

OPERATION	VARIATION 1	VARIATION 2	VARIATION 3	VARIATION 4	VARIATION 5	OTHER VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
N00 DIAGNOSIS									
DTC READING BY DIAGNOSTIC TOOL							N9999XDX	0.2	
The labor operation for DIAGNOSTIC TOOLS usage (N9999*-*~*) can be applied only when the diagnosis requires the NGS/WDS/PDS/IDS tester to read the Diagnostic Trouble Code for electric power steering system components.									
N01 STEERING LINKAGE									
STEERING WHEEL, R&R							N0102ARX	0.4	
INTERMEDIATE SHAFT, R&R							N0104ARX	0.2	
STEERING SHAFT, R&R							N0105ARX	1.4	◆Steering wheel (N0102), R&R
DUST COVER OR SET PLATE, R&R							N0109ARX	2.2	◆Front crossmember assembly, R&R
HEATED STEERING WHEEL CONTROL UNIT, R&R							N0116ARX	0.4	
N02 STEERING GEAR & LINKAGE									
STEERING GEAR, R&R							N0201ARX	2.2	◆Front crossmember assembly, R&R
BOOT [RACK], R&R	Both sides						N0205ARX	2.3	◆Steering gear assembly, R&R◆Ball joint set (N0208), R&R
BOOT [RACK], R&R	One side						N0205BRX	2.2	◆Steering gear assembly, R&R◆Ball joint set (N0208), R&R
TIE ROD, R&R	Both sides						N0206ARX	2.5	◆Steering gear assembly, R&R
TIE ROD, R&R	One side						N0206BRX	2.3	◆Steering gear assembly, R&R
BALL JOINT SET, R&R	Both sides						N0208ARX	0.5	
BALL JOINT SET, R&R	One side						N0208BRX	0.3	
N03 POWER STEERING SYSTEM									
E.C.P.S CONTROL UNIT, R&R							N0302ARX	1.5	◆Steering shaft assembly, R&R