

OPERATION	VARIATION 1	VARIATION 2	VARIATION 3	VARIATION 4	VARIATION 5	OTHER VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
<b>U00 REFRIGERANT SYSTEM &amp; DIAGNOSIS</b>									
REFRIGERANT RECHARGE							U0004ARX	0.7	◆ Leak, Check
DTC READING BY DIAGNOSTIC TOOL							U9999XDX	0.2	
The labor operation for DIAGNOSTIC TOOLS usage (U9999*—*) can be applied only when the diagnosis requires the NGS/WDS/PDS/IDS tester to read the Diagnostic Trouble Code for Auto air conditioning system components.									
<b>U01 VENTILATION SYSTEM</b>									
DEMISTER DUCT, R&R	Both sides						U0103ARX	2.5	◆ Instrument panel assembly, R&R
DEMISTER DUCT, R&R	One side						U0103BRX	2.5	◆ Instrument panel assembly, R&R
VENTILATOR GRILLE, R&R	Center	Driver side					U0105ARX	0.4	
VENTILATOR GRILLE, R&R	Center	Passenger side					U0105BRX	0.4	
VENTILATOR GRILLE, R&R	Driver side						U0105CRX	0.5	
VENTILATOR GRILLE, R&R	Passenger side						U0105DRX	0.3	
VENTILATOR DUCT, R&R	Front ventilator	With AC power outlet					U0110ARX	3.1	◆ Instrument panel assembly, R&R
VENTILATOR DUCT, R&R	Front ventilator	Without AC power outlet					U0110BRX	3.0	◆ Instrument panel assembly, R&R
DEFROSTER DUCT, R&R	With AC power outlet						U0114ARX	2.5	◆ Instrument panel assembly, R&R
DEFROSTER DUCT, R&R	Without AC power outlet						U0114BRX	2.4	◆ Instrument panel assembly, R&R
REAR HEAT DUCT, R&R	Both sides						U0126ARX	1.4	
REAR HEAT DUCT, R&R	Driver side	No.1					U0126BRX	0.8	
REAR HEAT DUCT, R&R	Driver side	No.2					U0126CRX	1.3	
REAR HEAT DUCT, R&R	Passenger side	No.1					U0126DRX	0.8	
REAR HEAT DUCT, R&R	Passenger side	No.2					U0126ERX	1.3	
<b>U02 CLIMATE CONTROL</b>									
CLIMATE CONTROL ASSEMBLY, R&R							U0207ARX	0.3	
SOLAR RADIATION SENSOR, R&R							U0209ARX	0.3	
PASSENGER COMPARTMENT TEMPERATURE SENSOR, R&R							U0210ARX	0.8	◆ Lower panel (S0710), R&R
<b>U03 BLOWER</b>									
BLOWER UNIT, R&R	With AC power outlet						U0301ARX	2.6	◆ Instrument panel assembly, R&R
BLOWER UNIT, R&R	Without AC power outlet						U0301BRX	2.5	◆ Instrument panel assembly, R&R
BLOWER RELAY, R&R							U0302ARX	0.2	
RECYCLE & FRESH ACTUATOR, R&R	With AC power outlet						U0303ARX	2.5	◆ Instrument panel assembly, R&R
RECYCLE & FRESH ACTUATOR, R&R	Without AC power outlet						U0303BRX	2.4	◆ Instrument panel assembly, R&R
BLOWER MOTOR, R&R	LHD						U0304ARX	0.5	◆ Glove box assembly (S0716), R&R
BLOWER MOTOR, R&R	RHD						U0304BRX	0.3	
AIR FILTER, R&R							U0307ARX	0.2	◆ Glove box assembly (S0716), R&R
DASH-ELECTRICAL SUPPLY UNIT, R&R							U0308ARX	0.5	
<b>U04 HEATER UNIT</b>									
TEMPERATURE ACTUATOR, R&R	LHD						U0403ARX	0.9	
TEMPERATURE ACTUATOR, R&R	RHD	With AC power outlet					U0403BRX	2.6	◆ Instrument panel assembly, R&R
TEMPERATURE ACTUATOR, R&R	RHD	Without AC power outlet					U0403CRX	2.5	◆ Instrument panel assembly, R&R

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MODE ACTUATOR, R&R	With AC power outlet						U0404ARX	2.6	◆Instrument panel assembly, R&R
MODE ACTUATOR, R&R	Without AC power outlet						U0404BRX	2.5	◆Instrument panel assembly, R&R
TEMPERATURE CONTROL LINK SET, R&R	LHD						U0408ARX	0.9	
TEMPERATURE CONTROL LINK SET, R&R	RHD	With AC power outlet					U0408BRX	2.6	◆Instrument panel assembly, R&R
TEMPERATURE CONTROL LINK SET, R&R	RHD	Without AC power outlet					U0408CRX	2.5	◆Instrument panel assembly, R&R
MODE CONTROL LINK SET, R&R	With AC power outlet						U0409ARX	2.6	◆Instrument panel assembly, R&R
MODE CONTROL LINK SET, R&R	Without AC power outlet						U0409BRX	2.5	◆Instrument panel assembly, R&R
PTC HEATER, R&R	LHD						U0412ARX	3.2	◆Instrument panel assembly, R&R
PTC HEATER, R&R	RHD						U0412BRX	1.8	
<b>U06 AIR CONDITIONING &amp; ELECTRICAL PARTS</b>									
AIR CONDITIONING RELAY, R&R							U0601ARX	0.2	
THERMOSTAT [FROST SWITCH], R&R	With AC power outlet						U0603ARX	3.7	◆A/C unit (U2001), R&R◆Refrigerant recharge (U0004) not included
THERMOSTAT [FROST SWITCH], R&R	Without AC power outlet						U0603BRX	3.6	◆A/C unit (U2001), R&R◆Refrigerant recharge (U0004) not included
DRAIN HOSE, R&R							U0606ARX	0.2	
<b>U20 BASIC COMPONENTS (WITH HIGH VOLTAGE BATTERY COOLING)</b>									
A/C UNIT, R&R	With AC power outlet						U2001ARX	3.5	◆Instrument panel assembly, R&R◆Refrigerant recharge (U0004) not included
A/C UNIT, R&R	Without AC power outlet						U2001BRX	3.4	◆Instrument panel assembly, R&R◆Refrigerant recharge (U0004) not included
ELECTRIC COMPRESSOR, R&R							U2002ARX	0.7	◆Refrigerant recharge (U0004) not included
EVAPORATOR, R&R	With AC power outlet						U2003ARX	3.7	◆A/C unit (U2001), R&R◆Refrigerant recharge (U0004) not included
EVAPORATOR, R&R	Without AC power outlet						U2003BRX	3.6	◆A/C unit (U2001), R&R◆Refrigerant recharge (U0004) not included
"O" RING, R&R	All						U2004ARX	1.8	◆Refrigerant recharge (U0004) not included
"O" RING, R&R	One						U2004BRX	0.3	◆Refrigerant recharge (U0004) not included
FLEXIBLE HOSE, R&R	No.1						U2005ARX	0.3	◆Refrigerant recharge (U0004) not included
FLEXIBLE HOSE, R&R	No.2						U2005BRX	0.2	◆Refrigerant recharge (U0004) not included
FLEXIBLE HOSE, R&R	No.3						U2005CRX	0.3	◆Refrigerant recharge (U0004) not included
FLEXIBLE HOSE, R&R	No.4						U2005DRX	0.2	◆Refrigerant recharge (U0004) not included
FLEXIBLE HOSE, R&R	No.5						U2005ERX	0.2	◆Refrigerant recharge (U0004) not included
COOLER PIPE, R&R	Front cooler pipe	No.1					U2006ARX	1.3	◆Refrigerant recharge (U0004) not included
COOLER PIPE, R&R	Front cooler pipe	No.2					U2006BRX	1.3	◆Refrigerant recharge (U0004) not included

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COOLER PIPE, R&R	Rear cooler pipe						U2006CRX	0.6	◆Refrigerant recharge (U0004) not included
CONDENSER, R&R							U2007ARX	1.3	◆Refrigerant recharge (U0004) not included
CABIN CONDENSER, R&R	With AC power outlet						U2008ARX	3.7	◆A/C unit (U2001), R&R◆Refrigerant recharge (U0004) not included
CABIN CONDENSER, R&R	Without AC power outlet						U2008BRX	3.7	◆A/C unit (U2001), R&R◆Refrigerant recharge (U0004) not included
ACCUMULATOR, R&R							U2009ARX	0.4	◆Refrigerant recharge (U0004) not included
HEAT PUMP VALVE COMPONENT, R&R	No.1						U2010ARX	0.6	◆Refrigerant recharge (U0004) not included
HEAT PUMP VALVE COMPONENT, R&R	No.2						U2010BRX	0.3	◆Refrigerant recharge (U0004) not included
U21 CONTROL SYSTEM (WITH HIGH VOLTAGE BATTERY COOLING)									
AMBIENT TEMPERATURE SENSOR, R&R	With 360°view monitor system	360°view monitor system screen display verification and 360°view monitor system aiming					U2101ARX	0.8	◆Front bumper assembly, R&R
AMBIENT TEMPERATURE SENSOR, R&R	With 360°view monitor system	360°view monitor system screen display verification only	With front cross traffic alert (FCTA) system				U2101BRX	0.8	◆Front bumper assembly, R&R
AMBIENT TEMPERATURE SENSOR, R&R	With 360°view monitor system	360°view monitor system screen display verification only	Without front cross traffic alert (FCTA) system				U2101CRX	0.7	◆Front bumper assembly, R&R
AMBIENT TEMPERATURE SENSOR, R&R	Without 360°view monitor system						U2101DRX	0.7	◆Front bumper assembly, R&R
HEAT PUMP CONTROL UNIT, R&R	LHD						U2102ARX	0.3	
HEAT PUMP CONTROL UNIT, R&R	RHD						U2102BRX	0.7	
TEMPERATURE SENSOR OF AIR FOR PTC/TEMPERATURE SENSOR OF REFRIGERANT LINE FOR ELECTRIC COMPRESSOR OUTLET, R&R	LHD						U2103ARX	0.8	
TEMPERATURE SENSOR OF AIR FOR PTC/TEMPERATURE SENSOR OF REFRIGERANT LINE FOR ELECTRIC COMPRESSOR OUTLET, R&R	RHD						U2103BRX	2.5	
REFRIGERANT PRESSURE SENSOR, R&R	No.1						U2104ARX	1.3	◆Refrigerant recharge (U0004) not included