

OPERATION	VARIATION 1	VARIATION 2	VARIATION 3	VARIATION 4	VARIATION 5	OTHER VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
Y01 PAINT									
WHOLE SURFACE, COLOR-COAT	With sunroof	2-coat metallic/pearl (Solvent)					Y0100APX	31.0	
WHOLE SURFACE, COLOR-COAT	With sunroof	2-coat metallic/pearl (Waterborne)					Y0100BPX	42.1	
WHOLE SURFACE, COLOR-COAT	With sunroof	3-coat metallic/pearl (Solvent)					Y0100CPX	34.0	
WHOLE SURFACE, COLOR-COAT	With sunroof	3-coat metallic/pearl (Waterborne)					Y0100DPX	45.6	
WHOLE SURFACE, COLOR-COAT	Without sunroof	2-coat metallic/pearl (Solvent)					Y0100EPX	31.6	
WHOLE SURFACE, COLOR-COAT	Without sunroof	2-coat metallic/pearl (Waterborne)					Y0100FPX	42.9	
WHOLE SURFACE, COLOR-COAT	Without sunroof	3-coat metallic/pearl (Solvent)					Y0100GPX	34.6	
WHOLE SURFACE, COLOR-COAT	Without sunroof	3-coat metallic/pearl (Waterborne)					Y0100HPX	46.5	
FRONT FENDER, COLOR-COAT	2-coat metallic/pearl (Solvent)						Y0102APX	5.5	
FRONT FENDER, COLOR-COAT	2-coat metallic/pearl (Waterborne)						Y0102BPX	7.0	
FRONT FENDER, COLOR-COAT	3-coat metallic/pearl (Solvent)						Y0102CPX	6.9	
FRONT FENDER, COLOR-COAT	3-coat metallic/pearl (Waterborne)						Y0102DPX	9.5	
BONNET [HOOD], COLOR-COAT	2-coat metallic/pearl (Solvent)						Y0103APX	6.4	
BONNET [HOOD], COLOR-COAT	2-coat metallic/pearl (Waterborne)						Y0103BPX	7.9	
BONNET [HOOD], COLOR-COAT	3-coat metallic/pearl (Solvent)						Y0103CPX	7.7	
BONNET [HOOD], COLOR-COAT	3-coat metallic/pearl (Waterborne)						Y0103DPX	10.5	
DOOR, COLOR-COAT	Front	2-coat metallic/pearl (Solvent)					Y0105APX	5.3	
DOOR, COLOR-COAT	Front	2-coat metallic/pearl (Waterborne)					Y0105BPX	6.7	
DOOR, COLOR-COAT	Front	3-coat metallic/pearl (Solvent)					Y0105CPX	6.7	
DOOR, COLOR-COAT	Front	3-coat metallic/pearl (Waterborne)					Y0105DPX	9.2	
DOOR, COLOR-COAT	Rear	2-coat metallic/pearl (Solvent)					Y0105EPX	4.4	
DOOR, COLOR-COAT	Rear	2-coat metallic/pearl (Waterborne)					Y0105FPX	5.6	
DOOR, COLOR-COAT	Rear	3-coat metallic/pearl (Solvent)					Y0105GPX	5.8	
DOOR, COLOR-COAT	Rear	3-coat metallic/pearl (Waterborne)					Y0105HPX	8.1	
ROOF PANEL, COLOR-COAT	Roof side panel	2-coat metallic/pearl (Solvent)					Y0106APX	3.7	
ROOF PANEL, COLOR-COAT	Roof side panel	2-coat metallic/pearl (Waterborne)					Y0106BPX	4.8	

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ROOF PANEL, COLOR-COAT	Roof side panel	3-coat metallic/pearl (Solvent)					Y0106CPX	5.1	
ROOF PANEL, COLOR-COAT	Roof side panel	3-coat metallic/pearl (Waterborne)					Y0106DPX	7.4	
ROOF PANEL, COLOR-COAT	With sunroof	2-coat metallic/pearl (Solvent)					Y0106EPX	7.2	
ROOF PANEL, COLOR-COAT	With sunroof	2-coat metallic/pearl (Waterborne)					Y0106FPX	8.8	
ROOF PANEL, COLOR-COAT	With sunroof	3-coat metallic/pearl (Solvent)					Y0106GPX	8.6	
ROOF PANEL, COLOR-COAT	With sunroof	3-coat metallic/pearl (Waterborne)					Y0106HPX	11.4	
ROOF PANEL, COLOR-COAT	Without sunroof	2-coat metallic/pearl (Solvent)					Y0106JPX	8.0	
ROOF PANEL, COLOR-COAT	Without sunroof	2-coat metallic/pearl (Waterborne)					Y0106KPX	9.7	
ROOF PANEL, COLOR-COAT	Without sunroof	3-coat metallic/pearl (Solvent)					Y0106LPX	9.3	
ROOF PANEL, COLOR-COAT	Without sunroof	3-coat metallic/pearl (Waterborne)					Y0106MPX	12.2	
REAR FENDER, COLOR-COAT	2-coat metallic/pearl (Solvent)						Y0107APX	5.0	
REAR FENDER, COLOR-COAT	2-coat metallic/pearl (Waterborne)						Y0107BPX	6.0	
REAR FENDER, COLOR-COAT	3-coat metallic/pearl (Solvent)						Y0107CPX	6.4	
REAR FENDER, COLOR-COAT	3-coat metallic/pearl (Waterborne)						Y0107DPX	8.6	
LIFTGATE, COLOR-COAT	2-coat metallic/pearl (Solvent)						Y0108APX	3.8	
LIFTGATE, COLOR-COAT	2-coat metallic/pearl (Waterborne)						Y0108BPX	4.8	
LIFTGATE, COLOR-COAT	3-coat metallic/pearl (Solvent)						Y0108CPX	5.2	
LIFTGATE, COLOR-COAT	3-coat metallic/pearl (Waterborne)						Y0108DPX	7.4	
FRONT BUMPER, COLOR-COAT	2-coat metallic/pearl (Solvent)						Y0111APX	2.7	
FRONT BUMPER, COLOR-COAT	2-coat metallic/pearl (Waterborne)						Y0111BPX	3.0	
FRONT BUMPER, COLOR-COAT	3-coat metallic/pearl (Solvent)						Y0111CPX	3.2	
FRONT BUMPER, COLOR-COAT	3-coat metallic/pearl (Waterborne)						Y0111DPX	3.5	
REAR BUMPER, COLOR-COAT	2-coat metallic/pearl (Solvent)						Y0112APX	2.9	
REAR BUMPER, COLOR-COAT	2-coat metallic/pearl (Waterborne)						Y0112BPX	3.2	
REAR BUMPER, COLOR-COAT	3-coat metallic/pearl (Solvent)						Y0112CPX	3.4	
REAR BUMPER, COLOR-COAT	3-coat metallic/pearl (Waterborne)						Y0112DPX	3.7	

ILLUSTRATION

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