

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
U00 REFRIGERANT SYSTEM & DIAGNOSIS				
REFRIGERANT RECHARGE		U0004XRX	0.7	Leak, Check
DTC READING BY DIAGNOSTIC TOOL		U9999XDX	0.2	
<div> The labor operation for DIAGNOSTIC TOOLS usage (U9999*-*~*) can be applied only when the diagnosis requires the NGS/WDS/PDS/IDS tester to read the Diagnostic Trouble Code for Auto air conditioning system components. </div>				
U01 VENTILATION SYSTEM				
DEMISTER DUCT, R&R	One or both sides	U0103XRX	1.9	Instrument panel assembly, R&R
VENTILATOR ASSEMBLY, R&R	Air distribution unit,Without i-stop	U0104ARX	1.8	Instrument panel assembly, R&R
VENTILATOR ASSEMBLY, R&R	Air distribution unit,With i-stop	U0104BRX	1.9	Instrument panel assembly, R&R
VENTILATOR GRILLE, R&R	Driver side,One or both sides,Without i-stop	U0105ARX	0.3	
VENTILATOR GRILLE, R&R	Driver side,One or both sides,With i-stop	U0105BRX	0.4	
VENTILATOR GRILLE, R&R	Passenger side	U0105CRX	0.2	
VENTILATOR GRILLE, R&R	Center	U0105DRX	0.3	
CENTER DUCT, R&R	Without i-stop	U0108ARX	1.9	Instrument panel assembly, R&R
CENTER DUCT, R&R	With i-stop	U0108BRX	2.0	Instrument panel assembly, R&R
DEFROSTER DUCT, R&R	Without i-stop	U0114ARX	1.8	Instrument panel assembly, R&R
DEFROSTER DUCT, R&R	With i-stop	U0114BRX	1.9	Instrument panel assembly, R&R
U02 CLIMATE CONTROL				
CLIMATE CONTROL ASSEMBLY, R&R		U0207XRX	0.7	Front console (S0802), R&R
SOLAR RADIATION SENSOR, R&R	Without i-stop	U0209ARX	0.2	
SOLAR RADIATION SENSOR, R&R	With i-stop	U0209BRX	0.3	
PASSENGER COMPARTMENT TEMPERATURE SENSOR, R&R	Without i-stop	U0210ARX	0.6	Lower panel (S0710), R&R
PASSENGER COMPARTMENT TEMPERATURE SENSOR, R&R	With i-stop	U0210BRX	0.7	Lower panel (S0710), R&R

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AMBIENT TEMPERATURE SENSOR, R&R	Without i-stop	U0211ARX	0.4	
AMBIENT TEMPERATURE SENSOR, R&R	With i-stop	U0211BRX	0.5	
U03 BLOWER				
BLOWER RELAY, R&R		U0302XRX	0.2	
RECYCLE & FRESH ACTUATOR, R&R		U0303XRX	0.5	Lower panel (S0710), R&R [Passenger side]
BLOWER MOTOR, R&R	Without i-stop	U0304ARX	0.2	
BLOWER MOTOR, R&R	With i-stop	U0304BRX	0.3	
TRANSISTOR, R&R	Without i-stop	U0306ARX	0.3	Lower panel (S0710), R&R [Passenger side]
TRANSISTOR, R&R	With i-stop	U0306BRX	0.4	Lower panel (S0710), R&R [Passenger side]
U04 HEATER UNIT				
HEATER UNIT, R&R	Without i-stop	U0401ARX	2.4	Instrument panel assembly, R&R Refrigerant recharge (U0004) not included
HEATER UNIT, R&R	With i-stop	U0401BRX	2.5	Instrument panel assembly, R&R Refrigerant recharge (U0004) not included
WATER HOSE, R&R	One or both sides	U0402XRX	0.7	Engine, Warm up
TEMPERATURE ACTUATOR, R&R	Without i-stop	U0403ARX	0.3	Lower panel (S0710), R&R [Passenger side]
TEMPERATURE ACTUATOR, R&R	With i-stop	U0403BRX	0.4	Lower panel (S0710), R&R [Passenger side]
MODE ACTUATOR, R&R		U0404XRX	0.3	
HEATER CORE, R&R	Without i-stop	U0405ARX	2.6	Heater unit (U0401), R&R Refrigerant recharge (U0004) not included
HEATER CORE, R&R	With i-stop	U0405BRX	2.7	Heater unit (U0401), R&R Refrigerant recharge (U0004) not included

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MODE CONTROL LINK SET, R&R	Without i-stop	U0409ARX	1.9	Instrument panel assembly, R&R
MODE CONTROL LINK SET, R&R	With i-stop	U0409BRX	2.0	Instrument panel assembly, R&R
U05 COMPRESSOR & ENGINE KIT				
COMPRESSOR ASSEMBLY, R&R	Without i-ELOOP system	U0505ARX	1.1	Generator (G0301), R&R Refrigerant recharge (U0004) not included
COMPRESSOR ASSEMBLY, R&R	With i-ELOOP system	U0505BRX	1.2	Generator (G0301), R&R Refrigerant recharge (U0004) not included
COMPRESSOR ONLY, R&R	Without i-ELOOP system	U0506ARX	1.3	Compressor assembly (U0505), R&R Refrigerant recharge (U0004) not included
COMPRESSOR ONLY, R&R	With i-ELOOP system	U0506BRX	1.4	Compressor assembly (U0505), R&R Refrigerant recharge (U0004) not included
MAGNET CLUTCH ASSEMBLY, R&R	Without i-ELOOP system	U0509ARX	1.2	Compressor assembly (U0505), R&R Refrigerant recharge (U0004) not included
MAGNET CLUTCH ASSEMBLY, R&R	With i-ELOOP system	U0509BRX	1.3	Compressor assembly (U0505), R&R Refrigerant recharge (U0004) not included
U06 AIR CONDITIONING & ELECTRICAL PARTS				
AIR CONDITIONING RELAY, R&R		U0601XRX	0.2	
THERMOSTAT [FROST SWITCH], R&R	Without i-stop	U0603ARX	2.7	Heater unit (U0401), R&R Refrigerant recharge (U0004) not included
THERMOSTAT [FROST SWITCH], R&R	With i-stop	U0603BRX	2.8	Heater unit (U0401), R&R Refrigerant recharge (U0004) not included
EVAPORATOR COIL, R&R	Without i-stop	U0604ARX	2.7	Heater unit (U0401), R&R Refrigerant recharge (U0004) not included
EVAPORATOR COIL, R&R	With i-stop	U0604BRX	2.8	Heater unit (U0401), R&R Refrigerant recharge (U0004) not included

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
EXPANSION VALVE, R&R		U0605XRX	0.3	Refrigerant recharge (U0004) not included
DRAIN HOSE, R&R	Without i-stop	U0606ARX	2.5	Heater unit (U0401), R&R Refrigerant recharge (U0004) not included
DRAIN HOSE, R&R	With i-stop	U0606BRX	2.6	Heater unit (U0401), R&R Refrigerant recharge (U0004) not included
U07 CONDENSER, HOSES, LIQUID TANK, OTHER PARTS				
PRESSURE SWITCH, R&R	Without i-stop	U0703ARX	0.3	Refrigerant recharge (U0004) not included
PRESSURE SWITCH, R&R	With i-stop	U0703BRX	0.4	Refrigerant recharge (U0004) not included
O RING, R&R	One or two	U0704ARX	0.3	Refrigerant recharge (U0004) not included
O RING, R&R	All	U0704BRX	1.0	Refrigerant recharge (U0004) not included
FLEXIBLE HOSE, R&R	Discharge side, Without i-stop	U0705ARX	0.9	Refrigerant recharge (U0004) not included
FLEXIBLE HOSE, R&R	Discharge side, With i-stop	U0705BRX	1.0	Refrigerant recharge (U0004) not included
FLEXIBLE HOSE, R&R	Suction side, Without i-stop	U0705CRX	0.4	Refrigerant recharge (U0004) not included
FLEXIBLE HOSE, R&R	Suction side, With i-stop	U0705DRX	0.5	Refrigerant recharge (U0004) not included
PIPE, R&R	Compressor to condenser	U0706ARX	0.4	Refrigerant recharge (U0004) not included
PIPE, R&R	Condenser to A/C unit (condenser side), Without i-stop	U0706BRX	0.8	Refrigerant recharge (U0004) not included
PIPE, R&R	Condenser to A/C unit (condenser side), With i-stop	U0706CRX	0.9	Refrigerant recharge (U0004) not included

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PIPE, R&R	Condenser to A/C unit (A/C unit side),RHD,Without i-ELOOP system	U0706DRX	0.6	Refrigerant recharge (U0004) not included
PIPE, R&R	Condenser to A/C unit (A/C unit side),RHD,With i-ELOOP system	U0706ERX	0.9	Refrigerant recharge (U0004) not included
PIPE, R&R	Condenser to A/C unit (A/C unit side),LHD,Without i-ELOOP system	U0706FRX	0.4	Refrigerant recharge (U0004) not included
PIPE, R&R	Condenser to A/C unit (A/C unit side),LHD,With i-ELOOP system	U0706GRX	0.7	Refrigerant recharge (U0004) not included
PIPE, R&R	A/C unit to Compressor,LHD,Without i-ELOOP system	U0706HRX	0.4	Refrigerant recharge (U0004) not included
PIPE, R&R	A/C unit to Compressor,LHD,With i-ELOOP system	U0706JRX	0.7	Refrigerant recharge (U0004) not included
CONDENSER, R&R	6MT,Without i-stop	U0707ARX	1.7	Engine, Warm up Refrigerant recharge (U0004) not included Radiator assembly, R&R
CONDENSER, R&R	6MT,With i-stop	U0707BRX	1.8	Engine, Warm up Refrigerant recharge (U0004) not included Radiator assembly, R&R
CONDENSER, R&R	6AT	U0707CRX	1.8	Engine, Warm up Refrigerant recharge (U0004) not included Radiator assembly, R&R
RECEIVER/DRIER, R&R		U0708XRX	0.5	Refrigerant recharge (U0004) not included