

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
S01 LOCK SET				
DOOR LOCK SUB SET, R&R		S0102XRX	0.2	
S02 BUMPER				
FRONT BUMPER, R&R	Front bumper face,Without 360°view monitor system,Without front fog light,Without headlight cleaner,Without ultrasonic sensor	S0201ARX	0.9	
FRONT BUMPER, R&R	Front bumper face,Without 360°view monitor system,Without front fog light,Without headlight cleaner,With ultrasonic sensor,Without i-stop	S0201BRX	1.0	
FRONT BUMPER, R&R	Front bumper face,Without 360°view monitor system,Without front fog light,Without headlight cleaner,With ultrasonic sensor,With i-stop	S0201CRX	1.1	
FRONT BUMPER, R&R	Front bumper face,Without 360°view monitor system,Without front fog light,With headlight cleaner,Without ultrasonic sensor,Without i-stop	S0201DRX	1.0	
FRONT BUMPER, R&R	Front bumper face,Without 360°view monitor system,Without front fog light,With headlight cleaner,Without ultrasonic sensor,With i-stop	S0201ERX	1.0	
FRONT BUMPER, R&R	Front bumper face,Without 360°view monitor system,Without front fog light,With headlight cleaner,With ultrasonic sensor,Without i-stop	S0201FRX	1.1	

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FRONT BUMPER, R&R	Front bumper face,Without 360°view monitor system,Without front fog light,With headlight cleaner,With ultrasonic sensor,With i-stop	S0201GRX	1.1	
FRONT BUMPER, R&R	Front bumper face,Without 360°view monitor system,With front fog light,Without headlight cleaner,Without ultrasonic sensor,Without i-stop	S0201HRX	1.0	◆Front fog light, Aiming
FRONT BUMPER, R&R	Front bumper face,Without 360°view monitor system,With front fog light,Without headlight cleaner,Without ultrasonic sensor,With i-stop	S0201JRX	1.1	◆Front fog light, Aiming
FRONT BUMPER, R&R	Front bumper face,Without 360°view monitor system,With front fog light,Without headlight cleaner,With ultrasonic sensor,Without i-stop	S0201KRX	1.1	◆Front fog light, Aiming
FRONT BUMPER, R&R	Front bumper face,Without 360°view monitor system,With front fog light,Without headlight cleaner,With ultrasonic sensor,With i-stop	S0201LRX	1.2	◆Front fog light, Aiming
FRONT BUMPER, R&R	Front bumper face,Without 360°view monitor system,With front fog light,With headlight cleaner,Without ultrasonic sensor,Without i-stop	S0201MRX	1.1	◆Front fog light, Aiming
FRONT BUMPER, R&R	Front bumper face,Without 360°view monitor system,With front fog light,With headlight cleaner,Without ultrasonic sensor,With i-stop	S0201NRX	1.2	◆Front fog light, Aiming

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FRONT BUMPER, R&R	Front bumper face,Without 360°view monitor system,With front fog light,With headlight cleaner,With ultrasonic sensor,Without i-stop	S0201PRX	1.2	◆Front fog light, Aiming
FRONT BUMPER, R&R	Front bumper face,Without 360°view monitor system,With front fog light,With headlight cleaner,With ultrasonic sensor,With i-stop	S0201QRX	1.3	◆Front fog light, Aiming
FRONT BUMPER, R&R	Front bumper face,With 360°view monitor system,360°view monitor system screen display verification only,Without front fog light	S0201TRX	1.3	
FRONT BUMPER, R&R	Front bumper face,With 360°view monitor system,360°view monitor system screen display verification only,With front fog light	S0201URX	1.4	◆Front fog light, Aiming
FRONT BUMPER, R&R	Front bumper face,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without front fog light	S0201VRX	1.3	
FRONT BUMPER, R&R	Front bumper face,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With front fog light	S0201WRX	1.5	◆Front fog light, Aiming
FRONT BUMPER, R&R	Front bumper reinforcement,Without 360°view monitor system,Without i-stop	S0201RRX	1.6	

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FRONT BUMPER, R&R	Front bumper reinforcement,Without 360°view monitor system,With i-stop	S0201SRX	1.7	
FRONT BUMPER, R&R	Front bumper reinforcement,With 360° view monitor system,360°view monitor system screen display verification only	S0201YRX	1.8	
FRONT BUMPER, R&R	Front bumper reinforcement,With 360° view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming	S0201ZRX	1.9	
RADIATOR GRILLE, R&R	Radiator grille assembly,Without 360° view monitor system,Without i-stop	S0204ARX	0.8	◆Front bumper assembly, R&R
RADIATOR GRILLE, R&R	Radiator grille assembly,Without 360° view monitor system,With i-stop	S0204BRX	0.9	◆Front bumper assembly, R&R
RADIATOR GRILLE, R&R	Radiator grille assembly,With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop	S0204FRX	1.0	◆Front bumper assembly, R&R
RADIATOR GRILLE, R&R	Radiator grille assembly,With 360°view monitor system,360°view monitor system screen display verification only,With i-stop	S0204GRX	1.1	◆Front bumper assembly, R&R
RADIATOR GRILLE, R&R	Radiator grille assembly,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming	S0204LRX	1.1	◆Front bumper assembly, R&R

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RADIATOR GRILLE, R&R	Radiator grille only,Without 360°view monitor system,Without grille garnish,Without i-stop	S0204CRX	0.9	◆Front bumper assembly, R&R
RADIATOR GRILLE, R&R	Radiator grille only,Without 360°view monitor system,Without grille garnish,With i-stop	S0204DRX	1.0	◆Front bumper assembly, R&R
RADIATOR GRILLE, R&R	Radiator grille only,Without 360°view monitor system,With grille garnish	S0204ERX	1.0	◆Front bumper assembly, R&R
RADIATOR GRILLE, R&R	Radiator grille only,With 360°view monitor system,360°view monitor system screen display verification only,Without grille garnish	S0204HRX	1.1	◆Front bumper assembly, R&R
RADIATOR GRILLE, R&R	Radiator grille only,With 360°view monitor system,360°view monitor system screen display verification only,With grille garnish,Without i-stop	S0204JRX	1.1	◆Front bumper assembly, R&R
RADIATOR GRILLE, R&R	Radiator grille only,With 360°view monitor system,360°view monitor system screen display verification only,With grille garnish,With i-stop	S0204KRX	1.2	◆Front bumper assembly, R&R
RADIATOR GRILLE, R&R	Radiator grille only,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without grille garnish,Without i-stop	S0204MRX	1.1	◆Front bumper assembly, R&R

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
RADIATOR GRILLE, R&R	Radiator grille only,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without grille garnish,With i-stop	S0204NRX	1.2	◆Front bumper assembly, R&R
RADIATOR GRILLE, R&R	Radiator grille only,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With grille garnish,Without i-stop	S0204PRX	1.2	◆Front bumper assembly, R&R
RADIATOR GRILLE, R&R	Radiator grille only,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With grille garnish,With i-stop	S0204QRX	1.3	◆Front bumper assembly, R&R
REAR BUMPER, R&R	Rear bumper face,Without rear fog light,Without blind spot monitoring (BSM),Without ultrasonic sensor,Without i-stop	S0206ARX	0.8	
REAR BUMPER, R&R	Rear bumper face,Without rear fog light,Without blind spot monitoring (BSM),Without ultrasonic sensor,With i-stop	S0206BRX	0.9	
REAR BUMPER, R&R	Rear bumper face,Without rear fog light,Without blind spot monitoring (BSM),With ultrasonic sensor,Without i-stop	S0206CRX	1.0	
REAR BUMPER, R&R	Rear bumper face,Without rear fog light,Without blind spot monitoring (BSM),With ultrasonic sensor,With i-stop,Without foot-motion detection unit	S0206DRX	1.0	

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REAR BUMPER, R&R	Rear bumper face,Without rear fog light,Without blind spot monitoring (BSM),With ultrasonic sensor,With i-stop,With foot-motion detection unit	S0206YRX	1.1	
REAR BUMPER, R&R	Rear bumper face,Without rear fog light,With blind spot monitoring (BSM),Without ultrasonic sensor,Without i-stop	S0206ERX	1.1	◆Blind spot monitoring [BSM] radar, Aiming
REAR BUMPER, R&R	Rear bumper face,Without rear fog light,With blind spot monitoring (BSM),Without ultrasonic sensor,With i-stop	S0206FRX	1.2	◆Blind spot monitoring [BSM] radar, Aiming
REAR BUMPER, R&R	Rear bumper face,Without rear fog light,With blind spot monitoring (BSM),With ultrasonic sensor,Without i-stop,Without foot-motion detection unit	S0206GRX	1.2	◆Blind spot monitoring [BSM] radar, Aiming
REAR BUMPER, R&R	Rear bumper face,Without rear fog light,With blind spot monitoring (BSM),With ultrasonic sensor,Without i-stop,With foot-motion detection unit	S0206TRX	1.3	◆Blind spot monitoring [BSM] radar, Aiming
REAR BUMPER, R&R	Rear bumper face,Without rear fog light,With blind spot monitoring (BSM),With ultrasonic sensor,With i-stop,Without foot-motion detection unit	S0206HRX	1.3	◆Blind spot monitoring [BSM] radar, Aiming
REAR BUMPER, R&R	Rear bumper face,Without rear fog light,With blind spot monitoring (BSM),With ultrasonic sensor,With i-stop,With foot-motion detection unit	S0206URX	1.4	◆Blind spot monitoring [BSM] radar, Aiming

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REAR BUMPER, R&R	Rear bumper face,With rear fog light,Without blind spot monitoring (BSM),Without ultrasonic sensor,Without i-stop	S0206JRX	1.0	
REAR BUMPER, R&R	Rear bumper face,With rear fog light,Without blind spot monitoring (BSM),Without ultrasonic sensor,With i-stop	S0206KRX	1.1	
REAR BUMPER, R&R	Rear bumper face,With rear fog light,Without blind spot monitoring (BSM),With ultrasonic sensor,Without i-stop,Without foot-motion detection unit	S0206LRX	1.1	
REAR BUMPER, R&R	Rear bumper face,With rear fog light,Without blind spot monitoring (BSM),With ultrasonic sensor,Without i-stop,With foot-motion detection unit	S0206VRX	1.2	
REAR BUMPER, R&R	Rear bumper face,With rear fog light,Without blind spot monitoring (BSM),With ultrasonic sensor,With i-stop	S0206MRX	1.2	
REAR BUMPER, R&R	Rear bumper face,With rear fog light,With blind spot monitoring (BSM),Without ultrasonic sensor,Without i-stop	S0206NRX	1.3	◆Blind spot monitoring [BSM] radar, Aiming
REAR BUMPER, R&R	Rear bumper face,With rear fog light,With blind spot monitoring (BSM),Without ultrasonic sensor,With i-stop	S0206PRX	1.3	◆Blind spot monitoring [BSM] radar, Aiming
REAR BUMPER, R&R	Rear bumper face,With rear fog light,With blind spot monitoring (BSM),With ultrasonic sensor,Without i-stop,Without foot-motion detection unit	S0206QRX	1.4	◆Blind spot monitoring [BSM] radar, Aiming

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REAR BUMPER, R&R	Rear bumper face,With rear fog light,With blind spot monitoring (BSM),With ultrasonic sensor,Without i-stop,With foot-motion detection unit	S0206WRX	1.5	◆Blind spot monitoring [BSM] radar, Aiming
REAR BUMPER, R&R	Rear bumper face,With rear fog light,With blind spot monitoring (BSM),With ultrasonic sensor,With i-stop,Without foot-motion detection unit	S0206RRX	1.4	◆Blind spot monitoring [BSM] radar, Aiming
REAR BUMPER, R&R	Rear bumper face,With rear fog light,With blind spot monitoring (BSM),With ultrasonic sensor,With i-stop,With foot-motion detection unit	S0206XRX	1.5	◆Blind spot monitoring [BSM] radar, Aiming
REAR BUMPER, R&R	Rear bumper reinforcement	S0206SRX	0.8	
ACTIVE AIR SHUTTER, R&R	Without 360°view monitor system,Without i-stop	S0218ARX	0.7	◆Front bumper assembly, R&R
ACTIVE AIR SHUTTER, R&R	Without 360°view monitor system,With i-stop	S0218BRX	0.8	◆Front bumper assembly, R&R
ACTIVE AIR SHUTTER, R&R	With 360°view monitor system,360°view monitor system screen display verification only	S0218CRX	0.9	◆Front bumper assembly, R&R
ACTIVE AIR SHUTTER, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop	S0218DRX	0.9	◆Front bumper assembly, R&R
ACTIVE AIR SHUTTER, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	S0218ERX	1.0	◆Front bumper assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
S03 HEADLIGHT CLEANER				
WASHER NOZZLE, R&R	Without 360°view monitor system,One side,Without i-stop	S0301ARX	0.5	◆Front bumper assembly, R&R
WASHER NOZZLE, R&R	Without 360°view monitor system,One side,With i-stop	S0301BRX	0.6	◆Front bumper assembly, R&R
WASHER NOZZLE, R&R	Without 360°view monitor system,Both sides,Without i-stop	S0301CRX	0.5	◆Front bumper assembly, R&R
WASHER NOZZLE, R&R	Without 360°view monitor system,Both sides,With i-stop	S0301DRX	0.6	◆Front bumper assembly, R&R
WASHER NOZZLE, R&R	With 360°view monitor system,360°view monitor system screen display verification only,One side,Without i-stop	S0301ERX	0.6	◆Front bumper assembly, R&R
WASHER NOZZLE, R&R	With 360°view monitor system,360°view monitor system screen display verification only,One side,With i-stop	S0301FRX	0.7	◆Front bumper assembly, R&R
WASHER NOZZLE, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Both sides,Without i-stop	S0301GRX	0.7	◆Front bumper assembly, R&R
WASHER NOZZLE, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Both sides,With i-stop	S0301HRX	0.7	◆Front bumper assembly, R&R
WASHER NOZZLE, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side,Without i-stop	S0301JRX	0.7	◆Front bumper assembly, R&R
WASHER NOZZLE, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side,With i-stop	S0301KRX	0.8	◆Front bumper assembly, R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
WASHER NOZZLE, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,Without i-stop	S0301LRX	0.8	◆Front bumper assembly, R&R
WASHER NOZZLE, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,With i-stop	S0301MRX	0.8	◆Front bumper assembly, R&R
S04 MOLDINGS & PROTECTORS				
FRONT WINDOW MOLDINGS, R&R	Without forward sensing camera (FSC),Without i-stop	S0401ARX	2.8	◆Windshield glass (S1401), R&R◆Water leak, Check
FRONT WINDOW MOLDINGS, R&R	Without forward sensing camera (FSC),With i-stop	S0401BRX	2.9	◆Windshield glass (S1401), R&R◆Water leak, Check
FRONT WINDOW MOLDINGS, R&R	With forward sensing camera (FSC),Without i-stop	S0401CRX	3.1	◆Windshield glass (S1401), R&R◆Water leak, Check◆Forward sensing camera [FSC], Aiming
FRONT WINDOW MOLDINGS, R&R	With forward sensing camera (FSC),With i-stop	S0401DRX	3.2	◆Windshield glass (S1401), R&R◆Water leak, Check◆Forward sensing camera [FSC], Aiming
FRONT BELT LINE MOLDING, R&R	One side	S0405ARX	0.2	
FRONT BELT LINE MOLDING, R&R	Both sides	S0405BRX	0.3	
COWL GRILLE, R&R	One or both sides	S0412XRX	0.3	
REAR FINISHER, R&R	Liftgate garnish	S0414ARX	0.3	
REAR FINISHER, R&R	Rear finisher assembly,Without 360°view monitor system,Without i-stop	S0414BRX	0.7	◆Liftgate trim (S1218), R&R
REAR FINISHER, R&R	Rear finisher assembly,Without 360°view monitor system,With i-stop	S0414CRX	0.8	◆Liftgate trim (S1218), R&R
REAR FINISHER, R&R	Rear finisher assembly,With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop	S0414FRX	0.8	◆Liftgate trim (S1218), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REAR FINISHER, R&R	Rear finisher assembly,With 360°view monitor system,360°view monitor system screen display verification only,With i-stop	S0414GRX	0.9	◆Liftgate trim (S1218), R&R
REAR FINISHER, R&R	Rear finisher assembly,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop	S0414HRX	0.9	◆Liftgate trim (S1218), R&R
REAR FINISHER, R&R	Rear finisher assembly,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	S0414JRX	1.0	◆Liftgate trim (S1218), R&R
REAR FINISHER, R&R	Rear finisher molding,Without 360°view monitor system,Without i-stop	S0414DRX	0.7	◆Liftgate trim (S1218), R&R
REAR FINISHER, R&R	Rear finisher molding,Without 360°view monitor system,With i-stop	S0414ERX	0.8	◆Liftgate trim (S1218), R&R
REAR FINISHER, R&R	Rear finisher molding,With 360°view monitor system,360°view monitor system screen display verification only	S0414KRX	0.9	◆Liftgate trim (S1218), R&R
REAR FINISHER, R&R	Rear finisher molding,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming	S0414LRX	1.0	◆Liftgate trim (S1218), R&R
EXTRACTOR CHAMBER, R&R	One or both sides,Without i-stop	S0416ARX	0.6	◆Rear bumper assembly, R&R
EXTRACTOR CHAMBER, R&R	One or both sides,With i-stop	S0416BRX	0.7	◆Rear bumper assembly, R&R
ORNAMENT [REAR], R&R		S0417XRX	0.2	
ORNAMENT [FENDER], R&R		S0418XRX	0.2	
ORNAMENT [GRILLE], R&R	Without mazda radar cruise control (MRCC) system	S0419ARX	0.2	

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
ORNAMENT [GRILLE], R&R	With mazda radar cruise control (MRCC) system,Without 360°view monitor system,Without i-stop	S0419BRX	0.5	◆Front bumper assembly, R&R
ORNAMENT [GRILLE], R&R	With mazda radar cruise control (MRCC) system,Without 360°view monitor system,With i-stop	S0419CRX	0.6	◆Front bumper assembly, R&R
ORNAMENT [GRILLE], R&R	With mazda radar cruise control (MRCC) system,With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop	S0419DRX	0.6	◆Front bumper assembly, R&R
ORNAMENT [GRILLE], R&R	With mazda radar cruise control (MRCC) system,With 360°view monitor system,360°view monitor system screen display verification only,With i-stop	S0419ERX	0.7	◆Front bumper assembly, R&R
ORNAMENT [GRILLE], R&R	With mazda radar cruise control (MRCC) system,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop	S0419FRX	0.7	◆Front bumper assembly, R&R
ORNAMENT [GRILLE], R&R	With mazda radar cruise control (MRCC) system,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	S0419GRX	0.8	◆Front bumper assembly, R&R
FRONT DOOR MOLDING, R&R	Front sash molding,One side	S0423ARX	0.5	
FRONT DOOR MOLDING, R&R	Front sash molding,Both sides	S0423BRX	0.8	
REAR DOOR MOLDING, R&R	Rear sash molding,One side	S0424ARX	0.5	
REAR DOOR MOLDING, R&R	Rear sash molding,Both sides	S0424BRX	0.9	
REAR BELT LINE MOLDING, R&R	One or both sides	S0425XRX	0.2	
ROOF MOLDING, R&R	One or both sides	S0431XRX	0.2	

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
S05 BONNET (HOOD) & TRUNK LID				
BONNET [HOOD], R&R		S0503XRX	0.5	◆Bonnet, Adjust
BONNET [HOOD] HINGE, R&R	One side	S0504ARX	0.4	◆Bonnet, Adjust
BONNET [HOOD] HINGE, R&R	Both sides	S0504BRX	0.5	◆Bonnet, Adjust
BONNET [HOOD] LOCK, R&R	Without 360°view monitor system	S0508XRX	0.7	◆Front bumper assembly, R&R
BONNET [HOOD] LOCK, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop	S0508ARX	0.8	◆Front bumper assembly, R&R
BONNET [HOOD] LOCK, R&R	With 360°view monitor system,360°view monitor system screen display verification only,With i-stop	S0508BRX	0.9	◆Front bumper assembly, R&R
BONNET [HOOD] LOCK, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop	S0508CRX	0.9	◆Front bumper assembly, R&R
BONNET [HOOD] LOCK, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	S0508DRX	1.0	◆Front bumper assembly, R&R
BONNET [HOOD] LOCK RELEASE WIRE, R&R	Without 360°view monitor system,Without i-stop	S0509ARX	0.9	◆Front bumper assembly, R&R
BONNET [HOOD] LOCK RELEASE WIRE, R&R	Without 360°view monitor system,With i-stop	S0509BRX	1.0	◆Front bumper assembly, R&R
BONNET [HOOD] LOCK RELEASE WIRE, R&R	With 360°view monitor system,360°view monitor system screen display verification only	S0509CRX	1.1	◆Front bumper assembly, R&R
BONNET [HOOD] LOCK RELEASE WIRE, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop	S0509DRX	1.1	◆Front bumper assembly, R&R

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
BONNET [HOOD] LOCK RELEASE WIRE, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	S0509ERX	1.2	◆Front bumper assembly, R&R
BONNET [HOOD] CUSHION RUBBER [ONE OR ALL], R&R		S0510XRX	0.2	
ENGINE ROOM WEATHERSTRIP [ONE OR ALL], R&R		S0518XRX	0.2	
BONNET [HOOD] INSULATOR, R&R		S0519XRX	0.2	
S06 BODY PANEL & FLOOR ATTACHMENT				
FRONT FENDER, R&R	Without 360°view monitor system,One side,Without i-stop	S0601ARX	0.8	◆Front bumper assembly, R&R
FRONT FENDER, R&R	Without 360°view monitor system,One side,With i-stop	S0601BRX	0.9	◆Front bumper assembly, R&R
FRONT FENDER, R&R	Without 360°view monitor system,Both sides,Without i-stop	S0601CRX	1.2	◆Front bumper assembly, R&R
FRONT FENDER, R&R	Without 360°view monitor system,Both sides,With i-stop	S0601DRX	1.3	◆Front bumper assembly, R&R
FRONT FENDER, R&R	With 360°view monitor system,360°view monitor system screen display verification only,One side	S0601ERX	1.0	◆Front bumper assembly, R&R
FRONT FENDER, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Both sides,Without i-stop	S0601FRX	1.3	◆Front bumper assembly, R&R
FRONT FENDER, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Both sides,With i-stop	S0601GRX	1.4	◆Front bumper assembly, R&R
FRONT FENDER, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side,Without i-stop	S0601HRX	1.0	◆Front bumper assembly, R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT FENDER, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side,With i-stop	S0601JRX	1.1	◆Front bumper assembly, R&R
FRONT FENDER, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,Without i-stop	S0601KRX	1.4	◆Front bumper assembly, R&R
FRONT FENDER, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,With i-stop	S0601LRX	1.5	◆Front bumper assembly, R&R
FRONT MUD GUARD, R&R	One side	S0603ARX	0.5	
FRONT MUD GUARD, R&R	Both sides	S0603BRX	0.8	
UNDER COVER, R&R		S0604XRX	0.3	
REAR MUD GUARD, R&R	One side	S0610ARX	0.3	
REAR MUD GUARD, R&R	Both sides	S0610BRX	0.4	
SHROUD PANEL, R&R	Without 360°view monitor system,Without mazda radar cruise control (MRCC) system,Without i-stop	S0612ARX	2.2	◆Front bumper assembly, R&R
SHROUD PANEL, R&R	Without 360°view monitor system,Without mazda radar cruise control (MRCC) system,With i-stop	S0612BRX	2.3	◆Front bumper assembly, R&R
SHROUD PANEL, R&R	Without 360°view monitor system,With mazda radar cruise control (MRCC) system	S0612CRX	2.5	◆Front bumper assembly, R&R◆Radar unit, Aiming
SHROUD PANEL, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Without mazda radar cruise control (MRCC) system,Without i-stop	S0612DRX	2.3	◆Front bumper assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
SHROUD PANEL, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Without mazda radar cruise control (MRCC) system,With i-stop	S0612ERX	2.4	◆Front bumper assembly, R&R
SHROUD PANEL, R&R	With 360°view monitor system,360°view monitor system screen display verification only,With mazda radar cruise control (MRCC) system,Without i-stop	S0612FRX	2.5	◆Front bumper assembly, R&R◆Radar unit, Aiming
SHROUD PANEL, R&R	With 360°view monitor system,360°view monitor system screen display verification only,With mazda radar cruise control (MRCC) system,With i-stop	S0612GRX	2.6	◆Front bumper assembly, R&R◆Radar unit, Aiming
SHROUD PANEL, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without mazda radar cruise control (MRCC) system,Without i-stop	S0612HRX	2.4	◆Front bumper assembly, R&R
SHROUD PANEL, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without mazda radar cruise control (MRCC) system,With i-stop	S0612JRX	2.5	◆Front bumper assembly, R&R
SHROUD PANEL, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With mazda radar cruise control (MRCC) system,Without i-stop	S0612KRX	2.6	◆Front bumper assembly, R&R◆Radar unit, Aiming

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
SHROUD PANEL, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With mazda radar cruise control (MRCC) system,With i-stop	S0612LRX	2.7	◆Front bumper assembly, R&R◆Radar unit, Aiming
OVER FENDER, R&R	Front over fender,One side	S0613ARX	0.2	
OVER FENDER, R&R	Front over fender,Both sides	S0613BRX	0.3	
OVER FENDER, R&R	Rear over fender,One side	S0613CRX	0.2	
OVER FENDER, R&R	Rear over fender,Both sides	S0613DRX	0.3	
OVER FENDER, R&R	Front side garnish,One side	S0613ERX	0.3	
OVER FENDER, R&R	Front side garnish,Both sides	S0613FRX	0.4	
OVER FENDER, R&R	Rear side garnish,One side	S0613GRX	0.2	
OVER FENDER, R&R	Rear side garnish,Both sides	S0613HRX	0.3	
S07 INSTRUMENT PANEL				
STEERING COLUMN COVER, R&R	Upper	S0706ARX	0.2	
STEERING COLUMN COVER, R&R	Lower	S0706BRX	0.2	
CRUSH PAD, R&R	Without i-stop	S0708ARX	3.7	◆Instrument panel assembly, R&R
CRUSH PAD, R&R	With i-stop	S0708BRX	3.8	◆Instrument panel assembly, R&R
INSTRUMENT PANEL FRAME, R&R	Without i-stop	S0709ARX	3.3	◆Instrument panel assembly, R&R
INSTRUMENT PANEL FRAME, R&R	With i-stop	S0709BRX	3.4	◆Instrument panel assembly, R&R
LOWER PANEL, R&R	Driver side,Without i-stop	S0710ARX	0.3	
LOWER PANEL, R&R	Driver side,With i-stop	S0710BRX	0.4	
LOWER PANEL, R&R	Passenger side,Without i-stop	S0710CRX	0.5	◆Front console (S0802), R&R
LOWER PANEL, R&R	Passenger side,With i-stop	S0710DRX	0.6	◆Front console (S0802), R&R
GLOVE BOX ASSEMBLY, R&R		S0716XRX	0.2	
UNDER COVER, R&R		S0717XRX	0.2	
S08 CONSOLE				
FRONT CONSOLE, R&R	Without i-stop	S0802ARX	0.3	
FRONT CONSOLE, R&R	With i-stop	S0802BRX	0.4	
REAR CONSOLE, R&R	Without i-stop	S0803ARX	0.5	
REAR CONSOLE, R&R	With i-stop	S0803BRX	0.6	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CONSOLE LID, R&R	Without i-stop	S0806ARX	0.6	
CONSOLE LID, R&R	With i-stop	S0806BRX	0.7	
S09 SEATS & SEAT BELTS				
FRONT SEAT ASSEMBLY, R&R	One side	S0901ARX	0.3	
FRONT SEAT ASSEMBLY, R&R	Both sides, Without i-stop	S0901BRX	0.4	
FRONT SEAT ASSEMBLY, R&R	Both sides, With i-stop	S0901CRX	0.5	
FRONT SEAT CUSHION, R&R	One side	S0902ARX	0.9	◆Front seat assembly (S0901), R&R
FRONT SEAT CUSHION, R&R	Both sides	S0902BRX	1.6	◆Front seat assembly (S0901), R&R
FRONT SEAT CUSHION TRIM, R&R	One side	S0903ARX	0.9	◆Front seat assembly (S0901), R&R
FRONT SEAT CUSHION TRIM, R&R	Both sides	S0903BRX	1.6	◆Front seat assembly (S0901), R&R
FRONT SEAT BACK, R&R	One side, Without i-stop	S0904ARX	1.0	◆Front seat assembly (S0901), R&R
FRONT SEAT BACK, R&R	One side, With i-stop	S0904BRX	1.1	◆Front seat assembly (S0901), R&R
FRONT SEAT BACK, R&R	Both sides, Without i-stop	S0904CRX	1.8	◆Front seat assembly (S0901), R&R
FRONT SEAT BACK, R&R	Both sides, With i-stop	S0904DRX	1.9	◆Front seat assembly (S0901), R&R
FRONT SEAT BACK TRIM, R&R	One side, Without i-stop	S0905ARX	1.0	◆Front seat assembly (S0901), R&R
FRONT SEAT BACK TRIM, R&R	One side, With i-stop	S0905BRX	1.1	◆Front seat assembly (S0901), R&R
FRONT SEAT BACK TRIM, R&R	Both sides, Without i-stop	S0905CRX	1.8	◆Front seat assembly (S0901), R&R
FRONT SEAT BACK TRIM, R&R	Both sides, With i-stop	S0905DRX	1.9	◆Front seat assembly (S0901), R&R
FRONT HEADREST, R&R	One side or both sides	S0910XRX	0.2	
FRONT SEAT ADJUSTER, R&R	One side	S0913ARX	0.8	◆Front seat assembly (S0901), R&R
FRONT SEAT ADJUSTER, R&R	Both sides	S0913BRX	1.4	◆Front seat assembly (S0901), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REAR SEAT ADJUSTER, R&R	Driver side,Without i-stop	S0914ARX	1.1	◆Rear seat assembly [Second] (S0955), R&R
REAR SEAT ADJUSTER, R&R	Driver side,With i-stop	S0914BRX	1.2	◆Rear seat assembly [Second] (S0955), R&R
REAR SEAT ADJUSTER, R&R	Passenger side,Without i-stop	S0914CRX	0.7	◆Rear seat assembly [Second] (S0955), R&R
REAR SEAT ADJUSTER, R&R	Passenger side,With i-stop	S0914DRX	0.8	◆Rear seat assembly [Second] (S0955), R&R
REAR SEAT ADJUSTER, R&R	Both sides	S0914ERX	1.7	◆Rear seat assembly [Second] (S0955), R&R
LIFTER LEVER, R&R	One side or both sides	S0915XRX	0.2	
SEAT WARMER, R&R	Seat back,One side,Without i-stop	S0918ARX	1.0	◆Front seat assembly (S0901), R&R
SEAT WARMER, R&R	Seat back,One side,With i-stop	S0918BRX	1.1	◆Front seat assembly (S0901), R&R
SEAT WARMER, R&R	Seat cushion,One side	S0918CRX	0.9	◆Front seat assembly (S0901), R&R
SEAT WARMER, R&R	Set (Seat back & Cushion),One side,Without i-stop	S0918DRX	1.6	◆Front seat assembly (S0901), R&R
SEAT WARMER, R&R	Set (Seat back & Cushion),One side,With i-stop	S0918ERX	1.7	◆Front seat assembly (S0901), R&R
SEAT WARMER, R&R	Set (Seat back & Cushion),Both sides,Without i-stop	S0918FRX	3.0	◆Front seat assembly (S0901), R&R
SEAT WARMER, R&R	Set (Seat back & Cushion),Both sides,With i-stop	S0918GRX	3.1	◆Front seat assembly (S0901), R&R
SEAT WARMER, R&R	Front seat warmer control unit,Without i-stop	S0918HRX	0.2	
SEAT WARMER, R&R	Front seat warmer control unit,With i-stop	S0918JRX	0.3	
SEAT WARMER, R&R	Second-row seat warmer control unit	S0918KRX	0.2	
FRONT SEAT BELT [RETRACTOR], R&R	One side,Without i-stop	S0919ARX	0.3	◆"B" pillar trim (S1703), R&R
FRONT SEAT BELT [RETRACTOR], R&R	One side,With i-stop	S0919BRX	0.4	◆"B" pillar trim (S1703), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT SEAT BELT [RETRACTOR], R&R	Both sides, Without i-stop	S0919CRX	0.5	◆ "B" pillar trim (S1703), R&R
FRONT SEAT BELT [RETRACTOR], R&R	Both sides, With i-stop	S0919DRX	0.6	◆ "B" pillar trim (S1703), R&R
FRONT SEAT SIDE PANEL, R&R	One side, Without i-stop	S0927ARX	0.3	
FRONT SEAT SIDE PANEL, R&R	One side, With i-stop	S0927BRX	0.4	
FRONT SEAT SIDE PANEL, R&R	Both sides, Without i-stop	S0927CRX	0.4	
FRONT SEAT SIDE PANEL, R&R	Both sides, With i-stop	S0927DRX	0.5	
FRONT SEAT FRAME, R&R	Seat back frame, One side	S0928ARX	1.0	◆ Front seat assembly (S0901), R&R
FRONT SEAT FRAME, R&R	Seat back frame, Both sides	S0928BRX	1.8	◆ Front seat assembly (S0901), R&R
ARM REST TRIM AND/OR PAD, R&R	Without i-stop	S0931ARX	1.3	◆ Rear seat assembly [Second] (S0955), R&R
ARM REST TRIM AND/OR PAD, R&R	With i-stop	S0931BRX	1.4	◆ Rear seat assembly [Second] (S0955), R&R
REAR HEADREST, R&R	Second seat, One side or both sides	S0940ARX	0.2	
REAR HEADREST, R&R	Third seat, One side	S0940BRX	0.9	◆ Rear seat assembly [Third] (S0956), R&R
REAR HEADREST, R&R	Third seat, Both sides, Without i-stop	S0940CRX	1.3	◆ Rear seat assembly [Third] (S0956), R&R
REAR HEADREST, R&R	Third seat, Both sides, With i-stop	S0940DRX	1.4	◆ Rear seat assembly [Third] (S0956), R&R
POWER SEAT MOTOR SWITCH, R&R	Power seat switch, One side, Without i-stop	S0942ARX	0.3	
POWER SEAT MOTOR SWITCH, R&R	Power seat switch, One side, With i-stop	S0942BRX	0.4	
POWER SEAT MOTOR SWITCH, R&R	Power seat switch, Both sides, Without i-stop	S0942CRX	0.4	
POWER SEAT MOTOR SWITCH, R&R	Power seat switch, Both sides, With i-stop	S0942DRX	0.5	
POWER SEAT MOTOR SWITCH, R&R	Walk-in switch, One side	S0942ERX	0.6	
POWER SEAT MOTOR SWITCH, R&R	Walk-in switch, Both sides	S0942FRX	0.9	
FRONT SEAT BELT [BUCKLE], R&R	One side, Without i-stop	S0944ARX	0.3	◆ Front seat assembly (S0901), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT SEAT BELT [BUCKLE], R&R	One side,With i-stop	S0944BRX	0.4	◆Front seat assembly (S0901), R&R
FRONT SEAT BELT [BUCKLE], R&R	Both sides,Without i-stop	S0944CRX	0.5	◆Front seat assembly (S0901), R&R
FRONT SEAT BELT [BUCKLE], R&R	Both sides,With i-stop	S0944DRX	0.6	◆Front seat assembly (S0901), R&R
REAR SEAT CUSHION [SECOND], R&R	One side,Without walk-in switch,Without i-stop	S0945ARX	0.4	◆Rear seat assembly [Second] (S0955), R&R
REAR SEAT CUSHION [SECOND], R&R	One side,Without walk-in switch,With i-stop	S0945BRX	0.5	◆Rear seat assembly [Second] (S0955), R&R
REAR SEAT CUSHION [SECOND], R&R	One side,With walk-in switch	S0945DRX	0.5	◆Rear seat assembly [Second] (S0955), R&R
REAR SEAT CUSHION [SECOND], R&R	Both sides,Without walk-in switch	S0945CRX	0.7	◆Rear seat assembly [Second] (S0955), R&R
REAR SEAT CUSHION [SECOND], R&R	Both sides,With walk-in switch	S0945ERX	0.8	◆Rear seat assembly [Second] (S0955), R&R
REAR SEAT CUSHION [THIRD], R&R		S0946XRX	0.2	
REAR SEAT CUSHION TRIM [SECOND], R&R	[Driver side,Without walk-in switch]/[Driver side,With walk-in switch,Without i-stop]	S0947ARX	0.7	◆Rear seat cushion [Second] (S0945), R&R
REAR SEAT CUSHION TRIM [SECOND], R&R	Driver side,With walk-in switch,With i-stop	S0947FRX	0.8	◆Rear seat cushion [Second] (S0945), R&R
REAR SEAT CUSHION TRIM [SECOND], R&R	Passenger side,Without walk-in switch,Without i-stop	S0947BRX	0.6	◆Rear seat cushion [Second] (S0945), R&R
REAR SEAT CUSHION TRIM [SECOND], R&R	[Passenger side,Without walk-in switch,With i-stop]/[Passenger side,With walk-in switch]	S0947CRX	0.7	◆Rear seat cushion [Second] (S0945), R&R
REAR SEAT CUSHION TRIM [SECOND], R&R	Both sides,Without walk-in switch,Without i-stop	S0947DRX	1.1	◆Rear seat cushion [Second] (S0945), R&R
REAR SEAT CUSHION TRIM [SECOND], R&R	[Both sides,Without walk-in switch,With i-stop]/[Both sides,With walk-in switch,Without i-stop]	S0947ERX	1.2	◆Rear seat cushion [Second] (S0945), R&R
REAR SEAT CUSHION TRIM [SECOND], R&R	Both sides,With walk-in switch,With i-stop	S0947GRX	1.3	◆Rear seat cushion [Second] (S0945), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REAR SEAT CUSHION TRIM [THIRD], R&R		S0948XRX	1.2	◆Rear seat cushion [Third] (S0946), R&R
REAR SEAT BACK [SECOND], R&R	Driver side,Without walk-in switch,Without i-stop	S0949ARX	1.7	◆Rear seat assembly [Second] (S0955), R&R
REAR SEAT BACK [SECOND], R&R	[Driver side,Without walk-in switch,With i-stop]/[Driver side,With walk-in switch]	S0949BRX	1.8	◆Rear seat assembly [Second] (S0955), R&R
REAR SEAT BACK [SECOND], R&R	Passenger side,Without walk-in switch,Without i-stop	S0949CRX	0.8	◆Rear seat assembly [Second] (S0955), R&R
REAR SEAT BACK [SECOND], R&R	[Passenger side,Without walk-in switch,With i-stop]/[Passenger side,With walk-in switch,Without i-stop]	S0949DRX	0.9	◆Rear seat assembly [Second] (S0955), R&R
REAR SEAT BACK [SECOND], R&R	Passenger side,With walk-in switch,With i-stop	S0949GRX	1.0	◆Rear seat assembly [Second] (S0955), R&R
REAR SEAT BACK [SECOND], R&R	Both sides,Without walk-in switch,Without i-stop	S0949ERX	2.3	◆Rear seat assembly [Second] (S0955), R&R
REAR SEAT BACK [SECOND], R&R	[Both sides,Without walk-in switch,With i-stop]/[Both sides,With walk-in switch,Without i-stop]	S0949FRX	2.4	◆Rear seat assembly [Second] (S0955), R&R
REAR SEAT BACK [SECOND], R&R	Both sides,With walk-in switch,With i-stop	S0949HRX	2.5	◆Rear seat assembly [Second] (S0955), R&R
REAR SEAT BACK [THIRD], R&R	One side,Without i-stop	S0950ARX	0.5	◆Rear seat assembly [Third] (S0956), R&R
REAR SEAT BACK [THIRD], R&R	One side,With i-stop	S0950BRX	0.6	◆Rear seat assembly [Third] (S0956), R&R
REAR SEAT BACK [THIRD], R&R	Both sides,Without i-stop	S0950CRX	0.6	◆Rear seat assembly [Third] (S0956), R&R
REAR SEAT BACK [THIRD], R&R	Both sides,With i-stop	S0950DRX	0.7	◆Rear seat assembly [Third] (S0956), R&R
REAR SEAT BACK TRIM [SECOND], R&R	[Driver side,Without walk-in switch]/[Driver side,With walk-in switch,Without i-stop]	S0951ARX	2.1	◆Rear seat back [Second] (S0949), R&R
REAR SEAT BACK TRIM [SECOND], R&R	Driver side,With walk-in switch,With i-stop	S0951FRX	2.2	◆Rear seat back [Second] (S0949), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REAR SEAT BACK TRIM [SECOND], R&R	Passenger side, Without walk-in switch, Without i-stop	S0951BRX	1.2	◆Rear seat back [Second] (S0949), R&R
REAR SEAT BACK TRIM [SECOND], R&R	[Passenger side, Without walk-in switch, With i-stop]/[Passenger side, With walk-in switch]	S0951CRX	1.3	◆Rear seat back [Second] (S0949), R&R
REAR SEAT BACK TRIM [SECOND], R&R	Both sides, Without walk-in switch, Without i-stop	S0951DRX	3.0	◆Rear seat back [Second] (S0949), R&R
REAR SEAT BACK TRIM [SECOND], R&R	[Both sides, Without walk-in switch, With i-stop]/[Both sides, With walk-in switch, Without i-stop]	S0951ERX	3.1	◆Rear seat back [Second] (S0949), R&R
REAR SEAT BACK TRIM [SECOND], R&R	Both sides, With walk-in switch, With i-stop	S0951GRX	3.2	◆Rear seat back [Second] (S0949), R&R
REAR SEAT BACK TRIM [THIRD], R&R	One side	S0952ARX	1.1	◆Rear seat back [Third] (S0950), R&R
REAR SEAT BACK TRIM [THIRD], R&R	Both sides, Without i-stop	S0952BRX	1.7	◆Rear seat back [Third] (S0950), R&R
REAR SEAT BACK TRIM [THIRD], R&R	Both sides, With i-stop	S0952CRX	1.8	◆Rear seat back [Third] (S0950), R&R
REAR SEAT BELT [SECOND], R&R	Retractor, One side, Without i-stop	S0953ARX	0.6	
REAR SEAT BELT [SECOND], R&R	Retractor, One side, With i-stop	S0953BRX	0.7	
REAR SEAT BELT [SECOND], R&R	Retractor, Both sides	S0953CRX	0.9	
REAR SEAT BELT [SECOND], R&R	Retractor, Center, Without i-stop	S0953DRX	1.7	
REAR SEAT BELT [SECOND], R&R	Retractor, Center, With i-stop	S0953ERX	1.8	
REAR SEAT BELT [SECOND], R&R	[Buckle, Right side, LHD, Without walk-in switch]/[Buckle, Right side, LHD, With walk-in switch, Without i-stop]	S0953FRX	0.8	◆Rear seat assembly [Second] (S0955), R&R
REAR SEAT BELT [SECOND], R&R	Buckle, Right side, LHD, With walk-in switch, With i-stop	S0953MRX	0.9	◆Rear seat assembly [Second] (S0955), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REAR SEAT BELT [SECOND], R&R	[Buckle,Right side,RHD,Without walk-in switch]/[Buckle,Right side,RHD,With walk-in switch,Without i-stop]	S0953GRX	0.6	◆Rear seat assembly [Second] (S0955), R&R
REAR SEAT BELT [SECOND], R&R	Buckle,Right side,RHD,With walk-in switch,With i-stop	S0953NRX	0.7	◆Rear seat assembly [Second] (S0955), R&R
REAR SEAT BELT [SECOND], R&R	[Buckle,Left side,LHD,Without walk-in switch]/[Buckle,Left side,LHD,With walk-in switch,Without i-stop]	S0953HRX	0.6	◆Rear seat assembly [Second] (S0955), R&R
REAR SEAT BELT [SECOND], R&R	Buckle,Left side,LHD,With walk-in switch,With i-stop	S0953PRX	0.7	◆Rear seat assembly [Second] (S0955), R&R
REAR SEAT BELT [SECOND], R&R	[Buckle,Left side,RHD,Without walk-in switch]/[Buckle,Left side,RHD,With walk-in switch,Without i-stop]	S0953JRX	0.8	◆Rear seat assembly [Second] (S0955), R&R
REAR SEAT BELT [SECOND], R&R	Buckle,Left side,RHD,With walk-in switch,With i-stop	S0953QRX	0.9	◆Rear seat assembly [Second] (S0955), R&R
REAR SEAT BELT [SECOND], R&R	Buckle,Center,Without walk-in switch,Without i-stop	S0953KRX	0.5	◆Rear seat assembly [Second] (S0955), R&R
REAR SEAT BELT [SECOND], R&R	[Buckle,Center,Without walk-in switch,With i-stop]/[Buckle,Center,With walk-in switch]	S0953LRX	0.6	◆Rear seat assembly [Second] (S0955), R&R
REAR SEAT BELT [THIRD], R&R	Retractor,One side,Without i-stop	S0954ARX	0.6	
REAR SEAT BELT [THIRD], R&R	Retractor,One side,With i-stop	S0954BRX	0.7	
REAR SEAT BELT [THIRD], R&R	Retractor,Both sides,Without i-stop	S0954CRX	0.9	
REAR SEAT BELT [THIRD], R&R	Retractor,Both sides,With i-stop	S0954DRX	1.0	
REAR SEAT BELT [THIRD], R&R	Buckle,Without seat belt reminder,One side	S0954ERX	0.2	
REAR SEAT BELT [THIRD], R&R	Buckle,Without seat belt reminder,Both sides	S0954FRX	0.3	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REAR SEAT BELT [THIRD], R&R	Buckle,With seat belt reminder	S0954GRX	0.4	
REAR SEAT ASSEMBLY [SECOND], R&R	One side,Without i-stop	S0955ARX	0.3	
REAR SEAT ASSEMBLY [SECOND], R&R	One side,With i-stop	S0955BRX	0.4	
REAR SEAT ASSEMBLY [SECOND], R&R	Both sides,Without i-stop	S0955CRX	0.5	
REAR SEAT ASSEMBLY [SECOND], R&R	Both sides,With i-stop	S0955DRX	0.6	
REAR SEAT ASSEMBLY [THIRD], R&R		S0956XRX	0.4	◆Rear seat cushion [Third] (S0946), R&R
S10 FRONT DOORS				
DOOR BODY, R&R	Without 360°view monitor system,One side,Without i-stop	S1001ARX	1.8	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	Without 360°view monitor system,One side,With i-stop	S1001BRX	1.9	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	Without 360°view monitor system,Both sides,Without i-stop	S1001CRX	3.5	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	Without 360°view monitor system,Both sides,With i-stop	S1001DRX	3.6	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	With 360°view monitor system,360°view monitor system screen display verification only,One side	S1001ERX	2.0	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Both sides	S1001FRX	3.7	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side,Without i-stop	S1001GRX	2.1	◆Door, Adjust◆Water leak, Check

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DOOR BODY, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side,With i-stop	S1001HRX	2.2	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides	S1001JRX	4.0	◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	Without 360°view monitor system,One side,Without i-stop	S1002ARX	1.3	◆Front fender (S0601), R&R◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	Without 360°view monitor system,One side,With i-stop	S1002BRX	1.4	◆Front fender (S0601), R&R◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	Without 360°view monitor system,Both sides,Without i-stop	S1002CRX	2.2	◆Front fender (S0601), R&R◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	Without 360°view monitor system,Both sides,With i-stop	S1002DRX	2.3	◆Front fender (S0601), R&R◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	With 360°view monitor system,360°view monitor system screen display verification only,One side	S1002ERX	1.5	◆Front fender (S0601), R&R◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Both sides,Without i-stop	S1002FRX	2.3	◆Front fender (S0601), R&R◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Both sides,With i-stop	S1002GRX	2.4	◆Front fender (S0601), R&R◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side,Without i-stop	S1002HRX	1.6	◆Front fender (S0601), R&R◆Door, Adjust◆Water leak, Check

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DOOR HINGE, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side,With i-stop	S1002JRX	1.7	◆Front fender (S0601), R&R◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides	S1002KRX	2.7	◆Front fender (S0601), R&R◆Door, Adjust◆Water leak, Check
GLASS & GLASS HOLDER, R&R	One side	S1003ARX	0.4	◆Door trim assembly, R&R
GLASS & GLASS HOLDER, R&R	Both sides,Without i-stop	S1003BRX	0.6	◆Door trim assembly, R&R
GLASS & GLASS HOLDER, R&R	Both sides,With i-stop	S1003CRX	0.7	◆Door trim assembly, R&R
GLASS GUIDE, R&R	One side,Without i-stop	S1004ARX	0.5	◆Door trim assembly, R&R◆Glass & glass holder (S1003), R&R
GLASS GUIDE, R&R	One side,With i-stop	S1004BRX	0.6	◆Door trim assembly, R&R◆Glass & glass holder (S1003), R&R
GLASS GUIDE, R&R	Both sides,Without i-stop	S1004CRX	0.8	◆Door trim assembly, R&R◆Glass & glass holder (S1003), R&R
GLASS GUIDE, R&R	Both sides,With i-stop	S1004DRX	0.9	◆Door trim assembly, R&R◆Glass & glass holder (S1003), R&R
GLASS RUN CHANNEL, R&R	One side,Without i-stop	S1005ARX	0.5	◆Door trim assembly, R&R◆Glass & glass holder (S1003), R&R
GLASS RUN CHANNEL, R&R	One side,With i-stop	S1005BRX	0.6	◆Door trim assembly, R&R◆Glass & glass holder (S1003), R&R
GLASS RUN CHANNEL, R&R	Both sides,Without i-stop	S1005CRX	0.8	◆Door trim assembly, R&R◆Glass & glass holder (S1003), R&R
GLASS RUN CHANNEL, R&R	Both sides,With i-stop	S1005DRX	0.9	◆Door trim assembly, R&R◆Glass & glass holder (S1003), R&R
DOOR CHECKER, R&R	One side	S1006ARX	0.4	◆Door trim assembly, R&R
DOOR CHECKER, R&R	Both sides	S1006BRX	0.6	◆Door trim assembly, R&R
DOOR LOCK ASSEMBLY, R&R	One side	S1007ARX	0.6	◆Door trim assembly, R&R
DOOR LOCK ASSEMBLY, R&R	Both sides,Without i-stop	S1007BRX	0.9	◆Door trim assembly, R&R
DOOR LOCK ASSEMBLY, R&R	Both sides,With i-stop	S1007CRX	1.0	◆Door trim assembly, R&R
DOOR LOCK SWITCH, R&R	Without i-stop	S1008ARX	0.3	◆Door trim assembly, R&R
DOOR LOCK SWITCH, R&R	With i-stop	S1008BRX	0.4	◆Door trim assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
INNER HANDLE, R&R	One side	S1009ARX	0.3	◆Door trim assembly, R&R
INNER HANDLE, R&R	Both sides,Without i-stop	S1009BRX	0.4	◆Door trim assembly, R&R
INNER HANDLE, R&R	Both sides,With i-stop	S1009CRX	0.5	◆Door trim assembly, R&R
INNER HANDLE COVER, R&R	One or both sides	S1010XRX	0.2	
OUTER HANDLE, R&R	Handle,One side,Without i-stop	S1013ARX	0.5	◆Door trim assembly, R&R
OUTER HANDLE, R&R	Handle,One side,With i-stop	S1013BRX	0.6	◆Door trim assembly, R&R
OUTER HANDLE, R&R	Handle,Both sides,Without i-stop	S1013CRX	0.8	◆Door trim assembly, R&R
OUTER HANDLE, R&R	Handle,Both sides,With i-stop	S1013DRX	0.9	◆Door trim assembly, R&R
OUTER HANDLE, R&R	Handle bracket,One side,Without i-stop	S1013ERX	0.5	◆Door trim assembly, R&R
OUTER HANDLE, R&R	Handle bracket,One side,With i-stop	S1013FRX	0.6	◆Door trim assembly, R&R
OUTER HANDLE, R&R	Handle bracket,Both sides,Without i-stop	S1013GRX	0.9	◆Door trim assembly, R&R
OUTER HANDLE, R&R	Handle bracket,Both sides,With i-stop	S1013HRX	1.0	◆Door trim assembly, R&R
POWER WINDOW MOTOR OR FRAME, R&R	Motor,One side,Without i-stop	S1015ARX	0.3	◆Door trim assembly, R&R
POWER WINDOW MOTOR OR FRAME, R&R	Motor,One side,With i-stop	S1015BRX	0.4	◆Door trim assembly, R&R
POWER WINDOW MOTOR OR FRAME, R&R	Motor,Both sides,Without i-stop	S1015CRX	0.5	◆Door trim assembly, R&R
POWER WINDOW MOTOR OR FRAME, R&R	Motor,Both sides,With i-stop	S1015DRX	0.6	◆Door trim assembly, R&R
POWER WINDOW MOTOR OR FRAME, R&R	Regulator,One side	S1015ERX	0.5	◆Door trim assembly, R&R
POWER WINDOW MOTOR OR FRAME, R&R	Regulator,Both sides	S1015FRX	0.8	◆Door trim assembly, R&R
SEAMING WELT, R&R	One side	S1020ARX	0.2	
SEAMING WELT, R&R	Both sides	S1020BRX	0.3	
DOOR WEATHERSTRIP, R&R	One side	S1021ARX	0.4	◆Water leak, Check
DOOR WEATHERSTRIP, R&R	Both sides	S1021BRX	0.6	◆Water leak, Check
INNER WEATHERSTRIP, R&R	One side	S1023ARX	0.3	◆Door trim assembly, R&R
INNER WEATHERSTRIP, R&R	Both sides	S1023BRX	0.4	◆Door trim assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DOOR TRIM, R&R	One side	S1026ARX	0.3	
DOOR TRIM, R&R	Both sides, Without i-stop	S1026BRX	0.4	
DOOR TRIM, R&R	Both sides, With i-stop	S1026CRX	0.5	
DOOR STRIKER, R&R	One or both sides	S1032XRX	0.2	
KEYLESS TRANSMITTER BATTERY, R&R		S1038XRX	0.2	
KEYLESS RECEIVER, R&R	Without i-stop	S1041ARX	0.5	
KEYLESS RECEIVER, R&R	With i-stop	S1041BRX	0.6	
KEYLESS TRANSMITTER, R&R		S1042XRX	0.2	
KEYLESS ANTENNA [FRONT DOOR], R&R	One side, Without i-stop	S1044ARX	0.5	◆Door trim assembly, R&R
KEYLESS ANTENNA [FRONT DOOR], R&R	One side, With i-stop	S1044BRX	0.6	◆Door trim assembly, R&R
KEYLESS ANTENNA [FRONT DOOR], R&R	Both sides, Without i-stop	S1044CRX	0.8	◆Door trim assembly, R&R
KEYLESS ANTENNA [FRONT DOOR], R&R	Both sides, With i-stop	S1044DRX	0.9	◆Door trim assembly, R&R
KEYLESS ANTENNA [VEHICLE INTERIOR, FRONT], R&R	Without i-stop	S1045ARX	0.5	◆Front console (S0802), R&R
KEYLESS ANTENNA [VEHICLE INTERIOR, FRONT], R&R	With i-stop	S1045BRX	0.6	◆Front console (S0802), R&R
KEYLESS ANTENNA [VEHICLE INTERIOR, CENTER], R&R	Without i-stop	S1046ARX	0.2	
KEYLESS ANTENNA [VEHICLE INTERIOR, CENTER], R&R	With i-stop	S1046BRX	0.3	
KEYLESS ANTENNA [VEHICLE INTERIOR, REAR], R&R		S1047XRX	0.5	
KEYLESS ANTENNA [VEHICLE EXTERIOR, REAR], R&R	Without i-stop	S1048ARX	0.2	
KEYLESS ANTENNA [VEHICLE EXTERIOR, REAR], R&R	With i-stop	S1048BRX	0.3	
REQUEST SWITCH [FRONT DOOR], R&R	One side, Without i-stop	S1050ARX	0.5	◆Door trim assembly, R&R
REQUEST SWITCH [FRONT DOOR], R&R	One side, With i-stop	S1050BRX	0.6	◆Door trim assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REQUEST SWITCH [FRONT DOOR], R&R	Both sides, Without i-stop	S1050CRX	0.8	◆Door trim assembly, R&R
REQUEST SWITCH [FRONT DOOR], R&R	Both sides, With i-stop	S1050DRX	0.9	◆Door trim assembly, R&R
REQUEST SWITCH OR OPENER SWITCH [LIFTGATE], R&R	Without 360°view monitor system, Without i-stop	S1052ARX	0.7	◆Rear finisher (S0414), R&R
REQUEST SWITCH OR OPENER SWITCH [LIFTGATE], R&R	Without 360°view monitor system, With i-stop	S1052BRX	0.8	◆Rear finisher (S0414), R&R
REQUEST SWITCH OR OPENER SWITCH [LIFTGATE], R&R	With 360°view monitor system, 360°view monitor system screen display verification only, Without i-stop	S1052CRX	0.8	◆Rear finisher (S0414), R&R
REQUEST SWITCH OR OPENER SWITCH [LIFTGATE], R&R	With 360°view monitor system, 360°view monitor system screen display verification only, With i-stop	S1052DRX	0.9	◆Rear finisher (S0414), R&R
REQUEST SWITCH OR OPENER SWITCH [LIFTGATE], R&R	With 360°view monitor system, 360°view monitor system screen display verification and 360°view monitor system aiming, Without i-stop	S1052ERX	0.9	◆Rear finisher (S0414), R&R
REQUEST SWITCH OR OPENER SWITCH [LIFTGATE], R&R	With 360°view monitor system, 360°view monitor system screen display verification and 360°view monitor system aiming, With i-stop	S1052FRX	1.0	◆Rear finisher (S0414), R&R
KEYLESS BEEPER, R&R	Without i-stop	S1053ARX	0.3	◆Cowl grille (S0412), R&R
KEYLESS BEEPER, R&R	With i-stop	S1053BRX	0.4	◆Cowl grille (S0412), R&R
START STOP UNIT, R&R		S1054XRX	0.6	◆Start stop unit configuration
LF CONTROL UNIT, R&R	Without i-stop	S1055ARX	0.2	
LF CONTROL UNIT, R&R	With i-stop	S1055BRX	0.3	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
S11 REAR DOORS				
DOOR BODY, R&R	One side,Without i-stop	S1101ARX	1.6	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	One side,With i-stop	S1101BRX	1.7	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	Both sides,Without i-stop	S1101CRX	3.1	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	Both sides,With i-stop	S1101DRX	3.2	◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	One side,Without i-stop	S1102ARX	0.6	◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	One side,With i-stop	S1102BRX	0.7	◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	Both sides,Without i-stop	S1102CRX	1.0	◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	Both sides,With i-stop	S1102DRX	1.1	◆Door, Adjust◆Water leak, Check
GLASS & GLASS HOLDER, R&R	One side	S1103ARX	0.5	◆Door trim assembly, R&R
GLASS & GLASS HOLDER, R&R	Both sides,Without i-stop	S1103BRX	0.8	◆Door trim assembly, R&R
GLASS & GLASS HOLDER, R&R	Both sides,With i-stop	S1103CRX	0.9	◆Door trim assembly, R&R
CENTER CHANNEL OR GLASS GUIDE, R&R	One side,Without i-stop	S1104ARX	0.4	◆Door trim assembly, R&R
CENTER CHANNEL OR GLASS GUIDE, R&R	One side,With i-stop	S1104BRX	0.5	◆Door trim assembly, R&R
CENTER CHANNEL OR GLASS GUIDE, R&R	Both sides,Without i-stop	S1104CRX	0.6	◆Door trim assembly, R&R
CENTER CHANNEL OR GLASS GUIDE, R&R	Both sides,With i-stop	S1104DRX	0.7	◆Door trim assembly, R&R
GLASS RUN CHANNEL, R&R	One side,Without i-stop	S1105ARX	0.5	◆Door trim assembly, R&R◆Glass & glass holder (S1103), R&R
GLASS RUN CHANNEL, R&R	One side,With i-stop	S1105BRX	0.6	◆Door trim assembly, R&R◆Glass & glass holder (S1103), R&R
GLASS RUN CHANNEL, R&R	Both sides,Without i-stop	S1105CRX	0.9	◆Door trim assembly, R&R◆Glass & glass holder (S1103), R&R
GLASS RUN CHANNEL, R&R	Both sides,With i-stop	S1105DRX	1.0	◆Door trim assembly, R&R◆Glass & glass holder (S1103), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DOOR CHECKER, R&R	One side, Without i-stop	S1107ARX	0.3	◆Door trim assembly, R&R
DOOR CHECKER, R&R	One side, With i-stop	S1107BRX	0.4	◆Door trim assembly, R&R
DOOR CHECKER, R&R	Both sides, Without i-stop	S1107CRX	0.5	◆Door trim assembly, R&R
DOOR CHECKER, R&R	Both sides, With i-stop	S1107DRX	0.6	◆Door trim assembly, R&R
DOOR LOCK ASSEMBLY, R&R	One side, Without i-stop	S1108ARX	0.3	◆Door trim assembly, R&R
DOOR LOCK ASSEMBLY, R&R	One side, With i-stop	S1108BRX	0.4	◆Door trim assembly, R&R
DOOR LOCK ASSEMBLY, R&R	Both sides, Without i-stop	S1108CRX	0.5	◆Door trim assembly, R&R
DOOR LOCK ASSEMBLY, R&R	Both sides, With i-stop	S1108DRX	0.6	◆Door trim assembly, R&R
INNER HANDLE, R&R	One side	S1109ARX	0.3	◆Door trim assembly, R&R
INNER HANDLE, R&R	Both sides	S1109BRX	0.4	◆Door trim assembly, R&R
INNER HANDLE COVER, R&R	One or both sides	S1110XRX	0.2	
OUTER HANDLE, R&R	Handle, One side, Without i-stop	S1113ARX	0.3	◆Door trim assembly, R&R
OUTER HANDLE, R&R	Handle, One side, With i-stop	S1113BRX	0.4	◆Door trim assembly, R&R
OUTER HANDLE, R&R	Handle, Both sides	S1113CRX	0.5	◆Door trim assembly, R&R
OUTER HANDLE, R&R	Handle bracket, One side	S1113DRX	0.4	◆Door trim assembly, R&R
OUTER HANDLE, R&R	Handle bracket, Both sides	S1113ERX	0.6	◆Door trim assembly, R&R
POWER WINDOW MOTOR OR FRAME, R&R	Motor, One side, Without i-stop	S1115ARX	0.3	◆Door trim assembly, R&R
POWER WINDOW MOTOR OR FRAME, R&R	Motor, One side, With i-stop	S1115BRX	0.4	◆Door trim assembly, R&R
POWER WINDOW MOTOR OR FRAME, R&R	Motor, Both sides, Without i-stop	S1115CRX	0.5	◆Door trim assembly, R&R
POWER WINDOW MOTOR OR FRAME, R&R	Motor, Both sides, With i-stop	S1115DRX	0.6	◆Door trim assembly, R&R
POWER WINDOW MOTOR OR FRAME, R&R	Regulator, One side	S1115ERX	0.6	◆Door trim assembly, R&R
POWER WINDOW MOTOR OR FRAME, R&R	Regulator, Both sides	S1115FRX	1.0	◆Door trim assembly, R&R
SEAMING WELT, R&R	One side	S1119ARX	0.2	
SEAMING WELT, R&R	Both sides	S1119BRX	0.3	
DOOR WEATHERSTRIP, R&R	One side	S1120ARX	0.3	◆Water leak, Check
DOOR WEATHERSTRIP, R&R	Both sides	S1120BRX	0.5	◆Water leak, Check
INNER WEATHERSTRIP, R&R	One side	S1122ARX	0.3	◆Door trim assembly, R&R
INNER WEATHERSTRIP, R&R	Both sides	S1122BRX	0.4	◆Door trim assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DOOR TRIM, R&R	One side,Without rear door sunshade	S1125ARX	0.3	
DOOR TRIM, R&R	One side,With rear door sunshade,Without i-stop	S1125BRX	0.3	
DOOR TRIM, R&R	One side,With rear door sunshade,With i-stop	S1125CRX	0.4	
DOOR TRIM, R&R	Both sides,Without rear door sunshade	S1125DRX	0.4	
DOOR TRIM, R&R	Both sides,With rear door sunshade	S1125ERX	0.5	
DOOR STRIKER, R&R	One or both sides	S1129XRX	0.2	
S12 LIFTGATE				
LIFTGATE BODY, R&R	Without 360°view monitor system,Without power liftgate	S1201ARX	3.7	◆Rear window glass (S1402), R&R◆ Liftgate, Adjust◆Water leak, Check
LIFTGATE BODY, R&R	Without 360°view monitor system,With power liftgate,Without i-stop	S1201BRX	3.8	◆Rear window glass (S1402), R&R◆ Liftgate, Adjust◆Water leak, Check
LIFTGATE BODY, R&R	Without 360°view monitor system,With power liftgate,With i-stop	S1201CRX	3.9	◆Rear window glass (S1402), R&R◆ Liftgate, Adjust◆Water leak, Check
LIFTGATE BODY, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Without power liftgate,Without i-stop	S1201DRX	3.8	◆Rear window glass (S1402), R&R◆ Liftgate, Adjust◆Water leak, Check
LIFTGATE BODY, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Without power liftgate,With i-stop	S1201ERX	3.9	◆Rear window glass (S1402), R&R◆ Liftgate, Adjust◆Water leak, Check
LIFTGATE BODY, R&R	With 360°view monitor system,360°view monitor system screen display verification only,With power liftgate,Without i-stop	S1201FRX	3.9	◆Rear window glass (S1402), R&R◆ Liftgate, Adjust◆Water leak, Check

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
LIFTGATE BODY, R&R	With 360°view monitor system,360°view monitor system screen display verification only,With power liftgate,With i-stop	S1201GRX	4.0	◆Rear window glass (S1402), R&R◆ Liftgate, Adjust◆Water leak, Check
LIFTGATE BODY, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without power liftgate	S1201HRX	3.9	◆Rear window glass (S1402), R&R◆ Liftgate, Adjust◆Water leak, Check
LIFTGATE BODY, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With power liftgate,Without i-stop	S1201JRX	4.0	◆Rear window glass (S1402), R&R◆ Liftgate, Adjust◆Water leak, Check
LIFTGATE BODY, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With power liftgate,With i-stop	S1201KRX	4.1	◆Rear window glass (S1402), R&R◆ Liftgate, Adjust◆Water leak, Check
HINGE, R&R	Without 360°view monitor system,One side,Without i-stop	S1203ARX	1.6	◆Liftgate, Adjust◆Water leak, Check
HINGE, R&R	Without 360°view monitor system,One side,With i-stop	S1203BRX	1.7	◆Liftgate, Adjust◆Water leak, Check
HINGE, R&R	Without 360°view monitor system,Both sides,Without i-stop	S1203CRX	1.6	◆Liftgate, Adjust◆Water leak, Check
HINGE, R&R	Without 360°view monitor system,Both sides,With i-stop	S1203DRX	1.7	◆Liftgate, Adjust◆Water leak, Check
HINGE, R&R	With 360°view monitor system,360°view monitor system screen display verification only,One side,Without i-stop	S1203ERX	1.7	◆Liftgate, Adjust◆Water leak, Check
HINGE, R&R	With 360°view monitor system,360°view monitor system screen display verification only,One side,With i-stop	S1203FRX	1.8	◆Liftgate, Adjust◆Water leak, Check

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
HINGE, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Both sides	S1203GRX	1.8	◆Liftgate, Adjust◆Water leak, Check
HINGE, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side,Without i-stop	S1203HRX	1.8	◆Liftgate, Adjust◆Water leak, Check
HINGE, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side,With i-stop	S1203JRX	1.9	◆Liftgate, Adjust◆Water leak, Check
HINGE, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides	S1203KRX	1.9	◆Liftgate, Adjust◆Water leak, Check
LOCK, R&R	Without i-stop	S1204ARX	0.3	◆Liftgate trim (S1218), R&R
LOCK, R&R	With i-stop	S1204BRX	0.4	◆Liftgate trim (S1218), R&R
STRIKER, R&R		S1207XRX	0.2	
DAMPER STAY, R&R	One side	S1212ARX	0.2	
DAMPER STAY, R&R	Both sides	S1212BRX	0.3	
WEATHERSTRIP, R&R		S1217XRX	0.3	◆Water leak, Check
LIFTGATE TRIM, R&R	Upper	S1218ARX	0.2	
LIFTGATE TRIM, R&R	Side,One or all	S1218BRX	0.2	
LIFTGATE TRIM, R&R	Lower,Without i-stop	S1218CRX	0.3	
LIFTGATE TRIM, R&R	Lower,With i-stop	S1218DRX	0.4	
POWER LIFTGATE RELATED PARTS, R&R	Drive unit,Right side,Without i-stop	S1219ARX	0.6	
POWER LIFTGATE RELATED PARTS, R&R	Drive unit,Right side,With i-stop	S1219BRX	0.7	
POWER LIFTGATE RELATED PARTS, R&R	Drive unit,Left side,Without i-stop	S1219CRX	1.0	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
POWER LIFTGATE RELATED PARTS, R&R	Drive unit,Left side,With i-stop	S1219DRX	1.1	
POWER LIFTGATE RELATED PARTS, R&R	Drive unit,Both sides,Without i-stop	S1219ERX	1.2	
POWER LIFTGATE RELATED PARTS, R&R	Drive unit,Both sides,With i-stop	S1219FRX	1.2	
POWER LIFTGATE RELATED PARTS, R&R	Rear switch	S1219GRX	0.2	
POWER LIFTGATE RELATED PARTS, R&R	Buzzer,Without i-stop	S1219HRX	0.3	
POWER LIFTGATE RELATED PARTS, R&R	Buzzer,With i-stop	S1219JRX	0.4	
POWER LIFTGATE RELATED PARTS, R&R	Touch sensor,One side,Without i-stop	S1219KRX	0.3	
POWER LIFTGATE RELATED PARTS, R&R	Touch sensor,One side,With i-stop	S1219LRX	0.4	
POWER LIFTGATE RELATED PARTS, R&R	Touch sensor,Both sides	S1219MRX	0.4	
POWER LIFTGATE RELATED PARTS, R&R	Control module,Without i-stop	S1219NRX	0.5	
POWER LIFTGATE RELATED PARTS, R&R	Control module,With i-stop	S1219PRX	0.6	
S14 WINDOW GLASSES				
WINDSHIELD GLASS, R&R	Without forward sensing camera (FSC),Without i-stop	S1401ARX	2.8	◆Front window moldings (S0401), R&R ◆Water leak, Check
WINDSHIELD GLASS, R&R	Without forward sensing camera (FSC),With i-stop	S1401BRX	2.9	◆Front window moldings (S0401), R&R ◆Water leak, Check
WINDSHIELD GLASS, R&R	With forward sensing camera (FSC),Without i-stop	S1401CRX	3.1	◆Front window moldings (S0401), R&R ◆Water leak, Check◆Forward sensing camera [FSC], Aiming
WINDSHIELD GLASS, R&R	With forward sensing camera (FSC),With i-stop	S1401DRX	3.2	◆Front window moldings (S0401), R&R ◆Water leak, Check◆Forward sensing camera [FSC], Aiming

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REAR WINDOW GLASS, R&R	Without i-stop	S1402ARX	2.1	◆Water leak, Check
REAR WINDOW GLASS, R&R	With i-stop	S1402BRX	2.2	◆Water leak, Check
QUARTER WINDOW GLASS & DAM, R&R	One side,Without i-stop	S1412ARX	1.4	◆Water leak, Check
QUARTER WINDOW GLASS & DAM, R&R	One side,With i-stop	S1412BRX	1.5	◆Water leak, Check
QUARTER WINDOW GLASS & DAM, R&R	Both sides,Without i-stop	S1412CRX	2.4	◆Water leak, Check
QUARTER WINDOW GLASS & DAM, R&R	Both sides,With i-stop	S1412DRX	2.5	◆Water leak, Check
S15 SUNROOF				
SEAMING WELT, R&R		S1502XRX	0.2	
ROOF PANEL, R&R		S1503XRX	0.3	
SUNROOF FRAME, R&R	With sunroof seaming welt	S1509XRX	2.5	◆Headliner (S1701), R&R◆Sunroof assembly, R&R
SUNROOF FRAME, R&R	Without sunroof seaming welt	S1509ARX	2.6	◆Headliner (S1701), R&R◆Sunroof assembly, R&R
GUIDES [ALL], R&R	Without i-stop,With sunroof seaming welt	S1510ARX	2.4	◆Headliner (S1701), R&R◆Sunroof assembly, R&R
GUIDES [ALL], R&R	With i-stop,With sunroof seaming welt	S1510BRX	2.5	◆Headliner (S1701), R&R◆Sunroof assembly, R&R
GUIDES [ALL], R&R	Without i-stop,Without sunroof seaming welt	S1510CRX	2.5	◆Headliner (S1701), R&R◆Sunroof assembly, R&R
GUIDES [ALL], R&R	With i-stop,Without sunroof seaming welt	S1510DRX	2.6	◆Headliner (S1701), R&R◆Sunroof assembly, R&R
DEFLECTOR, R&R		S1512XRX	0.2	
SUNROOF MOTOR, R&R	Without i-stop	S1514ARX	0.2	
SUNROOF MOTOR, R&R	With i-stop	S1514BRX	0.3	
DRAIN HOSE, R&R	Front,LHD,Driver side,With sunroof seaming welt,Without i-stop	S1519ARX	2.0	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Front,LHD,Driver side,With sunroof seaming welt,With i-stop	S1519BRX	2.0	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Front,LHD,Driver side,Without sunroof seaming welt	S1519MRX	2.1	◆Headliner (S1701), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DRAIN HOSE, R&R	Front,LHD,Passenger side,With sunroof seaming welt,Without i-stop	S1519CRX	2.3	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Front,LHD,Passenger side,With sunroof seaming welt,With i-stop	S1519DRX	2.4	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Front,LHD,Passenger side,Without sunroof seaming welt,Without i-stop	S1519NRX	2.4	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Front,LHD,Passenger side,Without sunroof seaming welt,With i-stop	S1519PRX	2.5	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Front,RHD,Driver side,With sunroof seaming welt,Without i-stop	S1519ERX	2.0	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Front,RHD,Driver side,With sunroof seaming welt,With i-stop	S1519FRX	2.1	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Front,RHD,Driver side,Without sunroof seaming welt,Without i-stop	S1519QRX	2.1	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Front,RHD,Driver side,Without sunroof seaming welt,With i-stop	S1519RRX	2.2	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Front,RHD,Passenger side,With sunroof seaming welt,Without i-stop	S1519GRX	2.2	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Front,RHD,Passenger side,With sunroof seaming welt,With i-stop	S1519HRX	2.3	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Front,RHD,Passenger side,Without sunroof seaming welt,Without i-stop	S1519SRX	2.3	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Front,RHD,Passenger side,Without sunroof seaming welt,With i-stop	S1519TRX	2.4	◆Headliner (S1701), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DRAIN HOSE, R&R	Rear,Right side,With sunroof seaming welt	S1519JRX	1.8	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Rear,Left side,With sunroof seaming welt	S1519KRX	1.8	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Rear,Right side,Without sunroof seaming welt	S1519URX	1.9	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	Rear,Left side,Without sunroof seaming welt	S1519VRX	1.9	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	All,With sunroof seaming welt	S1519LRX	2.7	◆Headliner (S1701), R&R
DRAIN HOSE, R&R	All,Without sunroof seaming welt	S1519WRX	2.8	◆Headliner (S1701), R&R
SUNROOF WEATHERSTRIP, R&R		S1520XRX	0.5	
SUNSHADE, R&R	With sunroof seaming welt,Without i-stop	S1521ARX	2.2	◆Headliner (S1701), R&R◆Sunroof assembly, R&R
SUNSHADE, R&R	With sunroof seaming welt,With i-stop	S1521BRX	2.3	◆Headliner (S1701), R&R◆Sunroof assembly, R&R
SUNSHADE, R&R	Without sunroof seaming welt,Without i-stop	S1521CRX	2.3	◆Headliner (S1701), R&R◆Sunroof assembly, R&R
SUNSHADE, R&R	Without sunroof seaming welt,With i-stop	S1521DRX	2.4	◆Headliner (S1701), R&R◆Sunroof assembly, R&R
SUNROOF SWITCH AND/OR TILT SWITCH, R&R		S1522XRX	0.2	
S16 WIPERS & WASHERS				
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,Without 360°view monitor system,Without i-stop,Without washer fluid-level sensor,Without headlight cleaner	S1601ARX	0.6	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,Without 360°view monitor system,Without i-stop,Without washer fluid-level sensor,With headlight cleaner	S1601BRX	0.6	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,Without 360°view monitor system,Without i-stop,With washer fluid-level sensor,Without headlight cleaner	S1601CRX	0.6	◆Front bumper assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,Without 360°view monitor system,Without i-stop,With washer fluid-level sensor,With headlight cleaner	S1601DRX	0.7	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,Without 360°view monitor system,With i-stop	S1601ERX	0.7	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop,Without washer fluid-level sensor,Without headlight cleaner	S1601KRX	0.7	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop,Without washer fluid-level sensor,With headlight cleaner	S1601LRX	0.8	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop,With washer fluid-level sensor	S1601MRX	0.8	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,With 360°view monitor system,360°view monitor system screen display verification only,With i-stop,Without washer fluid-level sensor	S1601NRX	0.8	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,With 360°view monitor system,360°view monitor system screen display verification only,With i-stop,With washer fluid-level sensor,Without headlight cleaner	S1601PRX	0.8	◆Front bumper assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,With 360°view monitor system,360°view monitor system screen display verification only,With i-stop,With washer fluid-level sensor,With headlight cleaner	S1601QRX	0.9	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop,Without washer fluid-level sensor,Without headlight cleaner	S1601RRX	0.8	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop,Without washer fluid-level sensor,With headlight cleaner	S1601SRX	0.9	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop,With washer fluid-level sensor	S1601TRX	0.9	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop,Without washer fluid-level sensor	S1601URX	0.9	◆Front bumper assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop,With washer fluid-level sensor,Without headlight cleaner	S1601VRX	0.9	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop,With washer fluid-level sensor,With headlight cleaner	S1601WRX	1.0	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Front and rear washer motor,Without 360°view monitor system,Without i-stop	S1601FRX	0.6	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Front and rear washer motor,Without 360°view monitor system,With i-stop	S1601GRX	0.7	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Front and rear washer motor,With 360° view monitor system,360°view monitor system screen display verification only,Without i-stop	S1601YRX	0.7	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Front and rear washer motor,With 360° view monitor system,360°view monitor system screen display verification only,With i-stop	S1601ZRX	0.8	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Front and rear washer motor,With 360° view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop	S16011RX	0.8	◆Front bumper assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT WASHER TANK AND/OR MOTOR, R&R	Front and rear washer motor,With 360° view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	S16012RX	0.9	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Headlight cleaner motor,Without 360° view monitor system,Without i-stop	S1601HRX	0.5	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Headlight cleaner motor,Without 360° view monitor system,With i-stop	S1601JRX	0.6	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Headlight cleaner motor,With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop	S16013RX	0.6	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Headlight cleaner motor,With 360°view monitor system,360°view monitor system screen display verification only,With i-stop	S16014RX	0.7	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Headlight cleaner motor,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop	S16015RX	0.7	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Headlight cleaner motor,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	S16016RX	0.8	◆Front bumper assembly, R&R
WASHER PIPES AND/OR HOSES [ALL], R&R	Front washer hose,Washer tank side,Without 360°view monitor system,Without i-stop	S1602ARX	0.8	◆Front bumper assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
WASHER PIPES AND/OR HOSES [ALL], R&R	Front washer hose,Washer tank side,Without 360°view monitor system,With i-stop	S1602BRX	0.9	◆Front bumper assembly, R&R
WASHER PIPES AND/OR HOSES [ALL], R&R	Front washer hose,Washer tank side,With 360°view monitor system,360° view monitor system screen display verification only,Without i-stop	S1602LRX	0.9	◆Front bumper assembly, R&R
WASHER PIPES AND/OR HOSES [ALL], R&R	Front washer hose,Washer tank side,With 360°view monitor system,360° view monitor system screen display verification only,With i-stop	S1602MRX	1.0	◆Front bumper assembly, R&R
WASHER PIPES AND/OR HOSES [ALL], R&R	Front washer hose,Washer tank side,With 360°view monitor system,360° view monitor system screen display verification and 360°view monitor system aiming,Without i-stop	S1602NRX	1.0	◆Front bumper assembly, R&R
WASHER PIPES AND/OR HOSES [ALL], R&R	Front washer hose,Washer tank side,With 360°view monitor system,360° view monitor system screen display verification and 360°view monitor system aiming,With i-stop	S1602PRX	1.1	◆Front bumper assembly, R&R
WASHER PIPES AND/OR HOSES [ALL], R&R	Front washer hose,Washer nozzle side	S1602CRX	0.3	◆Cowl grille (S0412), R&R
WASHER PIPES AND/OR HOSES [ALL], R&R	Rear washer hose,Washer tank to vehicle interior (A pillar),Washer tank side,Without 360°view monitor system,Without i-stop	S1602DRX	0.7	◆Front bumper assembly, R&R◆Front mud guard (S0603), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
WASHER PIPES AND/OR HOSES [ALL], R&R	Rear washer hose,Washer tank to vehicle interior (A pillar),Washer tank side,Without 360°view monitor system,With i-stop	S1602ERX	0.8	◆Front bumper assembly, R&R◆Front mud guard (S0603), R&R
WASHER PIPES AND/OR HOSES [ALL], R&R	Rear washer hose,Washer tank to vehicle interior (A pillar),Washer tank side,With 360°view monitor system,360° view monitor system screen display verification only	S1602QRX	0.9	◆Front bumper assembly, R&R◆Front mud guard (S0603), R&R
WASHER PIPES AND/OR HOSES [ALL], R&R	Rear washer hose,Washer tank to vehicle interior (A pillar),Washer tank side,With 360°view monitor system,360° view monitor system screen display verification and 360°view monitor system aiming	S1602RRX	1.0	◆Front bumper assembly, R&R◆Front mud guard (S0603), R&R
WASHER PIPES AND/OR HOSES [ALL], R&R	Rear washer hose,Washer tank to vehicle interior (A pillar),Interior side,LHD	S1602FRX	1.0	◆Front mud guard (S0603), R&R
WASHER PIPES AND/OR HOSES [ALL], R&R	Rear washer hose,Washer tank to vehicle interior (A pillar),Interior side,RHD	S1602GRX	0.8	◆Front mud guard (S0603), R&R
WASHER PIPES AND/OR HOSES [ALL], R&R	Rear washer hose,A pillar to D pillar,Without i-stop	S1602HRX	1.7	◆Headliner (S1701), R&R
WASHER PIPES AND/OR HOSES [ALL], R&R	Rear washer hose,A pillar to D pillar,With i-stop	S1602JRX	1.8	◆Headliner (S1701), R&R
WASHER PIPES AND/OR HOSES [ALL], R&R	Rear washer hose,D pillar to rear washer nozzle	S1602KRX	1.7	◆Headliner (S1701), D&C
FRONT WASHER NOZZLE [ONE OR ALL], R&R		S1603XRX	0.3	◆Cowl grille (S0412), R&R
TANK CAP, R&R		S1604XRX	0.2	
FRONT WIPER BLADE AND ARM [ONE OR ALL], R&R		S1605XRX	0.2	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT WIPER LINK AND/OR FRAME, R&R	Without i-stop	S1606ARX	0.4	◆Cowl grille (S0412), R&R◆Front wiper motor (S1607), R&R
FRONT WIPER LINK AND/OR FRAME, R&R	With i-stop	S1606BRX	0.5	◆Cowl grille (S0412), R&R◆Front wiper motor (S1607), R&R
FRONT WIPER MOTOR, R&R	Without i-stop	S1607ARX	0.4	◆Cowl grille (S0412), R&R
FRONT WIPER MOTOR, R&R	With i-stop	S1607BRX	0.5	◆Cowl grille (S0412), R&R
SEAL CAP [ALL], R&R	Outer bushing	S1608XRX	0.4	◆Rear wiper motor (S1613), R&R
FRONT & REAR WIPER ARM COVER [ALL], R&R		S1609XRX	0.2	
REAR WASHER NOZZLE, R&R	Without i-stop	S1611ARX	0.4	◆Rear spoiler assembly, R&R
REAR WASHER NOZZLE, R&R	With i-stop	S1611BRX	0.5	◆Rear spoiler assembly, R&R
REAR WIPER BLADE AND/OR ARM, R&R		S1612XRX	0.2	
REAR WIPER MOTOR, R&R	Without i-stop	S1613ARX	0.3	◆Liftgate trim (S1218), R&R
REAR WIPER MOTOR, R&R	With i-stop	S1613BRX	0.4	◆Liftgate trim (S1218), R&R
WIPER SWITCH, R&R	Without i-stop	S1614ARX	0.2	◆Steering column cover (S0706), R&R
WIPER SWITCH, R&R	With i-stop	S1614BRX	0.3	◆Steering column cover (S0706), R&R
RAIN SENSOR, R&R		S1618XRX	0.3	
S17 TRIMS & MATS				
HEADLINER, R&R	[Without sunroof,Without i-stop]/[With sunroof,With sunroof seaming welt,Without i-stop]	S1701ARX	1.6	
HEADLINER, R&R	[Without sunroof,With i-stop]/[With sunroof,With sunroof seaming welt,With i-stop]	S1701BRX	1.7	
HEADLINER, R&R	With sunroof,Without sunroof seaming welt,Without i-stop	S1701CRX	1.7	
HEADLINER, R&R	With sunroof,Without sunroof seaming welt,With i-stop	S1701DRX	1.8	
"A" PILLAR TRIM, R&R	One side	S1702ARX	0.2	
"A" PILLAR TRIM, R&R	Both sides	S1702BRX	0.2	
"B" PILLAR TRIM, R&R	Upper,One side	S1703ARX	0.2	
"B" PILLAR TRIM, R&R	Upper,Both sides	S1703BRX	0.3	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
"B" PILLAR TRIM, R&R	Lower,One side	S1703CRX	0.2	
"B" PILLAR TRIM, R&R	Lower,Both sides	S1703DRX	0.2	
"C" PILLAR TRIM, R&R	One side,Without i-stop	S1704ARX	0.6	
"C" PILLAR TRIM, R&R	One side,With i-stop	S1704BRX	0.7	
"C" PILLAR TRIM, R&R	Both sides	S1704CRX	0.9	
FRONT SIDE TRIM, R&R	One side	S1705ARX	0.2	
FRONT SIDE TRIM, R&R	Both sides	S1705BRX	0.2	
TRUNK SIDE TRIM, R&R	One side,Without i-stop	S1707ARX	0.5	
TRUNK SIDE TRIM, R&R	One side,With i-stop	S1707BRX	0.6	
TRUNK SIDE TRIM, R&R	Both sides,Without i-stop	S1707CRX	0.6	
TRUNK SIDE TRIM, R&R	Both sides,With i-stop	S1707DRX	0.7	
TRUNK END TRIM, R&R		S1709XRX	0.2	
FRONT SCUFF PLATE, R&R	One side	S1713ARX	0.2	
FRONT SCUFF PLATE, R&R	Both sides	S1713BRX	0.2	
REAR SCUFF PLATE, R&R	One side	S1714ARX	0.2	
REAR SCUFF PLATE, R&R	Both sides	S1714BRX	0.2	
FRONT FLOOR MAT, R&R		S1715ARX	2.1	
TRUNK ROOM MAT, R&R	Trunk board	S1718XRX	0.2	
"D" PILLAR TRIM, R&R	One side,Without i-stop	S1720ARX	0.6	
"D" PILLAR TRIM, R&R	One side,With i-stop	S1720BRX	0.7	
"D" PILLAR TRIM, R&R	Both sides	S1720CRX	0.8	
CURTAIN, R&R	Rear door sunshade,One side,Without i-stop	S1727ARX	0.3	◆Door trim assembly, R&R
CURTAIN, R&R	Rear door sunshade,One side,With i-stop	S1727BRX	0.4	◆Door trim assembly, R&R
CURTAIN, R&R	Rear door sunshade,Both sides,Without i-stop	S1727CRX	0.4	◆Door trim assembly, R&R
CURTAIN, R&R	Rear door sunshade,Both sides,With i-stop	S1727DRX	0.5	◆Door trim assembly, R&R
S18 MIRRORS & VISORS				
OUTSIDE MIRROR, R&R	Without 360°view monitor system,One side	S1801ARX	0.5	◆Door trim (S1026), R&R
OUTSIDE MIRROR, R&R	Without 360°view monitor system,Both sides,Without i-stop	S1801BRX	0.8	◆Door trim (S1026), R&R
OUTSIDE MIRROR, R&R	Without 360°view monitor system,Both sides,With i-stop	S1801CRX	0.9	◆Door trim (S1026), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
OUTSIDE MIRROR, R&R	With 360°view monitor system,360°view monitor system screen display verification only,One side,Without i-stop	S1801DRX	0.6	◆Door trim (S1026), R&R
OUTSIDE MIRROR, R&R	With 360°view monitor system,360°view monitor system screen display verification only,One side,With i-stop	S1801ERX	0.7	◆Door trim (S1026), R&R
OUTSIDE MIRROR, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Both sides	S1801FRX	1.0	◆Door trim (S1026), R&R
OUTSIDE MIRROR, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side,Without i-stop	S1801GRX	0.8	◆Door trim (S1026), R&R
OUTSIDE MIRROR, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side,With i-stop	S1801HRX	0.9	◆Door trim (S1026), R&R
OUTSIDE MIRROR, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,Without i-stop	S1801JRX	1.3	◆Door trim (S1026), R&R
OUTSIDE MIRROR, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,With i-stop	S1801KRX	1.4	◆Door trim (S1026), R&R
OUTSIDE MIRROR GLASS, R&R	One side,Without heated outer mirror,Without blind spot monitoring (BSM)	S1802ARX	0.2	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
OUTSIDE MIRROR GLASS, R&R	One side,Without heated outer mirror,With blind spot monitoring (BSM)	S1802BRX	0.2	
OUTSIDE MIRROR GLASS, R&R	One side,With heated outer mirror,Without blind spot monitoring (BSM)	S1802CRX	0.2	
OUTSIDE MIRROR GLASS, R&R	One side,With heated outer mirror,With blind spot monitoring (BSM)	S1802DRX	0.2	
OUTSIDE MIRROR GLASS, R&R	Both sides,Without heated outer mirror,Without blind spot monitoring (BSM)	S1802ERX	0.2	
OUTSIDE MIRROR GLASS, R&R	Both sides,Without heated outer mirror,With blind spot monitoring (BSM),Without i-stop	S1802FRX	0.2	
OUTSIDE MIRROR GLASS, R&R	Both sides,Without heated outer mirror,With blind spot monitoring (BSM),With i-stop	S1802GRX	0.3	
OUTSIDE MIRROR GLASS, R&R	Both sides,With heated outer mirror,Without blind spot monitoring (BSM),Without i-stop	S1802HRX	0.2	
OUTSIDE MIRROR GLASS, R&R	Both sides,With heated outer mirror,Without blind spot monitoring (BSM),With i-stop	S1802JRX	0.3	
OUTSIDE MIRROR GLASS, R&R	Both sides,With heated outer mirror,With blind spot monitoring (BSM),Without i-stop	S1802KRX	0.2	
OUTSIDE MIRROR GLASS, R&R	Both sides,With heated outer mirror,With blind spot monitoring (BSM),With i-stop	S1802LRX	0.3	
REARVIEW MIRROR, R&R	Without auto-dimming mirror	S1803ARX	0.2	
REARVIEW MIRROR, R&R	With auto-dimming mirror,Without i-stop	S1803BRX	0.2	
REARVIEW MIRROR, R&R	With auto-dimming mirror,With i-stop	S1803CRX	0.3	

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
SUN VISOR, R&R	One side	S1806ARX	0.2	
SUN VISOR, R&R	Both sides, Without i-stop	S1806BRX	0.2	
SUN VISOR, R&R	Both sides, With i-stop	S1806CRX	0.3	
S19 SPOILERS				
REAR SPOILER, R&R		S1903XRX	0.5	
S22 AIR BAG SYSTEM				
AIR BAG MODULE, R&R	Front air bag module, Driver side, Without i-stop	S2201ARX	0.2	
AIR BAG MODULE, R&R	Front air bag module, Driver side, With i-stop	S2201BRX	0.3	
AIR BAG MODULE, R&R	Front air bag module, Passenger side, Without i-stop	S2201CRX	0.3	
AIR BAG MODULE, R&R	Front air bag module, Passenger side, With i-stop	S2201DRX	0.4	
AIR BAG MODULE, R&R	[Curtain air bag module, One side, Without sunroof]/[Curtain air bag module, One side, With sunroof, With sunroof seaming welt]	S2201ERX	1.8	◆Headliner (S1701), R&R
AIR BAG MODULE, R&R	[Curtain air bag module, Both sides, Without sunroof, Without i-stop]/[Curtain air bag module, Both sides, With sunroof, With sunroof seaming welt, Without i-stop]	S2201FRX	1.9	◆Headliner (S1701), R&R
AIR BAG MODULE, R&R	[Curtain air bag module, Both sides, Without sunroof, With i-stop]/[Curtain air bag module, Both sides, With sunroof, With sunroof seaming welt, With i-stop]	S2201GRX	2.0	◆Headliner (S1701), R&R
AIR BAG MODULE, R&R	Curtain air bag module, One side, With sunroof, Without sunroof seaming welt	S2201MRX	1.9	◆Headliner (S1701), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
AIR BAG MODULE, R&R	Curtain air bag module,Both sides,With sunroof,Without sunroof seaming welt,Without i-stop	S2201NRX	2.0	◆Headliner (S1701), R&R
AIR BAG MODULE, R&R	Curtain air bag module,Both sides,With sunroof,Without sunroof seaming welt,With i-stop	S2201PRX	2.1	◆Headliner (S1701), R&R
AIR BAG MODULE, R&R	Side air bag module,One side,Without i-stop	S2201HRX	0.6	◆Front seat assembly (S0901), R&R
AIR BAG MODULE, R&R	Side air bag module,One side,With i-stop	S2201JRX	0.7	◆Front seat assembly (S0901), R&R
AIR BAG MODULE, R&R	Side air bag module,Both sides,Without i-stop	S2201KRX	1.1	◆Front seat assembly (S0901), R&R
AIR BAG MODULE, R&R	Side air bag module,Both sides,With i-stop	S2201LRX	1.2	◆Front seat assembly (S0901), R&R
AIR BAG SENSOR, R&R	Crash zone sensor,Without 360°view monitor system,One side,Without i-stop	S2202ARX	0.5	◆Front bumper assembly, R&R
AIR BAG SENSOR, R&R	Crash zone sensor,Without 360°view monitor system,One side,With i-stop	S2202BRX	0.6	◆Front bumper assembly, R&R
AIR BAG SENSOR, R&R	Crash zone sensor,Without 360°view monitor system,Both sides,Without i-stop	S2202CRX	0.5	◆Front bumper assembly, R&R
AIR BAG SENSOR, R&R	Crash zone sensor,Without 360°view monitor system,Both sides,With i-stop	S2202DRX	0.6	◆Front bumper assembly, R&R
AIR BAG SENSOR, R&R	Crash zone sensor,With 360°view monitor system,360°view monitor system screen display verification only,One side,Without i-stop	S2202NRX	0.6	◆Front bumper assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
AIR BAG SENSOR, R&R	Crash zone sensor,With 360°view monitor system,360°view monitor system screen display verification only,One side,With i-stop	S2202PRX	0.7	◆Front bumper assembly, R&R
AIR BAG SENSOR, R&R	Crash zone sensor,With 360°view monitor system,360°view monitor system screen display verification only,Both sides	S2202QRX	0.7	◆Front bumper assembly, R&R
AIR BAG SENSOR, R&R	Crash zone sensor,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side,Without i-stop	S2202RRX	0.7	◆Front bumper assembly, R&R
AIR BAG SENSOR, R&R	Crash zone sensor,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side,With i-stop	S2202SRX	0.8	◆Front bumper assembly, R&R
AIR BAG SENSOR, R&R	Crash zone sensor,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,Without i-stop	S2202TRX	0.7	◆Front bumper assembly, R&R
AIR BAG SENSOR, R&R	Crash zone sensor,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,With i-stop	S2202URX	0.8	◆Front bumper assembly, R&R
AIR BAG SENSOR, R&R	Side air bag sensor,Front,One side,Without i-stop	S2202ERX	0.2	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
AIR BAG SENSOR, R&R	Side air bag sensor,Front,One side,With i-stop	S2202FRX	0.3	
AIR BAG SENSOR, R&R	Side air bag sensor,Front,Both sides,Without i-stop	S2202GRX	0.3	
AIR BAG SENSOR, R&R	Side air bag sensor,Front,Both sides,With i-stop	S2202HRX	0.4	
AIR BAG SENSOR, R&R	Side air bag sensor,Rear,One side,Without i-stop	S2202JRX	0.2	
AIR BAG SENSOR, R&R	Side air bag sensor,Rear,One side,With i-stop	S2202KRX	0.3	
AIR BAG SENSOR, R&R	Side air bag sensor,Rear,Both sides,Without i-stop	S2202LRX	0.3	
AIR BAG SENSOR, R&R	Side air bag sensor,Rear,Both sides,With i-stop	S2202MRX	0.4	
AIR BAG CONTROL UNIT, R&R	SAS unit	S2206XRX	0.8	