

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
E01 WATER PUMP & THERMOSTAT				
WATER PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-G 1.5,Water pump housing	E0101ARX	1.0	Water pump pulley (E0104), R&R
WATER PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-G 1.5,Water pump body	E0101BRX	1.5	Water pump pulley (E0104), R&R Thermostat cover gasket (E0103), R&R
WATER PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-G 2.0,Water pump housing	E0101CRX	1.1	Water pump pulley (E0104), R&R
WATER PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-G 2.0,Water pump body,Without i-stop,Without plate	E0101DRX	1.5	Water pump pulley (E0104), R&R Thermostat cover gasket (E0103), R&R
WATER PUMP ASSEMBLY AND/OR GASKET, R&R	[SKYACTIV-G 2.0,Water pump body,Without i-stop,With plate]/[SKYACTIV-G 2.0,Water pump body,With i-stop]	E0101ERX	1.6	Water pump pulley (E0104), R&R Thermostat cover gasket (E0103), R&R
THERMOSTAT, R&R		E0102XRX	1.1	Thermostat cover gasket (E0103), R&R
THERMOSTAT COVER AND/OR GASKET, R&R		E0103XRX	1.1	
WATER PUMP PULLEY, R&R		E0104XRX	0.3	
WATER PUMP DRIVE BELT, R&R		E0110XRX	0.3	Generator drive belt (G0303), R&R
E02 RADIATOR & COOLING FAN				
RADIATOR, R&R	6MT,Without i-stop	E0201ARX	2.0	Cooling fan assembly (E0204), R&R
RADIATOR, R&R	6MT,With i-stop	E0201BRX	2.1	Cooling fan assembly (E0204), R&R
RADIATOR, R&R	6AT,Without i-stop	E0201CRX	2.2	Cooling fan assembly (E0204), R&R
RADIATOR, R&R	6AT,With i-stop	E0201DRX	2.3	Cooling fan assembly (E0204), R&R
COOLING FAN, R&R	Without i-stop	E0202ARX	0.9	Cooling fan assembly (E0204), R&R
COOLING FAN, R&R	With i-stop	E0202BRX	1.0	Cooling fan assembly (E0204), R&R
COOLING FAN ASSEMBLY, R&R	Without i-stop	E0204ARX	0.9	
COOLING FAN ASSEMBLY, R&R	With i-stop	E0204BRX	1.0	
COOLING FAN MOTOR, R&R		E0205XRX	1.0	Cooling fan assembly (E0204), R&R
RADIATOR CAP, R&R		E0208XRX	0.2	
RADIATOR COWLING, R&R		E0209XRX	1.0	Cooling fan assembly (E0204), R&R
SUB TANK, R&R		E0210XRX	0.2	
COOLING FAN CONTROL UNIT, R&R	Without i-stop	E0211ARX	0.4	
COOLING FAN CONTROL UNIT, R&R	With i-stop	E0211BRX	0.5	
COOLING FAN RELAY, R&R		E0212XRX	0.2	

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E03 WATER PIPE & HOSE				
RADIATOR UPPER HOSE, R&R		E0301XRX	0.7	
RADIATOR LOWER HOSE, R&R	Thermostat side or radiator side	E0302ARX	0.8	
RADIATOR LOWER HOSE, R&R	All	E0302BRX	1.1	