

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
R01 FRONT SUSPENSION (STRUT)				
COIL SPRING, R&R	One side	R0101ARX	0.5	◆Front shock absorber assembly, R&R
COIL SPRING, R&R	Both sides	R0101BRX	0.8	◆Front shock absorber assembly, R&R
SPRING SEAT AND/OR DUST COVER, R&R	One side	R0102ARX	0.5	◆Front shock absorber assembly, R&R
SPRING SEAT AND/OR DUST COVER, R&R	Both sides	R0102BRX	0.7	◆Front shock absorber assembly, R&R
MOUNT BLOCK, R&R	One side	R0103ARX	0.5	◆Front shock absorber assembly, R&R
MOUNT BLOCK, R&R	Both sides	R0103BRX	0.7	◆Front shock absorber assembly, R&R
BEARING, R&R	One side	R0104ARX	0.5	◆Front shock absorber assembly, R&R
BEARING, R&R	Both sides	R0104BRX	0.7	◆Front shock absorber assembly, R&R
BOUND BUMPER, R&R	One side	R0105ARX	0.5	◆Front shock absorber assembly, R&R
BOUND BUMPER, R&R	Both sides	R0105BRX	0.7	◆Front shock absorber assembly, R&R
LOWER ARM, R&R	One side	R0106ARX	0.5	
LOWER ARM, R&R	Both sides	R0106BRX	0.7	
FRONT SHOCK ABSORBER, R&R	One side	R0109ARX	0.5	
FRONT SHOCK ABSORBER, R&R	Both sides	R0109BRX	0.7	
R04 FRONT STABILIZER & CROSSMEMBER				
STABILIZER BAR, R&R		R0401XRX	1.8	◆Front crossmember assembly, R&R ◆ Rubber bush and/or plate [Body side] (R0403), R&R
STABILIZER CONTROL BOLT [CONTROL LINK] AND/OR RUBBER BUSH, R&R	One side	R0402ARX	0.3	
STABILIZER CONTROL BOLT [CONTROL LINK] AND/OR RUBBER BUSH, R&R	Both sides	R0402BRX	0.4	
RUBBER BUSH AND/OR PLATE [BODY SIDE], R&R	2WD,One side	R0403ARX	1.8	◆Front crossmember assembly, R&R
RUBBER BUSH AND/OR PLATE [BODY SIDE], R&R	2WD,Both sides	R0403BRX	1.8	◆Front crossmember assembly, R&R

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RUBBER BUSH AND/OR PLATE [BODY SIDE], R&R	4WD,One side,Without i-ELOOP system	R0403CRX	1.7	◆Front crossmember assembly, R&R
RUBBER BUSH AND/OR PLATE [BODY SIDE], R&R	4WD,One side,With i-ELOOP system	R0403DRX	1.8	◆Front crossmember assembly, R&R
RUBBER BUSH AND/OR PLATE [BODY SIDE], R&R	4WD,Both sides	R0403ERX	1.8	◆Front crossmember assembly, R&R
CROSSMEMBER, R&R		R0404XRX	1.9	
R05 REAR SUSPENSION (STRUT & MULTI-LINK)				
COIL SPRING, R&R	One side	R0501ARX	0.4	
COIL SPRING, R&R	Both sides	R0501BRX	0.6	
SPRING UPPER SEAT, R&R	One side	R0502ARX	0.4	◆Coil spring (R0501), R&R
SPRING UPPER SEAT, R&R	Both sides	R0502BRX	0.6	◆Coil spring (R0501), R&R
TRAILING LINK, R&R	One side	R0504ARX	0.5	
TRAILING LINK, R&R	Both sides	R0504BRX	0.8	
LATERAL LINK [FRONT], R&R	One side	R0506ARX	0.4	
LATERAL LINK [FRONT], R&R	Both sides	R0506BRX	0.6	
REAR SHOCK ABSORBER, R&R	One side	R0508ARX	0.4	
REAR SHOCK ABSORBER, R&R	Both sides	R0508BRX	0.5	
LOWER ARM, R&R	Right side	R0510ARX	0.4	◆Coil spring (R0501), R&R
LOWER ARM, R&R	Left side,Without auto leveling sensor	R0510DRX	0.4	◆ Coil spring (R0501), R&R
LOWER ARM, R&R	Left side,With auto leveling sensor	R0510BRX	0.5	◆Coil spring (R0501), R&R
LOWER ARM, R&R	Both sides,Without auto leveling sensor	R0510ERX	0.6	◆ Coil spring (R0501), R&R
LOWER ARM, R&R	Both sides,With auto leveling sensor	R0510CRX	0.7	◆Coil spring (R0501), R&R
UPPER ARM, R&R	2WD,Assembly,One side,Without i-stop,Without auto leveling sensor	R0513QRX	1.9	◆ Coil spring (R0501), R&R ◆ Rear crossmember assembly, D&C
UPPER ARM, R&R	[2WD,Assembly,One side,Without i-stop,With auto leveling sensor]/[2WD,Assembly,One side,With i-stop]	R0513ARX	2.0	◆Coil spring (R0501), R&R ◆Rear crossmember assembly, D&C

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UPPER ARM, R&R	2WD,Assembly,Both sides,Without i-stop,Without auto leveling sensor	R0513RRX	1.9	◆ Coil spring (R0501), R&R ◆ Rear crossmember assembly, D&C
UPPER ARM, R&R	[2WD,Assembly,Both sides,Without i-stop,With auto leveling sensor]/[2WD,Assembly,Both sides,With i-stop,Without auto leveling sensor]	R0513BRX	2.0	◆Coil spring (R0501), R&R◆Rear crossmember assembly, D&C
UPPER ARM, R&R	2WD,Assembly,Both sides,With i-stop,With auto leveling sensor	R0513CRX	2.1	◆Coil spring (R0501), R&R◆Rear crossmember assembly, D&C
UPPER ARM, R&R	[2WD,Bushing,One side,Without i-stop]/[2WD,Bushing,One side,With i-stop,Without auto leveling sensor]	R0513DRX	2.1	◆Coil spring (R0501), R&R◆Rear crossmember assembly, D&C
UPPER ARM, R&R	2WD,Bushing,One side,With i-stop,With auto leveling sensor	R0513ERX	2.2	◆Coil spring (R0501), R&R◆Rear crossmember assembly, D&C
UPPER ARM, R&R	2WD,Bushing,Both sides,Without i-stop,Without auto leveling sensor	R0513SRX	2.2	◆ Coil spring (R0501), R&R ◆ Rear crossmember assembly, D&C
UPPER ARM, R&R	[2WD,Bushing,Both sides,Without i-stop,With auto leveling sensor]/[2WD,Bushing,Both sides,With i-stop,Without auto leveling sensor]	R0513FRX	2.3	◆Coil spring (R0501), R&R◆Rear crossmember assembly, D&C
UPPER ARM, R&R	2WD,Bushing,Both sides,With i-stop,With auto leveling sensor	R0513GRX	2.4	◆Coil spring (R0501), R&R◆Rear crossmember assembly, D&C

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UPPER ARM, R&R	<i>[4WD,Assembly,One side,Without i-stop]/[4WD,Assembly,One side,With i-stop,Without auto leveling sensor]</i>	R0513HRX	2.4	◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Three way catalytic converter] ◆ Propeller shaft assembly (L0101), R&R ◆Coil spring (R0501), R&R ◆Rear crossmember assembly, D&C
UPPER ARM, R&R	<i>4WD,Assembly,One side,With i-stop,With auto leveling sensor</i>	R0513JRX	2.5	◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Three way catalytic converter] ◆ Propeller shaft assembly (L0101), R&R ◆Coil spring (R0501), R&R ◆Rear crossmember assembly, D&C
UPPER ARM, R&R	4WD,Assembly,Both sides,Without i-stop	R0513KRX	2.4	◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Three way catalytic converter] ◆ Propeller shaft assembly (L0101), R&R ◆Coil spring (R0501), R&R ◆Rear crossmember assembly, D&C
UPPER ARM, R&R	4WD,Assembly,Both sides,With i-stop	R0513LRX	2.5	◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Three way catalytic converter] ◆ Propeller shaft assembly (L0101), R&R ◆Coil spring (R0501), R&R ◆Rear crossmember assembly, D&C

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UPPER ARM, R&R	<i>4WD,Bushing,One side,Without i-stop,Without auto leveling sensor</i>	<i>R0513TRX</i>	<i>2.5</i>	◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Three way catalytic converter] ◆ Propeller shaft assembly (L0101), R&R ◆Coil spring (R0501), R&R ◆Rear crossmember assembly, D&C
UPPER ARM, R&R	<i>[4WD,Bushing,One side,Without i-stop,With auto leveling sensor]/[4WD,Bushing,One side,With i-stop]</i>	R0513MRX	2.6	◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Three way catalytic converter] ◆ Propeller shaft assembly (L0101), R&R ◆Coil spring (R0501), R&R ◆Rear crossmember assembly, D&C
UPPER ARM, R&R	4WD,Bushing,Both sides,Without i-stop	R0513NRX	2.7	◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Three way catalytic converter] ◆ Propeller shaft assembly (L0101), R&R ◆Coil spring (R0501), R&R ◆Rear crossmember assembly, D&C
UPPER ARM, R&R	4WD,Bushing,Both sides,With i-stop	R0513PRX	2.8	◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Three way catalytic converter] ◆ Propeller shaft assembly (L0101), R&R ◆Coil spring (R0501), R&R ◆Rear crossmember assembly, D&C

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R08 REAR STABILIZER & CROSSMEMBER				
STABILIZER BAR, R&R	2WD	R0801ARX	0.5	
STABILIZER BAR, R&R	4WD,Without i-stop	R0801BRX	2.4	◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Three way catalytic converter] ◆ Propeller shaft assembly (L0101), R&R ◆Coil spring (R0501), R&R◆Rear crossmember assembly, D&C
STABILIZER BAR, R&R	4WD,With i-stop	R0801CRX	2.5	◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Three way catalytic converter] ◆ Propeller shaft assembly (L0101), R&R ◆Coil spring (R0501), R&R◆Rear crossmember assembly, D&C
STABILIZER SUPPORT BRACKET, PLATE AND/OR RUBBER BUSH, R&R	2WD,One side	R0802ARX	0.4	
STABILIZER SUPPORT BRACKET, PLATE AND/OR RUBBER BUSH, R&R	2WD,Both sides	R0802BRX	0.5	
STABILIZER SUPPORT BRACKET, PLATE AND/OR RUBBER BUSH, R&R	4WD,One side,Without i-stop,Without auto leveling sensor	R0802FRX	2.3	◆ Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Three way catalytic converter] ◆ Propeller shaft assembly (L0101), R&R ◆ Coil spring (R0501), R&R ◆ Rear crossmember assembly, D&C
STABILIZER SUPPORT BRACKET, PLATE AND/OR RUBBER BUSH, R&R	[4WD,One side,Without i-stop,With auto leveling sensor]/[4WD,One side,With i-stop]	R0802CRX	2.4	◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Three way catalytic converter] ◆ Propeller shaft assembly (L0101), R&R ◆Coil spring (R0501), R&R◆Rear crossmember assembly, D&C

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STABILIZER SUPPORT BRACKET, PLATE AND/OR RUBBER BUSH, R&R	4WD,Both sides,Without i-stop	R0802DRX	2.4	◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Three way catalytic converter] ◆ Propeller shaft assembly (L0101), R&R ◆Coil spring (R0501), R&R ◆Rear crossmember assembly, D&C
STABILIZER SUPPORT BRACKET, PLATE AND/OR RUBBER BUSH, R&R	4WD,Both sides,With i-stop	R0802ERX	2.5	◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Three way catalytic converter] ◆ Propeller shaft assembly (L0101), R&R ◆Coil spring (R0501), R&R ◆Rear crossmember assembly, D&C
STABILIZER CONTROL LINK [CONTROL ROD], R&R	One side	R0803ARX	0.2	
STABILIZER CONTROL LINK [CONTROL ROD], R&R	Both sides	R0803BRX	0.3	
CROSSMEMBER, R&R	2WD,Without i-stop,Without auto leveling sensor	R0804ERX	2.1	◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Three way catalytic converter] ◆Coil spring (R0501), R&R
CROSSMEMBER, R&R	<i>[2WD,Without i-stop,With auto leveling sensor]/[2WD,With i-stop,Without auto leveling sensor]</i>	R0804ARX	2.2	◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Three way catalytic converter] ◆Coil spring (R0501), R&R
CROSSMEMBER, R&R	2WD,With i-stop,With auto leveling sensor	R0804BRX	2.3	◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Three way catalytic converter] ◆Coil spring (R0501), R&R

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CROSSMEMBER, R&R	4WD, Without i-stop, Without auto leveling sensor	R0804FRX	3.8	◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Three way catalytic converter] ◆ Propeller shaft assembly (L0101), R&R ◆Coil spring (R0501), R&R
CROSSMEMBER, R&R	[4WD, Without i-stop, With auto leveling sensor]/[4WD, With i-stop, Without auto leveling sensor]	R0804CRX	3.9	◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Three way catalytic converter] ◆ Propeller shaft assembly (L0101), R&R ◆Coil spring (R0501), R&R
CROSSMEMBER, R&R	4WD, With i-stop, With auto leveling sensor	R0804DRX	4.0	◆Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Three way catalytic converter] ◆ Propeller shaft assembly (L0101), R&R ◆Coil spring (R0501), R&R