

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
<b>N00 DIAGNOSIS</b>				
<b>DTC READING BY DIAGNOSTIC TOOL</b> The labor operation for DIAGNOSTIC TOOLS usage (N9999*-*~*) can be applied only when the diagnosis requires the NGS/WDS/PDS/IDS tester to read the Diagnostic Trouble Code for electric power steering system components.		N9999XDX	0.2	
<b>N01 STEERING LINKAGE</b>				
STEERING WHEEL, R&R	Without i-stop	N0102ARX	0.3	
STEERING WHEEL, R&R	With i-stop	N0102BRX	0.4	
INTERMEDIATE SHAFT, R&R		N0104XRX	0.4	
STEERING SHAFT, R&R	Without i-stop	N0105ARX	1.2	◆Steering wheel (N0102), R&R
STEERING SHAFT, R&R	With i-stop	N0105BRX	1.3	◆Steering wheel (N0102), R&R
DUST COVER OR SET PLATE, R&R		N0109XRX	0.4	◆Intermediate shaft assembly, R&R
<b>N02 STEERING GEAR &amp; LINKAGE</b>				
STEERING GEAR, R&R	Without i-stop	N0201ARX	0.9	
STEERING GEAR, R&R	With i-stop	N0201BRX	1.0	
BOOT [RACK], R&R	One side, Without i-stop	N0205ARX	0.9	◆Steering gear (N0201), R&R
BOOT [RACK], R&R	One side, With i-stop	N0205BRX	1.0	◆Steering gear (N0201), R&R
BOOT [RACK], R&R	Both sides, Without i-stop	N0205CRX	1.0	◆Steering gear (N0201), R&R
BOOT [RACK], R&R	Both sides, With i-stop	N0205DRX	1.1	◆Steering gear (N0201), R&R
TIE ROD, R&R	One side, Without i-stop	N0206ARX	1.0	◆Steering gear (N0201), R&R
TIE ROD, R&R	One side, With i-stop	N0206BRX	1.1	◆Steering gear (N0201), R&R
TIE ROD, R&R	Both sides, Without i-stop	N0206CRX	1.2	◆Steering gear (N0201), R&R
TIE ROD, R&R	Both sides, With i-stop	N0206DRX	1.3	◆Steering gear (N0201), R&R
BALL JOINT SET, R&R	One side	N0208ARX	0.3	
BALL JOINT SET, R&R	Both sides	N0208BRX	0.5	
<b>N03 POWER STEERING SYSTEM</b>				
E.C.P.S CONTROL UNIT, R&R		N0302XRX	0.6	◆Steering shaft assembly, R&R