

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
R01 FRONT SUSPENSION (STRUT)				
COIL SPRING, R&R	One side	R0101ARX	0.5	◆Front shock absorber assembly, R&R
COIL SPRING, R&R	Both sides	R0101BRX	0.8	◆Front shock absorber assembly, R&R
SPRING SEAT AND/OR DUST COVER, R&R	One side	R0102ARX	0.5	◆Front shock absorber assembly, R&R
SPRING SEAT AND/OR DUST COVER, R&R	Both sides	R0102BRX	0.7	◆Front shock absorber assembly, R&R
MOUNT BLOCK, R&R	One side	R0103ARX	0.5	◆Front shock absorber assembly, R&R
MOUNT BLOCK, R&R	Both sides	R0103BRX	0.7	◆Front shock absorber assembly, R&R
BEARING, R&R	One side	R0104ARX	0.5	◆Front shock absorber assembly, R&R
BEARING, R&R	Both sides	R0104BRX	0.7	◆Front shock absorber assembly, R&R
BOUND BUMPER, R&R	One side	R0105ARX	0.5	◆Front shock absorber assembly, R&R
BOUND BUMPER, R&R	Both sides	R0105BRX	0.7	◆Front shock absorber assembly, R&R
LOWER ARM, R&R	One side	R0106ARX	0.5	
LOWER ARM, R&R	Both sides	R0106BRX	0.7	
FRONT SHOCK ABSORBER, R&R	One side	R0109ARX	0.5	
FRONT SHOCK ABSORBER, R&R	Both sides	R0109BRX	0.7	
R04 FRONT STABILIZER & CROSSMEMBER				
STABILIZER BAR, R&R		R0401XRX	1.5	◆Front crossmember assembly, R&R◆ Rubber bush and/or plate [body side] (R0403), R&R
STABILIZER CONTROL BOLT [CONTROL LINK] AND/OR RUBBER BUSH, R&R	One side	R0402ARX	0.3	
STABILIZER CONTROL BOLT [CONTROL LINK] AND/OR RUBBER BUSH, R&R	Both sides	R0402BRX	0.4	

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RUBBER BUSH AND/OR PLATE [BODY SIDE], R&R	One side	R0403ARX	1.5	◆Front crossmember assembly, R&R
RUBBER BUSH AND/OR PLATE [BODY SIDE], R&R	Both sides	R0403BRX	1.5	◆Front crossmember assembly, R&R
CROSSMEMBER, R&R	Without i-ELOOP system	R0404ARX	1.5	
CROSSMEMBER, R&R	With i-ELOOP system	R0404BRX	1.6	
R05 REAR SUSPENSION (STRUT & MULTI-LINK)				
TORSION BEAM AXLE, R&R	Rear drum brake type	R0514ARX	1.6	◆Brake line (A0120), Air bleed
TORSION BEAM AXLE, R&R	Rear disc brake type	R0514BRX	1.4	
R07 REAR SUSPENSION (RIGID AXLE)				
REAR SPRING ASSEMBLY, R&R	One side	R0701ARX	0.4	
REAR SPRING ASSEMBLY, R&R	Both sides	R0701BRX	0.4	
REAR SHOCK ABSORBER AND/OR RUBBER BUSH, R&R	Assembly,One side	R0705ARX	0.3	
REAR SHOCK ABSORBER AND/OR RUBBER BUSH, R&R	Shock absorber only,One side	R0705CRX	0.4	
REAR SHOCK ABSORBER AND/OR RUBBER BUSH, R&R	Assembly,Both sides	R0705BRX	0.4	
REAR SHOCK ABSORBER AND/OR RUBBER BUSH, R&R	Shock absorber only,Both sides	R0705DRX	0.6	
BOUND STOP RUBBER, R&R	One side	R0706ARX	0.4	
BOUND STOP RUBBER, R&R	Both sides	R0706BRX	0.6	
MOUNTING RUBBER, R&R	One side	R0711ARX	0.4	
MOUNTING RUBBER, R&R	Both sides	R0711BRX	0.6	