRX	1.3	◆Engine, Warm up
WATER HOSE, R&R	Front Heater Hose No.4,Without i-stop	U0402ERX	1.2	◆Engine, Warm up
WATER HOSE, R&R	Front Heater Hose No.4,With i-stop	U0402FRX	1.3	◆Engine, Warm up
WATER HOSE, R&R	Front Heater Hose No.5,Without i-ELOOP system	U0402GRX	0.8	◆Engine, Warm up
WATER HOSE, R&R	Front Heater Hose No.5,With i-ELOOP system	U0402HRX	0.9	◆Engine, Warm up
WATER HOSE, R&R	Front Heater Hose No.6,Without i-ELOOP system	U0402JRX	0.8	◆Engine, Warm up
WATER HOSE, R&R	Front Heater Hose No.6,With i-ELOOP system	U0402KRX	0.9	◆Engine, Warm up
WATER HOSE, R&R	Rear Heater Hose No.1,2WD	U0402LRX	1.5	◆Engine, Warm up
WATER HOSE, R&R	Rear Heater Hose No.1,4WD,Without i-stop	U0402MRX	1.9	◆Engine, Warm up
WATER HOSE, R&R	Rear Heater Hose No.1,4WD,With i-stop	U0402NRX	2.0	◆Engine, Warm up
WATER HOSE, R&R	Rear Heater Hose No.2,2WD	U0402PRX	1.5	◆Engine, Warm up
WATER HOSE, R&R	Rear Heater Hose No.2,4WD,Without i-stop	U0402QRX	1.9	◆Engine, Warm up

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
WATER HOSE, R&R	Rear Heater Hose No.2,4WD,With i-stop	U0402RRX	2.0	◆Engine, Warm up
TEMPERATURE ACTUATOR, R&R	Front A/C,Driver side	U0403ARX	0.3	
TEMPERATURE ACTUATOR, R&R	Front A/C,Passenger side,Without i-stop	U0403BRX	0.3	
TEMPERATURE ACTUATOR, R&R	Front A/C,Passenger side,With i-stop	U0403CRX	0.4	
TEMPERATURE ACTUATOR, R&R	Rear A/C,Without i-stop	U0403DRX	0.6	◆Rear console (S0803), R&R
TEMPERATURE ACTUATOR, R&R	Rear A/C,With i-stop	U0403ERX	0.7	◆Rear console (S0803), R&R
MODE ACTUATOR, R&R	Front A/C,Without i-stop	U0404ARX	0.8	
MODE ACTUATOR, R&R	Front A/C,With i-stop	U0404BRX	0.9	
MODE ACTUATOR, R&R	Rear A/C,Without i-stop	U0404CRX	0.6	◆Rear console (S0803), R&R
MODE ACTUATOR, R&R	Rear A/C,With i-stop	U0404DRX	0.7	◆Rear console (S0803), R&R
HEATER CORE, R&R	Front A/C,Without i-stop	U0405ARX	3.4	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
HEATER CORE, R&R	Front A/C,With i-stop	U0405BRX	3.5	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
HEATER CORE, R&R	Rear A/C,2WD,Without i-stop	U0405CRX	2.3	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
HEATER CORE, R&R	Rear A/C,2WD,With i-stop	U0405DRX	2.3	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
HEATER CORE, R&R	Rear A/C,4WD,Without i-stop	U0405ERX	2.7	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
HEATER CORE, R&R	Rear A/C,4WD,With i-stop	U0405FRX	2.8	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
HEATER UNIT CASE, R&R	Front A/C	U0407ARX	4.1	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
HEATER UNIT CASE, R&R	Rear A/C,2WD,Without i-stop	U0407BRX	2.6	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
HEATER UNIT CASE, R&R	Rear A/C,2WD,With i-stop	U0407CRX	2.7	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
HEATER UNIT CASE, R&R	Rear A/C,4WD,Without i-stop	U0407DRX	3.0	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
HEATER UNIT CASE, R&R	Rear A/C,4WD,With i-stop	U0407ERX	3.1	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
TEMPERATURE CONTROL LINK SET, R&R	Front A/C,Driver side,Without i-stop	U0408ARX	0.3	
TEMPERATURE CONTROL LINK SET, R&R	Front A/C,Driver side,With i-stop	U0408BRX	0.4	
TEMPERATURE CONTROL LINK SET, R&R	Front A/C,Passenger side,Without i-stop	U0408CRX	0.4	
TEMPERATURE CONTROL LINK SET, R&R	Front A/C,Passenger side,With i-stop	U0408DRX	0.5	
TEMPERATURE CONTROL LINK SET, R&R	Rear A/C,Without i-stop	U0408ERX	0.6	◆Rear console (S0803), R&R
TEMPERATURE CONTROL LINK SET, R&R	Rear A/C,With i-stop	U0408FRX	0.7	◆Rear console (S0803), R&R
MODE CONTROL LINK SET, R&R	Front A/C,Without i-stop	U0409ARX	0.9	
MODE CONTROL LINK SET, R&R	Front A/C,With i-stop	U0409BRX	1.0	
MODE CONTROL LINK SET, R&R	Rear A/C,Without i-stop	U0409CRX	0.6	◆Rear console (S0803), R&R
MODE CONTROL LINK SET, R&R	Rear A/C,With i-stop	U0409DRX	0.7	◆Rear console (S0803), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
U05 COMPRESSOR & ENGINE KIT				
COMPRESSOR ASSEMBLY, R&R		U0505XRX	0.7	◆Refrigerant recharge (U0004) not included
COMPRESSOR ONLY, R&R	Without i-stop	U0506ARX	0.8	◆Compressor assembly (U0505), R&R ◆Refrigerant recharge (U0004) not included
COMPRESSOR ONLY, R&R	With i-stop	U0506BRX	0.9	◆Compressor assembly (U0505), R&R ◆Refrigerant recharge (U0004) not included
MAGNET CLUTCH ASSEMBLY, R&R	Without i-stop	U0509ARX	0.9	
MAGNET CLUTCH ASSEMBLY, R&R	With i-stop	U0509BRX	1.0	
U06 AIR CONDITIONING & ELECTRICAL PARTS				
AIR CONDITIONING RELAY, R&R		U0601XRX	0.2	
THERMOSTAT [FROST SWITCH], R&R	Front A/C,Without i-stop	U0603ARX	3.6	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
THERMOSTAT [FROST SWITCH], R&R	Front A/C,With i-stop	U0603BRX	3.7	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
EVAPORATOR COIL, R&R	Front A/C	U0604ARX	3.7	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
EVAPORATOR COIL, R&R	Rear A/C,2WD,Without i-stop	U0604BRX	2.3	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
EVAPORATOR COIL, R&R	Rear A/C,2WD,With i-stop	U0604CRX	2.4	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
EVAPORATOR COIL, R&R	Rear A/C,4WD,Without i-stop	U0604DRX	2.8	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
EVAPORATOR COIL, R&R	Rear A/C,4WD,With i-stop	U0604ERX	2.8	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
EXPANSION VALVE, R&R	Front A/C	U0605ARX	1.0	◆Refrigerant recharge (U0004) not included
EXPANSION VALVE, R&R	Rear A/C,2WD,Without i-stop	U0605BRX	2.3	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
EXPANSION VALVE, R&R	Rear A/C,2WD,With i-stop	U0605CRX	2.4	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
EXPANSION VALVE, R&R	Rear A/C,4WD,Without i-stop	U0605DRX	2.8	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
EXPANSION VALVE, R&R	Rear A/C,4WD,With i-stop	U0605ERX	2.8	◆Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
DRAIN HOSE, R&R		U0606XRX	0.2	
U07 CONDENSER, HOSES, LIQUID TANK, OTHER PARTS				
PRESSURE SWITCH, R&R		U0703XRX	0.3	◆Refrigerant recharge (U0004) not included
O RING, R&R	One	U0704ARX	0.3	◆Refrigerant recharge (U0004) not included
O RING, R&R	All	U0704BRX	1.0	◆Refrigerant recharge (U0004) not included
FLEXIBLE HOSE, R&R	Discharge hose	U0705ARX	0.3	◆Refrigerant recharge (U0004) not included
FLEXIBLE HOSE, R&R	Suction hose	U0705BRX	0.3	◆Refrigerant recharge (U0004) not included
PIPE, R&R	Front cooler pipe (HI),Without i-stop	U0706ARX	1.8	◆Refrigerant recharge (U0004) not included
PIPE, R&R	Front cooler pipe (HI),With i-stop	U0706BRX	1.9	◆Refrigerant recharge (U0004) not included
PIPE, R&R	Front cooler pipe (LO),Without i-stop	U0706CRX	1.5	◆Refrigerant recharge (U0004) not included
PIPE, R&R	Front cooler pipe (LO),With i-stop	U0706DRX	1.6	◆Refrigerant recharge (U0004) not included

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
PIPE, R&R	Rear Cooler Pipe,2WD,Without i-stop	U0706ERX	1.8	◆Refrigerant recharge (U0004) not included
PIPE, R&R	Rear Cooler Pipe,2WD,With i-stop	U0706FRX	1.8	◆Refrigerant recharge (U0004) not included
PIPE, R&R	<i>Rear Cooler Pipe,4WD,Without i-stop</i>	U0706GRX	2.2	◆Refrigerant recharge (U0004) not included
<i>PIPE, R&R</i>	<i>Rear Cooler Pipe,4WD,With i-stop</i>	<i>U0706HRX</i>	2.3	<i>◆Refrigerant recharge (U0004) not included</i>
CONDENSER, R&R	Without ATF oil cooler No.2,Without i-stop	U0707ARX	1.5	◆Radiator (E0201), R&R◆Refrigerant recharge (U0004) not included
CONDENSER, R&R	Without ATF oil cooler No.2,With i-stop	U0707BRX	1.6	◆Radiator (E0201), R&R◆Refrigerant recharge (U0004) not included
CONDENSER, R&R	With ATF oil cooler No.2,Without i-stop	U0707CRX	1.7	◆Radiator (E0201), R&R◆Refrigerant recharge (U0004) not included
CONDENSER, R&R	With ATF oil cooler No.2,With i-stop	U0707DRX	1.8	◆Radiator (E0201), R&R◆Refrigerant recharge (U0004) not included
RECEIVER/DRIER, R&R	Without ATF oil cooler No.2,Without i-stop	U0708ARX	1.5	◆Radiator (E0201), R&R◆Refrigerant recharge (U0004) not included
RECEIVER/DRIER, R&R	Without ATF oil cooler No.2,With i-stop	U0708BRX	1.6	◆Radiator (E0201), R&R◆Refrigerant recharge (U0004) not included
RECEIVER/DRIER, R&R	With ATF oil cooler No.2,Without i-stop	U0708CRX	1.7	◆Radiator (E0201), R&R◆Refrigerant recharge (U0004) not included
RECEIVER/DRIER, R&R	With ATF oil cooler No.2,With i-stop	U0708DRX	1.8	◆Radiator (E0201), R&R◆Refrigerant recharge (U0004) not included