

OPERATION	VARIATION 1	VARIATION 2	VARIATION 3	VARIATION 4	VARIATION 5	OTHER VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
R01 FRONT SUSPENSION (STRUT)									
COIL SPRING, R&R	Both sides						R0101ARX	1.5	◆Front shock absorber assembly, R&R
COIL SPRING, R&R	One side						R0101BRX	0.9	◆Front shock absorber assembly, R&R
SPRING SEAT AND/OR DUST COVER, R&R	Both sides						R0102ARX	1.4	◆Front shock absorber assembly, R&R
SPRING SEAT AND/OR DUST COVER, R&R	One side						R0102BRX	0.8	◆Front shock absorber assembly, R&R
MOUNT BLOCK, R&R	Both sides						R0103ARX	1.4	◆Front shock absorber assembly, R&R
MOUNT BLOCK, R&R	One side						R0103BRX	0.8	◆Front shock absorber assembly, R&R
BEARING, R&R	Both sides						R0104ARX	1.4	◆Front shock absorber assembly, R&R
BEARING, R&R	One side						R0104BRX	0.8	◆Front shock absorber assembly, R&R
BOUND BUMPER, R&R	Both sides						R0105ARX	1.4	◆Front shock absorber assembly, R&R
BOUND BUMPER, R&R	One side						R0105BRX	0.8	◆Front shock absorber assembly, R&R
LOWER ARM, R&R	Both sides						R0106ARX	1.5	◆Front crossmember assembly, D&C
LOWER ARM, R&R	Left side						R0106BRX	1.4	◆Front crossmember assembly, D&C
LOWER ARM, R&R	Right side						R0106CRX	0.5	
FRONT SHOCK ABSORBER, R&R	Both sides						R0109ARX	1.4	
FRONT SHOCK ABSORBER, R&R	One side						R0109BRX	0.8	
R04 FRONT STABILIZER & CROSSMEMBER									
STABILIZER BAR, R&R							R0401ARX	2.3	◆Front crossmember assembly, R&R◆ Rubber bush and/or plate [Body side] (R0403), R&R
STABILIZER CONTROL BOLT [CONTROL LINK] AND/OR RUBBER BUSH, R&R	Both sides						R0402ARX	0.4	
STABILIZER CONTROL BOLT [CONTROL LINK] AND/OR RUBBER BUSH, R&R	One side						R0402BRX	0.3	
RUBBER BUSH AND/OR PLATE [BODY SIDE], R&R	Both sides						R0403ARX	2.3	◆Front crossmember assembly, R&R
RUBBER BUSH AND/OR PLATE [BODY SIDE], R&R	One side						R0403BRX	2.2	◆Front crossmember assembly, R&R
CROSSMEMBER, R&R							R0404ARX	2.3	
R05 REAR SUSPENSION (STRUT & MULTI-LINK)									
TORSION BEAM AXLE, R&R	2WD						R0514ARX	2.0	
TORSION BEAM AXLE, R&R	4WD						R0514BRX	2.6	
R07 REAR SUSPENSION (RIGID AXLE)									
REAR SPRING ASSEMBLY, R&R	Both sides						R0701ARX	0.6	
REAR SPRING ASSEMBLY, R&R	One side						R0701BRX	0.5	
REAR SHOCK ABSORBER AND/OR RUBBER BUSH, R&R	Both sides	Assembly					R0705ARX	0.5	
REAR SHOCK ABSORBER AND/OR RUBBER BUSH, R&R	Both sides	Shock absorber only					R0705BRX	0.6	

ILLUSTRATION

OPERATION	VARIATION 1	VARIATION 2	VARIATION 3	VARIATION 4	VARIATION 5	OTHER VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REAR SHOCK ABSORBER AND/OR RUBBER BUSH, R&R	One side	Assembly					R0705CRX	0.4	
REAR SHOCK ABSORBER AND/OR RUBBER BUSH, R&R	One side	Shock absorber only					R0705DRX	0.4	
BOUND STOP RUBBER, R&R	Both sides						R0706ARX	0.7	
BOUND STOP RUBBER, R&R	One side						R0706BRX	0.5	
MOUNTING RUBBER, R&R	Both sides						R0711ARX	0.7	
MOUNTING RUBBER, R&R	One side						R0711BRX	0.5	
DUST BOOT, R&R	Both sides						R0712ARX	0.5	
DUST BOOT, R&R	One side						R0712BRX	0.4	