

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
N00 DIAGNOSIS				
DTC READING BY DIAGNOSTIC TOOL The labor operation for DIAGNOSTIC TOOLS usage (N9999*-*~*) can be applied only when the diagnosis requires the NGS/WDS/PDS/IDS tester to read the Diagnostic Trouble Code for electric power steering system components.		N9999XDX	0.2	
N01 STEERING LINKAGE				
STEERING WHEEL, R&R	Without i-stop	N0102ARX	0.3	
STEERING WHEEL, R&R	With i-stop	N0102BRX	0.4	
INTERMEDIATE SHAFT, R&R		N0104XRX	0.2	
STEERING SHAFT, R&R	Without i-stop	N0105ARX	0.9	◆Steering wheel (N0102), R&R
STEERING SHAFT, R&R	With i-stop	N0105BRX	1.0	◆Steering wheel (N0102), R&R
DUST COVER OR SET PLATE, R&R		N0109XRX	1.7	◆Front crossmember assembly, R&R
HEATED STEERING WHEEL CONTROL UNIT, R&R	Without i-stop	N0116ARX	0.3	
HEATED STEERING WHEEL CONTROL UNIT, R&R	With i-stop	N0116BRX	0.4	
N02 STEERING GEAR & LINKAGE				
STEERING GEAR, R&R		N0201XRX	1.8	◆Front crossmember assembly, R&R
BOOT [RACK], R&R	One side,2WD,Without i-ELOOP system	N0205ARX	1.8	◆Steering gear assembly, R&R◆Ball joint set (N0208), R&R
BOOT [RACK], R&R	One side,2WD,With i-ELOOP system	N0205BRX	1.9	◆Steering gear assembly, R&R◆Ball joint set (N0208), R&R
BOOT [RACK], R&R	One side,4WD	N0205CRX	1.8	◆Steering gear assembly, R&R◆Ball joint set (N0208), R&R
BOOT [RACK], R&R	Both sides,2WD,Without i-ELOOP system	N0205DRX	1.9	◆Steering gear assembly, R&R◆Ball joint set (N0208), R&R
BOOT [RACK], R&R	Both sides,2WD,With i-ELOOP system	N0205ERX	2.0	◆Steering gear assembly, R&R◆Ball joint set (N0208), R&R
BOOT [RACK], R&R	Both sides,4WD	N0205FRX	1.9	◆Steering gear assembly, R&R◆Ball joint set (N0208), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
TIE ROD, R&R	One side,2WD,Without i-ELOOP system	N0206ARX	1.9	◆Steering gear assembly, R&R
TIE ROD, R&R	One side,2WD,With i-ELOOP system	N0206BRX	2.0	◆Steering gear assembly, R&R
TIE ROD, R&R	One side,4WD	N0206CRX	1.9	◆Steering gear assembly, R&R
TIE ROD, R&R	Both sides	N0206DRX	2.1	◆Steering gear assembly, R&R
BALL JOINT SET, R&R	One side	N0208ARX	0.3	
BALL JOINT SET, R&R	Both sides	N0208BRX	0.5	
MOUNTING BRACKET AND/OR RUBBER, R&R	2WD,One,Without i-ELOOP system	N0213ARX	1.8	◆Steering gear assembly, R&R
MOUNTING BRACKET AND/OR RUBBER, R&R	2WD,One,With i-ELOOP system	N0213BRX	1.9	◆Steering gear assembly, R&R
MOUNTING BRACKET AND/OR RUBBER, R&R	2WD,Two	N0213CRX	1.9	◆Steering gear assembly, R&R
MOUNTING BRACKET AND/OR RUBBER, R&R	2WD,All	N0213DRX	2.0	◆Steering gear assembly, R&R
MOUNTING BRACKET AND/OR RUBBER, R&R	4WD,One	N0213ERX	1.8	◆Steering gear assembly, R&R
MOUNTING BRACKET AND/OR RUBBER, R&R	4WD,Two	N0213FRX	1.9	◆Steering gear assembly, R&R
MOUNTING BRACKET AND/OR RUBBER, R&R	4WD,All	N0213GRX	2.0	◆Steering gear assembly, R&R
N03 POWER STEERING SYSTEM				
E.C.P.S CONTROL UNIT, R&R	Without i-stop	N0302ARX	0.9	◆Steering shaft assembly, R&R
E.C.P.S CONTROL UNIT, R&R	With i-stop	N0302BRX	1.0	◆Steering shaft assembly, R&R