

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
B01 ENGINE				
ENGINE, OH	[6MT, Without i-stop, PCM cover with standard bolts, Without front suspension tower bar]/[6MT, Without i-stop, PCM cover with standard bolts, With front suspension tower bar, Without engine oil cooler]	B0101AHX	22.4	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head (B0401), R&R◆Piston (B0507), R&R
ENGINE, OH	[6MT, Without i-stop, PCM cover with standard bolts, With front suspension tower bar, With engine oil cooler]/[6MT, Without i-stop, PCM cover with shear-off bolts, Without front suspension tower bar]/[6MT, Without i-stop, PCM cover with shear-off bolts, With front suspension tower bar, Without engine oil cooler]/[6MT, With i-stop, PCM cover with standard bolts, Without front suspension tower bar, Without engine oil cooler]	B0101BHX	22.5	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head (B0401), R&R◆Piston (B0507), R&R
ENGINE, OH	[6MT, Without i-stop, PCM cover with shear-off bolts, With front suspension tower bar, With engine oil cooler]/[6MT, With i-stop, PCM cover with standard bolts, Without front suspension tower bar, With engine oil cooler]/[6MT, With i-stop, PCM cover with standard bolts, With front suspension tower bar, Without engine oil cooler]/[6MT, With i-stop, PCM cover with shear-off bolts, Without front suspension tower bar, Without engine oil cooler]	B0101CHX	22.6	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head (B0401), R&R◆Piston (B0507), R&R

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ENGINE, OH	[6MT,With i-stop,PCM cover with standard bolts,With front suspension tower bar,With engine oil cooler]/[6MT,With i-stop,PCM cover with shear-off bolts,Without front suspension tower bar,With engine oil cooler]/[6MT,With i-stop,PCM cover with shear-off bolts,With front suspension tower bar,Without engine oil cooler]	B0101DHX	22.7	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head (B0401), R&R◆Piston (B0507), R&R
ENGINE, OH	6MT,With i-stop,PCM cover with shear-off bolts,With front suspension tower bar,With engine oil cooler	B0101JHX	22.8	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head (B0401), R&R◆Piston (B0507), R&R
ENGINE, OH	6AT,Without i-stop,PCM cover with standard bolts,Without front suspension tower bar	B0101EHX	22.4	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head (B0401), R&R◆Piston (B0507), R&R
ENGINE, OH	[6AT,Without i-stop,PCM cover with standard bolts,With front suspension tower bar]/[6AT,Without i-stop,PCM cover with shear-off bolts,Without front suspension tower bar]	B0101FHX	22.5	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head (B0401), R&R◆Piston (B0507), R&R
ENGINE, OH	[6AT,Without i-stop,PCM cover with shear-off bolts,With front suspension tower bar]/[6AT,With i-stop,Without front suspension tower bar]	B0101GHX	22.6	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head (B0401), R&R◆Piston (B0507), R&R

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ENGINE, OH	6AT, With i-stop, With front suspension tower bar	B0101HHX	22.7	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head (B0401), R&R◆Piston (B0507), R&R
ENGINE, R&R	[6MT, Without i-stop, PCM cover with standard bolts]/[6MT, With i-stop, Without center under cover, Without front suspension tower bar]	B0101ARX	7.3	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆ Power plant frame assembly, R&R
ENGINE, R&R	[6MT, Without i-stop, PCM cover with shear-off bolts]/[6MT, With i-stop, Without center under cover, With front suspension tower bar]	B0101BRX	7.4	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆ Power plant frame assembly, R&R
ENGINE, R&R	6MT, With i-stop, With center under cover, PCM cover with standard bolts, Without front suspension tower bar	B0101CRX	7.4	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆ Power plant frame assembly, R&R
ENGINE, R&R	[6MT, With i-stop, With center under cover, PCM cover with standard bolts, With front suspension tower bar]/[6MT, With i-stop, With center under cover, PCM cover with shear-off bolts, Without front suspension tower bar]	B0101DRX	7.5	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆ Power plant frame assembly, R&R
ENGINE, R&R	6MT, With i-stop, With center under cover, PCM cover with shear-off bolts, With front suspension tower bar	B0101ERX	7.6	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆ Power plant frame assembly, R&R
ENGINE, R&R	6AT, Without i-stop, PCM cover with standard bolts	B0101FRX	7.6	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R◆ Power plant frame assembly, R&R

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ENGINE, R&R	[6AT, Without i-stop, PCM cover with shear-off bolts]/[6AT, With i-stop, Without front suspension tower bar]	B0101GRX	7.7	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R ◆Power plant frame assembly, R&R
ENGINE, R&R	6AT, With i-stop, With front suspension tower bar	B0101HRX	7.8	◆Front crossmember assembly, R&R◆ Propeller shaft assembly (L0101), R&R ◆Power plant frame assembly, R&R
SHORT ENGINE, R&R	6MT, Without i-stop, PCM cover with standard bolts, Without front suspension tower bar, Without engine oil cooler	B0102ARX	13.5	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R
SHORT ENGINE, R&R	[6MT, Without i-stop, PCM cover with standard bolts, Without front suspension tower bar, With engine oil cooler]/[6MT, Without i-stop, PCM cover with standard bolts, With front suspension tower bar]/[6MT, Without i-stop, PCM cover with shear-off bolts, Without front suspension tower bar, Without engine oil cooler]	B0102BRX	13.6	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R
SHORT ENGINE, R&R	[6MT, Without i-stop, PCM cover with shear-off bolts, Without front suspension tower bar, With engine oil cooler]/[6MT, Without i-stop, PCM cover with shear-off bolts, With front suspension tower bar]/[6MT, With i-stop, PCM cover with standard bolts, Without front suspension tower bar]	B0102CRX	13.7	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
SHORT ENGINE, R&R	[6MT,With i-stop,PCM cover with standard bolts,With front suspension tower bar]/[6MT,With i-stop,PCM cover with shear-off bolts,Without front suspension tower bar]	B0102DRX	13.8	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R
SHORT ENGINE, R&R	6MT,With i-stop,PCM cover with shear-off bolts,With front suspension tower bar	B0102ERX	13.9	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R
SHORT ENGINE, R&R	6AT,Without i-stop,PCM cover with standard bolts,Without front suspension tower bar	B0102FRX	13.6	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R
SHORT ENGINE, R&R	[6AT,Without i-stop,PCM cover with standard bolts,With front suspension tower bar]/[6AT,Without i-stop,PCM cover with shear-off bolts,Without front suspension tower bar]	B0102GRX	13.7	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R
SHORT ENGINE, R&R	[6AT,Without i-stop,PCM cover with shear-off bolts,With front suspension tower bar]/[6AT,With i-stop,Without front suspension tower bar]	B0102HRX	13.8	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R
SHORT ENGINE, R&R	6AT,With i-stop,With front suspension tower bar	B0102JRX	13.9	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
PARTIAL ENGINE, R&R	6MT, Without i-stop, PCM cover with standard bolts, Without front suspension tower bar	B0103ARX	9.6	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Intake manifold gasket (F0102), R&R◆Exhaust manifold gasket (F0202), R&R
PARTIAL ENGINE, R&R	[6MT, Without i-stop, PCM cover with standard bolts, With front suspension tower bar]/[6MT, Without i-stop, PCM cover with shear-off bolts, Without front suspension tower bar]	B0103BRX	9.7	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Intake manifold gasket (F0102), R&R◆Exhaust manifold gasket (F0202), R&R
PARTIAL ENGINE, R&R	6MT, Without i-stop, PCM cover with shear-off bolts, With front suspension tower bar	B0103CRX	9.8	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Intake manifold gasket (F0102), R&R◆Exhaust manifold gasket (F0202), R&R
PARTIAL ENGINE, R&R	6MT, With i-stop, PCM cover with standard bolts, Without front suspension tower bar, Without engine oil cooler	B0103DRX	9.7	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Intake manifold gasket (F0102), R&R◆Exhaust manifold gasket (F0202), R&R
PARTIAL ENGINE, R&R	[6MT, With i-stop, PCM cover with standard bolts, Without front suspension tower bar, With engine oil cooler]/[6MT, With i-stop, PCM cover with standard bolts, With front suspension tower bar]/[6MT, With i-stop, PCM cover with shear-off bolts, Without front suspension tower bar, Without engine oil cooler]	B0103ERX	9.8	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Intake manifold gasket (F0102), R&R◆Exhaust manifold gasket (F0202), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
PARTIAL ENGINE, R&R	[6MT,With i-stop,PCM cover with shear-off bolts,Without front suspension tower bar,With engine oil cooler]/[6MT,With i-stop,PCM cover with shear-off bolts,With front suspension tower bar]	B0103FRX	9.9	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Intake manifold gasket (F0102), R&R◆Exhaust manifold gasket (F0202), R&R
PARTIAL ENGINE, R&R	6AT,Without i-stop,PCM cover with standard bolts	B0103GRX	9.7	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Intake manifold gasket (F0102), R&R◆Exhaust manifold gasket (F0202), R&R
PARTIAL ENGINE, R&R	[6AT,Without i-stop,PCM cover with shear-off bolts]/[6AT,With i-stop,Without front suspension tower bar]	B0103HRX	9.8	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Intake manifold gasket (F0102), R&R◆Exhaust manifold gasket (F0202), R&R
PARTIAL ENGINE, R&R	6AT,With i-stop,With front suspension tower bar	B0103JRX	9.9	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Intake manifold gasket (F0102), R&R◆Exhaust manifold gasket (F0202), R&R
B02 ENGINE FRONT				
TIMING CHAIN [GEAR] COVER, R&R	SKYACTIV-G 1.5	B0201ARX	3.5	◆Cylinder head cover gasket (B0403), R&R◆Crankshaft pulley (B0206), R&R◆Timing chain cover gasket (B0202), R&R
TIMING CHAIN [GEAR] COVER, R&R	SKYACTIV-G 2.0,Without i-ELOOP system	B0201BRX	3.8	◆Cylinder head cover gasket (B0403), R&R◆Crankshaft pulley (B0206), R&R◆Timing chain cover gasket (B0202), R&R
TIMING CHAIN [GEAR] COVER, R&R	SKYACTIV-G 2.0,With i-ELOOP system,Without front suspension tower bar	B0201CRX	4.0	◆Cylinder head cover gasket (B0403), R&R◆Crankshaft pulley (B0206), R&R◆Timing chain cover gasket (B0202), R&R

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TIMING CHAIN [GEAR] COVER, R&R	SKYACTIV-G 2.0,With i-ELOOP system,With front suspension tower bar	B0201DRX	4.1	◆Cylinder head cover gasket (B0403), R&R◆Crankshaft pulley (B0206), R&R◆Timing chain cover gasket (B0202), R&R
TIMING CHAIN [GEAR] COVER GASKET, R&R	SKYACTIV-G 1.5	B0202ARX	3.5	◆Cylinder head cover gasket (B0403), R&R◆Crankshaft pulley (B0206), R&R
TIMING CHAIN [GEAR] COVER GASKET, R&R	SKYACTIV-G 2.0,Without i-ELOOP system	B0202BRX	3.8	◆Cylinder head cover gasket (B0403), R&R◆Crankshaft pulley (B0206), R&R
TIMING CHAIN [GEAR] COVER GASKET, R&R	SKYACTIV-G 2.0,With i-ELOOP system	B0202CRX	4.0	◆Cylinder head cover gasket (B0403), R&R◆Crankshaft pulley (B0206), R&R
OIL SEAL [CRANKSHAFT FRONT], R&R	SKYACTIV-G 1.5	B0204ARX	0.6	◆Crankshaft pulley (B0206), R&R
OIL SEAL [CRANKSHAFT FRONT], R&R	SKYACTIV-G 2.0,Without i-ELOOP system	B0204BRX	0.9	◆Stabilizer bar (R0401), D&C◆Crankshaft pulley (B0206), R&R
OIL SEAL [CRANKSHAFT FRONT], R&R	SKYACTIV-G 2.0,With i-ELOOP system	B0204CRX	1.1	◆Stabilizer bar (R0401), D&C◆DC-DC converter (G0506), R&R◆Crankshaft pulley (B0206), R&R
CRANKSHAFT PULLEY AND/OR PLATE, R&R	SKYACTIV-G 1.5	B0206ARX	0.6	
CRANKSHAFT PULLEY AND/OR PLATE, R&R	SKYACTIV-G 2.0,Without i-ELOOP system	B0206BRX	0.9	◆Stabilizer bar (R0401), D&C
CRANKSHAFT PULLEY AND/OR PLATE, R&R	SKYACTIV-G 2.0,With i-ELOOP system	B0206CRX	1.1	◆Stabilizer bar (R0401), D&C◆DC-DC converter (G0506), R&R
TIMING CHAIN, R&R	SKYACTIV-G 1.5	B0210ARX	3.8	◆Timing chain cover gasket (B0202), R&R◆Chain adjuster assembly (B0212), R&R
TIMING CHAIN, R&R	SKYACTIV-G 2.0,Without i-ELOOP system	B0210BRX	4.1	◆Timing chain cover gasket (B0202), R&R◆Chain adjuster assembly (B0212), R&R
TIMING CHAIN, R&R	SKYACTIV-G 2.0,With i-ELOOP system,Without front suspension tower bar	B0210CRX	4.3	◆Timing chain cover gasket (B0202), R&R◆Chain adjuster assembly (B0212), R&R

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TIMING CHAIN, R&R	SKYACTIV-G 2.0,With i-ELOOP system,With front suspension tower bar	B0210DRX	4.4	◆Timing chain cover gasket (B0202), R&R◆Chain adjuster assembly (B0212), R&R
CHAIN ADJUSTER ASSEMBLY, R&R	SKYACTIV-G 1.5	B0212ARX	3.7	◆Timing chain cover gasket (B0202), R&R
CHAIN ADJUSTER ASSEMBLY, R&R	SKYACTIV-G 2.0,Without i-ELOOP system	B0212BRX	4.0	◆Timing chain cover gasket (B0202), R&R
CHAIN ADJUSTER ASSEMBLY, R&R	SKYACTIV-G 2.0,With i-ELOOP system,Without front suspension tower bar	B0212CRX	4.2	◆Timing chain cover gasket (B0202), R&R
CHAIN ADJUSTER ASSEMBLY, R&R	SKYACTIV-G 2.0,With i-ELOOP system,With front suspension tower bar	B0212DRX	4.3	◆Timing chain cover gasket (B0202), R&R
TIMING CHAIN SPROCKET, R&R	SKYACTIV-G 1.5,Camshaft side,Intake camshaft side,Without front suspension tower bar	B0223ARX	1.3	◆Timing chain (B0210), D&C
TIMING CHAIN SPROCKET, R&R	SKYACTIV-G 1.5,Camshaft side,Intake camshaft side,With front suspension tower bar	B0223BRX	1.4	◆Timing chain (B0210), D&C
TIMING CHAIN SPROCKET, R&R	SKYACTIV-G 1.5,Camshaft side,Exhaust camshaft side,Without front suspension tower bar	B0223CRX	2.8	◆Timing chain (B0210), D&C
TIMING CHAIN SPROCKET, R&R	SKYACTIV-G 1.5,Camshaft side,Exhaust camshaft side,With front suspension tower bar	B0223DRX	2.9	◆Timing chain (B0210), D&C
TIMING CHAIN SPROCKET, R&R	SKYACTIV-G 1.5,Camshaft side,All (Intake camshaft side and exhaust camshaft side),Without front suspension tower bar	B0223ERX	2.8	◆Timing chain (B0210), D&C
TIMING CHAIN SPROCKET, R&R	SKYACTIV-G 1.5,Camshaft side,All (Intake camshaft side and exhaust camshaft side),With front suspension tower bar	B0223FRX	2.9	◆Timing chain (B0210), D&C

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
TIMING CHAIN SPROCKET, R&R	SKYACTIV-G 1.5,Crankshaft side,Without front suspension tower bar	B0223GRX	3.8	◆Timing chain (B0210), R&R
TIMING CHAIN SPROCKET, R&R	SKYACTIV-G 1.5,Crankshaft side,With front suspension tower bar	B0223HRX	3.9	◆Timing chain (B0210), R&R
TIMING CHAIN SPROCKET, R&R	SKYACTIV-G 2.0,Camshaft side,Intake camshaft side,Without i-stop	B0223JRX	1.4	◆Timing chain (B0210), D&C
TIMING CHAIN SPROCKET, R&R	SKYACTIV-G 2.0,Camshaft side,Intake camshaft side,With i-stop	B0223KRX	1.5	◆Timing chain (B0210), D&C
TIMING CHAIN SPROCKET, R&R	[SKYACTIV-G 2.0,Camshaft side,Exhaust camshaft side,Without i-stop]/[SKYACTIV-G 2.0,Camshaft side,Exhaust camshaft side,With i-stop,Without front suspension tower bar]	B0223LRX	2.9	◆Timing chain (B0210), D&C
TIMING CHAIN SPROCKET, R&R	SKYACTIV-G 2.0,Camshaft side,Exhaust camshaft side,With i-stop,With front suspension tower bar	B0223MRX	3.0	◆Timing chain (B0210), D&C
TIMING CHAIN SPROCKET, R&R	[SKYACTIV-G 2.0,Camshaft side,All (Intake camshaft side and exhaust camshaft side),Without i-stop]/[SKYACTIV-G 2.0,Camshaft side,All (Intake camshaft side and exhaust camshaft side),With i-stop,Without front suspension tower bar]	B0223NRX	2.9	◆Timing chain (B0210), D&C
TIMING CHAIN SPROCKET, R&R	SKYACTIV-G 2.0,Camshaft side,All (Intake camshaft side and exhaust camshaft side),With i-stop,With front suspension tower bar	B0223PRX	3.0	◆Timing chain (B0210), D&C

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TIMING CHAIN SPROCKET, R&R	SKYACTIV-G 2.0,Crankshaft side,Without i-ELOOP system	B0223QRX	4.1	◆Timing chain (B0210), R&R
TIMING CHAIN SPROCKET, R&R	SKYACTIV-G 2.0,Crankshaft side,With i-ELOOP system,Without front suspension tower bar	B0223RRX	4.3	◆Timing chain (B0210), R&R
TIMING CHAIN SPROCKET, R&R	SKYACTIV-G 2.0,Crankshaft side,With i-ELOOP system,With front suspension tower bar	B0223SRX	4.4	◆Timing chain (B0210), R&R
OIL CONTROL VALVE [OCV], R&R	Without i-stop,Without front suspension tower bar	B0226ARX	0.5	◆Cylinder head cover gasket (B0403), R&R
OIL CONTROL VALVE [OCV], R&R	[Without i-stop,With front suspension tower bar]/[With i-stop]	B0226BRX	0.6	◆Cylinder head cover gasket (B0403), R&R
ELECTRIC VARIABLE VALVE TIMING MOTOR/DRIVER, R&R	Without i-stop	B0228ARX	0.2	
ELECTRIC VARIABLE VALVE TIMING MOTOR/DRIVER, R&R	With i-stop	B0228BRX	0.3	
B03 ENGINE REAR				
OIL SEAL [CRANKSHAFT REAR], R&R	LHD,6MT,Without i-stop	B0302ARX	5.1	◆Flywheel or drive plate (H0101)/(K0317), R&R
OIL SEAL [CRANKSHAFT REAR], R&R	LHD,6MT,With i-stop,Without front suspension tower bar,Without center under cover	B0302BRX	5.4	◆Flywheel or drive plate (H0101)/(K0317), R&R
OIL SEAL [CRANKSHAFT REAR], R&R	[LHD,6MT,With i-stop,Without front suspension tower bar,With center under cover]/[LHD,6MT,With i-stop,With front suspension tower bar,Without center under cover]	B0302CRX	5.5	◆Flywheel or drive plate (H0101)/(K0317), R&R
OIL SEAL [CRANKSHAFT REAR], R&R	LHD,6MT,With i-stop,With front suspension tower bar,With center under cover	B0302DRX	5.6	◆Flywheel or drive plate (H0101)/(K0317), R&R
OIL SEAL [CRANKSHAFT REAR], R&R	LHD,6AT,Without i-stop,Without front suspension tower bar	B0302ERX	4.9	◆Flywheel or drive plate (H0101)/(K0317), R&R

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OIL SEAL [CRANKSHAFT REAR], R&R	LHD,6AT,Without i-stop,With front suspension tower bar	B0302FRX	5.0	◆Flywheel or drive plate (H0101)/(K0317), R&R
OIL SEAL [CRANKSHAFT REAR], R&R	LHD,6AT,With i-stop,Without front suspension tower bar	B0302GRX	5.3	◆Flywheel or drive plate (H0101)/(K0317), R&R
OIL SEAL [CRANKSHAFT REAR], R&R	LHD,6AT,With i-stop,With front suspension tower bar	B0302HRX	5.4	◆Flywheel or drive plate (H0101)/(K0317), R&R
OIL SEAL [CRANKSHAFT REAR], R&R	RHD,6MT,Without i-stop,Without front suspension tower bar	B0302JRX	5.2	◆Flywheel or drive plate (H0101)/(K0317), R&R
OIL SEAL [CRANKSHAFT REAR], R&R	[RHD,6MT,Without i-stop,With front suspension tower bar]/[RHD,6MT,With i-stop,Without front suspension tower bar]	B0302KRX	5.3	◆Flywheel or drive plate (H0101)/(K0317), R&R
OIL SEAL [CRANKSHAFT REAR], R&R	RHD,6MT,With i-stop,With front suspension tower bar	B0302LRX	5.4	◆Flywheel or drive plate (H0101)/(K0317), R&R
OIL SEAL [CRANKSHAFT REAR], R&R	RHD,6AT,Without i-stop,Without front suspension tower bar	B0302MRX	5.0	◆Flywheel or drive plate (H0101)/(K0317), R&R
OIL SEAL [CRANKSHAFT REAR], R&R	RHD,6AT,Without i-stop,With front suspension tower bar	B0302PRX	5.1	◆Flywheel or drive plate (H0101)/(K0317), R&R
OIL SEAL [CRANKSHAFT REAR], R&R	RHD,6AT,With i-stop	B0302NRX	5.2	◆Flywheel or drive plate (H0101)/(K0317), R&R
END PLATE, R&R	LHD,6MT,Without i-stop,Without front suspension tower bar	B0303ARX	5.0	◆Flywheel or drive plate (H0101)/(K0317), R&R
END PLATE, R&R	LHD,6MT,Without i-stop,With front suspension tower bar	B0303BRX	5.1	◆Flywheel or drive plate (H0101)/(K0317), R&R
END PLATE, R&R	LHD,6MT,With i-stop,Without center under cover	B0303CRX	5.4	◆Flywheel or drive plate (H0101)/(K0317), R&R
END PLATE, R&R	LHD,6MT,With i-stop,With center under cover	B0303DRX	5.5	◆Flywheel or drive plate (H0101)/(K0317), R&R
END PLATE, R&R	LHD,6AT,Without i-stop	B0303ERX	4.9	◆Flywheel or drive plate (H0101)/(K0317), R&R
END PLATE, R&R	LHD,6AT,With i-stop	B0303FRX	5.3	◆Flywheel or drive plate (H0101)/(K0317), R&R
END PLATE, R&R	RHD,6MT,Without i-stop	B0303GRX	5.2	◆Flywheel or drive plate (H0101)/(K0317), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
END PLATE, R&R	RHD,6MT,With i-stop	B0303HRX	5.3	◆Flywheel or drive plate (H0101)/(K0317), R&R
END PLATE, R&R	RHD,6AT,Without i-stop	B0303JRX	5.0	◆Flywheel or drive plate (H0101)/(K0317), R&R
END PLATE, R&R	RHD,6AT,With i-stop,Without front suspension tower bar	B0303KRX	5.1	◆Flywheel or drive plate (H0101)/(K0317), R&R
END PLATE, R&R	RHD,6AT,With i-stop,With front suspension tower bar	B0303LRX	5.2	◆Flywheel or drive plate (H0101)/(K0317), R&R
B04 CYLINDER HEAD				
CYLINDER HEAD, R&R	<i>SKYACTIV-G 1.5,With engine valve R&R,Without front suspension tower bar</i>	B0401ARX	10.9	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake & exhaust valve (B0405), R&R
CYLINDER HEAD, R&R	<i>SKYACTIV-G 1.5,With engine valve R&R,With front suspension tower bar</i>	B0401BRX	11.0	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake & exhaust valve (B0405), R&R
CYLINDER HEAD, R&R	<i>SKYACTIV-G 2.0,With engine valve R&R,Without i-ELOOP system,Without front suspension tower bar</i>	B0401CRX	11.2	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake & exhaust valve (B0405), R&R
CYLINDER HEAD, R&R	<i>SKYACTIV-G 2.0,With engine valve R&R,Without i-ELOOP system,With front suspension tower bar</i>	B0401DRX	11.3	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake & exhaust valve (B0405), R&R
CYLINDER HEAD, R&R	<i>SKYACTIV-G 2.0,With engine valve R&R,With i-ELOOP system,Without front suspension tower bar</i>	B0401ERX	11.4	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake & exhaust valve (B0405), R&R
CYLINDER HEAD, R&R	<i>SKYACTIV-G 2.0,With engine valve R&R,With i-ELOOP system,With front suspension tower bar</i>	B0401FRX	11.5	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake & exhaust valve (B0405), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CYLINDER HEAD, R&R	SKYACTIV-G 1.5, Without engine valve R&R, Without front suspension tower bar	B0401GRX	7.5	◆ Timing chain (B0210), R&R ◆ Cylinder head gasket (B0402), R&R
CYLINDER HEAD, R&R	SKYACTIV-G 1.5, Without engine valve R&R, With front suspension tower bar	B0401HRX	7.6	◆ Timing chain (B0210), R&R ◆ Cylinder head gasket (B0402), R&R
CYLINDER HEAD, R&R	SKYACTIV-G 2.0, Without engine valve R&R, Without i-ELOOP system, Without front suspension tower bar	B0401JRX	7.8	◆ Timing chain (B0210), R&R ◆ Cylinder head gasket (B0402), R&R
CYLINDER HEAD, R&R	SKYACTIV-G 2.0, Without engine valve R&R, Without i-ELOOP system, With front suspension tower bar	B0401KRX	7.8	◆ Timing chain (B0210), R&R ◆ Cylinder head gasket (B0402), R&R
CYLINDER HEAD, R&R	SKYACTIV-G 2.0, Without engine valve R&R, With i-ELOOP system, Without front suspension tower bar	B0401LRX	8.0	◆ Timing chain (B0210), R&R ◆ Cylinder head gasket (B0402), R&R
CYLINDER HEAD, R&R	SKYACTIV-G 2.0, Without engine valve R&R, With i-ELOOP system, With front suspension tower bar	B0401MRX	8.1	◆ Timing chain (B0210), R&R ◆ Cylinder head gasket (B0402), R&R
CYLINDER HEAD GASKET, R&R	SKYACTIV-G 1.5, Without front suspension tower bar	B0402ARX	7.2	◆ Timing chain (B0210), R&R ◆ Intake manifold gasket (F0102), R&R ◆ Exhaust manifold gasket (F0202), R&R ◆ Cylinder head assembly, R&R
CYLINDER HEAD GASKET, R&R	SKYACTIV-G 1.5, With front suspension tower bar	B0402BRX	7.3	◆ Timing chain (B0210), R&R ◆ Intake manifold gasket (F0102), R&R ◆ Exhaust manifold gasket (F0202), R&R ◆ Cylinder head assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CYLINDER HEAD GASKET, R&R	SKYACTIV-G 2.0,Without i-ELOOP system,Without front suspension tower bar	B0402CRX	7.5	◆Timing chain (B0210), R&R◆Intake manifold gasket (F0102), R&R◆Exhaust manifold gasket (F0202), R&R◆Cylinder head assembly, R&R
CYLINDER HEAD GASKET, R&R	SKYACTIV-G 2.0,Without i-ELOOP system,With front suspension tower bar	B0402DRX	7.6	◆Timing chain (B0210), R&R◆Intake manifold gasket (F0102), R&R◆Exhaust manifold gasket (F0202), R&R◆Cylinder head assembly, R&R
CYLINDER HEAD GASKET, R&R	SKYACTIV-G 2.0,With i-ELOOP system,Without front suspension tower bar	B0402ERX	7.7	◆Timing chain (B0210), R&R◆Intake manifold gasket (F0102), R&R◆Exhaust manifold gasket (F0202), R&R◆Cylinder head assembly, R&R
CYLINDER HEAD GASKET, R&R	SKYACTIV-G 2.0,With i-ELOOP system,With front suspension tower bar	B0402FRX	7.8	◆Timing chain (B0210), R&R◆Intake manifold gasket (F0102), R&R◆Exhaust manifold gasket (F0202), R&R◆Cylinder head assembly, R&R
CYLINDER HEAD COVER ASSEMBLY AND/OR GASKET, R&R	Without i-stop	B0403ARX	0.5	
CYLINDER HEAD COVER ASSEMBLY AND/OR GASKET, R&R	With i-stop	B0403BRX	0.6	
INTAKE AND EXHAUST VALVE GUIDE [ALL], R&R	SKYACTIV-G 1.5,Without front suspension tower bar	B0404ARX	12.5	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake & exhaust valve (B0405), R&R
INTAKE AND EXHAUST VALVE GUIDE [ALL], R&R	SKYACTIV-G 1.5,With front suspension tower bar	B0404BRX	12.6	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake & exhaust valve (B0405), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
INTAKE AND EXHAUST VALVE GUIDE [ALL], R&R	SKYACTIV-G 2.0,Without i-ELOOP system,Without front suspension tower bar	B0404CRX	12.8	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake & exhaust valve (B0405), R&R
INTAKE AND EXHAUST VALVE GUIDE [ALL], R&R	SKYACTIV-G 2.0,Without i-ELOOP system,With front suspension tower bar	B0404DRX	12.9	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake & exhaust valve (B0405), R&R
INTAKE AND EXHAUST VALVE GUIDE [ALL], R&R	SKYACTIV-G 2.0,With i-ELOOP system,Without front suspension tower bar	B0404ERX	13.0	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake & exhaust valve (B0405), R&R
INTAKE AND EXHAUST VALVE GUIDE [ALL], R&R	SKYACTIV-G 2.0,With i-ELOOP system,With front suspension tower bar	B0404FRX	13.1	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake & exhaust valve (B0405), R&R
INTAKE AND EXHAUST VALVE [ALL], R&R	SKYACTIV-G 1.5,Without front suspension tower bar	B0405ARX	10.9	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake & exhaust valve seal/spring (B0406)/(B0407), R&R◆Valve lapping
INTAKE AND EXHAUST VALVE [ALL], R&R	SKYACTIV-G 1.5,With front suspension tower bar	B0405BRX	11.0	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake & exhaust valve seal/spring (B0406)/(B0407), R&R◆Valve lapping
INTAKE AND EXHAUST VALVE [ALL], R&R	SKYACTIV-G 2.0,Without i-ELOOP system,Without front suspension tower bar	B0405CRX	11.2	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake & exhaust valve seal/spring (B0406)/(B0407), R&R◆Valve lapping

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
INTAKE AND EXHAUST VALVE [ALL], R&R	SKYACTIV-G 2.0, Without i-ELOOP system, With front suspension tower bar	B0405DRX	11.3	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake & exhaust valve seal/spring (B0406)/(B0407), R&R◆Valve lapping
INTAKE AND EXHAUST VALVE [ALL], R&R	SKYACTIV-G 2.0, With i-ELOOP system, Without front suspension tower bar	B0405ERX	11.4	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake & exhaust valve seal/spring (B0406)/(B0407), R&R◆Valve lapping
INTAKE AND EXHAUST VALVE [ALL], R&R	SKYACTIV-G 2.0, With i-ELOOP system, With front suspension tower bar	B0405FRX	11.5	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Intake & exhaust valve seal/spring (B0406)/(B0407), R&R◆Valve lapping
INTAKE AND EXHAUST VALVE SEAL [ALL], R&R	SKYACTIV-G 1.5, Without front suspension tower bar	B0406ARX	9.4	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE SEAL [ALL], R&R	SKYACTIV-G 1.5, With front suspension tower bar	B0406BRX	9.5	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE SEAL [ALL], R&R	SKYACTIV-G 2.0, Without i-ELOOP system, Without front suspension tower bar	B0406CRX	9.6	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE SEAL [ALL], R&R	SKYACTIV-G 2.0, Without i-ELOOP system, With front suspension tower bar	B0406DRX	9.7	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE SEAL [ALL], R&R	SKYACTIV-G 2.0, With i-ELOOP system, Without front suspension tower bar	B0406ERX	9.9	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE SEAL [ALL], R&R	SKYACTIV-G 2.0, With i-ELOOP system, With front suspension tower bar	B0406FRX	10.0	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
INTAKE AND EXHAUST VALVE SPRING [ALL], R&R	SKYACTIV-G 1.5, Without front suspension tower bar	B0407ARX	9.4	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE SPRING [ALL], R&R	SKYACTIV-G 1.5, With front suspension tower bar	B0407BRX	9.5	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE SPRING [ALL], R&R	SKYACTIV-G 2.0, Without i-ELOOP system, Without front suspension tower bar	B0407CRX	9.6	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE SPRING [ALL], R&R	SKYACTIV-G 2.0, Without i-ELOOP system, With front suspension tower bar	B0407DRX	9.7	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE SPRING [ALL], R&R	SKYACTIV-G 2.0, With i-ELOOP system, Without front suspension tower bar	B0407ERX	9.9	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R
INTAKE AND EXHAUST VALVE SPRING [ALL], R&R	SKYACTIV-G 2.0, With i-ELOOP system, With front suspension tower bar	B0407FRX	10.0	◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R
VALVE ROCKER ARM AND/OR SHAFT [ALL], R&R	SKYACTIV-G 1.5, Without front suspension tower bar	B0408ARX	2.9	◆Camshaft (B0411), R&R
VALVE ROCKER ARM AND/OR SHAFT [ALL], R&R	SKYACTIV-G 1.5, With front suspension tower bar	B0408BRX	3.0	◆Camshaft (B0411), R&R
VALVE ROCKER ARM AND/OR SHAFT [ALL], R&R	SKYACTIV-G 2.0, Without i-stop, Without front suspension tower bar	B0408CRX	3.0	◆Camshaft (B0411), R&R
VALVE ROCKER ARM AND/OR SHAFT [ALL], R&R	[SKYACTIV-G 2.0, Without i-stop, With front suspension tower bar]/[SKYACTIV-G 2.0, With i-stop]	B0408DRX	3.1	◆Camshaft (B0411), R&R
HYDRAULIC LASH ADJUSTER [ALL], R&R	SKYACTIV-G 1.5, Without front suspension tower bar	B0410ARX	3.1	◆Camshaft (B0411), R&R
HYDRAULIC LASH ADJUSTER [ALL], R&R	SKYACTIV-G 1.5, With front suspension tower bar	B0410BRX	3.2	◆Camshaft (B0411), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
HYDRAULIC LASH ADJUSTER [ALL], R&R	[SKYACTIV-G 2.0,Without i-stop]/[SKYACTIV-G 2.0,With i-stop,Without front suspension tower bar]	B0410CRX	3.2	◆Camshaft (B0411), R&R
HYDRAULIC LASH ADJUSTER [ALL], R&R	SKYACTIV-G 2.0,With i-stop,With front suspension tower bar	B0410DRX	3.3	◆Camshaft (B0411), R&R
CAMSHAFT, R&R	SKYACTIV-G 1.5,Intake camshaft	B0411ARX	1.5	◆Timing chain (B0210), D&C
CAMSHAFT, R&R	SKYACTIV-G 1.5,Exhaust camshaft,Without front suspension tower bar	B0411BRX	2.8	◆Timing chain (B0210), D&C
CAMSHAFT, R&R	[SKYACTIV-G 1.5,Exhaust camshaft,With front suspension tower bar]/[SKYACTIV-G 1.5,All,Without front suspension tower bar]	B0411CRX	2.9	◆Timing chain (B0210), D&C
CAMSHAFT, R&R	SKYACTIV-G 1.5,All,With front suspension tower bar	B0411DRX	3.0	◆Timing chain (B0210), D&C
CAMSHAFT, R&R	SKYACTIV-G 2.0,Intake camshaft	B0411ERX	1.6	◆Timing chain (B0210), D&C
CAMSHAFT, R&R	[SKYACTIV-G 2.0,Exhaust camshaft,Without i-stop]/[SKYACTIV-G 2.0,Exhaust camshaft,With i-stop,Without front suspension tower bar]	B0411FRX	2.9	◆Timing chain (B0210), D&C
CAMSHAFT, R&R	[SKYACTIV-G 2.0,Exhaust camshaft,With i-stop,With front suspension tower bar]/[SKYACTIV-G 2.0,All,Without i-stop,Without front suspension tower bar]	B0411GRX	3.0	◆Timing chain (B0210), D&C
CAMSHAFT, R&R	[SKYACTIV-G 2.0,All,Without i-stop,With front suspension tower bar]/[SKYACTIV-G 2.0,All,With i-stop]	B0411HRX	3.1	◆Timing chain (B0210), D&C
ENGINE HANGER [ALL], R&R		B0415XRX	0.2	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
BOLT [CYLINDER HEAD] [ALL], R&R	SKYACTIV-G 1.5,Without front suspension tower bar	B0418ARX	7.2	◆Cylinder head gasket (B0402), R&R
BOLT [CYLINDER HEAD] [ALL], R&R	SKYACTIV-G 1.5,With front suspension tower bar	B0418BRX	7.3	◆Cylinder head gasket (B0402), R&R
BOLT [CYLINDER HEAD] [ALL], R&R	SKYACTIV-G 2.0,Without i-ELOOP system,Without front suspension tower bar	B0418CRX	7.5	◆Cylinder head gasket (B0402), R&R
BOLT [CYLINDER HEAD] [ALL], R&R	SKYACTIV-G 2.0,Without i-ELOOP system,With front suspension tower bar	B0418DRX	7.6	◆Cylinder head gasket (B0402), R&R
BOLT [CYLINDER HEAD] [ALL], R&R	SKYACTIV-G 2.0,With i-ELOOP system,Without front suspension tower bar	B0418ERX	7.7	◆Cylinder head gasket (B0402), R&R
BOLT [CYLINDER HEAD] [ALL], R&R	SKYACTIV-G 2.0,With i-ELOOP system,With front suspension tower bar	B0418FRX	7.8	◆Cylinder head gasket (B0402), R&R
B05 CYLINDER BLOCK				
CYLINDER BLOCK, R&R	6MT,Without i-stop,PCM cover with standard bolts,Without front suspension tower bar	B0501ARX	15.8	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
CYLINDER BLOCK, R&R	[6MT,Without i-stop,PCM cover with standard bolts,With front suspension tower bar]/[6MT,Without i-stop,PCM cover with shear-off bolts,Without front suspension tower bar]	B0501BRX	15.9	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CYLINDER BLOCK, R&R	[6MT, Without i-stop, PCM cover with shear-off bolts, With front suspension tower bar]/[6MT, With i-stop, PCM cover with standard bolts, Without front suspension tower bar]/[6MT, With i-stop, PCM cover with standard bolts, With front suspension tower bar, Without engine oil cooler]	B0501CRX	16.0	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
CYLINDER BLOCK, R&R	[6MT, With i-stop, PCM cover with standard bolts, With front suspension tower bar, With engine oil cooler]/[6MT, With i-stop, PCM cover with shear-off bolts, Without front suspension tower bar]/[6MT, With i-stop, PCM cover with shear-off bolts, With front suspension tower bar, Without engine oil cooler]	B0501DRX	16.1	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
CYLINDER BLOCK, R&R	6MT, With i-stop, PCM cover with shear-off bolts, With front suspension tower bar, With engine oil cooler	B0501JRX	16.2	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
CYLINDER BLOCK, R&R	6AT, Without i-stop, PCM cover with standard bolts, Without front suspension tower bar	B0501ERX	15.9	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CYLINDER BLOCK, R&R	[6AT,Without i-stop,PCM cover with standard bolts,With front suspension tower bar]/[6AT,With i-stop,Without front suspension tower bar]	B0501FRX	16.0	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
CYLINDER BLOCK, R&R	6AT,Without i-stop,PCM cover with shear-off bolts,Without front suspension tower bar	B0501HRX	16.0	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
CYLINDER BLOCK, R&R	[6AT,Without i-stop,PCM cover with shear-off bolts,With front suspension tower bar]/[6AT,With i-stop,With front suspension tower bar]	B0501GRX	16.1	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Crankshaft (B0502), R&R
CRANKSHAFT, R&R	6MT,Without i-stop,PCM cover with standard bolts,Without front suspension tower bar	B0502ARX	13.4	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Main bearing (B0503), R&R
CRANKSHAFT, R&R	[6MT,Without i-stop,PCM cover with standard bolts,With front suspension tower bar]/[6MT,Without i-stop,PCM cover with shear-off bolts,Without front suspension tower bar]	B0502BRX	13.5	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Main bearing (B0503), R&R

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CRANKSHAFT, R&R	[6MT, Without i-stop, PCM cover with shear-off bolts, With front suspension tower bar]/[6MT, With i-stop, PCM cover with standard bolts, Without front suspension tower bar]/[6MT, With i-stop, PCM cover with standard bolts, With front suspension tower bar, Without engine oil cooler]	B0502CRX	13.6	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Main bearing (B0503), R&R
CRANKSHAFT, R&R	[6MT, With i-stop, PCM cover with standard bolts, With front suspension tower bar, With engine oil cooler]/[6MT, With i-stop, PCM cover with shear-off bolts, Without front suspension tower bar]/[6MT, With i-stop, PCM cover with shear-off bolts, With front suspension tower bar, Without engine oil cooler]	B0502DRX	13.7	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Main bearing (B0503), R&R
CRANKSHAFT, R&R	6MT, With i-stop, PCM cover with shear-off bolts, With front suspension tower bar, With engine oil cooler	B0502HRX	13.8	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Main bearing (B0503), R&R
CRANKSHAFT, R&R	6AT, Without i-stop, PCM cover with standard bolts	B0502ERX	13.5	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Main bearing (B0503), R&R
CRANKSHAFT, R&R	[6AT, Without i-stop, PCM cover with shear-off bolts]/[6AT, With i-stop, Without front suspension tower bar]	B0502FRX	13.6	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Main bearing (B0503), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CRANKSHAFT, R&R	6AT, With i-stop, With front suspension tower bar	B0502GRX	13.7	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R◆Main bearing (B0503), R&R
MAIN BEARING [ALL], R&R	6MT, Without i-stop, PCM cover with standard bolts, Without front suspension tower bar	B0503ARX	13.4	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R
MAIN BEARING [ALL], R&R	[6MT, Without i-stop, PCM cover with standard bolts, With front suspension tower bar]/[6MT, Without i-stop, PCM cover with shear-off bolts, Without front suspension tower bar]	B0503BRX	13.5	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R
MAIN BEARING [ALL], R&R	6MT, Without i-stop, PCM cover with shear-off bolts, With front suspension tower bar	B0503CRX	13.6	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R
MAIN BEARING [ALL], R&R	6MT, With i-stop, PCM cover with standard bolts, Without front suspension tower bar, Without engine oil cooler	B0503DRX	13.5	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R
MAIN BEARING [ALL], R&R	[6MT, With i-stop, PCM cover with standard bolts, Without front suspension tower bar, With engine oil cooler]/[6MT, With i-stop, PCM cover with standard bolts, With front suspension tower bar]/[6MT, With i-stop, PCM cover with shear-off bolts, Without front suspension tower bar, Without engine oil cooler]	B0503ERX	13.6	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
MAIN BEARING [ALL], R&R	[6MT,With i-stop,PCM cover with shear-off bolts,Without front suspension tower bar,With engine oil cooler]/[6MT,With i-stop,PCM cover with shear-off bolts,With front suspension tower bar]	B0503FRX	13.7	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R
MAIN BEARING [ALL], R&R	6AT,Without i-stop,PCM cover with standard bolts,Without front suspension tower bar	B0503GRX	13.4	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R
MAIN BEARING [ALL], R&R	[6AT,Without i-stop,PCM cover with standard bolts,With front suspension tower bar]/[6AT,Without i-stop,PCM cover with shear-off bolts,Without front suspension tower bar]	B0503HRX	13.5	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R
MAIN BEARING [ALL], R&R	[6AT,Without i-stop,PCM cover with shear-off bolts,With front suspension tower bar]/[6AT,With i-stop,Without front suspension tower bar]	B0503JRX	13.6	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R
MAIN BEARING [ALL], R&R	6AT,With i-stop,With front suspension tower bar	B0503KRX	13.7	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Oil pan gasket (D0201), R&R
CONNECTING ROD [ALL], R&R	6MT,Without i-stop,PCM cover with standard bolts,Without front suspension tower bar,Without engine oil cooler	B0504ARX	14.9	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Connecting rod bearing (B0505), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CONNECTING ROD [ALL], R&R	[6MT,Without i-stop,PCM cover with standard bolts,Without front suspension tower bar,With engine oil cooler]/[6MT,Without i-stop,PCM cover with standard bolts,With front suspension tower bar]/[6MT,Without i-stop,PCM cover with shear-off bolts,Without front suspension tower bar,Without engine oil cooler]	B0504BRX	15.0	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Connecting rod bearing (B0505), R&R
CONNECTING ROD [ALL], R&R	[6MT,Without i-stop,PCM cover with shear-off bolts,Without front suspension tower bar,With engine oil cooler]/[6MT,Without i-stop,PCM cover with shear-off bolts,With front suspension tower bar]/[6MT,With i-stop,PCM cover with standard bolts,Without front suspension tower bar]	B0504CRX	15.1	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Connecting rod bearing (B0505), R&R
CONNECTING ROD [ALL], R&R	[6MT,With i-stop,PCM cover with standard bolts,With front suspension tower bar]/[6MT,With i-stop,PCM cover with shear-off bolts,Without front suspension tower bar]	B0504DRX	15.2	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Connecting rod bearing (B0505), R&R
CONNECTING ROD [ALL], R&R	6MT,With i-stop,PCM cover with shear-off bolts,With front suspension tower bar	B0504ERX	15.3	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Connecting rod bearing (B0505), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CONNECTING ROD [ALL], R&R	6AT, Without i-stop, PCM cover with standard bolts, Without front suspension tower bar	B0504FRX	15.0	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Connecting rod bearing (B0505), R&R
CONNECTING ROD [ALL], R&R	[6AT, Without i-stop, PCM cover with standard bolts, With front suspension tower bar]/[6AT, Without i-stop, PCM cover with shear-off bolts, Without front suspension tower bar]	B0504GRX	15.1	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Connecting rod bearing (B0505), R&R
CONNECTING ROD [ALL], R&R	[6AT, Without i-stop, PCM cover with shear-off bolts, With front suspension tower bar]/[6AT, With i-stop, Without front suspension tower bar]	B0504HRX	15.2	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Connecting rod bearing (B0505), R&R
CONNECTING ROD [ALL], R&R	6AT, With i-stop, With front suspension tower bar	B0504JRX	15.3	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Connecting rod bearing (B0505), R&R
CONNECTING ROD BEARING [ALL], R&R	[6MT, Without i-stop, PCM cover with standard bolts, Without front suspension tower bar]/[6MT, Without i-stop, PCM cover with standard bolts, With front suspension tower bar, Without engine oil cooler]	B0505ARX	11.6	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Oil pan gasket (D0201), R&R

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CONNECTING ROD BEARING [ALL], R&R	[6MT, Without i-stop, PCM cover with standard bolts, With front suspension tower bar, With engine oil cooler]/[6MT, Without i-stop, PCM cover with shear-off bolts, Without front suspension tower bar]/[6MT, Without i-stop, PCM cover with shear-off bolts, With front suspension tower bar, Without engine oil cooler]/[6MT, With i-stop, PCM cover with standard bolts, Without front suspension tower bar]	B0505BRX	11.7	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Oil pan gasket (D0201), R&R
CONNECTING ROD BEARING [ALL], R&R	[6MT, Without i-stop, PCM cover with shear-off bolts, With front suspension tower bar, With engine oil cooler]/[6MT, With i-stop, PCM cover with standard bolts, With front suspension tower bar]/[6MT, With i-stop, PCM cover with shear-off bolts, Without front suspension tower bar]	B0505CRX	11.8	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Oil pan gasket (D0201), R&R
CONNECTING ROD BEARING [ALL], R&R	6MT, With i-stop, PCM cover with shear-off bolts, With front suspension tower bar	B0505DRX	11.9	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Oil pan gasket (D0201), R&R
CONNECTING ROD BEARING [ALL], R&R	6AT, Without i-stop, PCM cover with standard bolts, Without front suspension tower bar	B0505ERX	11.6	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Oil pan gasket (D0201), R&R
CONNECTING ROD BEARING [ALL], R&R	[6AT, Without i-stop, PCM cover with standard bolts, With front suspension tower bar]/[6AT, Without i-stop, PCM cover with shear-off bolts, Without front suspension tower bar]	B0505FRX	11.7	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Oil pan gasket (D0201), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CONNECTING ROD BEARING [ALL], R&R	[6AT, Without i-stop, PCM cover with shear-off bolts, With front suspension tower bar]/[6AT, With i-stop, Without front suspension tower bar]	B0505GRX	11.8	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Oil pan gasket (D0201), R&R
CONNECTING ROD BEARING [ALL], R&R	6AT, With i-stop, With front suspension tower bar	B0505HRX	11.9	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Oil pan gasket (D0201), R&R
PISTON RING [ALL], R&R	6MT, Without i-stop, PCM cover with standard bolts, Without front suspension tower bar	B0506ARX	15.0	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R
PISTON RING [ALL], R&R	[6MT, Without i-stop, PCM cover with standard bolts, With front suspension tower bar]/[6MT, Without i-stop, PCM cover with shear-off bolts, Without front suspension tower bar, Without engine oil cooler]	B0506BRX	15.1	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R
PISTON RING [ALL], R&R	[6MT, Without i-stop, PCM cover with shear-off bolts, Without front suspension tower bar, With engine oil cooler]/[6MT, Without i-stop, PCM cover with shear-off bolts, With front suspension tower bar]/[6MT, With i-stop, PCM cover with standard bolts, Without front suspension tower bar]	B0506CRX	15.2	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R
PISTON RING [ALL], R&R	[6MT, With i-stop, PCM cover with standard bolts, With front suspension tower bar]/[6MT, With i-stop, PCM cover with shear-off bolts, Without front suspension tower bar]	B0506DRX	15.3	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
PISTON RING [ALL], R&R	6MT, With i-stop, PCM cover with shear-off bolts, With front suspension tower bar	B0506ERX	15.4	◆Front crossmember assembly, R&R◆Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R
PISTON RING [ALL], R&R	6AT, Without i-stop, PCM cover with standard bolts, Without front suspension tower bar	B0506FRX	15.1	◆Front crossmember assembly, R&R◆Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R
PISTON RING [ALL], R&R	[6AT, Without i-stop, PCM cover with standard bolts, With front suspension tower bar]/[6AT, Without i-stop, PCM cover with shear-off bolts, Without front suspension tower bar]	B0506GRX	15.2	◆Front crossmember assembly, R&R◆Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R
PISTON RING [ALL], R&R	[6AT, Without i-stop, PCM cover with shear-off bolts, With front suspension tower bar]/[6AT, With i-stop]	B0506HRX	15.3	◆Front crossmember assembly, R&R◆Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R
PISTON [ALL], R&R	6MT, Without i-stop, PCM cover with standard bolts, Without front suspension tower bar, Without engine oil cooler	B0507ARX	15.3	◆Front crossmember assembly, R&R◆Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Piston ring (B0506), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
PISTON [ALL], R&R	[6MT,Without i-stop,PCM cover with standard bolts,Without front suspension tower bar,With engine oil cooler]/[6MT,Without i-stop,PCM cover with standard bolts,With front suspension tower bar]/[6MT,Without i-stop,PCM cover with shear-off bolts,Without front suspension tower bar,Without engine oil cooler]	B0507BRX	15.4	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Piston ring (B0506), R&R
PISTON [ALL], R&R	[6MT,Without i-stop,PCM cover with shear-off bolts,Without front suspension tower bar,With engine oil cooler]/[6MT,Without i-stop,PCM cover with shear-off bolts,With front suspension tower bar]/[6MT,With i-stop,PCM cover with standard bolts,Without front suspension tower bar]	B0507CRX	15.5	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Piston ring (B0506), R&R
PISTON [ALL], R&R	[6MT,With i-stop,PCM cover with standard bolts,With front suspension tower bar]/[6MT,With i-stop,PCM cover with shear-off bolts,Without front suspension tower bar]	B0507DRX	15.6	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Piston ring (B0506), R&R
PISTON [ALL], R&R	6MT,With i-stop,PCM cover with shear-off bolts,With front suspension tower bar	B0507ERX	15.7	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Piston ring (B0506), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
PISTON [ALL], R&R	6AT, Without i-stop, PCM cover with standard bolts, Without front suspension tower bar	B0507FRX	15.4	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Piston ring (B0506), R&R
PISTON [ALL], R&R	[6AT, Without i-stop, PCM cover with standard bolts, With front suspension tower bar]/[6AT, Without i-stop, PCM cover with shear-off bolts, Without front suspension tower bar]	B0507GRX	15.5	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Piston ring (B0506), R&R
PISTON [ALL], R&R	[6AT, Without i-stop, PCM cover with shear-off bolts, With front suspension tower bar]/[6AT, With i-stop]	B0507HRX	15.6	◆Front crossmember assembly, R&R◆ Engine (B0101), R&R◆Timing chain (B0210), R&R◆Cylinder head gasket (B0402), R&R◆Oil pan gasket (D0201), R&R◆Piston ring (B0506), R&R
OIL BAFFLE PLATE OR VIBRATION REDUCING STIFFENER, R&R		B0509XRX	1.1	◆Oil pan gasket (D0201), R&R
B06 ENGINE MOUNT				
ENGINE MOUNT RUBBER AND/OR STOPPER CASE, R&R	One side, Without i-stop	B0601ARX	0.7	
ENGINE MOUNT RUBBER AND/OR STOPPER CASE, R&R	One side, With i-stop	B0601BRX	0.8	
ENGINE MOUNT RUBBER AND/OR STOPPER CASE, R&R	Both sides, Without i-stop	B0601CRX	1.1	
ENGINE MOUNT RUBBER AND/OR STOPPER CASE, R&R	Both sides, With i-stop	B0601DRX	1.2	