

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
B01 ENGINE				
ENGINE, OH	2WD, Without i-stop, PCM cover with standard bolts, Without ATF oil cooler No.2	B0101EHX	22.7	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head (B0401), R&R◆Piston (B0507), R&R
ENGINE, OH	2WD, Without i-stop, PCM cover with standard bolts, With ATF oil cooler No.2	B0101AHX	22.8	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head (B0401), R&R◆Piston (B0507), R&R
ENGINE, OH	[2WD, Without i-stop, PCM cover with shear-off bolts]/[2WD, With i-stop]	B0101BHX	22.9	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head (B0401), R&R◆Piston (B0507), R&R
ENGINE, OH	4WD, Without i-stop, PCM cover with standard bolts	B0101CHX	24.1	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head (B0401), R&R◆Piston (B0507), R&R
ENGINE, OH	4WD, With i-stop, Without i-ELOOP system	B0101FHX	24.2	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head (B0401), R&R◆Piston (B0507), R&R
ENGINE, OH	[4WD, Without i-stop, PCM cover with shear-off bolts]/[4WD, With i-stop, With i-ELOOP system]	B0101DHX	24.3	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head (B0401), R&R◆Piston (B0507), R&R

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ENGINE, R&R	2WD, Without i-stop, PCM cover with standard bolts, Without ATF oil cooler No.2	B0101FRX	6.4	◆Front crossmember assembly, R&R
ENGINE, R&R	[2WD, Without i-stop, PCM cover with standard bolts, With ATF oil cooler No.2]/[2WD, With i-stop, Without i-ELOOP system]	B0101ARX	6.5	◆Front crossmember assembly, R&R
ENGINE, R&R	[2WD, Without i-stop, PCM cover with shear-off bolts]/[2WD, With i-stop, With i-ELOOP system]	B0101BRX	6.6	◆Front crossmember assembly, R&R
ENGINE, R&R	4WD, Without i-stop, PCM cover with standard bolts, Without ATF oil cooler No.2	B0101GRX	7.7	◆Front crossmember assembly, R&R◆Propeller shaft assembly (L0101), R&R
ENGINE, R&R	4WD, Without i-stop, PCM cover with standard bolts, With ATF oil cooler No.2	B0101CRX	7.8	◆Front crossmember assembly, R&R◆Propeller shaft assembly (L0101), R&R
ENGINE, R&R	[4WD, Without i-stop, PCM cover with shear-off bolts]/[4WD, With i-stop, Without i-ELOOP system]	B0101DRX	7.9	◆Front crossmember assembly, R&R◆Propeller shaft assembly (L0101), R&R
ENGINE, R&R	4WD, With i-stop, With i-ELOOP system	B0101ERX	8.0	◆Front crossmember assembly, R&R◆Propeller shaft assembly (L0101), R&R
SHORT ENGINE, R&R	2WD, Without i-stop, PCM cover with standard bolts, Without ATF oil cooler No.2	B0102FRX	13.3	◆Front crossmember assembly, R&R◆Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R
SHORT ENGINE, R&R	[2WD, Without i-stop, PCM cover with standard bolts, With ATF oil cooler No.2]/[2WD, With i-stop, Without i-ELOOP system]	B0102ARX	13.4	◆Front crossmember assembly, R&R◆Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R

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SHORT ENGINE, R&R	[2WD,Without i-stop,PCM cover with shear-off bolts]/[2WD,With i-stop,With i-ELOOP system]	B0102BRX	13.5	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R
SHORT ENGINE, R&R	4WD,Without i-stop,PCM cover with standard bolts,Without ATF oil cooler No.2	B0102GRX	14.6	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R
SHORT ENGINE, R&R	4WD,Without i-stop,PCM cover with standard bolts,With ATF oil cooler No.2	B0102CRX	14.7	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R
SHORT ENGINE, R&R	[4WD,Without i-stop,PCM cover with shear-off bolts]/[4WD,With i-stop,Without i-ELOOP system]	B0102DRX	14.8	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R
SHORT ENGINE, R&R	4WD,With i-stop,With i-ELOOP system	B0102ERX	14.9	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R

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PARTIAL ENGINE, R&R	2WD, Without i-stop, PCM cover with standard bolts, Without ATF oil cooler No.2	B0103ERX	9.5	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Intake manifold gasket (F0102), R&R◆Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]◆Exhaust manifold gasket (F0202), R&R
PARTIAL ENGINE, R&R	[2WD, Without i-stop, PCM cover with standard bolts, With ATF oil cooler No.2]/[2WD, With i-stop, Without i-ELOOP system]	B0103ARX	9.6	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Intake manifold gasket (F0102), R&R◆Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]◆Exhaust manifold gasket (F0202), R&R
PARTIAL ENGINE, R&R	[2WD, Without i-stop, PCM cover with shear-off bolts]/[2WD, With i-stop, With i-ELOOP system]	B0103BRX	9.7	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Intake manifold gasket (F0102), R&R◆Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]◆Exhaust manifold gasket (F0202), R&R
PARTIAL ENGINE, R&R	4WD, Without i-stop, PCM cover with standard bolts, Without ATF oil cooler No.2	B0103FRX	10.8	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆ Engine (B0101), R&R◆Intake manifold gasket (F0102), R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]◆ Exhaust manifold gasket (F0202), R&R

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PARTIAL ENGINE, R&R	4WD, Without i-stop, PCM cover with standard bolts, With ATF oil cooler No.2	B0103CRX	10.9	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R ◆Engine (B0101), R&R◆Intake manifold gasket (F0102), R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]◆ Exhaust manifold gasket (F0202), R&R
PARTIAL ENGINE, R&R	[4WD, Without i-stop, PCM cover with shear-off bolts]/[4WD, With i-stop]	B0103DRX	11.0	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R ◆Engine (B0101), R&R◆Intake manifold gasket (F0102), R&R◆ Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]◆ Exhaust manifold gasket (F0202), R&R
B02 ENGINE FRONT				
TIMING CHAIN [GEAR] COVER, R&R	Without i-stop	B0201ARX	3.7	◆Cylinder head cover assembly and/or gasket (B0403), R&R◆Crankshaft pulley and/or plate (B0206), R&R◆Oil pan and/or gasket (D0201), R&R◆Timing chain [Gear] cover gasket (B0202), R&R
TIMING CHAIN [GEAR] COVER, R&R	With i-stop	B0201BRX	3.8	◆Cylinder head cover assembly and/or gasket (B0403), R&R◆Crankshaft pulley and/or plate (B0206), R&R◆Oil pan and/or gasket (D0201), R&R◆Timing chain [Gear] cover gasket (B0202), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
TIMING CHAIN [GEAR] COVER GASKET, R&R	Without i-stop	B0202ARX	3.7	◆Cylinder head cover assembly and/or gasket (B0403), R&R◆Crankshaft pulley and/or plate (B0206), R&R◆Oil pan and/or gasket (D0201), R&R
TIMING CHAIN [GEAR] COVER GASKET, R&R	With i-stop	B0202BRX	3.8	◆Cylinder head cover assembly and/or gasket (B0403), R&R◆Crankshaft pulley and/or plate (B0206), R&R◆Oil pan and/or gasket (D0201), R&R
OIL SEAL [CRANKSHAFT FRONT], R&R		B0204XRX	0.6	◆Crankshaft pulley and/or plate (B0206), R&R
CRANKSHAFT PULLEY AND/OR PLATE, R&R		B0206XRX	0.6	
TIMING CHAIN, R&R		B0210XRX	4.1	◆Timing chain [Gear] cover gasket (B0202), R&R◆Chain adjuster assembly (B0212), R&R
CHAIN ADJUSTER ASSEMBLY, R&R	Without i-stop	B0212ARX	3.9	◆Timing chain [Gear] cover gasket (B0202), R&R
CHAIN ADJUSTER ASSEMBLY, R&R	With i-stop	B0212BRX	4.0	◆Timing chain [Gear] cover gasket (B0202), R&R
BALANCE SHAFT DRIVE CHAIN, R&R	Without i-stop	B0219ARX	4.1	◆Timing chain (B0210), R&R
BALANCE SHAFT DRIVE CHAIN, R&R	With i-stop	B0219BRX	4.2	◆Timing chain (B0210), R&R
TIMING CHAIN SPROCKET, R&R	Camshaft side,Intake camshaft side,Without i-stop	B0223ARX	2.2	◆Timing chain (B0210), D&C
TIMING CHAIN SPROCKET, R&R	Camshaft side,Intake camshaft side,With i-stop	B0223BRX	2.3	◆Timing chain (B0210), D&C
TIMING CHAIN SPROCKET, R&R	Camshaft side,Exhaust camshaft side,Without i-stop	B0223CRX	3.4	◆Timing chain (B0210), D&C◆Fuel pump and/or gauge gasket (F0301), R&R [High pressure fuel pump]

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TIMING CHAIN SPROCKET, R&R	Camshaft side,Exhaust camshaft side,With i-stop,Without i-ELOOP system	B0223HRX	3.5	◆Timing chain (B0210), D&C◆Fuel pump and/or gauge gasket (F0301), R&R [High pressure fuel pump]
TIMING CHAIN SPROCKET, R&R	Camshaft side,Exhaust camshaft side,With i-stop,With i-ELOOP system	B0223DRX	3.5	◆Timing chain (B0210), D&C◆Fuel pump and/or gauge gasket (F0301), R&R [High pressure fuel pump]
TIMING CHAIN SPROCKET, R&R	Camshaft side,All (Intake camshaft side and exhaust camshaft side),Without i-stop	B0223ERX	3.4	◆Timing chain (B0210), D&C◆Fuel pump and/or gauge gasket (F0301), R&R [High pressure fuel pump]
TIMING CHAIN SPROCKET, R&R	Camshaft side,All (Intake camshaft side and exhaust camshaft side),With i-stop	B0223FRX	3.5	◆Timing chain (B0210), D&C◆Fuel pump and/or gauge gasket (F0301), R&R [High pressure fuel pump]
TIMING CHAIN SPROCKET, R&R	Crankshaft side	B0223GRX	4.1	◆Timing chain (B0210), R&R
OIL CONTROL VALVE [OCV], R&R		B0226XRX	0.9	◆Cylinder head cover assembly and/or gasket (B0403), R&R
ELECTRIC VARIABLE VALVE TIMING MOTOR/DRIVER, R&R		B0228XRX	0.8	◆Engine mount rubber No.3 (B0604), R&R
B03 ENGINE REAR				
OIL SEAL [CRANKSHAFT REAR], R&R	2WD,Without i-stop,Without ATF oil cooler No.2	B0302ARX	4.6	◆Drive plate, adapter and/or backing plate (K0317), R&R
OIL SEAL [CRANKSHAFT REAR], R&R	2WD,Without i-stop,With ATF oil cooler No.2	B0302BRX	4.8	◆Drive plate, adapter and/or backing plate (K0317), R&R
OIL SEAL [CRANKSHAFT REAR], R&R	2WD,With i-stop	B0302CRX	4.8	◆Drive plate, adapter and/or backing plate (K0317), R&R
OIL SEAL [CRANKSHAFT REAR], R&R	4WD,Without i-stop,Without ATF oil cooler No.2	B0302DRX	6.1	◆Drive plate, adapter and/or backing plate (K0317), R&R
OIL SEAL [CRANKSHAFT REAR], R&R	[4WD,Without i-stop,With ATF oil cooler No.2]/[4WD,With i-stop,Without ATF oil cooler No.2]	B0302ERX	6.3	◆Drive plate, adapter and/or backing plate (K0317), R&R

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OIL SEAL [CRANKSHAFT REAR], R&R	4WD,With i-stop,With ATF oil cooler No.2	B0302FRX	6.4	◆Drive plate, adapter and/or backing plate (K0317), R&R
END PLATE, R&R	2WD,Without i-stop,Without ATF oil cooler No.2	B0303ARX	4.6	◆Drive plate, adapter and/or backing plate (K0317), R&R
END PLATE, R&R	[2WD,Without i-stop,With ATF oil cooler No.2]/[2WD,With i-stop,Without ATF oil cooler No.2]	B0303BRX	4.7	◆Drive plate, adapter and/or backing plate (K0317), R&R
END PLATE, R&R	2WD,With i-stop,With ATF oil cooler No.2	B0303ERX	4.8	◆Drive plate, adapter and/or backing plate (K0317), R&R
END PLATE, R&R	4WD,Without i-stop,Without ATF oil cooler No.2	B0303CRX	6.1	◆Drive plate, adapter and/or backing plate (K0317), R&R
END PLATE, R&R	[4WD,Without i-stop,With ATF oil cooler No.2]/[4WD,With i-stop,Without ATF oil cooler No.2]	B0303DRX	6.2	◆Drive plate, adapter and/or backing plate (K0317), R&R
END PLATE, R&R	4WD,With i-stop,With ATF oil cooler No.2	B0303FRX	6.3	◆Drive plate, adapter and/or backing plate (K0317), R&R
B04 CYLINDER HEAD				
CYLINDER HEAD, R&R	<i>With engine valve R&R,2WD,Without i-stop</i>	B0401ARX	14.8	◆Cylinder head gasket (B0402), R&R◆ Intake and exhaust valve (B0405), R&R
CYLINDER HEAD, R&R	<i>With engine valve R&R,2WD,With i-stop</i>	B0401BRX	14.9	◆Cylinder head gasket (B0402), R&R◆ Intake and exhaust valve (B0405), R&R
CYLINDER HEAD, R&R	<i>With engine valve R&R,4WD,Without i-stop</i>	B0401CRX	14.7	◆Cylinder head gasket (B0402), R&R◆ Intake and exhaust valve (B0405), R&R
CYLINDER HEAD, R&R	<i>With engine valve R&R,4WD,With i-stop,Without i-ELOOP system</i>	B0401ERX	14.8	◆Cylinder head gasket (B0402), R&R◆ Intake and exhaust valve (B0405), R&R
CYLINDER HEAD, R&R	<i>With engine valve R&R,4WD,With i-stop,With i-ELOOP system</i>	B0401DRX	14.9	◆Cylinder head gasket (B0402), R&R◆ Intake and exhaust valve (B0405), R&R

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CYLINDER HEAD, R&R	<i>Without engine valve R&R,2WD,Without i-stop</i>	B0401FRX	11.3	◆ Cylinder head gasket (B0402), R&R
CYLINDER HEAD, R&R	<i>Without engine valve R&R,2WD,With i-stop,With i-ELOOP system</i>	B0401GRX	11.5	◆ Cylinder head gasket (B0402), R&R
CYLINDER HEAD, R&R	<i>Without engine valve R&R,2WD,With i-stop,Without i-ELOOP system</i>	B0401HRX	11.4	◆ Cylinder head gasket (B0402), R&R
CYLINDER HEAD, R&R	<i>Without engine valve R&R,4WD,Without i-stop</i>	B0401JRX	11.3	◆ Cylinder head gasket (B0402), R&R
CYLINDER HEAD, R&R	<i>Without engine valve R&R,4WD,With i-stop,Without i-ELOOP system</i>	B0401KRX	11.3	◆ Cylinder head gasket (B0402), R&R
CYLINDER HEAD, R&R	<i>Without engine valve R&R,4WD,With i-stop,With i-ELOOP system</i>	B0401LRX	11.4	◆ Cylinder head gasket (B0402), R&R
CYLINDER HEAD GASKET, R&R	2WD,Without i-stop	B0402ARX	10.8	◆Timing chain (B0210), R&R◆Intake manifold gasket (F0102), R&R◆Front crossmember assembly, R&R◆Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]◆Exhaust manifold gasket (F0202), R&R◆Cylinder head assembly, R&R
CYLINDER HEAD GASKET, R&R	2WD,With i-stop,Without i-ELOOP system	B0402ERX	10.8	◆Timing chain (B0210), R&R◆Intake manifold gasket (F0102), R&R◆Front crossmember assembly, R&R◆Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]◆Exhaust manifold gasket (F0202), R&R◆Cylinder head assembly, R&R

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CYLINDER HEAD GASKET, R&R	2WD,With i-stop,With i-ELOOP system	B0402BRX	10.9	◆Timing chain (B0210), R&R◆Intake manifold gasket (F0102), R&R◆Front crossmember assembly, R&R◆Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]◆Exhaust manifold gasket (F0202), R&R◆Cylinder head assembly, R&R
CYLINDER HEAD GASKET, R&R	4WD,Without i-stop	B0402CRX	10.7	◆Timing chain (B0210), R&R◆Intake manifold gasket (F0102), R&R◆Front crossmember assembly, R&R◆Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]◆Exhaust manifold gasket (F0202), R&R◆Cylinder head assembly, R&R
CYLINDER HEAD GASKET, R&R	4WD,With i-stop	B0402DRX	10.8	◆Timing chain (B0210), R&R◆Intake manifold gasket (F0102), R&R◆Front crossmember assembly, R&R◆Turbocharger assembly and/or gasket (F0111), R&R [Turbocharger gasket]◆Exhaust manifold gasket (F0202), R&R◆Cylinder head assembly, R&R
CYLINDER HEAD COVER ASSEMBLY AND/OR GASKET, R&R	Without i-stop	B0403ARX	0.8	
CYLINDER HEAD COVER ASSEMBLY AND/OR GASKET, R&R	With i-stop	B0403BRX	0.9	
INTAKE AND EXHAUST VALVE GUIDE [ALL], R&R	2WD,Without i-stop	B0404ARX	16.4	◆Cylinder head gasket (B0402), R&R◆Intake and exhaust valve (B0405), R&R
INTAKE AND EXHAUST VALVE GUIDE [ALL], R&R	2WD,With i-stop,Without i-ELOOP system	B0404ERX	16.4	◆Cylinder head gasket (B0402), R&R◆Intake and exhaust valve (B0405), R&R

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INTAKE AND EXHAUST VALVE GUIDE [ALL], R&R	2WD,With i-stop,With i-ELOOP system	B0404BRX	16.5	◆Cylinder head gasket (B0402), R&R◆ Intake and exhaust valve (B0405), R&R
INTAKE AND EXHAUST VALVE GUIDE [ALL], R&R	4WD,Without i-stop	B0404CRX	16.3	◆Cylinder head gasket (B0402), R&R◆ Intake and exhaust valve (B0405), R&R
INTAKE AND EXHAUST VALVE GUIDE [ALL], R&R	4WD,With i-stop	B0404DRX	16.4	◆Cylinder head gasket (B0402), R&R◆ Intake and exhaust valve (B0405), R&R
INTAKE AND EXHAUST VALVE [ALL], R&R	2WD,Without i-stop	B0405ARX	14.8	◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE [ALL], R&R	2WD,With i-stop	B0405BRX	14.9	◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE [ALL], R&R	4WD,Without i-stop	B0405CRX	14.7	◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE [ALL], R&R	4WD,With i-stop,Without i-ELOOP system	B0405ERX	14.8	◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE [ALL], R&R	4WD,With i-stop,With i-ELOOP system	B0405DRX	14.9	◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE SEAL [ALL], R&R	2WD,Without i-stop	B0406ARX	13.2	◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE SEAL [ALL], R&R	2WD,With i-stop,Without i-ELOOP system	B0406ERX	13.3	◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE SEAL [ALL], R&R	2WD,With i-stop,With i-ELOOP system	B0406BRX	13.4	◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE SEAL [ALL], R&R	4WD,Without i-stop	B0406CRX	13.2	◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE SEAL [ALL], R&R	4WD,With i-stop,Without i-ELOOP system	B0406FRX	13.2	◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE SEAL [ALL], R&R	4WD,With i-stop,With i-ELOOP system	B0406DRX	13.3	◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE SPRING [ALL], R&R	2WD,Without i-stop	B0407ARX	13.2	◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE SPRING [ALL], R&R	2WD,With i-stop,Without i-ELOOP system	B0407ERX	13.3	◆Cylinder head gasket (B0402), R&R

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INTAKE AND EXHAUST VALVE SPRING [ALL], R&R	2WD,With i-stop,With i-ELOOP system	B0407BRX	13.4	◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE SPRING [ALL], R&R	4WD,Without i-stop	B0407CRX	13.2	◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE SPRING [ALL], R&R	4WD,With i-stop,Without i-ELOOP system	B0407FRX	13.2	◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE SPRING [ALL], R&R	4WD,With i-stop,With i-ELOOP system	B0407DRX	13.3	◆Cylinder head gasket (B0402), R&R
VALVE ROCKER ARM AND/OR SHAFT [ALL], R&R	Without i-stop	B0408ARX	3.6	◆Timing chain (B0210), D&C◆Camshaft (B0411), R&R
VALVE ROCKER ARM AND/OR SHAFT [ALL], R&R	With i-stop,Without i-ELOOP system	B0408CRX	3.7	◆Timing chain (B0210), D&C◆Camshaft (B0411), R&R
VALVE ROCKER ARM AND/OR SHAFT [ALL], R&R	With i-stop,With i-ELOOP system	B0408BRX	3.8	◆Timing chain (B0210), D&C◆Camshaft (B0411), R&R
HYDRAULIC LASH ADJUSTER [ALL], R&R	Without i-stop	B0410ARX	3.7	◆Timing chain (B0210), D&C◆Camshaft (B0411), R&R
HYDRAULIC LASH ADJUSTER [ALL], R&R	With i-stop	B0410BRX	3.8	◆Timing chain (B0210), D&C◆Camshaft (B0411), R&R
CAMSHAFT, R&R	Intake camshaft,Without i-stop	B0411ARX	2.3	◆Timing chain (B0210), D&C
CAMSHAFT, R&R	Intake camshaft,With i-stop	B0411BRX	2.4	◆Timing chain (B0210), D&C
CAMSHAFT, R&R	Exhaust camshaft,Without i-stop	B0411CRX	3.4	◆Timing chain (B0210), D&C◆Fuel pump and/or gauge gasket (F0301), R&R [High pressure fuel pump]
CAMSHAFT, R&R	Exhaust camshaft,With i-stop	B0411DRX	3.5	◆Timing chain (B0210), D&C◆Fuel pump and/or gauge gasket (F0301), R&R [High pressure fuel pump]
CAMSHAFT, R&R	All,Without i-stop	B0411ERX	3.6	◆Timing chain (B0210), D&C◆Fuel pump and/or gauge gasket (F0301), R&R [High pressure fuel pump]

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CAMSHAFT, R&R	All,With i-stop,Without i-ELOOP system	B0411GRX	3.6	◆Timing chain (B0210), D&C◆Fuel pump and/or gauge gasket (F0301), R&R [High pressure fuel pump]
CAMSHAFT, R&R	All,With i-stop,With i-ELOOP system	B0411FRX	3.7	◆Timing chain (B0210), D&C◆Fuel pump and/or gauge gasket (F0301), R&R [High pressure fuel pump]
BOLT [CYLINDER HEAD] [ALL], R&R	2WD,Without i-stop	B0418ARX	10.8	◆Cylinder head gasket (B0402), R&R
BOLT [CYLINDER HEAD] [ALL], R&R	2WD,With i-stop,Without i-ELOOP system	B0418ERX	10.8	◆Cylinder head gasket (B0402), R&R
BOLT [CYLINDER HEAD] [ALL], R&R	2WD,With i-stop,With i-ELOOP system	B0418BRX	10.9	◆Cylinder head gasket (B0402), R&R
BOLT [CYLINDER HEAD] [ALL], R&R	4WD,Without i-stop	B0418CRX	10.7	◆Cylinder head gasket (B0402), R&R
BOLT [CYLINDER HEAD] [ALL], R&R	4WD,With i-stop	B0418DRX	10.8	◆Cylinder head gasket (B0402), R&R
B05 CYLINDER BLOCK				
CYLINDER BLOCK, R&R	2WD,Without i-stop,PCM cover with standard bolts,Without ATF oil cooler No.2	B0501FRX	15.5	◆Front crossmember assembly, R&R◆Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R◆Crankshaft (B0502), R&R
CYLINDER BLOCK, R&R	2WD,Without i-stop,PCM cover with standard bolts,With ATF oil cooler No.2	B0501ARX	15.6	◆Front crossmember assembly, R&R◆Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R◆Crankshaft (B0502), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CYLINDER BLOCK, R&R	[2WD,Without i-stop,PCM cover with shear-off bolts]/[2WD,With i-stop,Without i-ELOOP system]	B0501BRX	15.7	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R◆Crankshaft (B0502), R&R
CYLINDER BLOCK, R&R	2WD,With i-stop,With i-ELOOP system	B0501CRX	15.8	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R◆Crankshaft (B0502), R&R
CYLINDER BLOCK, R&R	4WD,Without i-stop,PCM cover with standard bolts,Without ATF oil cooler No.2	B0501GRX	16.9	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R◆Crankshaft (B0502), R&R
CYLINDER BLOCK, R&R	[4WD,Without i-stop,PCM cover with standard bolts,With ATF oil cooler No.2]/[4WD,With i-stop,Without i-ELOOP system]	B0501DRX	17.0	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R◆Crankshaft (B0502), R&R
CYLINDER BLOCK, R&R	[4WD,Without i-stop,PCM cover with shear-off bolts]/[4WD,With i-stop,With i-ELOOP system]	B0501ERX	17.1	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R◆Crankshaft (B0502), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CRANKSHAFT, R&R	2WD, Without i-stop, PCM cover with standard bolts, Without ATF oil cooler No.2	B0502FRX	12.6	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan and/or gasket (D0201), R&R◆Main bearing (B0503), R&R
CRANKSHAFT, R&R	2WD, Without i-stop, PCM cover with standard bolts, With ATF oil cooler No.2	B0502ARX	12.7	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan and/or gasket (D0201), R&R◆Main bearing (B0503), R&R
CRANKSHAFT, R&R	[2WD, Without i-stop, PCM cover with shear-off bolts]/[2WD, With i-stop, Without i-ELOOP system]	B0502BRX	12.8	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan and/or gasket (D0201), R&R◆Main bearing (B0503), R&R
CRANKSHAFT, R&R	2WD, With i-stop, With i-ELOOP system	B0502CRX	12.9	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan and/or gasket (D0201), R&R◆Main bearing (B0503), R&R
CRANKSHAFT, R&R	4WD, Without i-stop, PCM cover with standard bolts, Without ATF oil cooler No.2	B0502GRX	14.0	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan and/or gasket (D0201), R&R◆Main bearing (B0503), R&R
CRANKSHAFT, R&R	[4WD, Without i-stop, PCM cover with standard bolts, With ATF oil cooler No.2]/[4WD, With i-stop, Without i-ELOOP system]	B0502DRX	14.1	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan and/or gasket (D0201), R&R◆Main bearing (B0503), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CRANKSHAFT, R&R	[4WD,Without i-stop,PCM cover with shear-off bolts]/[4WD,With i-stop,With i-ELOOP system]	B0502ERX	14.2	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R ◆Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan and/or gasket (D0201), R&R◆Main bearing (B0503), R&R
MAIN BEARING [ALL], R&R	2WD,Without i-stop,PCM cover with standard bolts,Without ATF oil cooler No.2	B0503FRX	12.6	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan and/or gasket (D0201), R&R
MAIN BEARING [ALL], R&R	2WD,Without i-stop,PCM cover with standard bolts,With ATF oil cooler No.2	B0503ARX	12.7	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan and/or gasket (D0201), R&R
MAIN BEARING [ALL], R&R	[2WD,Without i-stop,PCM cover with shear-off bolts]/[2WD,With i-stop]	B0503BRX	12.8	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan and/or gasket (D0201), R&R
MAIN BEARING [ALL], R&R	4WD,Without i-stop,PCM cover with standard bolts,Without ATF oil cooler No.2	B0503GRX	13.9	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R ◆Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan and/or gasket (D0201), R&R
MAIN BEARING [ALL], R&R	4WD,Without i-stop,PCM cover with standard bolts,With ATF oil cooler No.2	B0503CRX	14.0	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R ◆Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan and/or gasket (D0201), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
MAIN BEARING [ALL], R&R	[4WD,Without i-stop,PCM cover with shear-off bolts]/[4WD,With i-stop,Without i-ELOOP system]	B0503DRX	14.1	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R ◆Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan and/or gasket (D0201), R&R
MAIN BEARING [ALL], R&R	4WD,With i-stop,With i-ELOOP system	B0503ERX	14.2	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R ◆Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan and/or gasket (D0201), R&R
CONNECTING ROD [ALL], R&R	2WD,Without i-stop,PCM cover with standard bolts,Without ATF oil cooler No.2	B0504FRX	14.6	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R◆Connecting rod bearing (B0505), R&R
CONNECTING ROD [ALL], R&R	2WD,Without i-stop,PCM cover with standard bolts,With ATF oil cooler No.2	B0504ARX	14.7	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R◆Connecting rod bearing (B0505), R&R
CONNECTING ROD [ALL], R&R	[2WD,Without i-stop,PCM cover with shear-off bolts]/[2WD,With i-stop,Without i-ELOOP system]	B0504BRX	14.8	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R◆Connecting rod bearing (B0505), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CONNECTING ROD [ALL], R&R	2WD,With i-stop,With i-ELOOP system	B0504CRX	14.9	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R◆Connecting rod bearing (B0505), R&R
CONNECTING ROD [ALL], R&R	4WD,Without i-stop,PCM cover with standard bolts,Without ATF oil cooler No.2	B0504GRX	16.0	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R◆Connecting rod bearing (B0505), R&R
CONNECTING ROD [ALL], R&R	[4WD,Without i-stop,PCM cover with standard bolts,With ATF oil cooler No.2]/[4WD,With i-stop,Without i-ELOOP system]	B0504DRX	16.1	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R◆Connecting rod bearing (B0505), R&R
CONNECTING ROD [ALL], R&R	[4WD,Without i-stop,PCM cover with shear-off bolts]/[4WD,With i-stop,With i-ELOOP system]	B0504ERX	16.2	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R◆Connecting rod bearing (B0505), R&R
CONNECTING ROD BEARING [ALL], R&R	2WD,Without i-stop,PCM cover with standard bolts,Without ATF oil cooler No.2	B0505FRX	11.6	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Oil pan and/or gasket (D0201), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CONNECTING ROD BEARING [ALL], R&R	2WD, Without i-stop, PCM cover with standard bolts, With ATF oil cooler No.2	B0505ARX	11.7	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Oil pan and/or gasket (D0201), R&R
CONNECTING ROD BEARING [ALL], R&R	[2WD, Without i-stop, PCM cover with shear-off bolts]/[2WD, With i-stop, Without i-ELOOP system]	B0505BRX	11.8	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Oil pan and/or gasket (D0201), R&R
CONNECTING ROD BEARING [ALL], R&R	2WD, With i-stop, With i-ELOOP system	B0505CRX	11.9	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Oil pan and/or gasket (D0201), R&R
CONNECTING ROD BEARING [ALL], R&R	4WD, Without i-stop, PCM cover with standard bolts, Without ATF oil cooler No.2	B0505GRX	13.0	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆ Engine (B0101), R&R◆Oil pan and/or gasket (D0201), R&R
CONNECTING ROD BEARING [ALL], R&R	4WD, Without i-stop, PCM cover with standard bolts, With ATF oil cooler No.2	B0505DRX	13.1	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆ Engine (B0101), R&R◆Oil pan and/or gasket (D0201), R&R
CONNECTING ROD BEARING [ALL], R&R	4WD, With i-stop, Without i-ELOOP system	B0505HRX	13.1	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆ Engine (B0101), R&R◆Oil pan and/or gasket (D0201), R&R
CONNECTING ROD BEARING [ALL], R&R	[4WD, Without i-stop, PCM cover with shear-off bolts]/[4WD, With i-stop, With i-ELOOP system]	B0505ERX	13.2	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆ Engine (B0101), R&R◆Oil pan and/or gasket (D0201), R&R
PISTON RING [ALL], R&R	2WD, Without i-stop, PCM cover with standard bolts, Without ATF oil cooler No.2	B0506FRX	14.7	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
PISTON RING [ALL], R&R	2WD,Without i-stop,PCM cover with standard bolts,With ATF oil cooler No.2	B0506ARX	14.8	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R
PISTON RING [ALL], R&R	[2WD,Without i-stop,PCM cover with shear-off bolts]/[2WD,With i-stop]	B0506BRX	14.9	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R
PISTON RING [ALL], R&R	4WD,Without i-stop,PCM cover with standard bolts,Without ATF oil cooler No.2	B0506GRX	16.0	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R
PISTON RING [ALL], R&R	4WD,Without i-stop,PCM cover with standard bolts,With ATF oil cooler No.2	B0506CRX	16.1	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R
PISTON RING [ALL], R&R	[4WD,Without i-stop,PCM cover with shear-off bolts]/[4WD,With i-stop,Without i-ELOOP system]	B0506DRX	16.2	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
PISTON RING [ALL], R&R	4WD,With i-stop,With i-ELOOP system	B0506ERX	16.3	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R ◆Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R
PISTON [ALL], R&R	2WD,Without i-stop,PCM cover with standard bolts,Without ATF oil cooler No.2	B0507ERX	15.0	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R◆Connecting rod (B0504), R&R◆Piston ring (B0506), R&R
PISTON [ALL], R&R	2WD,Without i-stop,PCM cover with standard bolts,With ATF oil cooler No.2	B0507ARX	15.1	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R◆Connecting rod (B0504), R&R◆Piston ring (B0506), R&R
PISTON [ALL], R&R	[2WD,Without i-stop,PCM cover with shear-off bolts]/[2WD,With i-stop]	B0507BRX	15.2	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R◆Connecting rod (B0504), R&R◆Piston ring (B0506), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
PISTON [ALL], R&R	4WD, Without i-stop, PCM cover with standard bolts	B0507CRX	16.4	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R ◆Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R◆Connecting rod (B0504), R&R◆Piston ring (B0506), R&R
PISTON [ALL], R&R	4WD, With i-stop, Without i-ELOOP system	B0507FRX	16.5	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R ◆Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R◆Connecting rod (B0504), R&R◆Piston ring (B0506), R&R
PISTON [ALL], R&R	[4WD, Without i-stop, PCM cover with shear-off bolts]/[4WD, With i-stop, With i-ELOOP system]	B0507DRX	16.6	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R ◆Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan and/or gasket (D0201), R&R◆Connecting rod (B0504), R&R◆Piston ring (B0506), R&R
BALANCE SHAFT [ALL], R&R		B0508XRX	1.7	◆Oil pan and/or gasket (D0201), R&R◆ Oil pump assembly and/or gasket (D0101), R&R
B06 ENGINE MOUNT				
ENGINE MOUNT RUBBER NO.1, R&R	2WD	B0602ARX	0.4	
ENGINE MOUNT RUBBER NO.1, R&R	4WD	B0602BRX	1.2	◆Front crossmember assembly, D&C
ENGINE MOUNT RUBBER NO.3, R&R	Without i-stop	B0604ARX	0.7	
ENGINE MOUNT RUBBER NO.3, R&R	With i-stop	B0604BRX	0.8	
ENGINE MOUNT RUBBER NO.4, R&R	Without i-stop	B0605ARX	0.8	
ENGINE MOUNT RUBBER NO.4, R&R	With i-stop	B0605BRX	0.9	