

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
M01 DRIVE SHAFT				
REAR DRIVE SHAFT, R&R	One side	M0102ARX	0.8	
REAR DRIVE SHAFT, R&R	Both sides	M0102BRX	1.3	
OUTER JOINT SET [REAR], R&R	SKYACTIV-G 1.5,One side	M0104ARX	1.5	◆Rear drive shaft (M0102), R&R
OUTER JOINT SET [REAR], R&R	SKYACTIV-G 1.5,Both sides	M0104BRX	2.5	◆Rear drive shaft (M0102), R&R
OUTER JOINT SET [REAR], R&R	SKYACTIV-G 2.0,6MT,One side	M0104CRX	1.1	◆Rear drive shaft (M0102), R&R
OUTER JOINT SET [REAR], R&R	SKYACTIV-G 2.0,6MT,Both sides	M0104DRX	1.9	◆Rear drive shaft (M0102), R&R
OUTER JOINT SET [REAR], R&R	SKYACTIV-G 2.0,6AT,Right side	M0104ERX	1.5	◆Rear drive shaft (M0102), R&R
OUTER JOINT SET [REAR], R&R	SKYACTIV-G 2.0,6AT,Left side,Without auto leveling sensor	M0104HRX	1.5	◆Rear drive shaft (M0102), R&R
OUTER JOINT SET [REAR], R&R	SKYACTIV-G 2.0,6AT,Left side,With auto leveling sensor	M0104FRX	1.6	◆Rear drive shaft (M0102), R&R
OUTER JOINT SET [REAR], R&R	SKYACTIV-G 2.0,6AT,Both sides	M0104GRX	2.5	◆Rear drive shaft (M0102), R&R
INNER JOINT SET [REAR], R&R	One side	M0106ARX	1.1	◆Rear drive shaft (M0102), R&R
INNER JOINT SET [REAR], R&R	Both sides	M0106BRX	1.9	◆Rear drive shaft (M0102), R&R
DRIVE BOOT SET [REAR], R&R	SKYACTIV-G 1.5,One side	M0109ARX	1.5	◆Rear drive shaft (M0102), R&R
DRIVE BOOT SET [REAR], R&R	SKYACTIV-G 1.5,Both sides	M0109BRX	2.5	◆Rear drive shaft (M0102), R&R
DRIVE BOOT SET [REAR], R&R	SKYACTIV-G 2.0,6MT,One side	M0109CRX	1.5	◆Rear drive shaft (M0102), R&R
DRIVE BOOT SET [REAR], R&R	SKYACTIV-G 2.0,6MT,Both sides	M0109DRX	2.5	◆Rear drive shaft (M0102), R&R
DRIVE BOOT SET [REAR], R&R	SKYACTIV-G 2.0,6AT,Right side	M0109ERX	1.5	◆Rear drive shaft (M0102), R&R
DRIVE BOOT SET [REAR], R&R	SKYACTIV-G 2.0,6AT,Left side,Without auto leveling sensor	M0109HRX	1.5	◆Rear drive shaft (M0102), R&R
DRIVE BOOT SET [REAR], R&R	SKYACTIV-G 2.0,6AT,Left side,With auto leveling sensor	M0109FRX	1.6	◆Rear drive shaft (M0102), R&R
DRIVE BOOT SET [REAR], R&R	SKYACTIV-G 2.0,6AT,Both sides	M0109GRX	2.5	◆Rear drive shaft (M0102), R&R
CLIP, R&R	One side	M0111ARX	0.8	◆Rear drive shaft (M0102), R&R
CLIP, R&R	Both sides	M0111BRX	1.3	◆Rear drive shaft (M0102), R&R
M02 FRONT AXLE				
STEERING KNUCKLE, R&R	One side	M0201ARX	0.6	◆Front wheel hub (M0203), R&R
STEERING KNUCKLE, R&R	Both sides	M0201BRX	1.0	◆Front wheel hub (M0203), R&R
FRONT WHEEL HUB, R&R	One side	M0203ARX	0.4	◆Disc plate (P0102), R&R
FRONT WHEEL HUB, R&R	Both sides	M0203BRX	0.6	◆Disc plate (P0102), R&R
FRONT WHEEL HUB BOLTS, R&R	One side	M0204ARX	0.5	◆Disc plate (P0102), R&R
FRONT WHEEL HUB BOLTS, R&R	Both sides	M0204BRX	0.8	◆Disc plate (P0102), R&R

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M03 REAR AXLE				
REAR AXLE LOCK NUT, R&R	One side	M0302ARX	0.3	
REAR AXLE LOCK NUT, R&R	Both sides	M0302BRX	0.3	
REAR WHEEL HUB BOLTS, R&R	One side	M0303ARX	0.5	◆ Disc plate (P0208), R&R
REAR WHEEL HUB BOLTS, R&R	Both sides	M0303BRX	0.9	◆ Disc plate (P0208), R&R
COLLAR AND/OR BEARING HOUSING, R&R	One side	M0310ARX	0.8	◆ Rear wheel hub (M0314), R&R
COLLAR AND/OR BEARING HOUSING, R&R	Both sides	M0310BRX	1.5	◆ Rear wheel hub (M0314), R&R
REAR WHEEL HUB, R&R	One side	M0314ARX	0.6	◆ Disc plate (P0208), R&R
REAR WHEEL HUB, R&R	Both sides	M0314BRX	1.0	◆ Disc plate (P0208), R&R
M04 DIFFERENTIAL (Except FWD)				
DIFFERENTIAL ASSEMBLY, OH	6MT, Without center under cover, Without auto leveling sensor	M0401AHX	4.7	◆ Differential assembly (M0401), R&R
DIFFERENTIAL ASSEMBLY, OH	[6MT, Without center under cover, With auto leveling sensor]/[6MT, With center under cover, Without i-stop, Without LSD, Without auto leveling sensor]/[6MT, With center under cover, Without i-stop, With LSD]/[6MT, With center under cover, With i-stop, Without auto leveling sensor]	M0401BHX	4.8	◆ Differential assembly (M0401), R&R
DIFFERENTIAL ASSEMBLY, OH	[6MT, With center under cover, Without i-stop, Without LSD, With auto leveling sensor]/[6MT, With center under cover, With i-stop, With auto leveling sensor]	M0401CHX	4.9	◆ Differential assembly (M0401), R&R

ILLUSTRATION

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DIFFERENTIAL ASSEMBLY, OH	6AT,Without rear stabilizer bar	M0401DHX	4.6	◆ Differential assembly (M0401), R&R
DIFFERENTIAL ASSEMBLY, OH	6AT,With rear stabilizer bar,Without i-stop	M0401EHX	4.7	◆ Differential assembly (M0401), R&R
DIFFERENTIAL ASSEMBLY, OH	6AT,With rear stabilizer bar,With i-stop	M0401FHX	4.8	◆ Differential assembly (M0401), R&R
DIFFERENTIAL ASSEMBLY, R&R	[6MT,Without center under cover]/[6MT,With center under cover,Without i-stop]	M0401ARX	2.8	◆ Propeller shaft assembly (L0101), R&R ◆ Power plant frame assembly, R&R ◆ Rear crossmember assembly, R&R
DIFFERENTIAL ASSEMBLY, R&R	6MT,With center under cover,With i-stop	M0401BRX	2.9	◆ Propeller shaft assembly (L0101), R&R ◆ Power plant frame assembly, R&R ◆ Rear crossmember assembly, R&R
DIFFERENTIAL ASSEMBLY, R&R	6AT,Without rear stabilizer bar	M0401CRX	2.6	◆ Propeller shaft assembly (L0101), R&R ◆ Power plant frame assembly, R&R ◆ Rear crossmember assembly, R&R
DIFFERENTIAL ASSEMBLY, R&R	[6AT,With rear stabilizer bar,Without i-stop]/[6AT,With rear stabilizer bar,With i-stop,Without auto leveling sensor]	M0401DRX	2.7	◆ Propeller shaft assembly (L0101), R&R ◆ Power plant frame assembly, R&R ◆ Rear crossmember assembly, R&R
DIFFERENTIAL ASSEMBLY, R&R	6AT,With rear stabilizer bar,With i-stop,With auto leveling sensor	M0401ERX	2.8	◆ Propeller shaft assembly (L0101), R&R ◆ Power plant frame assembly, R&R ◆ Rear crossmember assembly, R&R
COMPANION FLANGE, R&R	[6MT,Without center under cover]/[6MT,With center under cover,Without i-stop]	M0402ARX	4.4	◆ Differential assembly (M0401), R&R
COMPANION FLANGE, R&R	6MT,With center under cover,With i-stop	M0402DRX	4.5	◆ Differential assembly (M0401), R&R
COMPANION FLANGE, R&R	6AT,Without rear stabilizer bar,Without auto leveling sensor	M0402ERX	4.1	◆ Differential assembly (M0401), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
COMPANION FLANGE, R&R	6AT, Without rear stabilizer bar, With auto leveling sensor	M0402FRX	4.2	◆ Differential assembly (M0401), R&R
COMPANION FLANGE, R&R	6AT, With rear stabilizer bar	M0402HRX	4.3	◆ Differential assembly (M0401), R&R
OIL SEAL, R&R	[6MT, Without center under cover]/[6MT, With center under cover, Without i-stop]	M0403ARX	4.4	◆ Differential assembly (M0401), R&R
OIL SEAL, R&R	6MT, With center under cover, With i-stop	M0403BRX	4.5	◆ Differential assembly (M0401), R&R
OIL SEAL, R&R	6AT, Without rear stabilizer bar, Without auto leveling sensor	M0403CRX	4.1	◆ Differential assembly (M0401), R&R
OIL SEAL, R&R	6AT, Without rear stabilizer bar, With auto leveling sensor	M0403DRX	4.2	◆ Differential assembly (M0401), R&R
OIL SEAL, R&R	6AT, With rear stabilizer bar	M0403ERX	4.3	◆ Differential assembly (M0401), R&R
FINAL GEAR SET, R&R	6MT, Without center under cover	M0404ARX	4.6	◆ Differential assembly (M0401), R&R
FINAL GEAR SET, R&R	6MT, With center under cover, Without i-stop	M0404BRX	4.6	◆ Differential assembly (M0401), R&R
FINAL GEAR SET, R&R	6MT, With center under cover, With i-stop	M0404CRX	4.7	◆ Differential assembly (M0401), R&R
FINAL GEAR SET, R&R	6AT, Without rear stabilizer bar	M0404DRX	4.4	◆ Differential assembly (M0401), R&R
FINAL GEAR SET, R&R	[6AT, With rear stabilizer bar, Without i-stop]/[6AT, With rear stabilizer bar, With i-stop, Without auto leveling sensor]	M0404ERX	4.5	◆ Differential assembly (M0401), R&R
FINAL GEAR SET, R&R	6AT, With rear stabilizer bar, With i-stop, With auto leveling sensor	M0404FRX	4.6	◆ Differential assembly (M0401), R&R

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
BEARING [DRIVE PINION] [ALL], R&R	[6MT,Without center under cover,Without auto leveling sensor]/[6MT,With center under cover,Without i-stop,Without auto leveling sensor]	M0405ARX	4.4	◆ Differential assembly (M0401), R&R
BEARING [DRIVE PINION] [ALL], R&R	[6MT,Without center under cover,With auto leveling sensor]/[6MT,With center under cover,Without i-stop,With auto leveling sensor]/[6MT,With center under cover,With i-stop]	M0405BRX	4.5	◆ Differential assembly (M0401), R&R
BEARING [DRIVE PINION] [ALL], R&R	6AT,Without rear stabilizer bar	M0405CRX	4.2	◆ Differential assembly (M0401), R&R
BEARING [DRIVE PINION] [ALL], R&R	6AT,With rear stabilizer bar,Without i-stop	M0405DRX	4.3	◆ Differential assembly (M0401), R&R
BEARING [DRIVE PINION] [ALL], R&R	6AT,With rear stabilizer bar,With i-stop	M0405ERX	4.4	◆ Differential assembly (M0401), R&R
DIFFERENTIAL CARRIER, R&R	[6MT,Without center under cover,Without auto leveling sensor]/[6MT,With center under cover,Without i-stop,Without auto leveling sensor]	M0406ARX	4.4	◆ Differential assembly (M0401), R&R
DIFFERENTIAL CARRIER, R&R	[6MT,Without center under cover,With auto leveling sensor]/[6MT,With center under cover,Without i-stop,With auto leveling sensor]/[6MT,With center under cover,With i-stop]	M0406BRX	4.5	◆ Differential assembly (M0401), R&R
DIFFERENTIAL CARRIER, R&R	6AT,Without rear stabilizer bar	M0406CRX	4.2	◆ Differential assembly (M0401), R&R
DIFFERENTIAL CARRIER, R&R	6AT,With rear stabilizer bar,Without i-stop	M0406DRX	4.3	◆ Differential assembly (M0401), R&R
DIFFERENTIAL CARRIER, R&R	6AT,With rear stabilizer bar,With i-stop	M0406ERX	4.4	◆ Differential assembly (M0401), R&R

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OIL SEAL [OUTPUT SHAFT AND SIDE HOUSING], R&R	One side	M0407ARX	0.9	◆Rear drive shaft (M0102), R&R
OIL SEAL [OUTPUT SHAFT AND SIDE HOUSING], R&R	Both sides	M0407BRX	1.4	◆Rear drive shaft (M0102), R&R
DIFFERENTIAL PINION GEAR, SIDE GEAR AND/OR PINION SHAFT, R&R	6MT,Without auto leveling sensor	M0408ARX	4.2	◆Differential assembly (M0401), R&R
DIFFERENTIAL PINION GEAR, SIDE GEAR AND/OR PINION SHAFT, R&R	6MT,With auto leveling sensor	M0408BRX	4.3	◆Differential assembly (M0401), R&R
DIFFERENTIAL PINION GEAR, SIDE GEAR AND/OR PINION SHAFT, R&R	6AT,Without rear stabilizer bar	M0408CRX	4.0	◆Differential assembly (M0401), R&R
DIFFERENTIAL PINION GEAR, SIDE GEAR AND/OR PINION SHAFT, R&R	6AT,With rear stabilizer bar,Without i-stop	M0408DRX	4.1	◆Differential assembly (M0401), R&R
DIFFERENTIAL PINION GEAR, SIDE GEAR AND/OR PINION SHAFT, R&R	6AT,With rear stabilizer bar,With i-stop	M0408ERX	4.2	◆Differential assembly (M0401), R&R
BEARING [GEAR CASE] [ALL], R&R	[6MT,Without center under cover]/[6MT,With center under cover,Without i-stop,Without auto leveling sensor]	M0409ARX	4.3	◆Differential assembly (M0401), R&R
BEARING [GEAR CASE] [ALL], R&R	[6MT,With center under cover,Without i-stop,With auto leveling sensor]/[6MT,With center under cover,With i-stop]	M0409BRX	4.4	◆Differential assembly (M0401), R&R
BEARING [GEAR CASE] [ALL], R&R	6AT,Without rear stabilizer bar	M0409CRX	4.1	◆Differential assembly (M0401), R&R
BEARING [GEAR CASE] [ALL], R&R	6AT,With rear stabilizer bar,Without i-stop	M0409DRX	4.2	◆Differential assembly (M0401), R&R
BEARING [GEAR CASE] [ALL], R&R	6AT,With rear stabilizer bar,With i-stop	M0409ERX	4.3	◆Differential assembly (M0401), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DIFFERENTIAL MOUNT RUBBER, R&R	<i>[6MT,Without center under cover]/[6MT,With center under cover,Without i-stop]/[6MT,With center under cover,With i-stop,Without auto leveling sensor]</i>	M0412ARX	2.4	◆Rear crossmember assembly, R&R
DIFFERENTIAL MOUNT RUBBER, R&R	<i>6MT,With center under cover,With i-stop,With auto leveling sensor</i>	M0412BRX	2.5	◆Rear crossmember assembly, R&R
DIFFERENTIAL MOUNT RUBBER, R&R	<i>6AT,Without rear stabilizer bar,Without auto leveling sensor</i>	M0412ERX	2.1	◆Rear crossmember assembly, R&R
DIFFERENTIAL MOUNT RUBBER, R&R	<i>[6AT,Without rear stabilizer bar,With auto leveling sensor]/[6AT,With rear stabilizer bar,Without i-stop,Without auto leveling sensor]</i>	M0412CRX	2.2	◆Rear crossmember assembly, R&R
DIFFERENTIAL MOUNT RUBBER, R&R	<i>[6AT,With rear stabilizer bar,Without i-stop,With auto leveling sensor]/[6AT,With rear stabilizer bar,With i-stop]</i>	M0412DRX	2.3	◆Rear crossmember assembly, R&R