

## ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
<b>G01 ENGINE ELECTRICAL</b>				
IGNITION COIL [ALL], R&R	Without i-stop, Without front suspension tower bar	G0101ARX	0.2	
IGNITION COIL [ALL], R&R	[Without i-stop, With front suspension tower bar]/[With i-stop]	G0101BRX	0.3	
SPARK PLUG [ALL], R&R	Without i-stop	G0102ARX	0.3	
SPARK PLUG [ALL], R&R	With i-stop	G0102BRX	0.4	
<b>G03 GENERATOR</b>				
GENERATOR, OH	SKYACTIV-G 1.5	G0301AHX	1.7	Generator (G0301), R&R
GENERATOR, OH	SKYACTIV-G 2.0, Without i-ELOOP system	G0301BHX	1.8	Generator (G0301), R&R
GENERATOR, OH	SKYACTIV-G 2.0, With i-ELOOP system	G0301CHX	1.9	Generator (G0301), R&R
GENERATOR, R&R	Without i-ELOOP system	G0301ARX	0.8	
GENERATOR, R&R	With i-ELOOP system	G0301BRX	0.9	
GENERATOR DRIVE BELT, R&R	SKYACTIV-G 1.5	G0303ARX	0.2	
GENERATOR DRIVE BELT, R&R	SKYACTIV-G 2.0	G0303BRX	0.3	
VOLTAGE REGULATOR, R&R	Without i-ELOOP system	G0304ARX	1.6	Generator (G0301), R&R
VOLTAGE REGULATOR, R&R	With i-ELOOP system	G0304BRX	1.8	Generator (G0301), R&R
GENERATOR PULLEY, R&R	Without i-ELOOP system	G0305ARX	1.0	Generator (G0301), R&R
GENERATOR PULLEY, R&R	With i-ELOOP system	G0305BRX	1.1	Generator (G0301), R&R
RECTIFIER, R&R	Without i-ELOOP system	G0307ARX	1.6	Generator (G0301), R&R
RECTIFIER, R&R	With i-ELOOP system	G0307BRX	1.8	Generator (G0301), R&R
GENERATOR DRIVE BELT TENSIONER, R&R		G0308XRX	0.3	
<b>G04 STARTER</b>				
STARTER, OH	Without i-stop	G0401XHX	1.4	Starter (G0401), R&R
STARTER, R&R	Without i-stop	G0401ARX	0.7	
STARTER, R&R	With i-stop	G0401BRX	0.8	
MAGNET SWITCH, R&R	Without i-stop	G0402XRX	0.9	Starter (G0401), R&R
OVERRUNNING CLUTCH, R&R	Without i-stop	G0403XRX	1.3	Starter (G0401), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
G05 BATTERY				
BATTERY INSPECTION, CHARGE AND TEST		G0501XCX	0.5	Battery (G0501), R&R Battery load test Charging and capacity test Charging system test Dark current test
BATTERY, R&R	Without i-stop	G0501ARX	0.2	
BATTERY, R&R	With i-stop	G0501BRX	0.3	
BATTERY BOX COVER, R&R	Without i-stop	G0502ARX	0.2	
BATTERY BOX COVER, R&R	With i-stop	G0502BRX	0.3	
BATTERY CARRIER, R&R		G0503XRX	0.3	
BATTERY CLAMP AND/OR CLAMP BOLT [ALL], R&R		G0504XRX	0.2	
DC-DC CONVERTER, R&R		G0506XRX	0.6	
CAPACITOR [i-ELOOP], R&R		G0507XRX	0.6	