

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
K00 DIAGNOSIS				
DTC READING BY DIAGNOSTIC TOOL <div> The labor operation for DIAGNOSTIC TOOLS usage (K9999*-*~*) can be applied only when the diagnosis requires the NGS/WDS/PDS/IDS tester to read the Diagnostic Trouble Code for EC-AT system components. </div>		K9999XDX	0.2	
K01 TRANSMISSION COMPLETE (AUTOMATIC TRANSMISSION)				
TRANSMISSION COMPLETE, OH	LHD,Without i-stop	K0101AHX	11.1	◆Transmission complete (K0101), R&R
TRANSMISSION COMPLETE, OH	LHD,With i-stop,Without front suspension tower bar	K0101BHX	11.7	◆Transmission complete (K0101), R&R
TRANSMISSION COMPLETE, OH	LHD,With i-stop,With front suspension tower bar	K0101CHX	11.8	◆Transmission complete (K0101), R&R
TRANSMISSION COMPLETE, OH	RHD,Without i-stop	K0101DHX	11.2	◆Transmission complete (K0101), R&R
TRANSMISSION COMPLETE, OH	RHD,With i-stop,Without front suspension tower bar	K0101EHX	11.6	◆Transmission complete (K0101), R&R
TRANSMISSION COMPLETE, OH	RHD,With i-stop,With front suspension tower bar	K0101FHX	11.7	◆Transmission complete (K0101), R&R
TRANSMISSION COMPLETE, R&R	LHD,Without i-stop,Without front suspension tower bar	K0101ARX	5.7	◆ <i>Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Warm up three way catalytic converter]</i> ◆ <i>Propeller shaft assembly (L0101), R&R</i> ◆ <i>Power plant frame (K0603), R&R</i>
TRANSMISSION COMPLETE, R&R	LHD,Without i-stop,With front suspension tower bar	K0101BRX	5.8	◆ <i>Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Warm up three way catalytic converter]</i> ◆ <i>Propeller shaft assembly (L0101), R&R</i> ◆ <i>Power plant frame (K0603), R&R</i>

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
TRANSMISSION COMPLETE, R&R	LHD,With i-stop,Without front suspension tower bar	K0101CRX	6.1	◆ Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Warm up three way catalytic converter] ◆ Propeller shaft assembly (L0101), R&R ◆ Power plant frame (K0603), R&R
TRANSMISSION COMPLETE, R&R	LHD,With i-stop,With front suspension tower bar	K0101DRX	6.2	◆ Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Warm up three way catalytic converter] ◆ Propeller shaft assembly (L0101), R&R ◆ Power plant frame (K0603), R&R
TRANSMISSION COMPLETE, R&R	<i>RHD,Without i-stop,Without front suspension tower bar</i>	K0101ERX	5.8	◆ Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Warm up three way catalytic converter] ◆ Propeller shaft assembly (L0101), R&R ◆ Power plant frame (K0603), R&R
<i>TRANSMISSION COMPLETE, R&R</i>	<i>RHD,Without i-stop,With front suspension tower bar</i>	<i>K0101GRX</i>	<i>5.9</i>	◆ Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Warm up three way catalytic converter] ◆ Propeller shaft assembly (L0101), R&R ◆ Power plant frame (K0603), R&R
TRANSMISSION COMPLETE, R&R	RHD,With i-stop	K0101FRX	6.0	◆ Oxidation/three way/warm up three way catalytic converter (F0702), R&R [Warm up three way catalytic converter] ◆ Propeller shaft assembly (L0101), R&R ◆ Power plant frame (K0603), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
K02 TRANSMISSION CASE (AUTOMATIC TRANSMISSION)				
TORQUE CONVERTER HOUSING, R&R	LHD,Without i-stop	K0201ARX	5.3	◆Transmission assembly, R&R
TORQUE CONVERTER HOUSING, R&R	LHD,With i-stop	K0201BRX	5.7	◆Transmission assembly, R&R
TORQUE CONVERTER HOUSING, R&R	RHD,Without i-stop	K0201CRX	5.4	◆Transmission assembly, R&R
TORQUE CONVERTER HOUSING, R&R	RHD,With i-stop,Without front suspension tower bar	K0201DRX	5.5	◆Transmission assembly, R&R
TORQUE CONVERTER HOUSING, R&R	RHD,With i-stop,With front suspension tower bar	K0201ERX	5.6	◆Transmission assembly, R&R
OIL SEAL [OIL PUMP FRONT], R&R	LHD,Without i-stop,Without front suspension tower bar	K0202ARX	4.8	◆Transmission assembly, R&R
OIL SEAL [OIL PUMP FRONT], R&R	LHD,Without i-stop,With front suspension tower bar	K0202BRX	4.9	◆Transmission assembly, R&R
OIL SEAL [OIL PUMP FRONT], R&R	LHD,With i-stop,Without front suspension tower bar	K0202CRX	5.2	◆Transmission assembly, R&R
OIL SEAL [OIL PUMP FRONT], R&R	LHD,With i-stop,With front suspension tower bar	K0202DRX	5.3	◆Transmission assembly, R&R
OIL SEAL [OIL PUMP FRONT], R&R	<i>RHD,Without i-stop,Without front suspension tower bar</i>	K0202ERX	4.9	◆Transmission assembly, R&R
<i>OIL SEAL [OIL PUMP FRONT], R&R</i>	<i>RHD,Without i-stop,With front suspension tower bar</i>	<i>K0202GRX</i>	<i>5.0</i>	<i>◆Transmission assembly, R&R</i>
OIL SEAL [OIL PUMP FRONT], R&R	RHD,With i-stop	K0202FRX	5.1	◆Transmission assembly, R&R
TRANSMISSION CASE, R&R	LHD,Without i-stop,Without front suspension tower bar	K0203ARX	9.2	◆Transmission complete (K0101), R&R
TRANSMISSION CASE, R&R	LHD,Without i-stop,With front suspension tower bar	K0203BRX	9.3	◆Transmission complete (K0101), R&R
TRANSMISSION CASE, R&R	LHD,With i-stop	K0203CRX	9.9	◆Transmission complete (K0101), R&R
TRANSMISSION CASE, R&R	RHD,Without i-stop	K0203DRX	9.4	◆Transmission complete (K0101), R&R
TRANSMISSION CASE, R&R	RHD,With i-stop,Without front suspension tower bar	K0203ERX	9.7	◆Transmission complete (K0101), R&R
TRANSMISSION CASE, R&R	RHD,With i-stop,With front suspension tower bar	K0203FRX	9.8	◆Transmission complete (K0101), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
EXTENSION HOUSING AND/OR GASKET, R&R	Without i-stop	K0204ARX	2.1	◆Propeller shaft assembly, R&R◆ Power plant frame (K0603), R&R
EXTENSION HOUSING AND/OR GASKET, R&R	With i-stop	K0204BRX	2.4	◆Propeller shaft assembly, R&R◆ Power plant frame (K0603), R&R
OIL PAN AND/OR GASKET, R&R		K0205XRX	0.8	
EXTENSION HOUSING OIL SEAL, R&R		K0206XRX	0.9	◆Propeller shaft assembly, R&R
K03 AUTOMATIC TRANSMISSION RELATED PARTS				
OIL PUMP ASSEMBLY, OH	LHD,Without i-stop,Without front suspension tower bar	K0301AHX	5.9	◆Transmission complete (K0101), R&R
OIL PUMP ASSEMBLY, OH	LHD,Without i-stop,With front suspension tower bar	K0301BHX	6.0	◆Transmission complete (K0101), R&R
OIL PUMP ASSEMBLY, OH	LHD,With i-stop	K0301CHX	6.3	◆Transmission complete (K0101), R&R
OIL PUMP ASSEMBLY, OH	<i>RHD,Without i-stop,Without front suspension tower bar</i>	K0301DHX	6.0	◆Transmission complete (K0101), R&R
<i>OIL PUMP ASSEMBLY, OH</i>	<i>RHD,Without i-stop,With front suspension tower bar</i>	<i>K0301FHX</i>	<i>6.1</i>	<i>◆Transmission complete (K0101), R&R</i>
OIL PUMP ASSEMBLY, OH	RHD,With i-stop	K0301EHX	6.2	◆Transmission complete (K0101), R&R
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	LHD,Without i-stop	K0301ARX	5.7	◆Transmission assembly, R&R
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	LHD,With i-stop	K0301BRX	6.1	◆Transmission assembly, R&R
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	<i>RHD,Without i-stop,Without front suspension tower bar</i>	K0301CRX	5.8	◆Transmission assembly, R&R
<i>OIL PUMP ASSEMBLY AND/OR GASKET, R&R</i>	<i>RHD,Without i-stop,With front suspension tower bar</i>	<i>K0301ERX</i>	<i>5.9</i>	<i>◆Transmission assembly, R&R</i>
OIL PUMP ASSEMBLY AND/OR GASKET, R&R	RHD,With i-stop	K0301DRX	6.0	◆Transmission assembly, R&R
TORQUE CONVERTER, R&R	LHD,Without i-stop	K0302ARX	5.2	◆Transmission assembly, R&R
TORQUE CONVERTER, R&R	LHD,With i-stop,Without front suspension tower bar	K0302BRX	5.5	◆Transmission assembly, R&R
TORQUE CONVERTER, R&R	LHD,With i-stop,With front suspension tower bar	K0302CRX	5.6	◆Transmission assembly, R&R
TORQUE CONVERTER, R&R	RHD,Without i-stop	K0302DRX	5.3	◆Transmission assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
TORQUE CONVERTER, R&R	RHD,With i-stop,Without front suspension tower bar	K0302ERX	5.4	◆Transmission assembly, R&R
TORQUE CONVERTER, R&R	RHD,With i-stop,With front suspension tower bar	K0302FRX	5.5	◆Transmission assembly, R&R
OIL PIPE, R&R	No.1,Without i-stop	K0303ARX	1.6	
OIL PIPE, R&R	No.1,With i-stop	K0303BRX	1.7	
OIL PIPE, R&R	No.2	K0303CRX	0.7	
OIL PIPE, R&R	No.3	K0303DRX	1.1	
OIL PIPE, R&R	All,Without i-stop	K0303ERX	2.4	
OIL PIPE, R&R	All,With i-stop	K0303FRX	2.5	
OIL HOSE, R&R	No.1 or No.2	K0304ARX	0.5	
OIL HOSE, R&R	No.1 and No.2	K0304BRX	0.6	
OIL HOSE, R&R	No.3 or No.4	K0304CRX	0.6	
OIL HOSE, R&R	No.3 and No.4	K0304DRX	0.8	
OIL HOSE, R&R	No.5 or No.6	K0304ERX	0.7	
OIL HOSE, R&R	No.5 and No.6	K0304FRX	0.8	
OIL HOSE, R&R	All	K0304GRX	1.3	
CONTROL VALVE BODY ASSEMBLY, R&R	Without i-stop	K0306ARX	1.8	◆Oil pan and/or gasket (K0205), R&R
CONTROL VALVE BODY ASSEMBLY, R&R	With i-stop	K0306BRX	1.9	◆Oil pan and/or gasket (K0205), R&R
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	LHD,Without i-stop,Without front suspension tower bar	K0317ARX	4.8	◆Transmission assembly, R&R
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	LHD,Without i-stop,With front suspension tower bar	K0317BRX	4.9	◆Transmission assembly, R&R
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	LHD,With i-stop,Without front suspension tower bar	K0317CRX	5.2	◆Transmission assembly, R&R
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	LHD,With i-stop,With front suspension tower bar	K0317DRX	5.3	◆Transmission assembly, R&R
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	RHD,Without i-stop	K0317ERX	5.0	◆Transmission assembly, R&R
DRIVE PLATE, ADAPTER AND/OR BACKING PLATE, R&R	RHD,With i-stop	K0317FRX	5.1	◆Transmission assembly, R&R
ELECTRIC AT OIL PUMP, R&R		K0323XRX	1.7	◆Power plant frame (K0603), R&R

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
K04 SWITCHES & RELAYS (AUTOMATIC TRANSMISSION)				
INPUT/TURBINE SPEED SENSOR [PULSE GENERATOR], R&R		K0401XRX	1.2	◆Power plant frame (K0603), R&R
TRANSMISSION CONTROL MODULE [EC-AT], R&R	Without i-stop,LHD	K0404ARX	0.6	
TRANSMISSION CONTROL MODULE [EC-AT], R&R	Without i-stop,RHD	K0404BRX	0.7	
TRANSMISSION CONTROL MODULE [EC-AT], R&R	With i-stop	K0404CRX	0.8	
TRANSMISSION RANGE SWITCH, R&R	Without i-stop	K0407ARX	1.8	◆Power plant frame (K0603), R&R
TRANSMISSION RANGE SWITCH, R&R	With i-stop	K0407BRX	1.9	◆Power plant frame (K0603), R&R
SELECTOR INDICATOR AND/OR BULB, R&R	Without i-stop	K0409ARX	0.2	
SELECTOR INDICATOR AND/OR BULB, R&R	With i-stop	K0409BRX	0.3	
OUTPUT SPEED SENSOR [PULSE GENERATOR], R&R		K0411XRX	1.2	◆Power plant frame (K0603), R&R
TRANSMISSION FLUID TEMPERATURE SENSOR, R&R	Without i-stop	K0412ARX	1.0	◆Oil pan and/or gasket (K0205), R&R
TRANSMISSION FLUID TEMPERATURE SENSOR, R&R	With i-stop	K0412BRX	1.1	◆Oil pan and/or gasket (K0205), R&R
ELECTRIC AT OIL PUMP DRIVER, R&R	LHD	K0420ARX	0.3	
ELECTRIC AT OIL PUMP DRIVER, R&R	RHD	K0420BRX	0.4	
K05 CHANGE CONTROLS (AUTOMATIC TRANSMISSION)				
SELECTOR LEVER, R&R	Selector lever	K0501ARX	0.5	
SELECTOR LEVER, R&R	Steering shift switch	K0501BRX	0.3	
GEARSHIFT KNOB, R&R		K0502XRX	0.2	
SHIFT CONTROL CABLE [ROD], R&R	Without i-stop	K0503ARX	1.2	◆Power plant frame (K0603), R&R
SHIFT CONTROL CABLE [ROD], R&R	With i-stop	K0503BRX	1.3	◆Power plant frame (K0603), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
K06 TRANSMISSION MOUNT (AUTOMATIC TRANSMISSION)				
POWER PLANT FRAME, R&R		K0603XRX	0.6	