

OPERATION	VARIATION 1	VARIATION 2	VARIATION 3	VARIATION 4	VARIATION 5	OTHER VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
U00 REFRIGERANT SYSTEM & DIAGNOSIS									
REFRIGERANT RECHARGE							U0004ARX	0.7	◆ Leak, Check
DTC READING BY DIAGNOSTIC TOOL							U9999XDX	0.2	
The labor operation for DIAGNOSTIC TOOLS usage (U9999*-*~*) can be applied only when the diagnosis requires the NGS/WDS/PDS/IDS tester to read the Diagnostic Trouble Code for Auto air conditioning system components.									
U01 VENTILATION SYSTEM									
DEMISTER DUCT, R&R	Both sides						U0103ARX	2.5	◆ Instrument panel assembly, R&R
DEMISTER DUCT, R&R	One side						U0103BRX	2.5	◆ Instrument panel assembly, R&R
VENTILATOR GRILLE, R&R	Center	Driver side					U0105ARX	0.5	
VENTILATOR GRILLE, R&R	Center	Passenger side					U0105BRX	0.5	
VENTILATOR GRILLE, R&R	Driver side						U0105CRX	0.5	
VENTILATOR GRILLE, R&R	Passenger side						U0105DRX	0.4	
VENTILATOR DUCT, R&R	Front ventilator						U0110ARX	3.1	◆ Instrument panel assembly, R&R
DEFROSTER DUCT, R&R							U0114ARX	2.5	◆ Instrument panel assembly, R&R
REAR HEAT DUCT, R&R	All						U0126ARX	1.5	
REAR HEAT DUCT, R&R	No.1	Driver side					U0126BRX	0.8	
REAR HEAT DUCT, R&R	No.1	Passenger side					U0126CRX	0.8	
REAR HEAT DUCT, R&R	No.2	Driver side	With seat warmer				U0126DRX	1.5	
REAR HEAT DUCT, R&R	No.2	Driver side	Without seat warmer				U0126ERX	1.4	
REAR HEAT DUCT, R&R	No.2	Passenger side	With seat warmer				U0126FRX	1.5	
REAR HEAT DUCT, R&R	No.2	Passenger side	Without seat warmer				U0126GRX	1.4	
U02 CLIMATE CONTROL									
CLIMATE CONTROL ASSEMBLY, R&R							U0207ARX	0.4	
SOLAR RADIATION SENSOR, R&R							U0209ARX	0.3	
PASSENGER COMPARTMENT TEMPERATURE SENSOR, R&R							U0210ARX	0.9	◆ Lower panel (S0710), R&R
AMBIENT TEMPERATURE SENSOR, R&R	With 360°view monitor system	360°view monitor system screen display verification and 360°view monitor system aiming					U0211ARX	0.9	◆ Front bumper assembly, R&R
AMBIENT TEMPERATURE SENSOR, R&R	With 360°view monitor system	360°view monitor system screen display verification only					U0211BRX	0.8	◆ Front bumper assembly, R&R
AMBIENT TEMPERATURE SENSOR, R&R	Without 360°view monitor system						U0211CRX	0.8	◆ Front bumper assembly, R&R

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U03 BLOWER									
BLOWER UNIT, R&R							U0301ARX	2.6	◆ Instrument panel assembly, R&R
BLOWER RELAY, R&R							U0302ARX	0.2	
RECYCLE & FRESH ACTUATOR, R&R							U0303ARX	0.3	◆ Glove box assembly (S0716), R&R
BLOWER MOTOR, R&R							U0304ARX	0.3	
AIR FILTER, R&R							U0307ARX	0.2	◆ Glove box assembly (S0716), R&R
DASH-ELECTRICAL SUPPLY UNIT, R&R							U0308ARX	0.6	
U04 HEATER UNIT									
HEATER UNIT, R&R							U0401ARX	3.2	◆ Instrument panel assembly, R&R◆ Refrigerant recharge (U0004) not included
WATER HOSE, R&R	Both sides						U0402ARX	0.8	◆ Engine, Warm up
WATER HOSE, R&R	One side						U0402BRX	0.7	◆ Engine, Warm up
TEMPERATURE ACTUATOR, R&R	Driver side						U0403ARX	0.3	
TEMPERATURE ACTUATOR, R&R	Passenger side						U0403BRX	1.0	
MODE ACTUATOR, R&R							U0404ARX	0.3	
HEATER CORE, R&R							U0405ARX	3.4	◆ Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
TEMPERATURE CONTROL LINK SET, R&R	Driver side						U0408ARX	0.3	
TEMPERATURE CONTROL LINK SET, R&R	Passenger side						U0408BRX	1.1	
MODE CONTROL LINK SET, R&R							U0409ARX	0.3	
U05 COMPRESSOR & ENGINE KIT									
COMPRESSOR ASSEMBLY, R&R							U0505ARX	0.7	◆ Refrigerant recharge (U0004) not included
COMPRESSOR ONLY, R&R							U0506ARX	0.9	◆ Compressor assembly (U0505), R&R◆ Refrigerant recharge (U0004) not included
MAGNET CLUTCH ASSEMBLY, R&R							U0509ARX	0.9	
U06 AIR CONDITIONING & ELECTRICAL PARTS									
AIR CONDITIONING RELAY, R&R							U0601ARX	0.2	
THERMOSTAT [FROST SWITCH], R&R							U0603ARX	3.5	◆ Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
EVAPORATOR COIL, R&R							U0604ARX	3.5	◆ Heater unit (U0401), R&R◆ Refrigerant recharge (U0004) not included
EXPANSION VALVE, R&R							U0605ARX	0.4	◆ Refrigerant recharge (U0004) not included
DRAIN HOSE, R&R							U0606ARX	0.2	
U07 CONDENSER, HOSES, LIQUID TANK, OTHER PARTS									
PRESSURE SWITCH, R&R	No.1						U0703ARX	0.5	◆ Refrigerant recharge (U0004) not included
PRESSURE SWITCH, R&R	No.2						U0703BRX	0.4	◆ Refrigerant recharge (U0004) not included

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O RING, R&R	All						U0704ARX	1.1	◆Refrigerant recharge (U0004) not included
O RING, R&R	One or two						U0704BRX	0.3	◆Refrigerant recharge (U0004) not included
FLEXIBLE HOSE, R&R	Discharge side						U0705ARX	0.4	◆Refrigerant recharge (U0004) not included
FLEXIBLE HOSE, R&R	Suction side						U0705BRX	0.3	◆Refrigerant recharge (U0004) not included
PIPE, R&R	Condenser to cooling unit						U0706ARX	0.4	◆Refrigerant recharge (U0004) not included
CONDENSER, R&R							U0707ARX	1.7	◆Refrigerant recharge (U0004) not included
RECEIVER/DRIER, R&R							U0708ARX	1.7	◆Refrigerant recharge (U0004) not included