

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
E01 WATER PUMP & THERMOSTAT				
WATER PUMP ASSEMBLY AND/OR GASKET, R&R	[SKYACTIV-G 1.3]/[SKYACTIV-G 1.5 (with 4-1 exhaust system),Without Coolant Control Valve,With i-stop]	E0101ARX	1.2	
WATER PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-G 1.5 (with 4-1 exhaust system),Without Coolant Control Valve,Without i-stop	E0101BRX	1.1	
WATER PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-G 1.5 (with 4-2-1 exhaust system),Without Coolant Control Valve	E0101CRX	1.3	
WATER PUMP ASSEMBLY AND/OR GASKET, R&R	[SKYACTIV-G 1.5 (with 4-1 exhaust system),With Coolant Control Valve]/[SKYACTIV-G 1.5 (with 4-2-1 exhaust system),With Coolant Control Valve]	E0101FRX	1.0	
WATER PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-D 1.5,Without i-ELOOP system	E0101DRX	1.3	◆Generator (G0301), R&R
WATER PUMP ASSEMBLY AND/OR GASKET, R&R	SKYACTIV-D 1.5,With i-ELOOP system	E0101ERX	1.3	◆Generator (G0301), R&R
THERMOSTAT, R&R	[SKYACTIV-G 1.3]/[SKYACTIV-G 1.5,Without Coolant Control Valve,PCM cover with standard bolts,With i-stop]	E0102ARX	1.0	◆Thermostat cover gasket (E0103), R&R
THERMOSTAT, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,PCM cover with standard bolts,Without i-stop	E0102BRX	0.9	◆Thermostat cover gasket (E0103), R&R
THERMOSTAT, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,PCM cover with shear-off bolts,Without i-stop,Without i-ELOOP system	E0102CRX	1.0	◆Thermostat cover gasket (E0103), R&R
THERMOSTAT, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,PCM cover with shear-off bolts,Without i-stop,With i-ELOOP system	E0102ERX	1.2	◆Thermostat cover gasket (E0103), R&R

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THERMOSTAT, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,PCM cover with shear-off bolts,With i-stop,Without i-ELOOP system	E0102DRX	1.1	◆Thermostat cover gasket (E0103), R&R
THERMOSTAT, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,PCM cover with shear-off bolts,With i-stop,With i-ELOOP system	E0102FRX	1.2	◆Thermostat cover gasket (E0103), R&R
THERMOSTAT COVER AND/OR GASKET, R&R	[SKYACTIV-G 1.3]/[SKYACTIV-G 1.5,Without Coolant Control Valve,PCM cover with standard bolts,With i-stop]	E0103ARX	1.0	
THERMOSTAT COVER AND/OR GASKET, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,PCM cover with standard bolts,Without i-stop	E0103BRX	0.9	
THERMOSTAT COVER AND/OR GASKET, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,PCM cover with shear-off bolts,Without i-stop,Without i-ELOOP system	E0103CRX	1.0	
THERMOSTAT COVER AND/OR GASKET, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,PCM cover with shear-off bolts,Without i-stop,With i-ELOOP system	E0103ERX	1.2	
THERMOSTAT COVER AND/OR GASKET, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,PCM cover with shear-off bolts,With i-stop,Without i-ELOOP system	E0103DRX	1.1	
THERMOSTAT COVER AND/OR GASKET, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,PCM cover with shear-off bolts,With i-stop,With i-ELOOP system	E0103FRX	1.2	
WATER PUMP PULLEY, R&R		E0104XRX	0.4	
WATER PUMP DRIVE BELT, R&R	[SKYACTIV-G 1.3]/[SKYACTIV-G 1.5,Without Coolant Control Valve]/[SKYACTIV-G 1.5,With Coolant Control Valve,Without Mazda M Hybrid]	E0110XRX	0.3	◆Generator drive belt (G0303), R&R

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WATER PUMP DRIVE BELT, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,With Mazda M Hybrid	E0110ARX	0.5	◆Generator drive belt (G0303), R&R
ELECTRIC WATER PUMP, R&R	6MT,Without i-ELOOP system	E0112ARX	0.8	
ELECTRIC WATER PUMP, R&R	6MT,With i-ELOOP system	E0112BRX	0.9	
ELECTRIC WATER PUMP, R&R	6AT,Without i-ELOOP system	E0112CRX	1.2	
ELECTRIC WATER PUMP, R&R	6AT,With i-ELOOP system	E0112DRX	1.3	
COOLANT CONTROL VALVE, R&R	[SKYACTIV-G 1.5,With Coolant Control Valve,5MT,PCM cover with standard bolts]/[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,PCM cover with standard bolts]/[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,PCM cover with shear-off bolts,Without i-stop]	E0113CRX	1.2	
COOLANT CONTROL VALVE, R&R	[SKYACTIV-G 1.5,With Coolant Control Valve,5MT,PCM cover with shear-off bolts]/[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,PCM cover with shear-off bolts,With i-stop,Without i-ELOOP system]	E0113DRX	1.3	
COOLANT CONTROL VALVE, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,6MT,PCM cover with shear-off bolts,With i-stop,With i-ELOOP system	E0113ERX	1.4	
COOLANT CONTROL VALVE, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,6AT,PCM cover with standard bolts,Without i-stop	E0113HRX	1.2	
COOLANT CONTROL VALVE, R&R	[SKYACTIV-G 1.5,With Coolant Control Valve,6AT,PCM cover with standard bolts,With i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,6AT,PCM cover with shear-off bolts,Without i-stop]	E0113FRX	1.3	

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COOLANT CONTROL VALVE, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,6AT,PCM cover with shear-off bolts,With i-stop	E0113GRX	1.4	
COOLANT CONTROL VALVE, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,6MT,PCM cover with shear-off bolts,With i-stop,With Mazda M Hybrid	E0113JRX	1.5	
COOLANT CONTROL VALVE, R&R	SKYACTIV-D 1.5,Without i-ELOOP system	E0113ARX	1.8	◆Generator (G0301), R&R
COOLANT CONTROL VALVE, R&R	SKYACTIV-D 1.5,With i-ELOOP system	E0113BRX	1.9	◆Generator (G0301), R&R
E02 RADIATOR & COOLING FAN				
RADIATOR, R&R	[SKYACTIV-G 1.3]/[SKYACTIV-G 1.5,Without Coolant Control Valve,With i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,With i-stop]	E0201ARX	1.2	◆Cooling fan assembly (E0204), R&R
RADIATOR, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,Without i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,Without i-stop]	E0201BRX	1.1	◆Cooling fan assembly (E0204), R&R
RADIATOR, R&R	SKYACTIV-D 1.5	E0201CRX	2.7	◆Cooling fan assembly (E0204), R&R◆ Shroud panel (S0612), D&C
COOLING FAN, R&R	[SKYACTIV-G 1.3]/[SKYACTIV-G 1.5,Without Coolant Control Valve,With i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,With i-stop]	E0202ARX	0.9	◆Cooling fan assembly (E0204), R&R
COOLING FAN, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,Without i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,Without i-stop]	E0202BRX	0.8	◆Cooling fan assembly (E0204), R&R

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COOLING FAN, R&R	SKYACTIV-D 1.5	E0202CRX	0.9	◆Cooling fan assembly (E0204), R&R
COOLING FAN ASSEMBLY, R&R	[SKYACTIV-G 1.3]/[SKYACTIV-G 1.5,Without Coolant Control Valve,With i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,With i-stop]	E0204ARX	0.9	
COOLING FAN ASSEMBLY, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,Without i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,Without i-stop]	E0204BRX	0.8	
COOLING FAN ASSEMBLY, R&R	SKYACTIV-D 1.5	E0204CRX	0.8	
COOLING FAN MOTOR, R&R	[SKYACTIV-G 1.3]/[SKYACTIV-G 1.5,Without Coolant Control Valve]/[SKYACTIV-G 1.5,With Coolant Control Valve]	E0205ARX	0.9	◆Cooling fan assembly (E0204), R&R
COOLING FAN MOTOR, R&R	SKYACTIV-D 1.5	E0205BRX	0.9	◆Cooling fan assembly (E0204), R&R
RADIATOR CAP, R&R		E0208XRX	0.2	
RADIATOR COWLING, R&R	[SKYACTIV-G 1.3]/[SKYACTIV-G 1.5,Without Coolant Control Valve]/[SKYACTIV-G 1.5,With Coolant Control Valve]	E0209ARX	0.9	◆Cooling fan assembly (E0204), R&R
RADIATOR COWLING, R&R	SKYACTIV-D 1.5	E0209BRX	0.9	◆Cooling fan assembly (E0204), R&R
SUB TANK, R&R		E0210XRX	0.2	
COOLING FAN CONTROL UNIT, R&R		E0211XRX	0.3	
COOLING FAN RELAY, R&R		E0212XRX	0.2	
WATER-COOLED CHARGE AIR COOLER RESERVOIR TANK, R&R		E0215XRX	0.5	
WATER-COOLED CHARGE AIR COOLER RESERVOIR TANK CAP, R&R		E0216XRX	0.2	

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E03 WATER PIPE & HOSE				
RADIATOR UPPER HOSE, R&R	[SKYACTIV-G 1.3]/[SKYACTIV-G 1.5,Without Coolant Control Valve,With i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,With i-stop]	E0301ARX	0.8	
RADIATOR UPPER HOSE, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,Without i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,Without i-stop]	E0301BRX	0.7	
RADIATOR UPPER HOSE, R&R	SKYACTIV-D 1.5	E0301CRX	0.8	
RADIATOR LOWER HOSE, R&R	[SKYACTIV-G 1.3]/[SKYACTIV-G 1.5,Without Coolant Control Valve,PCM cover with standard bolts,With i-stop]/[SKYACTIV-G 1.5,Without Coolant Control Valve,PCM cover with shear-off bolts,Without i-ELOOP system]	E0302ARX	1.1	
RADIATOR LOWER HOSE, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,PCM cover with standard bolts,Without i-stop	E0302BRX	1.0	
RADIATOR LOWER HOSE, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,PCM cover with shear-off bolts,With i-ELOOP system	E0302DRX	1.3	
RADIATOR LOWER HOSE, R&R	[SKYACTIV-G 1.5,With Coolant Control Valve,PCM cover with standard bolts,5MT]/[SKYACTIV-G 1.5,With Coolant Control Valve,PCM cover with standard bolts,6MT,Without i-ELOOP system]/[SKYACTIV-G 1.5,With Coolant Control Valve,PCM cover with shear-off bolts,6MT,Without i-ELOOP system,Without i-stop]	E0302ERX	1.1	

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
RADIATOR LOWER HOSE, R&R	<i>[SKYACTIV-G 1.5,With Coolant Control Valve,PCM cover with shear-off bolts,5MT]/[SKYACTIV-G 1.5,With Coolant Control Valve,PCM cover with shear-off bolts,6MT,Without i-ELOOP system,With i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,PCM cover with standard bolts,6MT,With i-ELOOP system]</i>	E0302FRX	1.2	
RADIATOR LOWER HOSE, R&R	<i>SKYACTIV-G 1.5,With Coolant Control Valve,PCM cover with shear-off bolts,6MT,With i-ELOOP system</i>	E0302GRX	1.4	
RADIATOR LOWER HOSE, R&R	<i>SKYACTIV-G 1.5,With Coolant Control Valve,PCM cover with standard bolts,6AT,Without i-stop</i>	E0302LRX	1.1	
RADIATOR LOWER HOSE, R&R	<i>SKYACTIV-G 1.5,With Coolant Control Valve,PCM cover with standard bolts,6AT,With i-stop</i>	E0302HRX	1.2	
RADIATOR LOWER HOSE, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,PCM cover with shear-off bolts,6AT,Without i-stop	E0302KRX	1.2	
RADIATOR LOWER HOSE, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,PCM cover with shear-off bolts,6AT,With i-stop	E0302JRX	1.3	
RADIATOR LOWER HOSE, R&R	<i>SKYACTIV-G 1.5,With Coolant Control Valve,PCM cover with shear-off bolts,6MT,With Mazda M Hybrid</i>	E0302MRX	1.4	
RADIATOR LOWER HOSE, R&R	<i>SKYACTIV-G 1.5,With Coolant Control Valve,PCM cover with standard bolts,6MT,With Mazda M Hybrid</i>	E0302NRX	1.1	
RADIATOR LOWER HOSE, R&R	SKYACTIV-D 1.5	E0302CRX	0.8	

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WATER PUMP INLET, R&R	SKYACTIV-G 1.3	E0303ARX	1.4	◆Water pump inlet gasket (E0304), R&R
WATER PUMP INLET, R&R	SKYACTIV-G 1.5 (with 4-1 exhaust system),Without Coolant Control Valve,PCM cover with standard bolts,Without i-stop	E0303BRX	1.3	◆Water pump inlet gasket (E0304), R&R
WATER PUMP INLET, R&R	SKYACTIV-G 1.5 (with 4-1 exhaust system),Without Coolant Control Valve,PCM cover with standard bolts,With i-stop	E0303CRX	1.4	◆Water pump inlet gasket (E0304), R&R
WATER PUMP INLET, R&R	SKYACTIV-G 1.5 (with 4-1 exhaust system),Without Coolant Control Valve,PCM cover with shear-off bolts	E0303DRX	1.4	◆Water pump inlet gasket (E0304), R&R
WATER PUMP INLET, R&R	SKYACTIV-G 1.5 (with 4-1 exhaust system),With Coolant Control Valve,PCM cover with standard bolts,With i-stop	E0303HRX	2.6	◆Water pump inlet gasket (E0304), R&R
WATER PUMP INLET, R&R	SKYACTIV-G 1.5 (with 4-1 exhaust system),With Coolant Control Valve,PCM cover with standard bolts,Without i-stop,6AT	E0303PRX	2.6	◆Water pump inlet gasket (E0304), R&R
WATER PUMP INLET, R&R	SKYACTIV-G 1.5 (with 4-1 exhaust system),With Coolant Control Valve,PCM cover with standard bolts,Without i-stop,6MT	E0303QRX	2.5	◆Water pump inlet gasket (E0304), R&R

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WATER PUMP INLET, R&R	<i>[SKYACTIV-G 1.5 (with 4-1 exhaust system),With Coolant Control Valve,PCM cover with shear-off bolts,5MT]/[SKYACTIV-G 1.5 (with 4-1 exhaust system),With Coolant Control Valve,PCM cover with shear-off bolts,6MT,Without Mazda M Hybrid]/[SKYACTIV-G 1.5 (with 4-1 exhaust system),With Coolant Control Valve,PCM cover with shear-off bolts,6AT,Without i-stop]</i>	E0303JRX	2.6	◆Water pump inlet gasket (E0304), R&R
WATER PUMP INLET, R&R	SKYACTIV-G 1.5 (with 4-1 exhaust system),With Coolant Control Valve,PCM cover with shear-off bolts,6AT,With i-stop	E0303KRX	2.7	◆Water pump inlet gasket (E0304), R&R
WATER PUMP INLET, R&R	[SKYACTIV-G 1.5 (with 4-2-1 exhaust system),Without Coolant Control Valve,PCM cover with standard bolts,5MT]/[SKYACTIV-G 1.5 (with 4-2-1 exhaust system),Without Coolant Control Valve,PCM cover with standard bolts,6MT]	E0303ERX	1.5	◆Water pump inlet gasket (E0304), R&R
WATER PUMP INLET, R&R	[SKYACTIV-G 1.5 (with 4-2-1 exhaust system),Without Coolant Control Valve,PCM cover with standard bolts,6AT]/[SKYACTIV-G 1.5 (with 4-2-1 exhaust system),Without Coolant Control Valve,PCM cover with shear-off bolts,Without i-ELOOP system]	E0303FRX	1.6	◆Water pump inlet gasket (E0304), R&R

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WATER PUMP INLET, R&R	SKYACTIV-G 1.5 (with 4-2-1 exhaust system),Without Coolant Control Valve,PCM cover with shear-off bolts,With i-ELOOP system	E0303GRX	1.8	◆Water pump inlet gasket (E0304), R&R
WATER PUMP INLET, R&R	SKYACTIV-G 1.5 (with 4-2-1 exhaust system),With Coolant Control Valve,PCM cover with standard bolts	E0303LRX	3.6	◆Water pump inlet gasket (E0304), R&R
WATER PUMP INLET, R&R	SKYACTIV-G 1.5 (with 4-2-1 exhaust system),With Coolant Control Valve,PCM cover with shear-off bolts,Without i-ELOOP system	E0303MRX	3.7	◆Water pump inlet gasket (E0304), R&R
WATER PUMP INLET, R&R	SKYACTIV-G 1.5 (with 4-2-1 exhaust system),With Coolant Control Valve,PCM cover with shear-off bolts,With i-ELOOP system	E0303NRX	3.8	◆Water pump inlet gasket (E0304), R&R
WATER PUMP INLET, R&R	SKYACTIV-G 1.5 (with 4-1 exhaust system),With Coolant Control Valve,PCM cover with shear-off bolts,6MT,With Mazda M Hybrid	E0303RRX	2.8	◆Water pump inlet gasket (E0304), R&R
WATER PUMP INLET GASKET, R&R	SKYACTIV-G 1.3,Water outlet side or all	E0304ARX	1.4	◆Water pump inlet (E0303), R&R
WATER PUMP INLET GASKET, R&R	SKYACTIV-G 1.5 (with 4-1 exhaust system),Without Coolant Control Valve,Water outlet side or all,PCM cover with standard bolts,Without i-stop	E0304BRX	1.3	◆Water pump inlet (E0303), R&R
WATER PUMP INLET GASKET, R&R	SKYACTIV-G 1.5 (with 4-1 exhaust system),Without Coolant Control Valve,Water outlet side or all,PCM cover with standard bolts,With i-stop	E0304CRX	1.4	◆Water pump inlet (E0303), R&R

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WATER PUMP INLET GASKET, R&R	SKYACTIV-G 1.5 (with 4-1 exhaust system),Without Coolant Control Valve,Water outlet side or all,PCM cover with shear-off bolts	E0304DRX	1.4	◆Water pump inlet (E0303), R&R
WATER PUMP INLET GASKET, R&R	[SKYACTIV-G 1.5 (with 4-2-1 exhaust system),Without Coolant Control Valve,Water outlet side or all,PCM cover with standard bolts,5MT]/[SKYACTIV-G 1.5 (with 4-2-1 exhaust system),Without Coolant Control Valve,Water outlet side or all,PCM cover with standard bolts,6MT]	E0304ERX	1.5	◆Water pump inlet (E0303), R&R
WATER PUMP INLET GASKET, R&R	[SKYACTIV-G 1.5 (with 4-2-1 exhaust system),Without Coolant Control Valve,Water outlet side or all,PCM cover with standard bolts,6AT]/[SKYACTIV-G 1.5 (with 4-2-1 exhaust system),Without Coolant Control Valve,Water outlet side or all,PCM cover with shear-off bolts,Without i-ELOOP system]	E0304FRX	1.6	◆Water pump inlet (E0303), R&R
WATER PUMP INLET GASKET, R&R	SKYACTIV-G 1.5 (with 4-2-1 exhaust system),Without Coolant Control Valve,Water outlet side or all,PCM cover with shear-off bolts,With i-ELOOP system	E0304KRX	1.8	◆Water pump inlet (E0303), R&R
WATER PUMP INLET GASKET, R&R	[SKYACTIV-G 1.3,Water pump side]/[SKYACTIV-G 1.5 (with 4-1 exhaust system),Without Coolant Control Valve,Water pump side,With i-stop]	E0304GRX	1.2	◆Water pump assembly (E0101), R&R

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WATER PUMP INLET GASKET, R&R	SKYACTIV-G 1.5 (with 4-1 exhaust system),Without Coolant Control Valve,Water pump side,Without i-stop	E0304HRX	1.1	◆Water pump assembly (E0101), R&R
WATER PUMP INLET GASKET, R&R	SKYACTIV-G 1.5 (with 4-2-1 exhaust system),Without Coolant Control Valve,Water pump side	E0304JRX	1.3	◆Water pump assembly (E0101), R&R
WATER PUMP INLET GASKET, R&R	[SKYACTIV-G 1.5 (with 4-1 exhaust system),With Coolant Control Valve,Water pump side]/[SKYACTIV-G 1.5 (with 4-2-1 exhaust system),With Coolant Control Valve,Water pump side]	E0304LRX	1.0	◆Water pump assembly (E0101), R&R
WATER PUMP INLET GASKET, R&R	<i>[SKYACTIV-G 1.5 (with 4-1 exhaust system),With Coolant Control Valve,Cylinder head side,PCM cover with standard bolts,With i-stop]/[SKYACTIV-G 1.5 (with 4-1 exhaust system),With Coolant Control Valve,Cylinder head side,PCM cover with shear-off bolts,6MT,Without Mazda M Hybrid]</i>	E0304MRX	1.5	
<i>WATER PUMP INLET GASKET, R&R</i>	<i>SKYACTIV-G 1.5 (with 4-1 exhaust system),With Coolant Control Valve,Cylinder head side,PCM cover with standard bolts,Without i-stop,6AT</i>	<i>E03042RX</i>	<i>1.5</i>	
<i>WATER PUMP INLET GASKET, R&R</i>	<i>SKYACTIV-G 1.5 (with 4-1 exhaust system),With Coolant Control Valve,Cylinder head side,PCM cover with standard bolts,Without i-stop,6MT</i>	<i>E03043RX</i>	<i>1.4</i>	

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WATER PUMP INLET GASKET, R&R	<i>[SKYACTIV-G 1.5 (with 4-1 exhaust system),With Coolant Control Valve,Cylinder head side,PCM cover with shear-off bolts,6AT]/[SKYACTIV-G 1.5 (with 4-1 exhaust system),With Coolant Control Valve,Cylinder head side,PCM cover with shear-off bolts,5MT]</i>	E0304NRX	1.6	
WATER PUMP INLET GASKET, R&R	SKYACTIV-G 1.5 (with 4-2-1 exhaust system),With Coolant Control Valve,Cylinder head side,PCM cover with standard bolts,6MT	E0304PRX	1.6	
WATER PUMP INLET GASKET, R&R	SKYACTIV-G 1.5 (with 4-2-1 exhaust system),With Coolant Control Valve,Cylinder head side,PCM cover with shear-off bolts,Without i-ELOOP system	E0304QRX	1.7	
WATER PUMP INLET GASKET, R&R	SKYACTIV-G 1.5 (with 4-2-1 exhaust system),With Coolant Control Valve,Cylinder head side,PCM cover with shear-off bolts,With i-ELOOP system	E0304RRX	1.9	
WATER PUMP INLET GASKET, R&R	SKYACTIV-G 1.5 (with 4-2-1 exhaust system),With Coolant Control Valve,Cylinder head side,PCM cover with standard bolts,6AT	E0304SRX	1.7	
WATER PUMP INLET GASKET, R&R	SKYACTIV-G 1.5 (with 4-1 exhaust system),With Coolant Control Valve,Cylinder head side,PCM cover with shear-off bolts,6MT,With Mazda M Hybrid	E03045RX	1.7	

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WATER PUMP INLET GASKET, R&R	<i>[SKYACTIV-G 1.5 (with 4-1 exhaust system),With Coolant Control Valve,All,PCM cover with standard bolts,5MT]/[SKYACTIV-G 1.5 (with 4-1 exhaust system),With Coolant Control Valve,All,PCM cover with standard bolts,6MT]</i>	E0304TRX	1.7	◆Water pump assembly (E0101), R&R
WATER PUMP INLET GASKET, R&R	SKYACTIV-G 1.5 (with 4-1 exhaust system),With Coolant Control Valve,All,PCM cover with standard bolts,6AT,Without i-stop	E03044RX	1.7	◆Water pump assembly (E0101), R&R
WATER PUMP INLET GASKET, R&R	<i>[SKYACTIV-G 1.5 (with 4-1 exhaust system),With Coolant Control Valve,All,PCM cover with shear-off bolts,5MT]/[SKYACTIV-G 1.5 (with 4-1 exhaust system),With Coolant Control Valve,All,PCM cover with shear-off bolts,6MT,Without Mazda M Hybrid]/[SKYACTIV-G 1.5 (with 4-1 exhaust system),With Coolant Control Valve,All,PCM cover with standard bolts,6AT,With i-stop]/[SKYACTIV-G 1.5 (with 4-1 exhaust system),With Coolant Control Valve,All,PCM cover with shear-off bolts,6AT,Without i-stop]</i>	E0304URX	1.8	◆Water pump assembly (E0101), R&R
WATER PUMP INLET GASKET, R&R	SKYACTIV-G 1.5 (with 4-1 exhaust system),With Coolant Control Valve,All,PCM cover with shear-off bolts,6AT,With i-stop	E0304VRX	1.9	◆Water pump assembly (E0101), R&R
WATER PUMP INLET GASKET, R&R	SKYACTIV-G 1.5 (with 4-2-1 exhaust system),With Coolant Control Valve,All,PCM cover with standard bolts,6MT	E0304WRX	1.9	◆Water pump assembly (E0101), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
WATER PUMP INLET GASKET, R&R	SKYACTIV-G 1.5 (with 4-2-1 exhaust system),With Coolant Control Valve,All,PCM cover with shear-off bolts,Without i-ELOOP system	E0304YRX	2.0	◆Water pump assembly (E0101), R&R
WATER PUMP INLET GASKET, R&R	SKYACTIV-G 1.5 (with 4-2-1 exhaust system),With Coolant Control Valve,All,PCM cover with shear-off bolts,With i-ELOOP system	E0304ZRX	2.1	◆Water pump assembly (E0101), R&R
WATER PUMP INLET GASKET, R&R	SKYACTIV-G 1.5 (with 4-2-1 exhaust system),With Coolant Control Valve,All,PCM cover with standard bolts,6AT	E03041RX	2.0	◆Water pump assembly (E0101), R&R
WATER PUMP INLET GASKET, R&R	SKYACTIV-G 1.5 (with 4-1 exhaust system),With Coolant Control Valve,All,PCM cover with shear-off bolts,6MT,With Mazda M Hybrid	E03046RX	2.0	◆Water pump assembly (E0101), R&R
WATER BYPASS PIPE AND/OR "O" RING, R&R	SKYACTIV-D 1.5,6MT	E0307ARX	2.4	◆Intake manifold gasket (F0102), R&R
WATER BYPASS PIPE AND/OR "O" RING, R&R	SKYACTIV-D 1.5,6AT,Bypass pipe No.1,Without i-ELOOP system	E0307BRX	3.0	◆Intake manifold gasket (F0102), R&R◆Electric water pump (E0112), R&R◆Starter (G0401), R&R
WATER BYPASS PIPE AND/OR "O" RING, R&R	SKYACTIV-D 1.5,6AT,Bypass pipe No.1,With i-ELOOP system	E0307CRX	3.1	◆Intake manifold gasket (F0102), R&R◆Electric water pump (E0112), R&R◆Starter (G0401), R&R
WATER BYPASS PIPE AND/OR "O" RING, R&R	SKYACTIV-D 1.5,6AT,Bypass pipe No.2,Without i-ELOOP system	E0307DRX	3.0	◆Intake manifold gasket (F0102), R&R◆Electric water pump (E0112), R&R◆Starter (G0401), R&R
WATER BYPASS PIPE AND/OR "O" RING, R&R	SKYACTIV-D 1.5,6AT,Bypass pipe No.2,With i-ELOOP system	E0307ERX	3.1	◆Intake manifold gasket (F0102), R&R◆Electric water pump (E0112), R&R◆Starter (G0401), R&R