

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
H01 FLYWHEEL				
FLYWHEEL ASSEMBLY, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,5MT,Without i-stop	H0101ARX	3.8	◆Front crossmember assembly, R&R◆Transmission assembly, R&R◆Clutch cover (H0201), R&R◆Clutch disc (H0202), R&R
FLYWHEEL ASSEMBLY, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,5MT,With i-stop,PCM cover with standard bolts	H0101BRX	3.9	◆Front crossmember assembly, R&R◆Transmission assembly, R&R◆Clutch cover (H0201), R&R◆Clutch disc (H0202), R&R
FLYWHEEL ASSEMBLY, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,5MT,With i-stop,PCM cover with shear-off bolts	H0101CRX	4.0	◆Front crossmember assembly, R&R◆Transmission assembly, R&R◆Clutch cover (H0201), R&R◆Clutch disc (H0202), R&R
FLYWHEEL ASSEMBLY, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,Without i-stop,PCM cover with standard bolts	H0101DRX	3.8	◆Front crossmember assembly, R&R◆Transmission assembly, R&R◆Clutch cover (H0201), R&R◆Clutch disc (H0202), R&R
FLYWHEEL ASSEMBLY, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,With i-stop,Without i-ELOOP system,PCM cover with standard bolts]/[SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,With i-stop,With i-ELOOP system,PCM cover with standard bolts]	H0101ERX	3.9	◆Front crossmember assembly, R&R◆Transmission assembly, R&R◆Clutch cover (H0201), R&R◆Clutch disc (H0202), R&R
FLYWHEEL ASSEMBLY, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,With i-stop,Without i-ELOOP system,PCM cover with shear-off bolts	H0101FRX	4.0	◆Front crossmember assembly, R&R◆Transmission assembly, R&R◆Clutch cover (H0201), R&R◆Clutch disc (H0202), R&R
FLYWHEEL ASSEMBLY, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,With i-stop,With i-ELOOP system,PCM cover with shear-off bolts	H0101JRX	4.2	◆Front crossmember assembly, R&R◆Transmission assembly, R&R◆Clutch cover (H0201), R&R◆Clutch disc (H0202), R&R

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FLYWHEEL ASSEMBLY, R&R	<i>SKYACTIV-G 1.5,With Coolant Control Valve,6MT,Without i-stop,PCM cover with standard bolts</i>	H0101RRX	4.3	◆Front crossmember assembly, R&R ◆Transmission assembly, R&R ◆Clutch cover (H0201), R&R ◆Clutch disc (H0202), R&R
FLYWHEEL ASSEMBLY, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,5MT	H0101KRX	4.4	◆Front crossmember assembly, R&R ◆Transmission assembly, R&R ◆Clutch cover (H0201), R&R ◆Clutch disc (H0202), R&R
FLYWHEEL ASSEMBLY, R&R	<i>[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,Without i-ELOOP system,PCM cover with standard bolts]/[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,With i-ELOOP system,PCM cover with standard bolts]</i>	H0101LRX	4.4	◆Front crossmember assembly, R&R ◆Transmission assembly, R&R ◆Clutch cover (H0201), R&R ◆Clutch disc (H0202), R&R
FLYWHEEL ASSEMBLY, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,Without i-ELOOP system,PCM cover with shear-off bolts	H0101MRX	4.5	◆Front crossmember assembly, R&R ◆Transmission assembly, R&R ◆Clutch cover (H0201), R&R ◆Clutch disc (H0202), R&R
FLYWHEEL ASSEMBLY, R&R	<i>SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,With i-ELOOP system,PCM cover with shear-off bolts</i>	H0101NRX	4.7	◆Front crossmember assembly, R&R ◆Transmission assembly, R&R ◆Clutch cover (H0201), R&R ◆Clutch disc (H0202), R&R
FLYWHEEL ASSEMBLY, R&R	<i>SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,With Mazda M Hybrid,PCM cover with shear-off bolts</i>	H0101PRX	4.6	◆Front crossmember assembly, R&R ◆Transmission assembly, R&R ◆Clutch cover (H0201), R&R ◆Clutch disc (H0202), R&R
FLYWHEEL ASSEMBLY, R&R	<i>SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,With Mazda M Hybrid,PCM cover with standard bolts</i>	H0101QRX	4.5	◆Front crossmember assembly, R&R ◆Transmission assembly, R&R ◆Clutch cover (H0201), R&R ◆Clutch disc (H0202), R&R

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FLYWHEEL ASSEMBLY, R&R	SKYACTIV-D 1.5,6MT,Without i-ELOOP system	H0101GRX	4.3	◆Front crossmember assembly, R&R◆ Transmission assembly, R&R◆Clutch cover (H0201), R&R◆Clutch disc (H0202), R&R
FLYWHEEL ASSEMBLY, R&R	SKYACTIV-D 1.5,6MT,With i-ELOOP system	H0101HRX	4.6	◆Front crossmember assembly, R&R◆ Transmission assembly, R&R◆Clutch cover (H0201), R&R◆Clutch disc (H0202), R&R
PILOT BEARING, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,5MT,Without i-stop	H0103ARX	3.6	◆Front crossmember assembly, R&R◆ Transmission assembly, R&R◆Clutch cover (H0201), R&R◆Clutch disc (H0202), R&R
PILOT BEARING, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,5MT,With i-stop,PCM cover with standard bolts	H0103BRX	3.7	◆Front crossmember assembly, R&R◆ Transmission assembly, R&R◆Clutch cover (H0201), R&R◆Clutch disc (H0202), R&R
PILOT BEARING, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,5MT,With i-stop,PCM cover with shear-off bolts	H0103CRX	3.8	◆Front crossmember assembly, R&R◆ Transmission assembly, R&R◆Clutch cover (H0201), R&R◆Clutch disc (H0202), R&R
PILOT BEARING, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,Without i-stop,PCM cover with standard bolts	H0103DRX	3.6	◆Front crossmember assembly, R&R◆ Transmission assembly, R&R◆Clutch cover (H0201), R&R◆Clutch disc (H0202), R&R
PILOT BEARING, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,With i-stop,Without i-ELOOP system,PCM cover with standard bolts]	H0103ERX	3.7	◆Front crossmember assembly, R&R◆ Transmission assembly, R&R◆Clutch cover (H0201), R&R◆Clutch disc (H0202), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
PILOT BEARING, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,With i-stop,Without i-ELOOP system,PCM cover with shear-off bolts]/[SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,With i-stop,With i-ELOOP system,PCM cover with standard bolts]	H0103FRX	3.8	◆Front crossmember assembly, R&R◆ Transmission assembly, R&R◆Clutch cover (H0201), R&R◆Clutch disc (H0202), R&R
PILOT BEARING, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,With i-stop,With i-ELOOP system,PCM cover with shear-off bolts	H0103GRX	4.0	◆Front crossmember assembly, R&R◆ Transmission assembly, R&R◆Clutch cover (H0201), R&R◆Clutch disc (H0202), R&R
PILOT BEARING, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,6MT,Without i-stop,PCM cover with standard bolts	H0103QRX	4.1	◆Front crossmember assembly, R&R◆ Transmission assembly, R&R◆Clutch cover (H0201), R&R◆Clutch disc (H0202), R&R
PILOT BEARING, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,With Mazda M Hybrid,PCM cover with shear-off bolts	H0103RRX	4.4	◆Front crossmember assembly, R&R◆ Transmission assembly, R&R◆Clutch cover (H0201), R&R◆Clutch disc (H0202), R&R
PILOT BEARING, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,With Mazda M Hybrid,PCM cover with standard bolts	H0103SRX	4.3	◆Front crossmember assembly, R&R◆ Transmission assembly, R&R◆Clutch cover (H0201), R&R◆Clutch disc (H0202), R&R
PILOT BEARING, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,5MT,PCM cover with standard bolts	H0103KRX	4.2	◆Front crossmember assembly, R&R◆ Transmission assembly, R&R◆Clutch cover (H0201), R&R◆Clutch disc (H0202), R&R
PILOT BEARING, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,5MT,PCM cover with shear-off bolts	H0103LRX	4.3	◆Front crossmember assembly, R&R◆ Transmission assembly, R&R◆Clutch cover (H0201), R&R◆Clutch disc (H0202), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
PILOT BEARING, R&R	<i>[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,Without i-ELOOP system,PCM cover with standard bolts]</i>	H0103MRX	4.2	◆Front crossmember assembly, R&R◆Transmission assembly, R&R◆Clutch cover (H0201), R&R◆Clutch disc (H0202), R&R
PILOT BEARING, R&R	<i>[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,Without i-ELOOP system,PCM cover with shear-off bolts]/[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,With i-ELOOP system,PCM cover with standard bolts]</i>	H0103NRX	4.3	◆Front crossmember assembly, R&R◆Transmission assembly, R&R◆Clutch cover (H0201), R&R◆Clutch disc (H0202), R&R
PILOT BEARING, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,With i-ELOOP system,PCM cover with shear-off bolts	H0103PRX	4.5	◆Front crossmember assembly, R&R◆Transmission assembly, R&R◆Clutch cover (H0201), R&R◆Clutch disc (H0202), R&R
PILOT BEARING, R&R	SKYACTIV-D 1.5,6MT,Without i-ELOOP system	H0103HRX	4.2	◆Front crossmember assembly, R&R◆Transmission assembly, R&R◆Clutch cover (H0201), R&R◆Clutch disc (H0202), R&R
PILOT BEARING, R&R	SKYACTIV-D 1.5,6MT,With i-ELOOP system	H0103JRX	4.4	◆Front crossmember assembly, R&R◆Transmission assembly, R&R◆Clutch cover (H0201), R&R◆Clutch disc (H0202), R&R
H02 CLUTCH DISC				
CLUTCH COVER, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,5MT,Without i-stop	H0201ARX	3.6	◆Transmission assembly, R&R
CLUTCH COVER, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,5MT,With i-stop,PCM cover with standard bolts	H0201BRX	3.7	◆Transmission assembly, R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CLUTCH COVER, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,5MT,With i-stop,PCM cover with shear-off bolts	H0201CRX	3.8	◆Transmission assembly, R&R
CLUTCH COVER, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,Without i-stop,PCM cover with standard bolts	H0201DRX	3.6	◆Transmission assembly, R&R
CLUTCH COVER, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,With i-stop,Without i-ELOOP system,PCM cover with standard bolts]/[SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,With i-stop,With i-ELOOP system,PCM cover with standard bolts]	H0201ERX	3.7	◆Transmission assembly, R&R
CLUTCH COVER, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,With i-stop,Without i-ELOOP system,PCM cover with shear-off bolts	H0201FRX	3.8	◆Transmission assembly, R&R
CLUTCH COVER, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,With i-stop,With i-ELOOP system,PCM cover with shear-off bolts	H0201JRX	4.0	◆Transmission assembly, R&R
CLUTCH COVER, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,6MT,Without i-stop,PCM cover with standard bolts	H0201QRX	4.1	◆Transmission assembly, R&R
CLUTCH COVER, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,With Mazda M Hybrid,PCM cover with shear-off bolts	H0201RRX	4.4	◆Transmission assembly, R&R

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CLUTCH COVER, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,With Mazda M Hybrid,PCM cover with standard bolts	H0201SRX	4.3	◆Transmission assembly, R&R
CLUTCH COVER, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,5MT,PCM cover with standard bolts	H0201KRX	4.1	◆Transmission assembly, R&R
CLUTCH COVER, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,5MT,PCM cover with shear-off bolts	H0201LRX	4.2	◆Transmission assembly, R&R
CLUTCH COVER, R&R	[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,Without i-ELOOP system,PCM cover with standard bolts]/[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,With i-ELOOP system,PCM cover with standard bolts]	H0201MRX	4.2	◆Transmission assembly, R&R
CLUTCH COVER, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,Without i-ELOOP system,PCM cover with shear-off bolts	H0201NRX	4.3	◆Transmission assembly, R&R
CLUTCH COVER, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,With i-ELOOP system,PCM cover with shear-off bolts	H0201PRX	4.4	◆Transmission assembly, R&R
CLUTCH COVER, R&R	SKYACTIV-D 1.5,6MT,Without i-ELOOP system	H0201GRX	4.1	◆Transmission assembly, R&R
CLUTCH COVER, R&R	SKYACTIV-D 1.5,6MT,With i-ELOOP system	H0201HRX	4.4	◆Transmission assembly, R&R
CLUTCH DISC, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,5MT,Without i-stop	H0202ARX	3.6	◆Transmission assembly, R&R◆Clutch cover (H0201), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CLUTCH DISC, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,5MT,With i-stop,PCM cover with standard bolts	H0202BRX	3.7	◆Transmission assembly, R&R◆Clutch cover (H0201), R&R
CLUTCH DISC, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,5MT,With i-stop,PCM cover with shear-off bolts	H0202CRX	3.8	◆Transmission assembly, R&R◆Clutch cover (H0201), R&R
CLUTCH DISC, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,Without i-stop,PCM cover with standard bolts	H0202DRX	3.6	◆Transmission assembly, R&R◆Clutch cover (H0201), R&R
CLUTCH DISC, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,With i-stop,Without i-ELOOP system,PCM cover with standard bolts]/[SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,With i-stop,With i-ELOOP system,PCM cover with standard bolts]	H0202ERX	3.7	◆Transmission assembly, R&R◆Clutch cover (H0201), R&R
CLUTCH DISC, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,With i-stop,Without i-ELOOP system,PCM cover with shear-off bolts	H0202FRX	3.8	◆Transmission assembly, R&R◆Clutch cover (H0201), R&R
CLUTCH DISC, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,With i-stop,With i-ELOOP system,PCM cover with shear-off bolts	H0202JRX	4.0	◆Transmission assembly, R&R◆Clutch cover (H0201), R&R
CLUTCH DISC, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,6MT,Without i-stop,PCM cover with standard bolts	H0202QRX	4.1	◆Transmission assembly, R&R ◆Clutch cover (H0201), R&R

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CLUTCH DISC, R&R	<i>SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,With Mazda M Hybrid,PCM cover with shear-off bolts</i>	H0202RRX	4.4	◆Transmission assembly, R&R ◆Clutch cover (H0201), R&R
CLUTCH DISC, R&R	<i>SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,With Mazda M Hybrid,PCM cover with standard bolts</i>	H0202SRX	4.3	◆Transmission assembly, R&R ◆Clutch cover (H0201), R&R
CLUTCH DISC, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,5MT,PCM cover with standard bolts	H0202KRX	4.1	◆Transmission assembly, R&R◆Clutch cover (H0201), R&R
CLUTCH DISC, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,5MT,PCM cover with shear-off bolts	H0202LRX	4.2	◆Transmission assembly, R&R◆Clutch cover (H0201), R&R
CLUTCH DISC, R&R	<i>[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,Without i-ELOOP system,PCM cover with standard bolts]/[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,With i-ELOOP system,PCM cover with standard bolts]</i>	H0202MRX	4.2	◆Transmission assembly, R&R◆Clutch cover (H0201), R&R
CLUTCH DISC, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,Without i-ELOOP system,PCM cover with shear-off bolts	H0202NRX	4.3	◆Transmission assembly, R&R◆Clutch cover (H0201), R&R
CLUTCH DISC, R&R	<i>SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,With i-ELOOP system,PCM cover with shear-off bolts</i>	H0202PRX	4.4	◆Transmission assembly, R&R◆Clutch cover (H0201), R&R
CLUTCH DISC, R&R	SKYACTIV-D 1.5,6MT,Without i-ELOOP system	H0202GRX	4.1	◆Transmission assembly, R&R◆Clutch cover (H0201), R&R
CLUTCH DISC, R&R	SKYACTIV-D 1.5,6MT,With i-ELOOP system	H0202HRX	4.4	◆Transmission assembly, R&R◆Clutch cover (H0201), R&R

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CLUTCH RELEASE COLLAR, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,5MT,Without i-stop	H0203ARX	3.4	◆Transmission assembly, R&R
CLUTCH RELEASE COLLAR, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,5MT,With i-stop,PCM cover with standard bolts	H0203BRX	3.5	◆Transmission assembly, R&R
CLUTCH RELEASE COLLAR, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,5MT,With i-stop,PCM cover with shear-off bolts	H0203CRX	3.6	◆Transmission assembly, R&R
CLUTCH RELEASE COLLAR, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,Without i-stop,PCM cover with standard bolts	H0203DRX	3.4	◆Transmission assembly, R&R
CLUTCH RELEASE COLLAR, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,With i-stop,Without i-ELOOP system,PCM cover with standard bolts]/[SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,With i-stop,With i-ELOOP system,PCM cover with standard bolts]	H0203ERX	3.5	◆Transmission assembly, R&R
CLUTCH RELEASE COLLAR, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,With i-stop,Without i-ELOOP system,PCM cover with shear-off bolts	H0203FRX	3.6	◆Transmission assembly, R&R
CLUTCH RELEASE COLLAR, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,With i-stop,With i-ELOOP system,PCM cover with shear-off bolts	H0203JRX	3.8	◆Transmission assembly, R&R
CLUTCH RELEASE COLLAR, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,6MT,Without i-stop,PCM cover with standard bolts	H0203QRX	3.9	◆Transmission assembly, R&R

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CLUTCH RELEASE COLLAR, R&R	<i>SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,With Mazda M Hybrid,PCM cover with shear-off bolts</i>	H0203RRX	4.2	◆Transmission assembly, R&R
CLUTCH RELEASE COLLAR, R&R	<i>SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,With Mazda M Hybrid,PCM cover with standard bolts</i>	H0203SRX	4.1	◆Transmission assembly, R&R
CLUTCH RELEASE COLLAR, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,5MT,PCM cover with standard bolts	H0203KRX	3.9	◆Transmission assembly, R&R
CLUTCH RELEASE COLLAR, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,5MT,PCM cover with shear-off bolts	H0203LRX	4.0	◆Transmission assembly, R&R
CLUTCH RELEASE COLLAR, R&R	<i>[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,Without i-ELOOP system,PCM cover with standard bolts]/[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,With i-ELOOP system,PCM cover with standard bolts]</i>	H0203MRX	4.0	◆Transmission assembly, R&R
CLUTCH RELEASE COLLAR, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,Without i-ELOOP system,PCM cover with shear-off bolts	H0203NRX	4.1	◆Transmission assembly, R&R
CLUTCH RELEASE COLLAR, R&R	<i>SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,With i-ELOOP system,PCM cover with shear-off bolts</i>	H0203PRX	4.3	◆Transmission assembly, R&R
CLUTCH RELEASE COLLAR, R&R	SKYACTIV-D 1.5,6MT,Without i-ELOOP system	H0203GRX	3.9	◆Transmission assembly, R&R
CLUTCH RELEASE COLLAR, R&R	SKYACTIV-D 1.5,6MT,With i-ELOOP system	H0203HRX	4.2	◆Transmission assembly, R&R

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CLUTCH RELEASE FORK, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,5MT,Without i-stop	H0204ARX	3.4	◆Transmission assembly, R&R
CLUTCH RELEASE FORK, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,5MT,With i-stop,PCM cover with standard bolts	H0204BRX	3.5	◆Transmission assembly, R&R
CLUTCH RELEASE FORK, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,5MT,With i-stop,PCM cover with shear-off bolts	H0204CRX	3.6	◆Transmission assembly, R&R
CLUTCH RELEASE FORK, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,Without i-stop,PCM cover with standard bolts	H0204DRX	3.4	◆Transmission assembly, R&R
CLUTCH RELEASE FORK, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,With i-stop,Without i-ELOOP system,PCM cover with standard bolts]/[SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,With i-stop,With i-ELOOP system,PCM cover with standard bolts]	H0204ERX	3.5	◆Transmission assembly, R&R
CLUTCH RELEASE FORK, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,With i-stop,Without i-ELOOP system,PCM cover with shear-off bolts	H0204FRX	3.6	◆Transmission assembly, R&R
CLUTCH RELEASE FORK, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,With i-stop,With i-ELOOP system,PCM cover with shear-off bolts	H0204JRX	3.8	◆Transmission assembly, R&R
CLUTCH RELEASE FORK, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,6MT,Without i-stop,PCM cover with standard bolts	H0204QRX	3.9	◆Transmission assembly, R&R

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CLUTCH RELEASE FORK, R&R	<i>SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,With Mazda M Hybrid,PCM cover with shear-off bolts</i>	H0204RRX	4.2	◆Transmission assembly, R&R
CLUTCH RELEASE FORK, R&R	<i>SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,With Mazda M Hybrid,PCM cover with standard bolts</i>	H0204SRX	4.1	◆Transmission assembly, R&R
CLUTCH RELEASE FORK, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,5MT,PCM cover with standard bolts	H0204KRX	3.9	◆Transmission assembly, R&R
CLUTCH RELEASE FORK, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,5MT,PCM cover with shear-off bolts	H0204LRX	4.0	◆Transmission assembly, R&R
CLUTCH RELEASE FORK, R&R	<i>[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,Without i-ELOOP system,PCM cover with standard bolts]/[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,With i-ELOOP system,PCM cover with standard bolts]</i>	H0204MRX	4.0	◆Transmission assembly, R&R
CLUTCH RELEASE FORK, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,Without i-ELOOP system,PCM cover with shear-off bolts	H0204NRX	4.1	◆Transmission assembly, R&R
CLUTCH RELEASE FORK, R&R	<i>SKYACTIV-G 1.5,With Coolant Control Valve,6MT,With i-stop,With i-ELOOP system,PCM cover with shear-off bolts</i>	H0204PRX	4.3	◆Transmission assembly, R&R
CLUTCH RELEASE FORK, R&R	SKYACTIV-D 1.5,6MT,Without i-ELOOP system	H0204GRX	3.9	◆Transmission assembly, R&R
CLUTCH RELEASE FORK, R&R	SKYACTIV-D 1.5,6MT,With i-ELOOP system	H0204HRX	4.2	◆Transmission assembly, R&R

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
H03 CLUTCH MASTER & RELEASE CYLINDER				
CLUTCH MASTER CYLINDER, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,LHD,Without i-stop,PCM cover with standard bolts]/[SKYACTIV-D 1.5,LHD,Without i-ELOOP system]	H0301ARX	0.9	◆Clutch line (A0122), Air bleed
CLUTCH MASTER CYLINDER, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,LHD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 1.5,Without Coolant Control Valve,LHD,With i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,Without Mazda M Hybrid,LHD]	H0301BRX	1.0	◆Clutch line (A0122), Air bleed
CLUTCH MASTER CYLINDER, R&R	SKYACTIV-D 1.5,LHD,With i-ELOOP system	H0301ERX	1.1	◆Clutch line (A0122), Air bleed
CLUTCH MASTER CYLINDER, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,RHD]/[SKYACTIV-G 1.5,With Coolant Control Valve,Without Mazda M Hybrid,RHD]	H0301CRX	0.8	◆Clutch line (A0122), Air bleed
CLUTCH MASTER CYLINDER, R&R	SKYACTIV-D 1.5,RHD	H0301DRX	1.1	◆Clutch line (A0122), Air bleed
CLUTCH MASTER CYLINDER, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,With Mazda M Hybrid,LHD	H0301FRX	1.0	◆Clutch line (A0122), Air bleed
CLUTCH MASTER CYLINDER, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,With Mazda M Hybrid,RHD	H0301GRX	0.8	◆Clutch line (A0122), Air bleed
CLUTCH RELEASE CYLINDER, R&R		H0302XRX	0.5	◆Clutch line (A0122), Air bleed
CLUTCH PIPE, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,Front side,Without i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,Front side,Without i-stop]	H0304ARX	0.5	◆Clutch line (A0122), Air bleed

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CLUTCH PIPE, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,Front side,With i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,Front side,With i-stop]/[SKYACTIV-D 1.5,Front side]	H0304BRX	0.6	◆Clutch line (A0122), Air bleed
CLUTCH PIPE, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,LHD,Rear side,Without i-stop,PCM cover with standard bolts]/[SKYACTIV-D 1.5,LHD,Rear side,Without i-ELOOP system]	H0304CRX	0.8	◆Clutch line (A0122), Air bleed
CLUTCH PIPE, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,LHD,Rear side,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 1.5,Without Coolant Control Valve,LHD,Rear side,With i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,LHD,Rear side]	H0304DRX	0.9	◆Clutch line (A0122), Air bleed
CLUTCH PIPE, R&R	SKYACTIV-D 1.5,LHD,Rear side,With i-ELOOP system	H0304JRX	1.0	◆Clutch line (A0122), Air bleed
CLUTCH PIPE, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,RHD,Rear side,Without i-stop]/[SKYACTIV-D 1.5,RHD,Rear side,Without i-ELOOP system]	H0304ERX	1.3	◆Clutch line (A0122), Air bleed
CLUTCH PIPE, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,RHD,Rear side,With i-stop,PCM cover with standard bolts	H0304FRX	1.4	◆Clutch line (A0122), Air bleed

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CLUTCH PIPE, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,RHD,Rear side,With i-stop,PCM cover with shear-off bolts,Without i-ELOOP system]/[SKYACTIV-G 1.5,With Coolant Control Valve,RHD,Rear side,Without i-ELOOP system]/[SKYACTIV-D 1.5,RHD,Rear side,With i-ELOOP system]	H0304GRX	1.5	◆Clutch line (A0122), Air bleed
CLUTCH PIPE, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,RHD,Rear side,With i-stop,PCM cover with shear-off bolts,With i-ELOOP system]/[SKYACTIV-G 1.5,With Coolant Control Valve,RHD,Rear side,With i-ELOOP system]	H0304HRX	1.6	◆Clutch line (A0122), Air bleed
CLUTCH PIPE, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,RHD,Rear side,With Mazda M Hybrid	H0304KRX	1.6	◆Clutch line (A0122), Air bleed
FLEXIBLE HOSE, R&R	Without i-stop	H0305ARX	0.5	◆Clutch line (A0122), Air bleed
FLEXIBLE HOSE, R&R	With i-stop	H0305BRX	0.6	◆Clutch line (A0122), Air bleed
H04 CLUTCH PEDAL				
CLUTCH PEDAL AND/OR BUSH, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,LHD,Without i-stop,PCM cover with standard bolts]/[SKYACTIV-D 1.5,LHD,Without i-ELOOP system]	H0401ARX	0.9	◆Clutch line (A0122), Air bleed
CLUTCH PEDAL AND/OR BUSH, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,LHD,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 1.5,Without Coolant Control Valve,LHD,With i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,LHD]	H0401BRX	1.0	◆Clutch line (A0122), Air bleed
CLUTCH PEDAL AND/OR BUSH, R&R	SKYACTIV-D 1.5,LHD,With i-ELOOP system	H0401ERX	1.1	◆Clutch line (A0122), Air bleed

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CLUTCH PEDAL AND/OR BUSH, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,RHD]/[SKYACTIV-G 1.5,With Coolant Control Valve,RHD]	H0401CRX	0.8	◆Clutch line (A0122), Air bleed
CLUTCH PEDAL AND/OR BUSH, R&R	SKYACTIV-D 1.5,RHD	H0401DRX	1.1	◆Clutch line (A0122), Air bleed
CLUTCH SWITCH, R&R	Without i-stop	H0405ARX	0.2	
CLUTCH SWITCH, R&R	With i-stop	H0405BRX	0.3	
PEDAL PAD, R&R		H0406XRX	0.2	