

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
N00 DIAGNOSIS				
DTC READING BY DIAGNOSTIC TOOL		N9999XDX	0.2	
The labor operation for DIAGNOSTIC TOOLS usage (N9999*-*~*) can be applied only when the diagnosis requires the NGS/WDS/PDS/IDS tester to read the Diagnostic Trouble Code for electric power steering system components.				
N01 STEERING LINKAGE				
STEERING WHEEL, R&R		N0102XRX	0.4	
INTERMEDIATE SHAFT, R&R		N0104XRX	0.2	
STEERING SHAFT, R&R		N0105XRX	0.9	◆Steering wheel (N0102), R&R
DUST COVER OR SET PLATE, R&R		N0109XRX	1.5	◆Front crossmember assembly, R&R
N02 STEERING GEAR & LINKAGE				
STEERING GEAR, R&R		N0201XRX	1.5	◆Front crossmember assembly, R&R
BOOT [RACK], R&R	[SKYACTIV-G 1.3,One side,Without i-ELOOP system]/[SKYACTIV-G 1.5,Without Coolant Control Valve,One side,Without i-ELOOP system]/[SKYACTIV-G 1.5,With Coolant Control Valve,One side,Without i-ELOOP system]	N0205ARX	1.5	◆Steering gear assembly, R&R◆Ball joint set (N0208), R&R
BOOT [RACK], R&R	[SKYACTIV-G 1.3,One side,With i-ELOOP system]/[SKYACTIV-G 1.5,Without Coolant Control Valve,One side,With i-ELOOP system]/[SKYACTIV-G 1.5,With Coolant Control Valve,One side,With i-ELOOP system]	N0205BRX	1.6	◆Steering gear assembly, R&R◆Ball joint set (N0208), R&R
BOOT [RACK], R&R	SKYACTIV-D 1.5,One side,With i-ELOOP system	N0205CRX	1.5	◆Steering gear assembly, R&R◆Ball joint set (N0208), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
BOOT [RACK], R&R	[SKYACTIV-G 1.3,Both sides,Without i-ELOOP system]/[SKYACTIV-G 1.5,Without Coolant Control Valve,Both sides,Without i-ELOOP system]/[SKYACTIV-G 1.5,With Coolant Control Valve,Both sides,Without i-ELOOP system]	N0205DRX	1.6	◆Steering gear assembly, R&R◆Ball joint set (N0208), R&R
BOOT [RACK], R&R	[SKYACTIV-G 1.3,Both sides,With i-ELOOP system]/[SKYACTIV-G 1.5,Without Coolant Control Valve,Both sides,With i-ELOOP system]/[SKYACTIV-G 1.5,With Coolant Control Valve,Both sides,With i-ELOOP system]	N0205ERX	1.7	◆Steering gear assembly, R&R◆Ball joint set (N0208), R&R
BOOT [RACK], R&R	SKYACTIV-D 1.5,Both sides,With i-ELOOP system	N0205FRX	1.6	◆Steering gear assembly, R&R◆Ball joint set (N0208), R&R
TIE ROD, R&R	[SKYACTIV-G 1.3,One side,Without i-ELOOP system]/[SKYACTIV-G 1.5,Without Coolant Control Valve,One side,Without i-ELOOP system]/[SKYACTIV-G 1.5,With Coolant Control Valve,One side,Without i-ELOOP system]	N0206ARX	1.6	◆Steering gear assembly, R&R
TIE ROD, R&R	[SKYACTIV-G 1.3,One side,With i-ELOOP system]/[SKYACTIV-G 1.5,Without Coolant Control Valve,One side,With i-ELOOP system]/[SKYACTIV-G 1.5,With Coolant Control Valve,One side,With i-ELOOP system]	N0206BRX	1.7	◆Steering gear assembly, R&R
TIE ROD, R&R	SKYACTIV-D 1.5,One side,With i-ELOOP system	N0206CRX	1.6	◆Steering gear assembly, R&R
TIE ROD, R&R	Both sides	N0206DRX	1.8	◆Steering gear assembly, R&R
BALL JOINT SET, R&R	One side	N0208ARX	0.3	
BALL JOINT SET, R&R	Both sides	N0208BRX	0.5	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
N03 POWER STEERING SYSTEM				
<i>E.C.P.S CONTROL UNIT, R&R</i>	<i>With i-stop</i>	<i>N0302ARX</i>	<i>0.8</i>	◆ <i>Steering shaft assembly, R&R</i>
<i>E.C.P.S CONTROL UNIT, R&R</i>	<i>Without i-stop</i>	<i>N0302BRX</i>	<i>0.7</i>	◆ <i>Steering shaft assembly, R&R</i>