

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
M01 DRIVE SHAFT				
FRONT DRIVE SHAFT, R&R	[5MT,Right side]/[6MT,Right side]	M0101ARX	0.8	
FRONT DRIVE SHAFT, R&R	[5MT,Left side]/[6MT,Left side]	M0101BRX	0.9	
FRONT DRIVE SHAFT, R&R	[5MT,Both sides]/[6MT,Both sides]	M0101CRX	1.3	
FRONT DRIVE SHAFT, R&R	6AT,One side	M0101DRX	1.0	
FRONT DRIVE SHAFT, R&R	6AT,Both sides	M0101ERX	1.5	
OUTER JOINT SET [FRONT], R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,5MT,Right side]/[SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,Right side]/[SKYACTIV-G 1.5,With Coolant Control Valve,5MT,Right side]/[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,Right side]	M0103ARX	1.5	◆Front drive shaft (M0101), R&R
OUTER JOINT SET [FRONT], R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,5MT,Left side]/[SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,Left side]/[SKYACTIV-G 1.5,With Coolant Control Valve,5MT,Left side]/[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,Left side]	M0103BRX	1.6	◆Front drive shaft (M0101), R&R
OUTER JOINT SET [FRONT], R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,5MT,Both sides]/[SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,Both sides]/[SKYACTIV-G 1.5,With Coolant Control Valve,5MT,Both sides]/[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,Both sides]	M0103CRX	2.5	◆Front drive shaft (M0101), R&R
OUTER JOINT SET [FRONT], R&R	SKYACTIV-D 1.5,6MT,Right side	M0103DRX	1.6	◆Front drive shaft (M0101), R&R
OUTER JOINT SET [FRONT], R&R	SKYACTIV-D 1.5,6MT,Left side	M0103ERX	1.7	◆Front drive shaft (M0101), R&R
OUTER JOINT SET [FRONT], R&R	SKYACTIV-D 1.5,6MT,Both sides	M0103FRX	2.6	◆Front drive shaft (M0101), R&R

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OUTER JOINT SET [FRONT], R&R	6AT,Right side	M0103GRX	1.7	◆Front drive shaft (M0101), R&R
OUTER JOINT SET [FRONT], R&R	6AT,Left side	M0103HRX	1.8	◆Front drive shaft (M0101), R&R
OUTER JOINT SET [FRONT], R&R	6AT,Both sides	M0103JRX	2.6	◆Front drive shaft (M0101), R&R
INNER JOINT SET [FRONT], R&R	[5MT,Right side]/[6MT,Right side]	M0105ARX	1.1	◆Front drive shaft (M0101), R&R
INNER JOINT SET [FRONT], R&R	[5MT,Left side]/[6MT,Left side]	M0105BRX	1.2	◆Front drive shaft (M0101), R&R
INNER JOINT SET [FRONT], R&R	[5MT,Both sides]/[6MT,Both sides]	M0105CRX	1.9	◆Front drive shaft (M0101), R&R
INNER JOINT SET [FRONT], R&R	6AT,Right side	M0105DRX	1.3	◆Front drive shaft (M0101), R&R
INNER JOINT SET [FRONT], R&R	6AT,Left side	M0105ERX	1.4	◆Front drive shaft (M0101), R&R
INNER JOINT SET [FRONT], R&R	6AT,Both sides	M0105FRX	2.0	◆Front drive shaft (M0101), R&R
BALL BEARING, DUST SEAL AND/OR BRACKET, R&R	[5MT]/[6MT]	M0107ARX	1.2	◆Front drive shaft (M0101), R&R [right side]
BALL BEARING, DUST SEAL AND/OR BRACKET, R&R	6AT	M0107BRX	1.4	◆Front drive shaft (M0101), R&R [right side]
DRIVE BOOT SET [FRONT], R&R	<i>[SKYACTIV-G 1.5,Without Coolant Control Valve,5MT,Standard type,Right side]/[SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,Standard type,Right side]/[SKYACTIV-G 1.5,With Coolant Control Valve,5MT,Standard type,Right side]/[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,Standard type,Right side]</i>	M0108ARX	1.5	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	<i>[SKYACTIV-G 1.5,Without Coolant Control Valve,5MT,Standard type,Left side]/[SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,Standard type,Left side]/[SKYACTIV-G 1.5,With Coolant Control Valve,5MT,Standard type,Left side]/[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,Standard type,Left side]</i>	M0108BRX	1.6	◆Front drive shaft (M0101), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DRIVE BOOT SET [FRONT], R&R	<i>[SKYACTIV-G 1.5,Without Coolant Control Valve,5MT,Standard type,Both sides]/[SKYACTIV-G 1.5,Without Coolant Control Valve,6MT,Standard type,Both sides]/[SKYACTIV-G 1.5,With Coolant Control Valve,5MT,Standard type,Both sides]/[SKYACTIV-G 1.5,With Coolant Control Valve,6MT,Standard type,Both sides]</i>	M0108CRX	2.5	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	SKYACTIV-D 1.5,6MT,Standard type,Right side	M0108DRX	1.6	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	SKYACTIV-D 1.5,6MT,Standard type,Left side	M0108ERX	1.7	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	SKYACTIV-D 1.5,6MT,Standard type,Both sides	M0108FRX	2.6	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	6AT,Standard type,Right side	M0108GRX	1.7	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	6AT,Standard type,Left side	M0108HRX	1.8	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	6AT,Standard type,Both sides	M0108JRX	2.6	◆Front drive shaft (M0101), R&R
DRIVE BOOT SET [FRONT], R&R	Split type,One side	M0108KRX	0.6	
DRIVE BOOT SET [FRONT], R&R	Split type,Both sides	M0108LRX	0.8	
CLIP, R&R	[5MT]/[6MT]	M0111ARX	0.8	◆Front drive shaft (M0101), D&C
CLIP, R&R	6AT	M0111BRX	1.0	◆Front drive shaft (M0101), D&C
M02 FRONT AXLE				
STEERING KNUCKLE, R&R	One side	M0201ARX	0.7	◆Front wheel hub (M0203), R&R
STEERING KNUCKLE, R&R	Both sides	M0201BRX	1.1	◆Front wheel hub (M0203), R&R
FRONT WHEEL HUB, R&R	One side	M0203ARX	0.7	◆Steering knuckle assembly, R&R
FRONT WHEEL HUB, R&R	Both sides	M0203BRX	1.1	◆Steering knuckle assembly, R&R
FRONT WHEEL HUB BOLTS, R&R	One side	M0204ARX	0.5	◆Disc plate (P0102), R&R
FRONT WHEEL HUB BOLTS, R&R	Both sides	M0204BRX	0.8	◆Disc plate (P0102), R&R
LOCK NUT OR LOCK BOLT, R&R	One side	M0206ARX	0.3	
LOCK NUT OR LOCK BOLT, R&R	Both sides	M0206BRX	0.3	

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
M03 REAR AXLE				
REAR WHEEL HUB BOLTS, R&R	One side,Rear drum brake type	M0303ARX	0.5	◆Brake drum (P0201), R&R
REAR WHEEL HUB BOLTS, R&R	Both sides,Rear drum brake type	M0303BRX	0.8	◆Brake drum (P0201), R&R
REAR WHEEL HUB BOLTS, R&R	One side,Rear disc brake type	M0303CRX	0.5	◆Disc plate (P0208), R&R
REAR WHEEL HUB BOLTS, R&R	Both sides,Rear disc brake type	M0303DRX	0.9	◆Disc plate (P0208), R&R
REAR WHEEL HUB, R&R	One side,Rear drum brake type	M0314ARX	0.4	◆Brake drum (P0201), R&R
REAR WHEEL HUB, R&R	Both sides,Rear drum brake type	M0314BRX	0.6	◆Brake drum (P0201), R&R
REAR WHEEL HUB, R&R	One side,Rear disc brake type	M0314CRX	0.4	◆Disc plate (P0208), R&R
REAR WHEEL HUB, R&R	Both sides,Rear disc brake type	M0314DRX	0.7	◆Disc plate (P0208), R&R