

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
S01 LOCK SET				
DOOR LOCK SUB SET, R&R		S0102XRX	0.2	
S02 BUMPER				
FRONT BUMPER, R&R	<i>Front bumper face,Without Upper face,Without front fog light,Without head light washer,Without ultrasonic sensor</i>	S0201ARX	0.8	
FRONT BUMPER, R&R	<i>Front bumper face,Without Upper face,Without front fog light,Without head light washer,With ultrasonic sensor,Without i-stop</i>	S0201BRX	0.9	
FRONT BUMPER, R&R	<i>Front bumper face,Without Upper face,Without front fog light,Without head light washer,With ultrasonic sensor,With i-stop</i>	S0201CRX	1.0	
FRONT BUMPER, R&R	<i>Front bumper face,Without Upper face,Without front fog light,With head light washer,Without ultrasonic sensor</i>	S0201DRX	0.9	
FRONT BUMPER, R&R	<i>Front bumper face,Without Upper face,Without front fog light,With head light washer,With ultrasonic sensor</i>	S0201ERX	1.0	
FRONT BUMPER, R&R	<i>Front bumper face,Without Upper face,With front fog light,Without head light washer,Without ultrasonic sensor,Without i-stop</i>	S0201FRX	0.9	◆Front fog light, aiming
FRONT BUMPER, R&R	<i>Front bumper face,Without Upper face,With front fog light,Without head light washer,Without ultrasonic sensor,With i-stop</i>	S0201GRX	1.0	◆Front fog light, aiming
FRONT BUMPER, R&R	<i>Front bumper face,Without Upper face,With front fog light,Without head light washer,With ultrasonic sensor,Without i-stop</i>	S0201HRX	1.0	◆Front fog light, aiming

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FRONT BUMPER, R&R	<i>Front bumper face,Without Upper face,With front fog light,Without head light washer,With ultrasonic sensor,With i-stop</i>	S0201JRX	1.1	◆Front fog light, aiming
FRONT BUMPER, R&R	<i>Front bumper face,Without Upper face,With front fog light,With head light washer,Without ultrasonic sensor,Without i-stop</i>	S0201KRX	1.0	◆Front fog light, aiming
FRONT BUMPER, R&R	<i>Front bumper face,Without Upper face,With front fog light,With head light washer,Without ultrasonic sensor,With i-stop</i>	S0201LRX	1.1	◆Front fog light, aiming
FRONT BUMPER, R&R	<i>Front bumper face,Without Upper face,With front fog light,With head light washer,With ultrasonic sensor,Without i-stop</i>	S0201MRX	1.1	◆Front fog light, aiming
FRONT BUMPER, R&R	<i>Front bumper face,Without Upper face,With front fog light,With head light washer,With ultrasonic sensor,With i-stop</i>	S0201NRX	1.2	◆Front fog light, aiming
FRONT BUMPER, R&R	<i>Front bumper face,With Upper face,With head light washer,With ultrasonic sensor,With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop</i>	S0201TRX	1.1	
FRONT BUMPER, R&R	<i>Front bumper face,With Upper face,With head light washer,With ultrasonic sensor,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop</i>	S0201URX	1.2	

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FRONT BUMPER, R&R	<i>Front bumper face,With Upper face,With head light washer,With ultrasonic sensor,With 360°view monitor system,360°view monitor system screen display verification only,With i-stop</i>	S0201VRX	1.2	
FRONT BUMPER, R&R	<i>Front bumper face,With Upper face,With head light washer,With ultrasonic sensor,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop</i>	S0201WRX	1.3	
FRONT BUMPER, R&R	<i>Front bumper face,With Upper face,With head light washer,With ultrasonic sensor,Without 360°view monitor system</i>	S0201XRX	1.0	
FRONT BUMPER, R&R	<i>Front bumper face,With Upper face,With head light washer,Without ultrasonic sensor,With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop</i>	S0201YRX	1.0	
FRONT BUMPER, R&R	<i>Front bumper face,With Upper face,With head light washer,Without ultrasonic sensor,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop</i>	S0201ZRX	1.1	

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FRONT BUMPER, R&R	<i>Front bumper face,With Upper face,With head light washer,Without ultrasonic sensor,With 360°view monitor system,360°view monitor system screen display verification only,With i-stop</i>	S02011RX	1.1	
FRONT BUMPER, R&R	<i>Front bumper face,With Upper face,With head light washer,Without ultrasonic sensor,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop</i>	S02012RX	1.2	
FRONT BUMPER, R&R	<i>Front bumper face,With Upper face,With head light washer,Without ultrasonic sensor,Without 360°view monitor system,With i-stop</i>	S02013RX	0.9	
FRONT BUMPER, R&R	<i>Front bumper face,With Upper face,With head light washer,Without ultrasonic sensor,Without 360°view monitor system,Without i-stop</i>	S02014RX	1.0	
FRONT BUMPER, R&R	<i>Front bumper face,With Upper face,Without head light washer,With ultrasonic sensor,With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop</i>	S02015RX	1.0	
FRONT BUMPER, R&R	<i>Front bumper face,With Upper face,Without head light washer,With ultrasonic sensor,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop</i>	S02016RX	1.1	

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FRONT BUMPER, R&R	<i>Front bumper face,With Upper face,Without head light washer,With ultrasonic sensor,With 360°view monitor system,360°view monitor system screen display verification only,With i-stop</i>	S02017RX	1.1	
FRONT BUMPER, R&R	<i>Front bumper face,With Upper face,Without head light washer,With ultrasonic sensor,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop</i>	S02018RX	1.2	
FRONT BUMPER, R&R	<i>Front bumper face,With Upper face,Without head light washer,With ultrasonic sensor,Without 360°view monitor system,With i-stop</i>	S02019RX	0.9	
FRONT BUMPER, R&R	<i>Front bumper face,With Upper face,Without head light washer,With ultrasonic sensor,Without 360°view monitor system,Without i-stop</i>	S0201AR1	1.0	
FRONT BUMPER, R&R	<i>Front bumper face,With Upper face,Without head light washer,Without ultrasonic sensor,With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop</i>	S0201BR1	0.9	

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FRONT BUMPER, R&R	<i>Front bumper face,With Upper face,Without head light washer,Without ultrasonic sensor,With 360°view monitor system,360°view monitor system screen display verification and 360° view monitor system aiming,Without i-stop</i>	S0201CR1	1.0	
FRONT BUMPER, R&R	<i>Front bumper face,With Upper face,Without head light washer,Without ultrasonic sensor,With 360°view monitor system,360°view monitor system screen display verification only,With i-stop</i>	S0201DR1	1.0	
FRONT BUMPER, R&R	<i>Front bumper face,With Upper face,Without head light washer,Without ultrasonic sensor,With 360°view monitor system,360°view monitor system screen display verification and 360° view monitor system aiming,With i-stop</i>	S0201ER1	1.1	
FRONT BUMPER, R&R	<i>Front bumper face,With Upper face,Without head light washer,Without ultrasonic sensor,Without 360°view monitor system,Without i-stop</i>	S0201FR1	0.8	
FRONT BUMPER, R&R	<i>Front bumper face,With Upper face,Without head light washer,Without ultrasonic sensor,Without 360°view monitor system,With i-stop</i>	S0201GR1	0.9	

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT BUMPER, R&R	<i>Front bumper reinforcement,Without 360°view monitor system,Without mazda radar cruise control (MRCC) system,Without i-stop</i>	S0201PRX	1.3	
FRONT BUMPER, R&R	<i>Front bumper reinforcement,Without 360°view monitor system,Without mazda radar cruise control (MRCC) system,With i-stop</i>	S0201QRX	1.4	
FRONT BUMPER, R&R	<i>Front bumper reinforcement,Without 360°view monitor system,With mazda radar cruise control (MRCC) system,Without i-stop</i>	S0201RRX	1.5	◆Radar unit, Aiming
FRONT BUMPER, R&R	<i>Front bumper reinforcement,Without 360°view monitor system,With mazda radar cruise control (MRCC) system,With i-stop</i>	S0201SRX	1.6	◆Radar unit, Aiming
FRONT BUMPER, R&R	<i>Front bumper reinforcement,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With mazda radar cruise control (MRCC) system,With i-stop</i>	S0201HR1	1.7	◆Radar unit, Aiming
FRONT BUMPER, R&R	<i>Front bumper reinforcement,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With mazda radar cruise control (MRCC) system,Without i-stop</i>	S0201JR1	1.6	◆Radar unit, Aiming

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FRONT BUMPER, R&R	<i>Front bumper reinforcement,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without mazda radar cruise control (MRCC) system,With i-stop</i>	S0201KR1	1.6	
FRONT BUMPER, R&R	<i>Front bumper reinforcement,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without mazda radar cruise control (MRCC) system,Without i-stop</i>	S0201LR1	1.5	
FRONT BUMPER, R&R	<i>Front bumper reinforcement,With 360°view monitor system,360°view monitor system screen display verification only,With mazda radar cruise control (MRCC) system,With i-stop</i>	S0201MR1	1.7	◆Radar unit, Aiming
FRONT BUMPER, R&R	<i>Front bumper reinforcement,With 360°view monitor system,360°view monitor system screen display verification only,With mazda radar cruise control (MRCC) system,Without i-stop</i>	S0201NR1	1.6	◆Radar unit, Aiming
FRONT BUMPER, R&R	<i>Front bumper reinforcement,With 360°view monitor system,360°view monitor system screen display verification only,Without mazda radar cruise control (MRCC) system,With i-stop</i>	S0201PR1	1.5	

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FRONT BUMPER, R&R	<i>Front bumper reinforcement,With 360°view monitor system,360°view monitor system screen display verification only,Without mazda radar cruise control (MRCC) system,Without i-stop</i>	S0201QR1	1.4	
FRONT BUMPER, R&R	<i>Upper face,With 360°view monitor system,360°view monitor system screen display verification and 360° view monitor system aiming</i>	S0201RR1	0.8	
FRONT BUMPER, R&R	<i>Upper face,With 360°view monitor system,360°view monitor system screen display verification only</i>	S0201SR1	0.7	
FRONT BUMPER, R&R	<i>Upper face,Without 360°view monitor system</i>	S0201TR1	0.6	
RADIATOR GRILLE, R&R	<i>Without Upper face,Without front fog light</i>	S0204ARX	0.7	◆Front bumper assembly, R&R
RADIATOR GRILLE, R&R	<i>Without Upper face,With front fog light,Without i-stop</i>	S0204BRX	0.7	◆Front bumper assembly, R&R
RADIATOR GRILLE, R&R	<i>[With Upper face,Without 360°view monitor system,Without i-stop]/[Without Upper face,With front fog light,With i-stop]</i>	S0204CRX	0.8	◆Front bumper assembly, R&R
RADIATOR GRILLE, R&R	<i>With Upper face,Without 360°view monitor system,With i-stop</i>	S0204DRX	0.9	◆Front bumper assembly, R&R
RADIATOR GRILLE, R&R	<i>With Upper face,With 360°view monitor system,360°view monitor system screen display verification only</i>	S0204ERX	1.0	◆Front bumper assembly, R&R
RADIATOR GRILLE, R&R	<i>With Upper face,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming</i>	S0204FRX	1.1	◆Front bumper assembly, R&R

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REAR BUMPER, R&R	<i>Rear bumper face,5HB,Without 360° view monitor system,Without ultrasonic sensor,Without blind spot monitoring (BSM),Without i-stop</i>	S0206ARX	0.5	
REAR BUMPER, R&R	<i>Rear bumper face,5HB,Without 360° view monitor system,Without ultrasonic sensor,Without blind spot monitoring (BSM),With i-stop</i>	S0206BRX	0.6	
REAR BUMPER, R&R	<i>Rear bumper face,4SD,Without ultrasonic sensor,Without blind spot monitoring (BSM),Without i-stop</i>	S0206CRX	0.6	
REAR BUMPER, R&R	<i>Rear bumper face,4SD,Without ultrasonic sensor,Without blind spot monitoring (BSM),With i-stop</i>	S0206DRX	0.7	
REAR BUMPER, R&R	<i>Rear bumper face,5HB,Without 360° view monitor system,Without ultrasonic sensor,With blind spot monitoring (BSM),Without i-stop</i>	S0206ERX	0.7	◆BSM radar sensor, aiming
REAR BUMPER, R&R	<i>Rear bumper face,5HB,Without 360° view monitor system,Without ultrasonic sensor,With blind spot monitoring (BSM),With i-stop</i>	S0206FRX	0.8	◆BSM radar sensor, aiming
REAR BUMPER, R&R	<i>Rear bumper face,4SD,Without ultrasonic sensor,With blind spot monitoring (BSM),Without i-stop</i>	S0206GRX	0.8	◆BSM radar sensor, aiming
REAR BUMPER, R&R	<i>Rear bumper face,4SD,Without ultrasonic sensor,With blind spot monitoring (BSM),With i-stop</i>	S0206HRX	0.9	◆BSM radar sensor, aiming
REAR BUMPER, R&R	<i>Rear bumper face,5HB,Without 360° view monitor system,With ultrasonic sensor,Without blind spot monitoring (BSM),Without i-stop</i>	S0206JRX	0.6	

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REAR BUMPER, R&R	<i>Rear bumper face,5HB,Without 360° view monitor system,With ultrasonic sensor,Without blind spot monitoring (BSM),With i-stop</i>	S0206KRX	0.7	
REAR BUMPER, R&R	<i>Rear bumper face,4SD,With ultrasonic sensor,Without blind spot monitoring (BSM)</i>	S0206LRX	0.7	
REAR BUMPER, R&R	<i>Rear bumper face,5HB,Without 360° view monitor system,With ultrasonic sensor,With blind spot monitoring (BSM),Without i-stop</i>	S0206MRX	0.8	◆BSM radar sensor, aiming
REAR BUMPER, R&R	<i>Rear bumper face,5HB,Without 360° view monitor system,With ultrasonic sensor,With blind spot monitoring (BSM),With i-stop</i>	S0206NRX	0.9	◆BSM radar sensor, aiming
REAR BUMPER, R&R	<i>Rear bumper face,4SD,With ultrasonic sensor,With blind spot monitoring (BSM),Without i-stop</i>	S0206PRX	0.9	◆BSM radar sensor, aiming
REAR BUMPER, R&R	<i>Rear bumper face,4SD,With ultrasonic sensor,With blind spot monitoring (BSM),With i-stop</i>	S0206QRX	1.0	◆BSM radar sensor, aiming
REAR BUMPER, R&R	<i>Rear bumper face,5HB,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With ultrasonic sensor,Without blind spot monitoring (BSM)</i>	S0206VRX	0.9	
REAR BUMPER, R&R	<i>Rear bumper face,5HB,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With ultrasonic sensor,With blind spot monitoring (BSM)</i>	S0206WRX	1.0	◆BSM radar sensor, aiming

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REAR BUMPER, R&R	<i>Rear bumper face,5HB,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without ultrasonic sensor,Without blind spot monitoring (BSM)</i>	S0206XRX	0.8	
REAR BUMPER, R&R	<i>Rear bumper face,5HB,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without ultrasonic sensor,With blind spot monitoring (BSM)</i>	S0206YRX	0.9	◆BSM radar sensor, aiming
REAR BUMPER, R&R	<i>Rear bumper face,5HB,With 360°view monitor system,360°view monitor system screen display verification only,With ultrasonic sensor,Without blind spot monitoring (BSM)</i>	S0206ZRX	0.8	
REAR BUMPER, R&R	<i>Rear bumper face,5HB,With 360°view monitor system,360°view monitor system screen display verification only,With ultrasonic sensor,With blind spot monitoring (BSM),Without i-stop</i>	S02061RX	0.9	◆BSM radar sensor, aiming
REAR BUMPER, R&R	<i>Rear bumper face,5HB,With 360°view monitor system,360°view monitor system screen display verification only,With ultrasonic sensor,With blind spot monitoring (BSM),With i-stop</i>	S02062RX	1.0	◆BSM radar sensor, aiming

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REAR BUMPER, R&R	<i>Rear bumper face,5HB,With 360°view monitor system,360°view monitor system screen display verification only,Without ultrasonic sensor,Without blind spot monitoring (BSM),Without i-stop</i>	S02063RX	0.7	
REAR BUMPER, R&R	<i>Rear bumper face,5HB,With 360°view monitor system,360°view monitor system screen display verification only,Without ultrasonic sensor,With blind spot monitoring (BSM),Without i-stop</i>	S02064RX	0.8	◆BSM radar sensor, aiming
REAR BUMPER, R&R	<i>Rear bumper face,5HB,With 360°view monitor system,360°view monitor system screen display verification only,Without ultrasonic sensor,Without blind spot monitoring (BSM),With i-stop</i>	S02065RX	0.8	
REAR BUMPER, R&R	<i>Rear bumper face,5HB,With 360°view monitor system,360°view monitor system screen display verification only,Without ultrasonic sensor,With blind spot monitoring (BSM),With i-stop</i>	S02066RX	0.9	◆BSM radar sensor, aiming
REAR BUMPER, R&R	<i>Rear bumper reinforcement,5HB,Without 360°view monitor system,Without i-stop</i>	S0206RRX	0.6	
REAR BUMPER, R&R	<i>Rear bumper reinforcement,5HB,Without 360°view monitor system,With i-stop</i>	S0206SRX	0.7	
REAR BUMPER, R&R	<i>Rear bumper reinforcement,4SD,Without i-stop</i>	S0206TRX	0.6	
REAR BUMPER, R&R	<i>Rear bumper reinforcement,4SD,With i-stop</i>	S0206URX	0.7	

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REAR BUMPER, R&R	<i>Rear bumper reinforcement,5HB,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop</i>	S02067RX	0.9	
REAR BUMPER, R&R	<i>Rear bumper reinforcement,5HB,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop</i>	S02068RX	0.8	
REAR BUMPER, R&R	<i>Rear bumper reinforcement,5HB,With 360°view monitor system,360°view monitor system screen display verification only,With i-stop</i>	S02069RX	0.8	
REAR BUMPER, R&R	<i>Rear bumper reinforcement,5HB,With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop</i>	S0206AR1	0.7	
S03 HEAD LIGHT CLEANER				
WASHER NOZZLE, R&R	Actuator,One or both sides,Without i-stop	S0301ARX	0.5	
WASHER NOZZLE, R&R	Actuator,One or both sides,With i-stop	S0301BRX	0.6	
S04 MOLDINGS & PROTECTORS				
FRONT WINDOW MOLDINGS, R&R	Without forward sensing camera (FSC),Without i-stop	S0401ARX	2.6	◆Windshield glass (S1401), R&R◆ Water leak, Check
FRONT WINDOW MOLDINGS, R&R	Without forward sensing camera (FSC),With i-stop	S0401BRX	2.7	◆Windshield glass (S1401), R&R◆ Water leak, Check
FRONT WINDOW MOLDINGS, R&R	With forward sensing camera (FSC),Without i-stop	S0401CRX	2.9	◆Windshield glass (S1401), R&R◆ Water leak, Check◆FSC, aiming
FRONT WINDOW MOLDINGS, R&R	With forward sensing camera (FSC),With i-stop	S0401DRX	3.0	◆Windshield glass (S1401), R&R◆ Water leak, Check◆FSC, aiming
FRONT BELT LINE MOLDING, R&R	One side	S0405ARX	0.2	
FRONT BELT LINE MOLDING, R&R	Both sides	S0405BRX	0.2	
COWL GRILLE, R&R		S0412XRX	0.3	

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EXTRACTOR CHAMBER, R&R	[4SD,One side,Without i-stop]/[5HB,Without 360°view monitor system,One side,Without i-stop]	S0416ARX	0.5	◆Rear bumper assembly, R&R
EXTRACTOR CHAMBER, R&R	[4SD,One side,With i-stop]/[5HB,Without 360°view monitor system,One side,With i-stop]	S0416BRX	0.6	◆Rear bumper assembly, R&R
EXTRACTOR CHAMBER, R&R	[4SD,Both sides,Without i-stop]/[5HB,Without 360°view monitor system,Both sides,Without i-stop]	S0416CRX	0.5	◆Rear bumper assembly, R&R
EXTRACTOR CHAMBER, R&R	[4SD,Both sides,With i-stop]/[5HB,Without 360°view monitor system,Both sides,With i-stop]	S0416DRX	0.6	◆Rear bumper assembly, R&R
EXTRACTOR CHAMBER, R&R	[5HB,With 360°view monitor system,360°view monitor system screen display verification only,Both sides,Without i-stop]/[5HB,With 360°view monitor system,360°view monitor system screen display verification only,One side]	S0416ERX	0.7	◆Rear bumper assembly, R&R
EXTRACTOR CHAMBER, R&R	[5HB,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming]/[5HB,With 360°view monitor system,360°view monitor system screen display verification only,Both sides,With i-stop]	S0416FRX	0.8	◆Rear bumper assembly, R&R
ORNAMENT [REAR], R&R		S0417XRX	0.2	
ORNAMENT [GRILLE], R&R	Without mazda radar cruise control (MRCC) system	S0419XRX	0.2	
ORNAMENT [GRILLE], R&R	With mazda radar cruise control (MRCC) system,Without 360°view monitor system,Without i-stop	S0419ARX	0.5	◆Front bumper assembly, R&R
ORNAMENT [GRILLE], R&R	With mazda radar cruise control (MRCC) system,Without 360°view monitor system,With i-stop	S0419BRX	0.6	◆Front bumper assembly, R&R

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ORNAMENT [GRILLE], R&R	With mazda radar cruise control (MRCC) system,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop	S0419CRX	0.7	◆Front bumper assembly, R&R
ORNAMENT [GRILLE], R&R	With mazda radar cruise control (MRCC) system,With 360°view monitor system,360°view monitor system screen display verification only	S0419DRX	0.7	◆Front bumper assembly, R&R
ORNAMENT [GRILLE], R&R	With mazda radar cruise control (MRCC) system,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	S0419ERX	0.8	◆Front bumper assembly, R&R
REAR BELT LINE MOLDING, R&R	One side	S0425ARX	0.2	
REAR BELT LINE MOLDING, R&R	Both sides	S0425BRX	0.2	
ROOF MOLDING, R&R	One side	S0431ARX	0.2	
ROOF MOLDING, R&R	Both sides	S0431BRX	0.2	
S05 BONNET (HOOD) & TRUNK LID				
BONNET [HOOD], R&R		S0503XRX	0.5	◆Bonnet, Adjust
BONNET [HOOD] HINGE, R&R	One side	S0504ARX	0.5	◆Bonnet, Adjust
BONNET [HOOD] HINGE, R&R	Both sides	S0504BRX	0.6	◆Bonnet, Adjust
TRUNK LID, R&R	Without rear spoiler,Without 360°view monitor system,Without i-stop	S0505ARX	0.7	
TRUNK LID, R&R	Without rear spoiler,Without 360°view monitor system,With i-stop	S0505BRX	0.8	
TRUNK LID, R&R	With rear spoiler,Without 360°view monitor system,Without i-stop	S0505CRX	0.9	
TRUNK LID, R&R	With rear spoiler,Without 360°view monitor system,With i-stop	S0505DRX	1.0	
TRUNK LID, R&R	Without rear spoiler,With 360°view monitor system,360°view monitor system screen display verification only	S0505ERX	0.9	

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
TRUNK LID, R&R	Without rear spoiler,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop	S0505FRX	0.9	
TRUNK LID, R&R	Without rear spoiler,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	S0505GRX	1.0	
TRUNK LID, R&R	With rear spoiler,With 360°view monitor system,360°view monitor system screen display verification only	S0505HRX	1.1	
TRUNK LID, R&R	With rear spoiler,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming	S0505JRX	1.2	
TRUNK LID HINGE, R&R	Without 360°view monitor system,One side	S0506ARX	0.8	
TRUNK LID HINGE, R&R	Without 360°view monitor system,Both sides	S0506BRX	0.9	
TRUNK LID HINGE, R&R	With 360°view monitor system,360°view monitor system screen display verification only,One side,Without i-stop	S0506CRX	1.0	
TRUNK LID HINGE, R&R	With 360°view monitor system,360°view monitor system screen display verification only,One side,With i-stop	S0506DRX	1.1	
TRUNK LID HINGE, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Both sides	S0506ERX	1.0	
TRUNK LID HINGE, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side,Without i-stop	S0506FRX	1.0	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
TRUNK LID HINGE, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side,With i-stop	S0506GRX	1.1	
TRUNK LID HINGE, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides	S0506HRX	1.1	
BALANCE SPRING, R&R, ONE OR TWO		S0507XRX	0.2	
BONNET [HOOD] LOCK, R&R	Without 360°view monitor system,Without i-stop	S0508ARX	0.7	◆Front bumper assembly, R&R
BONNET [HOOD] LOCK, R&R	[With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop]/[Without 360°view monitor system,With i-stop]	S0508BRX	0.8	◆Front bumper assembly, R&R
BONNET [HOOD] LOCK, R&R	[With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop]/[With 360°view monitor system,360°view monitor system screen display verification only,With i-stop]	S0508CRX	0.9	◆Front bumper assembly, R&R
BONNET [HOOD] LOCK, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	S0508DRX	1.0	◆Front bumper assembly, R&R
BONNET [HOOD] LOCK RELEASE WIRE, R&R	Without 360°view monitor system,Without i-stop	S0509ARX	0.8	◆Front bumper assembly, R&R
BONNET [HOOD] LOCK RELEASE WIRE, R&R	[With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop]/[Without 360°view monitor system,With i-stop]	S0509BRX	0.9	◆Front bumper assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
BONNET [HOOD] LOCK RELEASE WIRE, R&R	[With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop]/[With 360°view monitor system,360°view monitor system screen display verification only,With i-stop]	S0509CRX	1.0	◆Front bumper assembly, R&R
BONNET [HOOD] LOCK RELEASE WIRE, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	S0509DRX	1.1	◆Front bumper assembly, R&R
BONNET [HOOD] CUSHION RUBBER [ONE OR ALL], R&R		S0510XRX	0.2	
TRUNK LID LOCK, R&R	Without i-stop	S0511ARX	0.2	
TRUNK LID LOCK, R&R	With i-stop	S0511BRX	0.3	
TRUNK LID OPENER LEVER, R&R	Trunk lid opener switch	S0512XRX	0.2	
STRIKER, R&R		S0514XRX	0.2	
TRUNK LID WEATHERSTRIP, R&R		S0515XRX	0.3	
ENGINE ROOM WEATHERSTRIP [ONE OR ALL], R&R		S0518XRX	0.2	
BONNET [HOOD] INSULATOR, R&R		S0519XRX	0.2	
S06 BODY PANEL & FLOOR ATTACHMENT				
FRONT FENDER, R&R	Without 360°view monitor system,One side,Without i-stop	S0601ARX	0.7	◆Front bumper assembly, R&R
FRONT FENDER, R&R	Without 360°view monitor system,One side,With i-stop	S0601BRX	0.8	◆Front bumper assembly, R&R
FRONT FENDER, R&R	Without 360°view monitor system,Both sides,Without i-stop	S0601CRX	0.9	◆Front bumper assembly, R&R
FRONT FENDER, R&R	Without 360°view monitor system,Both sides,With i-stop	S0601DRX	1.0	◆Front bumper assembly, R&R
FRONT FENDER, R&R	With 360°view monitor system,360°view monitor system screen display verification only,One side,Without i-stop	S0601ERX	0.8	◆Front bumper assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT FENDER, R&R	With 360°view monitor system,360°view monitor system screen display verification only,One side,With i-stop	S0601FRX	0.9	◆Front bumper assembly, R&R
FRONT FENDER, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Both sides,Without i-stop	S0601GRX	1.0	◆Front bumper assembly, R&R
FRONT FENDER, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Both sides,With i-stop	S0601HRX	1.1	◆Front bumper assembly, R&R
FRONT FENDER, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side,Without i-stop	S0601JRX	0.9	◆Front bumper assembly, R&R
FRONT FENDER, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side,With i-stop	S0601KRX	1.0	◆Front bumper assembly, R&R
FRONT FENDER, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,Without i-stop	S0601LRX	1.1	◆Front bumper assembly, R&R
FRONT FENDER, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,With i-stop	S0601MRX	1.2	◆Front bumper assembly, R&R
FRONT MUD GUARD, R&R	One side	S0603ARX	0.4	
FRONT MUD GUARD, R&R	Both sides	S0603BRX	0.6	
UNDER COVER, R&R		S0604XRX	0.3	
REAR MUD GUARD, R&R	One side	S0610ARX	0.3	
REAR MUD GUARD, R&R	Both sides	S0610BRX	0.4	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
SHROUD PANEL, R&R	[SKYACTIV-G 1.3,Without 360°view monitor system,Without mazda radar cruise control (MRCC) system]/[SKYACTIV-G 1.5,With Coolant Control Valve,Without 360°view monitor system,Without mazda radar cruise control (MRCC) system]/[SKYACTIV-G 1.5,Without Coolant Control Valve,Without mazda radar cruise control (MRCC) system]	S0612ARX	1.8	◆Front bumper assembly, R&R
SHROUD PANEL, R&R	[SKYACTIV-G 1.3,Without 360°view monitor system,With mazda radar cruise control (MRCC) system]/[SKYACTIV-G 1.5,Without Coolant Control Valve,With mazda radar cruise control (MRCC) system]/[SKYACTIV-G 1.5,With Coolant Control Valve,Without 360°view monitor system,With mazda radar cruise control (MRCC) system]	S0612CRX	2.1	◆Front bumper assembly, R&R◆Radar unit, Aiming
SHROUD PANEL, R&R	SKYACTIV-D 1.5,Without 360°view monitor system,Without mazda radar cruise control (MRCC) system	S0612BRX	1.9	◆Front bumper assembly, R&R◆A/C PIPE, R&R [Condenser to receiver tank]◆Refrigerant recharge (U0004) not included
SHROUD PANEL, R&R	SKYACTIV-D 1.5,Without 360°view monitor system,With mazda radar cruise control (MRCC) system	S0612DRX	2.2	◆Front bumper assembly, R&R◆A/C PIPE, R&R [Condenser to receiver tank]◆Refrigerant recharge (U0004) not included◆Radar unit, Aiming
SHROUD PANEL, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With mazda radar cruise control (MRCC) system	S0612ERX	2.2	◆Front bumper assembly, R&R◆Radar unit, Aiming

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
SHROUD PANEL, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without mazda radar cruise control (MRCC) system	S0612FRX	2.0	◆Front bumper assembly, R&R
SHROUD PANEL, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,With 360°view monitor system,360°view monitor system screen display verification only,With mazda radar cruise control (MRCC) system	S0612GRX	2.1	◆Front bumper assembly, R&R◆Radar unit, Aiming
SHROUD PANEL, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,With 360°view monitor system,360°view monitor system screen display verification only,Without mazda radar cruise control (MRCC) system,Without i-stop	S0612HRX	1.9	◆Front bumper assembly, R&R
SHROUD PANEL, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,With 360°view monitor system,360°view monitor system screen display verification only,Without mazda radar cruise control (MRCC) system,With i-stop	S0612JRX	2.0	◆Front bumper assembly, R&R
SHROUD PANEL, R&R	SKYACTIV-G 1.3,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With mazda radar cruise control (MRCC) system	S0612KRX	2.2	◆Front bumper assembly, R&R◆Radar unit, Aiming
SHROUD PANEL, R&R	SKYACTIV-G 1.3,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without mazda radar cruise control (MRCC) system	S0612LRX	2.0	◆Front bumper assembly, R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
SHROUD PANEL, R&R	SKYACTIV-G 1.3,With 360°view monitor system,360°view monitor system screen display verification only,With mazda radar cruise control (MRCC) system	S0612MRX	2.1	◆Front bumper assembly, R&R◆Radar unit, Aiming
SHROUD PANEL, R&R	SKYACTIV-G 1.3,With 360°view monitor system,360°view monitor system screen display verification only,Without mazda radar cruise control (MRCC) system,With i-stop	S0612NRX	2.0	◆Front bumper assembly, R&R
SHROUD PANEL, R&R	SKYACTIV-G 1.3,With 360°view monitor system,360°view monitor system screen display verification only,Without mazda radar cruise control (MRCC) system,Without i-stop	S0612PRX	1.9	◆Front bumper assembly, R&R
SHROUD PANEL, R&R	SKYACTIV-D 1.5,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With mazda radar cruise control (MRCC) system	S0612QRX	2.3	◆Front bumper assembly, R&R◆A/C PIPE, R&R [Condenser to receiver tank]◆Refrigerant recharge (U0004) not included◆Radar unit, Aiming
SHROUD PANEL, R&R	SKYACTIV-D 1.5,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without mazda radar cruise control (MRCC) system	S0612RRX	2.1	◆Front bumper assembly, R&R◆A/C PIPE, R&R [Condenser to receiver tank]◆Refrigerant recharge (U0004) not included
SHROUD PANEL, R&R	SKYACTIV-D 1.5,With 360°view monitor system,360°view monitor system screen display verification only,With mazda radar cruise control (MRCC) system	S0612SRX	2.2	◆Front bumper assembly, R&R◆A/C PIPE, R&R [Condenser to receiver tank]◆Refrigerant recharge (U0004) not included◆Radar unit, Aiming
SHROUD PANEL, R&R	SKYACTIV-D 1.5,With 360°view monitor system,360°view monitor system screen display verification only,Without mazda radar cruise control (MRCC) system	S0612TRX	2.0	◆Front bumper assembly, R&R◆A/C PIPE, R&R [Condenser to receiver tank]◆Refrigerant recharge (U0004) not included

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
S07 INSTRUMENT PANEL				
CENTER PANEL, R&R		S0702XRX	0.2	
SWITCH PANEL, R&R	Without i-stop	S0703ARX	0.2	
SWITCH PANEL, R&R	With i-stop	S0703BRX	0.3	
STEERING COLUMN COVER, R&R	Upper	S0706ARX	0.2	
STEERING COLUMN COVER, R&R	Lower	S0706BRX	0.2	
CRUSH PAD, R&R	Without i-stop	S0708ARX	3.0	◆Instrument panel assembly, R&R
CRUSH PAD, R&R	With i-stop	S0708BRX	3.1	◆Instrument panel assembly, R&R
INSTRUMENT PANEL FRAME, R&R	Without i-stop	S0709ARX	3.1	◆Instrument panel assembly, R&R
INSTRUMENT PANEL FRAME, R&R	With i-stop	S0709BRX	3.2	◆Instrument panel assembly, R&R
LOWER PANEL, R&R	Driver side,Without i-stop	S0710ARX	0.3	
LOWER PANEL, R&R	Driver side,With i-stop	S0710BRX	0.3	
LOWER PANEL, R&R	Passenger side,Without passenger air bag deactivation switch	S0710CRX	0.2	
LOWER PANEL, R&R	Passenger side,With passenger air bag deactivation switch	S0710DRX	0.3	
LOWER PANEL, R&R	Center	S0710ERX	0.7	◆Rear console (S0803), R&R
GLOVE BOX STRIKER, R&R		S0715XRX	0.2	
GLOVE BOX ASSEMBLY, R&R		S0716XRX	0.2	
UNDER COVER, R&R		S0717XRX	0.2	
S08 CONSOLE				
FRONT CONSOLE, R&R	Without i-stop	S0802ARX	0.3	
FRONT CONSOLE, R&R	With i-stop	S0802BRX	0.4	
REAR CONSOLE, R&R	Without i-stop	S0803ARX	0.4	
REAR CONSOLE, R&R	With i-stop	S0803BRX	0.5	
CONSOLE BOX, R&R	Front console box	S0804ARX	0.3	
CONSOLE BOX, R&R	Center console tray	S0804BRX	0.2	
S09 SEATS & SEAT BELTS				
FRONT SEAT ASSEMBLY, R&R	One side	S0901ARX	0.3	
FRONT SEAT ASSEMBLY, R&R	Both sides	S0901BRX	0.4	
FRONT SEAT CUSHION, R&R	One side,Without i-stop	S0902ARX	0.8	◆Front seat assembly (S0901), R&R
FRONT SEAT CUSHION, R&R	One side,With i-stop	S0902BRX	0.9	◆Front seat assembly (S0901), R&R
FRONT SEAT CUSHION, R&R	Both sides,Without i-stop	S0902CRX	1.5	◆Front seat assembly (S0901), R&R
FRONT SEAT CUSHION, R&R	Both sides,With i-stop	S0902DRX	1.6	◆Front seat assembly (S0901), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT SEAT CUSHION TRIM, R&R	One side,Without i-stop	S0903ARX	0.8	◆Front seat assembly (S0901), R&R
FRONT SEAT CUSHION TRIM, R&R	One side,With i-stop	S0903BRX	0.9	◆Front seat assembly (S0901), R&R
FRONT SEAT CUSHION TRIM, R&R	Both sides,Without i-stop	S0903CRX	1.5	◆Front seat assembly (S0901), R&R
FRONT SEAT CUSHION TRIM, R&R	Both sides,With i-stop	S0903DRX	1.6	◆Front seat assembly (S0901), R&R
FRONT SEAT BACK TRIM, R&R	One side,Without i-stop	S0905ARX	0.9	◆Front seat assembly (S0901), R&R
FRONT SEAT BACK TRIM, R&R	One side,With i-stop	S0905BRX	1.0	◆Front seat assembly (S0901), R&R
FRONT SEAT BACK TRIM, R&R	Both sides,Without i-stop	S0905CRX	1.6	◆Front seat assembly (S0901), R&R
FRONT SEAT BACK TRIM, R&R	Both sides,With i-stop	S0905DRX	1.7	◆Front seat assembly (S0901), R&R
REAR SEAT CUSHION, R&R		S0906XRX	0.2	
REAR SEAT CUSHION TRIM, R&R		S0907XRX	1.2	◆Rear seat cushion (S0906), R&R
REAR SEAT BACK, R&R	5HB,6:4 split type,Right side	S0908ARX	0.2	
REAR SEAT BACK, R&R	5HB,6:4 split type,Left side	S0908BRX	0.3	
REAR SEAT BACK, R&R	5HB,6:4 split type,Both sides	S0908CRX	0.3	
REAR SEAT BACK, R&R	5HB,Single type	S0908DRX	0.3	
REAR SEAT BACK, R&R	4SD,6:4 split type,One side	S0908ERX	0.2	
REAR SEAT BACK, R&R	4SD,6:4 split type,Both sides	S0908FRX	0.2	
REAR SEAT BACK, R&R	4SD,Single type	S0908GRX	0.2	
REAR SEAT BACK TRIM, R&R	5HB,6:4 split type,Right side	S0909ARX	0.6	◆Rear seat back (S0908), R&R
REAR SEAT BACK TRIM, R&R	5HB,6:4 split type,Left side	S0909BRX	0.7	◆Rear seat back (S0908), R&R
REAR SEAT BACK TRIM, R&R	5HB,6:4 split type,Both sides	S0909CRX	1.2	◆Rear seat back (S0908), R&R
REAR SEAT BACK TRIM, R&R	5HB,Single type	S0909DRX	1.0	◆Rear seat back (S0908), R&R
REAR SEAT BACK TRIM, R&R	4SD,6:4 split type,Right side	S0909ERX	0.6	◆Rear seat back (S0908), R&R
REAR SEAT BACK TRIM, R&R	4SD,6:4 split type,Left side	S0909FRX	0.6	◆Rear seat back (S0908), R&R
REAR SEAT BACK TRIM, R&R	4SD,6:4 split type,Both sides	S0909GRX	1.0	◆Rear seat back (S0908), R&R
REAR SEAT BACK TRIM, R&R	4SD,Single type	S0909HRX	0.8	◆Rear seat back (S0908), R&R
FRONT HEADREST, R&R	One or both sides	S0910XRX	0.2	
FRONT SEAT ADJUSTER, R&R	One side,Without i-stop	S0913ARX	0.8	◆Front seat assembly (S0901), R&R
FRONT SEAT ADJUSTER, R&R	One side,With i-stop	S0913BRX	0.9	◆Front seat assembly (S0901), R&R
FRONT SEAT ADJUSTER, R&R	Both sides,Without i-stop	S0913CRX	1.4	◆Front seat assembly (S0901), R&R
FRONT SEAT ADJUSTER, R&R	Both sides,With i-stop	S0913DRX	1.5	◆Front seat assembly (S0901), R&R
LIFTER LEVER, R&R		S0915XRX	0.2	
REAR SEAT HINGE, R&R	5HB,6:4 split type,Side,Right side	S0916ARX	0.4	◆Rear seat cushion (S0906), R&R◆ Rear seat back (S0908), R&R
REAR SEAT HINGE, R&R	5HB,6:4 split type,Side,Left side,Without i-stop	S0916BRX	0.4	◆Rear seat cushion (S0906), R&R◆ Rear seat back (S0908), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REAR SEAT HINGE, R&R	5HB,6:4 split type,Side,Left side,With i-stop	S0916CRX	0.5	◆Rear seat cushion (S0906), R&R◆ Rear seat back (S0908), R&R
REAR SEAT HINGE, R&R	5HB,6:4 split type,Side,Both sides,Without i-stop	S0916DRX	0.5	◆Rear seat cushion (S0906), R&R◆ Rear seat back (S0908), R&R
REAR SEAT HINGE, R&R	5HB,6:4 split type,Side,Both sides,With i-stop	S0916ERX	0.6	◆Rear seat cushion (S0906), R&R◆ Rear seat back (S0908), R&R
REAR SEAT HINGE, R&R	5HB,6:4 split type,Center	S0916FRX	0.3	◆Rear seat cushion (S0906), R&R◆ Rear seat back (S0908), R&R
REAR SEAT HINGE, R&R	5HB,Single type,Right side	S0916GRX	0.4	◆Rear seat cushion (S0906), R&R◆ Rear seat back (S0908), R&R
REAR SEAT HINGE, R&R	5HB,Single type,Left side,Without i-stop	S0916HRX	0.4	◆Rear seat cushion (S0906), R&R◆ Rear seat back (S0908), R&R
REAR SEAT HINGE, R&R	5HB,Single type,Left side,With i-stop	S0916JRX	0.5	◆Rear seat cushion (S0906), R&R◆ Rear seat back (S0908), R&R
REAR SEAT HINGE, R&R	5HB,Single type,Both sides,Without i-stop	S0916KRX	0.5	◆Rear seat cushion (S0906), R&R◆ Rear seat back (S0908), R&R
REAR SEAT HINGE, R&R	5HB,Single type,Both sides,With i-stop	S0916LRX	0.5	◆Rear seat cushion (S0906), R&R◆ Rear seat back (S0908), R&R
REAR SEAT HINGE, R&R	4SD,6:4 split type,Side,One side	S0916MRX	0.3	◆Rear seat cushion (S0906), R&R◆ Rear seat back (S0908), R&R
REAR SEAT HINGE, R&R	4SD,6:4 split type,Side,Both sides	S0916NRX	0.4	◆Rear seat cushion (S0906), R&R◆ Rear seat back (S0908), R&R
REAR SEAT HINGE, R&R	4SD,6:4 split type,Center	S0916PRX	0.3	◆Rear seat cushion (S0906), R&R◆ Rear seat back (S0908), R&R
REAR SEAT HINGE, R&R	4SD,Single type,Side,One side	S0916QRX	0.3	◆Rear seat cushion (S0906), R&R◆ Rear seat back (S0908), R&R
REAR SEAT HINGE, R&R	4SD,Single type,Side,Both sides	S0916RRX	0.4	◆Rear seat cushion (S0906), R&R◆ Rear seat back (S0908), R&R
SEAT WARMER, R&R	Seat cushion side,One side,Without i-stop	S0918ARX	0.8	◆Front seat assembly (S0901), R&R
SEAT WARMER, R&R	Seat cushion side,One side,With i-stop	S0918BRX	0.9	◆Front seat assembly (S0901), R&R
SEAT WARMER, R&R	Seat cushion side,Both sides,Without i-stop	S0918CRX	1.5	◆Front seat assembly (S0901), R&R
SEAT WARMER, R&R	Seat cushion side,Both sides,With i-stop	S0918DRX	1.6	◆Front seat assembly (S0901), R&R
SEAT WARMER, R&R	Seat back side,One side,Without i-stop	S0918ERX	0.9	◆Front seat assembly (S0901), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
SEAT WARMER, R&R	Seat back side,One side,With i-stop	S0918FRX	1.0	◆Front seat assembly (S0901), R&R
SEAT WARMER, R&R	Seat back side,Both sides,Without i-stop	S0918GRX	1.6	◆Front seat assembly (S0901), R&R
SEAT WARMER, R&R	Seat back side,Both sides,With i-stop	S0918HRX	1.7	◆Front seat assembly (S0901), R&R
SEAT WARMER, R&R	Seat warmer control unit,Without i-stop	S0918JRX	0.3	
SEAT WARMER, R&R	Seat warmer control unit,With i-stop	S0918KRX	0.4	
FRONT SEAT BELT [RETRACTOR], R&R	One side,Without rap pretensioner,Without i-stop	S0919ARX	0.3	◆"B" pillar trim (S1703), R&R
FRONT SEAT BELT [RETRACTOR], R&R	One side,Without rap pretensioner,With i-stop	S0919BRX	0.4	◆"B" pillar trim (S1703), R&R
FRONT SEAT BELT [RETRACTOR], R&R	Both sides,Without rap pretensioner,Without i-stop	S0919CRX	0.5	◆"B" pillar trim (S1703), R&R
FRONT SEAT BELT [RETRACTOR], R&R	Both sides,Without rap pretensioner,With i-stop	S0919DRX	0.5	◆"B" pillar trim (S1703), R&R
FRONT SEAT BELT [RETRACTOR], R&R	One side,With rap pretensioner,Without i-stop	S0919ERX	0.3	◆"B" pillar trim (S1703), R&R
FRONT SEAT BELT [RETRACTOR], R&R	One side,With rap pretensioner,With i-stop	S0919FRX	0.4	◆"B" pillar trim (S1703), R&R
FRONT SEAT BELT [RETRACTOR], R&R	Both sides,With rap pretensioner,Without i-stop	S0919GRX	0.5	◆"B" pillar trim (S1703), R&R
FRONT SEAT BELT [RETRACTOR], R&R	Both sides,With rap pretensioner,With i-stop	S0919HRX	0.6	◆"B" pillar trim (S1703), R&R
REAR SEAT BELT, R&R	Retractor,Side belt,5HB,Without i-stop,One side	S0920ARX	0.4	◆"C" pillar trim (S1704), R&R
REAR SEAT BELT, R&R	Retractor,Side belt,5HB,Without i-stop,Both sides	S0920BRX	0.6	◆"C" pillar trim (S1704), R&R
REAR SEAT BELT, R&R	Retractor,Side belt,5HB,With i-stop,Right side	S0920CRX	0.4	◆"C" pillar trim (S1704), R&R
REAR SEAT BELT, R&R	Retractor,Side belt,5HB,With i-stop,Left side	S0920DRX	0.5	◆"C" pillar trim (S1704), R&R
REAR SEAT BELT, R&R	Retractor,Side belt,5HB,With i-stop,Both sides	S0920ERX	0.7	◆"C" pillar trim (S1704), R&R
REAR SEAT BELT, R&R	Retractor,Side belt,4SD,Without i-stop,One or both sides	S0920FRX	0.5	◆Package tray trim (S1710), R&R
REAR SEAT BELT, R&R	Retractor,Side belt,4SD,With i-stop,One or both sides	S0920GRX	0.6	◆Package tray trim (S1710), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REAR SEAT BELT, R&R	Retractor,Center belt,5HB	S0920HRX	0.5	◆Rear seat cushion (S0906), R&R◆ Rear seat back (S0908), R&R
REAR SEAT BELT, R&R	Retractor,Center belt,4SD,Without i-stop	S0920JRX	0.5	◆Package tray trim (S1710), R&R
REAR SEAT BELT, R&R	Retractor,Center belt,4SD,With i-stop	S0920KRX	0.6	◆Package tray trim (S1710), R&R
REAR SEAT BELT, R&R	Buckle,Without buckle switch,One or All	S0920LRX	0.2	◆Rear seat cushion (S0906), R&R
REAR SEAT BELT, R&R	Buckle,With buckle switch,One or All,Without i-stop	S0920MRX	0.2	◆Rear seat cushion (S0906), R&R
REAR SEAT BELT, R&R	Buckle,With buckle switch,One or All,With i-stop	S0920NRX	0.3	◆Rear seat cushion (S0906), R&R
FRONT SEAT SIDE PANEL, R&R	One side	S0927ARX	0.3	
FRONT SEAT SIDE PANEL, R&R	Both sides	S0927BRX	0.4	
FRONT SEAT FRAME, R&R	Seat back frame,One side,Without i-stop	S0928ARX	0.8	◆Front seat assembly (S0901), R&R
FRONT SEAT FRAME, R&R	Seat back frame,One side,With i-stop	S0928BRX	0.9	◆Front seat assembly (S0901), R&R
FRONT SEAT FRAME, R&R	Seat back frame,Both sides,Without i-stop	S0928CRX	1.4	◆Front seat assembly (S0901), R&R
FRONT SEAT FRAME, R&R	Seat back frame,Both sides,With i-stop	S0928DRX	1.5	◆Front seat assembly (S0901), R&R
SEAT LOCK, R&R	4SD,One side,Without i-stop	S0929ARX	0.4	◆Package tray trim (S1710), R&R
SEAT LOCK, R&R	4SD,One side,With i-stop	S0929BRX	0.5	◆Package tray trim (S1710), R&R
SEAT LOCK, R&R	4SD,Both sides	S0929CRX	0.5	◆Package tray trim (S1710), R&R
SEAT LOCK, R&R	5HB,6:4 split type,Right side	S0929DRX	0.4	◆Rear seat back (S0908), R&R
SEAT LOCK, R&R	5HB,6:4 split type,Left side	S0929ERX	0.5	◆Rear seat back (S0908), R&R
SEAT LOCK, R&R	5HB,6:4 split type,Both sides	S0929FRX	0.7	◆Rear seat back (S0908), R&R
SEAT LOCK, R&R	5HB,Single type,One or both sides	S0929GRX	0.5	◆Rear seat back (S0908), R&R
REAR SEAT BACK FRAME, R&R	5HB,6:4 split type,Right side	S0939ARX	0.4	◆Rear seat back (S0908), R&R
REAR SEAT BACK FRAME, R&R	5HB,6:4 split type,Left side	S0939BRX	0.5	◆Rear seat back (S0908), R&R
REAR SEAT BACK FRAME, R&R	5HB,6:4 split type,Both sides	S0939CRX	0.7	◆Rear seat back (S0908), R&R
REAR SEAT BACK FRAME, R&R	5HB,Single type	S0939DRX	0.6	◆Rear seat back (S0908), R&R
REAR SEAT BACK FRAME, R&R	4SD,6:4 split type,One side	S0939ERX	0.3	◆Rear seat back (S0908), R&R
REAR SEAT BACK FRAME, R&R	4SD,6:4 split type,Both sides	S0939FRX	0.5	◆Rear seat back (S0908), R&R
REAR SEAT BACK FRAME, R&R	4SD,Single type	S0939GRX	0.4	◆Rear seat back (S0908), R&R
REAR HEADREST, R&R	One or all	S0940XRX	0.2	
FRONT SEAT BELT [BUCKLE], R&R	One side,Without i-stop	S0944ARX	0.3	◆Front seat assembly (S0901), R&R
FRONT SEAT BELT [BUCKLE], R&R	One side,With i-stop	S0944BRX	0.4	◆Front seat assembly (S0901), R&R
FRONT SEAT BELT [BUCKLE], R&R	Both sides	S0944CRX	0.5	◆Front seat assembly (S0901), R&R

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
S10 FRONT DOORS				
DOOR BODY, R&R	One side,Without 360°view monitor system,Without i-stop	S1001ARX	1.5	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	One side,Without 360°view monitor system,With i-stop	S1001BRX	1.6	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	Both sides,Without 360°view monitor system,Without i-stop	S1001CRX	2.9	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	Both sides,Without 360°view monitor system,With i-stop	S1001DRX	3.0	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	One side,With 360°view monitor system,360°view monitor system screen display verification only	S1001ERX	1.7	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	One side,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming	S1001FRX	1.9	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	Both sides,With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop	S1001GRX	3.1	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	Both sides,With 360°view monitor system,360°view monitor system screen display verification only,With i-stop	S1001HRX	3.2	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	Both sides,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop	S1001JRX	3.4	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	Both sides,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	S1001KRX	3.5	◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	One side,Without 360°view monitor system,Without i-stop	S1002ARX	1.1	◆Front fender (S0601), R&R◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	One side,Without 360°view monitor system,With i-stop	S1002BRX	1.2	◆Front fender (S0601), R&R◆Door, Adjust◆Water leak, Check

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DOOR HINGE, R&R	Both sides,Without 360°view monitor system,Without i-stop	S1002CRX	1.8	◆Front fender (S0601), R&R◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	Both sides,Without 360°view monitor system,With i-stop	S1002DRX	1.9	◆Front fender (S0601), R&R◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	One side,With 360°view monitor system,360°view monitor system screen display verification only	S1002ERX	1.3	◆Front fender (S0601), R&R◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	One side,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming	S1002FRX	1.5	◆Front fender (S0601), R&R◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	Both sides,With 360°view monitor system,360°view monitor system screen display verification only	S1002GRX	2.0	◆Front fender (S0601), R&R◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	Both sides,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming	S1002HRX	2.3	◆Front fender (S0601), R&R◆Door, Adjust◆Water leak, Check
GLASS & GLASS HOLDER, R&R	One side,Without i-stop	S1003ARX	0.4	◆Door trim (S1026), R&R
GLASS & GLASS HOLDER, R&R	One side,With i-stop	S1003BRX	0.5	◆Door trim (S1026), R&R
GLASS & GLASS HOLDER, R&R	Both sides,Without i-stop	S1003CRX	0.6	◆Door trim (S1026), R&R
GLASS & GLASS HOLDER, R&R	Both sides,With i-stop	S1003DRX	0.7	◆Door trim (S1026), R&R
GLASS RUN CHANNEL, R&R	One side,Without i-stop	S1005ARX	0.4	◆Door trim (S1026), R&R◆Glass & glass holder (S1003), R&R
GLASS RUN CHANNEL, R&R	One side,With i-stop	S1005BRX	0.5	◆Door trim (S1026), R&R◆Glass & glass holder (S1003), R&R
GLASS RUN CHANNEL, R&R	Both sides,Without i-stop	S1005CRX	0.7	◆Door trim (S1026), R&R◆Glass & glass holder (S1003), R&R
GLASS RUN CHANNEL, R&R	Both sides,With i-stop	S1005DRX	0.8	◆Door trim (S1026), R&R◆Glass & glass holder (S1003), R&R
DOOR CHECKER, R&R	One side	S1006ARX	0.4	◆Door trim (S1026), R&R
DOOR CHECKER, R&R	Both sides,Without i-stop	S1006BRX	0.6	◆Door trim (S1026), R&R
DOOR CHECKER, R&R	Both sides,With i-stop	S1006CRX	0.7	◆Door trim (S1026), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DOOR LOCK ASSEMBLY, R&R	One side	S1007ARX	0.6	◆Door trim (S1026), R&R
DOOR LOCK ASSEMBLY, R&R	Both sides,Without i-stop	S1007BRX	0.9	◆Door trim (S1026), R&R
DOOR LOCK ASSEMBLY, R&R	Both sides,With i-stop	S1007CRX	1.0	◆Door trim (S1026), R&R
INNER HANDLE, R&R	One side,Without i-stop	S1009ARX	0.3	◆Door trim (S1026), R&R
INNER HANDLE, R&R	One side,With i-stop	S1009BRX	0.4	◆Door trim (S1026), R&R
INNER HANDLE, R&R	Both sides	S1009CRX	0.5	◆Door trim (S1026), R&R
INNER HANDLE COVER, R&R	One or both sides	S1010XRX	0.2	
OUTER HANDLE, R&R	Handle,One side,Without i-stop	S1013ARX	0.5	◆Door trim (S1026), R&R
OUTER HANDLE, R&R	Handle,One side,With i-stop	S1013BRX	0.6	◆Door trim (S1026), R&R
OUTER HANDLE, R&R	Handle,Both sides,Without i-stop	S1013CRX	0.9	◆Door trim (S1026), R&R
OUTER HANDLE, R&R	Handle,Both sides,With i-stop	S1013DRX	1.0	◆Door trim (S1026), R&R
OUTER HANDLE, R&R	Handle bracket,One side	S1013ERX	0.6	◆Door trim (S1026), R&R
OUTER HANDLE, R&R	Handle bracket,Both sides	S1013FRX	1.0	◆Door trim (S1026), R&R
POWER WINDOW MOTOR OR FRAME, R&R	Motor,One side	S1015ARX	0.4	◆Door trim (S1026), R&R
POWER WINDOW MOTOR OR FRAME, R&R	Motor,Both sides	S1015BRX	0.6	◆Door trim (S1026), R&R
POWER WINDOW MOTOR OR FRAME, R&R	Frame or regulator,One side	S1015CRX	0.6	◆Door trim (S1026), R&R
POWER WINDOW MOTOR OR FRAME, R&R	Frame or regulator,Both sides,Without i-stop	S1015DRX	1.0	◆Door trim (S1026), R&R
POWER WINDOW MOTOR OR FRAME, R&R	Frame or regulator,Both sides,With i-stop	S1015ERX	1.1	◆Door trim (S1026), R&R
SEAMING WELT, R&R	One side	S1020ARX	0.2	
SEAMING WELT, R&R	Both sides	S1020BRX	0.3	
DOOR WEATHERSTRIP, R&R	One side	S1021ARX	0.4	◆Water leak, Check
DOOR WEATHERSTRIP, R&R	Both sides	S1021BRX	0.6	◆Water leak, Check
INNER WEATHERSTRIP, R&R	One side,Without i-stop	S1023ARX	0.3	◆Door trim (S1026), R&R
INNER WEATHERSTRIP, R&R	One side,With i-stop	S1023BRX	0.4	◆Door trim (S1026), R&R
INNER WEATHERSTRIP, R&R	Both sides,Without i-stop	S1023CRX	0.4	◆Door trim (S1026), R&R
INNER WEATHERSTRIP, R&R	Both sides,With i-stop	S1023DRX	0.5	◆Door trim (S1026), R&R
DOOR TRIM, R&R	One side,Without i-stop	S1026ARX	0.3	
DOOR TRIM, R&R	One side,With i-stop	S1026BRX	0.4	
DOOR TRIM, R&R	Both sides,Without i-stop	S1026CRX	0.4	
DOOR TRIM, R&R	Both sides,With i-stop	S1026DRX	0.5	

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
DOOR STRIKER, R&R	One or both sides	S1032XRX	0.2	
KEYLESS TRANSMITTER BATTERY, R&R		S1038XRX	0.2	
KEYLESS RECEIVER, R&R	5HB, Without i-stop	S1041ARX	0.3	
KEYLESS RECEIVER, R&R	5HB, With i-stop	S1041BRX	0.4	
KEYLESS RECEIVER, R&R	4SD, Without i-stop	S1041CRX	0.2	◆ "C" pillar trim (S1704), R&R
KEYLESS RECEIVER, R&R	4SD, With i-stop	S1041DRX	0.3	◆ "C" pillar trim (S1704), R&R
KEYLESS TRANSMITTER, R&R		S1042XRX	0.2	
KEYLESS ANTENNA [FRONT DOOR], R&R	One side, Without i-stop	S1044ARX	0.5	◆ Door trim (S1026), R&R
KEYLESS ANTENNA [FRONT DOOR], R&R	One side, With i-stop	S1044BRX	0.6	◆ Door trim (S1026), R&R
KEYLESS ANTENNA [FRONT DOOR], R&R	Both sides, Without i-stop	S1044CRX	0.9	◆ Door trim (S1026), R&R
KEYLESS ANTENNA [FRONT DOOR], R&R	Both sides, With i-stop	S1044DRX	1.0	◆ Door trim (S1026), R&R
KEYLESS ANTENNA [VEHICLE INTERIOR, FRONT], R&R	Without i-stop	S1045ARX	0.2	
KEYLESS ANTENNA [VEHICLE INTERIOR, FRONT], R&R	With i-stop	S1045BRX	0.3	
KEYLESS ANTENNA [VEHICLE INTERIOR, CENTER], R&R	Without i-stop	S1046ARX	0.4	◆ Rear console (S0803), R&R
KEYLESS ANTENNA [VEHICLE INTERIOR, CENTER], R&R	With i-stop	S1046BRX	0.5	◆ Rear console (S0803), R&R
KEYLESS ANTENNA [VEHICLE INTERIOR, REAR], R&R	Without i-stop	S1047ARX	0.2	
KEYLESS ANTENNA [VEHICLE INTERIOR, REAR], R&R	With i-stop	S1047BRX	0.3	
KEYLESS ANTENNA [VEHICLE EXTERIOR, REAR], R&R		S1048XRX	0.2	
REQUEST SWITCH [FRONT DOOR], R&R	One side, Without i-stop	S1050ARX	0.5	◆ Door trim (S1026), R&R
REQUEST SWITCH [FRONT DOOR], R&R	One side, With i-stop	S1050BRX	0.6	◆ Door trim (S1026), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REQUEST SWITCH [FRONT DOOR], R&R	Both sides,Without i-stop	S1050CRX	0.9	◆Door trim (S1026), R&R
REQUEST SWITCH [FRONT DOOR], R&R	Both sides,With i-stop	S1050DRX	1.0	◆Door trim (S1026), R&R
REQUEST SWITCH OR OPENER SWITCH [TRUNK LID], R&R	Without i-stop	S1051ARX	0.2	
REQUEST SWITCH OR OPENER SWITCH [TRUNK LID], R&R	With i-stop	S1051BRX	0.3	
REQUEST SWITCH OR OPENER SWITCH [LIFTGATE], R&R	Without i-stop	S1052ARX	0.2	◆Liftgate trim (S1218), R&R [Lower]
REQUEST SWITCH OR OPENER SWITCH [LIFTGATE], R&R	With i-stop	S1052BRX	0.3	◆Liftgate trim (S1218), R&R [Lower]
KEYLESS BEEPER, R&R	Without i-stop	S1053ARX	0.3	◆Cowl grille (S0412), R&R
KEYLESS BEEPER, R&R	With i-stop	S1053BRX	0.4	◆Cowl grille (S0412), R&R
START STOP UNIT, R&R	Without i-stop	S1054ARX	0.6	◆Start stop unit configuration
START STOP UNIT, R&R	With i-stop	S1054BRX	0.7	◆Start stop unit configuration
LF CONTROL UNIT, R&R	Without i-stop	S1055ARX	0.2	
LF CONTROL UNIT, R&R	With i-stop	S1055BRX	0.3	
S11 REAR DOORS				
DOOR BODY, R&R	One side,Without i-stop	S1101ARX	1.4	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	One side,With i-stop	S1101BRX	1.5	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	Both sides,Without i-stop	S1101CRX	2.7	◆Door, Adjust◆Water leak, Check
DOOR BODY, R&R	Both sides,With i-stop	S1101DRX	2.8	◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	One side	S1102ARX	0.6	◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	Both sides,Without i-stop	S1102BRX	1.0	◆Door, Adjust◆Water leak, Check
DOOR HINGE, R&R	Both sides,With i-stop	S1102CRX	1.1	◆Door, Adjust◆Water leak, Check
GLASS & GLASS HOLDER, R&R	One side,Without i-stop	S1103ARX	0.5	◆Door trim (S1125), R&R
GLASS & GLASS HOLDER, R&R	One side,With i-stop	S1103BRX	0.6	◆Door trim (S1125), R&R
GLASS & GLASS HOLDER, R&R	Both sides,Without i-stop	S1103CRX	0.8	◆Door trim (S1125), R&R
GLASS & GLASS HOLDER, R&R	Both sides,With i-stop	S1103DRX	0.9	◆Door trim (S1125), R&R
CENTER CHANNEL OR GLASS GUIDE, R&R	One side,Without i-stop	S1104ARX	0.4	◆Door trim (S1125), R&R
CENTER CHANNEL OR GLASS GUIDE, R&R	One side,With i-stop	S1104BRX	0.5	◆Door trim (S1125), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CENTER CHANNEL OR GLASS GUIDE, R&R	Both sides	S1104CRX	0.7	◆Door trim (S1125), R&R
GLASS RUN CHANNEL, R&R	One side,Without i-stop	S1105ARX	0.5	◆Door trim (S1125), R&R◆Glass & glass holder (S1103), R&R
GLASS RUN CHANNEL, R&R	One side,With i-stop	S1105DRX	0.6	◆Door trim (S1125), R&R◆Glass & glass holder (S1103), R&R
GLASS RUN CHANNEL, R&R	Both sides,Without i-stop	S1105BRX	0.9	◆Door trim (S1125), R&R◆Glass & glass holder (S1103), R&R
GLASS RUN CHANNEL, R&R	Both sides,With i-stop	S1105CRX	1.0	◆Door trim (S1125), R&R◆Glass & glass holder (S1103), R&R
DOOR CHECKER, R&R	One side	S1107ARX	0.4	◆Door trim (S1125), R&R
DOOR CHECKER, R&R	Both sides	S1107BRX	0.6	◆Door trim (S1125), R&R
DOOR LOCK ASSEMBLY, R&R	One side	S1108ARX	0.4	◆Door trim (S1125), R&R
DOOR LOCK ASSEMBLY, R&R	Both sides	S1108BRX	0.6	◆Door trim (S1125), R&R
INNER HANDLE, R&R	One side,Without i-stop	S1109ARX	0.3	◆Door trim (S1125), R&R
INNER HANDLE, R&R	One side,With i-stop	S1109BRX	0.4	◆Door trim (S1125), R&R
INNER HANDLE, R&R	Both sides,Without i-stop	S1109CRX	0.4	◆Door trim (S1125), R&R
INNER HANDLE, R&R	Both sides,With i-stop	S1109DRX	0.5	◆Door trim (S1125), R&R
INNER HANDLE COVER, R&R	One or both sides	S1110XRX	0.2	
REGULATOR HANDLE, R&R	One or both sides	S1112XRX	0.2	
OUTER HANDLE, R&R	Handle,One side,Without i-stop	S1113ARX	0.3	◆Door trim (S1125), R&R
OUTER HANDLE, R&R	Handle,One side,With i-stop	S1113BRX	0.4	◆Door trim (S1125), R&R
OUTER HANDLE, R&R	Handle,Both sides,Without i-stop	S1113CRX	0.5	◆Door trim (S1125), R&R
OUTER HANDLE, R&R	Handle,Both sides,With i-stop	S1113DRX	0.6	◆Door trim (S1125), R&R
OUTER HANDLE, R&R	Handle bracket,One side,Without i-stop	S1113ERX	0.4	◆Door trim (S1125), R&R
OUTER HANDLE, R&R	Handle bracket,One side,With i-stop	S1113FRX	0.5	◆Door trim (S1125), R&R
OUTER HANDLE, R&R	Handle bracket,Both sides,Without i-stop	S1113GRX	0.6	◆Door trim (S1125), R&R
OUTER HANDLE, R&R	Handle bracket,Both sides,With i-stop	S1113HRX	0.7	◆Door trim (S1125), R&R
WINDOW REGULATOR, R&R	One side,Without i-stop	S1114ARX	0.6	◆Door trim (S1125), R&R
WINDOW REGULATOR, R&R	One side,With i-stop	S1114BRX	0.7	◆Door trim (S1125), R&R
WINDOW REGULATOR, R&R	Both sides	S1114CRX	1.1	◆Door trim (S1125), R&R
POWER WINDOW MOTOR OR FRAME, R&R	Motor,One side	S1115ARX	0.4	◆Door trim (S1125), R&R
POWER WINDOW MOTOR OR FRAME, R&R	Motor,Both sides	S1115BRX	0.6	◆Door trim (S1125), R&R

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
POWER WINDOW MOTOR OR FRAME, R&R	Frame or regulator,One side	S1115CRX	0.6	◆Door trim (S1125), R&R
POWER WINDOW MOTOR OR FRAME, R&R	Frame or regulator,Both sides,Without i-stop	S1115DRX	1.0	◆Door trim (S1125), R&R
POWER WINDOW MOTOR OR FRAME, R&R	Frame or regulator,Both sides,With i-stop	S1115ERX	1.1	◆Door trim (S1125), R&R
SEAMING WELT, R&R	One side	S1119ARX	0.2	
SEAMING WELT, R&R	Both sides	S1119BRX	0.3	
DOOR WEATHERSTRIP, R&R	One side	S1120ARX	0.3	◆Water leak, Check
DOOR WEATHERSTRIP, R&R	Both sides	S1120BRX	0.5	◆Water leak, Check
INNER WEATHERSTRIP, R&R	One side	S1122ARX	0.3	◆Door trim (S1125), R&R
INNER WEATHERSTRIP, R&R	Both sides,Without i-stop	S1122BRX	0.4	◆Door trim (S1125), R&R
INNER WEATHERSTRIP, R&R	Both sides,With i-stop	S1122CRX	0.5	◆Door trim (S1125), R&R
DOOR TRIM, R&R	One side	S1125ARX	0.3	
DOOR TRIM, R&R	Both sides,Without i-stop	S1125BRX	0.4	
DOOR TRIM, R&R	Both sides,With i-stop	S1125CRX	0.5	
DOOR STRIKER, R&R	One or both sides	S1129XRX	0.2	◆Door striker, Adjust
S12 LIFTGATE				
LIFTGATE BODY, R&R	Without i-stop	S1201ARX	2.8	◆Rear window glass (S1402), R&R◆Liftgate, Adjust◆Water leak, Check
LIFTGATE BODY, R&R	With i-stop	S1201BRX	2.9	◆Rear window glass (S1402), R&R◆Liftgate, Adjust◆Water leak, Check
HINGE, R&R	One side,Without i-stop	S1203ARX	1.2	◆Liftgate assembly, R&R◆Liftgate, Adjust◆Water leak, Check
HINGE, R&R	One side,With i-stop	S1203BRX	1.3	◆Liftgate assembly, R&R◆Liftgate, Adjust◆Water leak, Check
HINGE, R&R	Both sides	S1203CRX	1.3	◆Liftgate assembly, R&R◆Liftgate, Adjust◆Water leak, Check
LOCK, R&R	Without i-stop	S1204ARX	0.2	◆Liftgate trim (S1218), R&R [Lower]
LOCK, R&R	With i-stop	S1204BRX	0.3	◆Liftgate trim (S1218), R&R [Lower]
STRIKER, R&R		S1207XRX	0.2	◆Liftgate striker, Adjust
DAMPER STAY, R&R	One side	S1212ARX	0.2	
DAMPER STAY, R&R	Both sides	S1212BRX	0.3	
WEATHERSTRIP, R&R		S1217XRX	0.3	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
LIFTGATE TRIM, R&R	Upper	S1218ARX	0.2	
LIFTGATE TRIM, R&R	Lower	S1218BRX	0.2	
S14 WINDOW GLASSES				
WINDSHIELD GLASS, R&R	Without forward sensing camera (FSC),Without i-stop	S1401ARX	2.6	◆Front window moldings (S0401), R&R ◆Water leak, Check
WINDSHIELD GLASS, R&R	Without forward sensing camera (FSC),With i-stop	S1401BRX	2.7	◆Front window moldings (S0401), R&R ◆Water leak, Check
WINDSHIELD GLASS, R&R	With forward sensing camera (FSC),Without i-stop	S1401CRX	2.9	◆Front window moldings (S0401), R&R ◆Water leak, Check
WINDSHIELD GLASS, R&R	With forward sensing camera (FSC),With i-stop	S1401DRX	3.0	◆Front window moldings (S0401), R&R ◆Water leak, Check
REAR WINDOW GLASS, R&R	5HB,Without i-stop	S1402ARX	1.6	◆Water leak, Check
REAR WINDOW GLASS, R&R	5HB,With i-stop	S1402BRX	1.7	◆Water leak, Check
REAR WINDOW GLASS, R&R	4SD	S1402CRX	2.0	◆Water leak, Check
S16 WIPERS & WASHERS				
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer motor,Without 360°view monitor system,Without i-stop	S1601ARX	0.5	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer motor,Without 360°view monitor system,With i-stop	S1601BRX	0.6	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer motor,With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop	S1601ERX	0.6	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer motor,With 360°view monitor system,360°view monitor system screen display verification only,With i-stop	S1601FRX	0.7	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer motor,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop	S1601GRX	0.7	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer motor,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	S1601HRX	0.8	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,Without 360°view monitor system,Without i-stop	S1601CRX	0.6	◆Front bumper assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,Without 360°view monitor system,With i-stop	S1601DRX	0.7	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop	S1601JRX	0.7	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,With 360°view monitor system,360°view monitor system screen display verification only,With i-stop	S1601KRX	0.8	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop	S1601LRX	0.8	◆Front bumper assembly, R&R
FRONT WASHER TANK AND/OR MOTOR, R&R	Washer tank,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	S1601MRX	0.9	◆Front bumper assembly, R&R
WASHER PIPES AND/OR HOSES [ALL], R&R	Front washer hose,Cowl grill to washer nozzle	S1602ARX	0.3	◆Cowl grille (S0412), R&R
WASHER PIPES AND/OR HOSES [ALL], R&R	Front washer hose,Washer tank to cowl grill	S1602BRX	0.4	
WASHER PIPES AND/OR HOSES [ALL], R&R	Rear washer hose,Washer tank to front fender	S1602CRX	0.4	
WASHER PIPES AND/OR HOSES [ALL], R&R	Rear washer hose,Front fender to A Pillar	S1602DRX	0.5	
WASHER PIPES AND/OR HOSES [ALL], R&R	Rear washer hose,A pillar to C pillar	S1602ERX	1.4	◆Headliner (S1701), R&R
WASHER PIPES AND/OR HOSES [ALL], R&R	Rear washer hose,C pillar to rear washer nozzle,C pillar side,Without i-stop	S1602FRX	0.9	
WASHER PIPES AND/OR HOSES [ALL], R&R	Rear washer hose,C pillar to rear washer nozzle,C pillar side,With i-stop	S1602GRX	1.0	
WASHER PIPES AND/OR HOSES [ALL], R&R	Rear washer hose,C pillar to rear washer nozzle,Washer nozzle side	S1602HRX	0.2	
FRONT WASHER NOZZLE [ONE OR ALL], R&R		S1603XRX	0.4	◆Cowl grille (S0412), R&R
TANK CAP, R&R		S1604XRX	0.2	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT WIPER BLADE AND ARM [ONE OR ALL], R&R		S1605XRX	0.2	
FRONT WIPER LINK AND/OR FRAME, R&R		S1606XRX	0.5	◆Cowl grille (S0412), R&R◆Front wiper motor (S1607), R&R
FRONT WIPER MOTOR, R&R		S1607XRX	0.5	◆Cowl grille (S0412), R&R
SEAL CAP [ALL], R&R	Outer bushing	S1608XRX	0.3	◆Rear wiper motor (S1613), R&R
FRONT & REAR WIPER ARM COVER [ALL], R&R		S1609XRX	0.2	
REAR WASHER NOZZLE, R&R		S1611XRX	0.2	
REAR WIPER BLADE AND/OR ARM, R&R		S1612XRX	0.2	
REAR WIPER MOTOR, R&R	Without i-stop	S1613ARX	0.2	◆Liftgate trim (S1218), R&R
REAR WIPER MOTOR, R&R	With i-stop	S1613BRX	0.3	◆Liftgate trim (S1218), R&R
WIPER SWITCH, R&R	Without i-stop	S1614ARX	0.2	◆Steering column cover (S0706), R&R
WIPER SWITCH, R&R	With i-stop	S1614BRX	0.3	◆Steering column cover (S0706), R&R
WIPER RELAY, R&R		S1616XRX	0.2	
RAIN SENSOR, R&R	Without i-stop	S1618ARX	0.2	
RAIN SENSOR, R&R	With i-stop	S1618BRX	0.3	
S17 TRIMS & MATS				
HEADLINER, R&R	5HB,Without i-stop	S1701ARX	1.3	
HEADLINER, R&R	5HB,With i-stop	S1701BRX	1.4	
HEADLINER, R&R	4SD,Without i-stop	S1701CRX	1.2	
HEADLINER, R&R	4SD,With i-stop	S1701DRX	1.3	
"A" PILLAR TRIM, R&R	One side	S1702ARX	0.2	
"A" PILLAR TRIM, R&R	Both sides	S1702BRX	0.2	
"B" PILLAR TRIM, R&R	Upper,One side	S1703ARX	0.2	
"B" PILLAR TRIM, R&R	Upper,Both sides	S1703BRX	0.3	
"B" PILLAR TRIM, R&R	Lower,One side	S1703CRX	0.2	
"B" PILLAR TRIM, R&R	Lower,Both sides	S1703DRX	0.3	
"C" PILLAR TRIM, R&R	5HB,One side	S1704ARX	0.4	
"C" PILLAR TRIM, R&R	5HB,Both sides	S1704BRX	0.5	
"C" PILLAR TRIM, R&R	4SD,One side	S1704CRX	0.2	
"C" PILLAR TRIM, R&R	4SD,Both sides	S1704DRX	0.2	

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT SIDE TRIM, R&R	One side	S1705ARX	0.2	
FRONT SIDE TRIM, R&R	Both sides	S1705BRX	0.2	
TRUNK SIDE TRIM, R&R	5HB,Right side	S1707ARX	0.4	
TRUNK SIDE TRIM, R&R	5HB,Left side	S1707BRX	0.4	
TRUNK SIDE TRIM, R&R	5HB,Both sides,Without i-stop	S1707CRX	0.5	
TRUNK SIDE TRIM, R&R	5HB,Both sides,With i-stop	S1707DRX	0.6	
TRUNK SIDE TRIM, R&R	4SD,One side	S1707ERX	0.3	
TRUNK SIDE TRIM, R&R	4SD,Both sides	S1707FRX	0.3	
TRUNK END TRIM, R&R		S1709XRX	0.2	
PACKAGE TRAY TRIM, R&R	Without i-stop	S1710ARX	0.4	
PACKAGE TRAY TRIM, R&R	With i-stop	S1710BRX	0.5	
LUGGAGE COMPARTMENT COVER, R&R		S1712XRX	0.2	
FRONT SCUFF PLATE, R&R	One or both sides	S1713XRX	0.2	
REAR SCUFF PLATE, R&R	One or both sides	S1714XRX	0.2	
FRONT FLOOR MAT, R&R	Without i-stop	S1715ARX	1.2	
FRONT FLOOR MAT, R&R	With i-stop	S1715BRX	1.3	
TRUNK ROOM MAT, R&R	Trunk board	S1718XRX	0.2	
S18 MIRRORS & VISORS				
OUTSIDE MIRROR, R&R	One side,Without 360°view monitor system,Without i-stop	S1801ARX	0.5	◆Door trim (S1026), R&R
OUTSIDE MIRROR, R&R	[One side,With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop]/[One side,Without 360°view monitor system,With i-stop]	S1801BRX	0.6	◆Door trim (S1026), R&R
OUTSIDE MIRROR, R&R	[Both sides,Without 360°view monitor system,Without i-stop]/[One side,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop]	S1801CRX	0.8	◆Door trim (S1026), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
OUTSIDE MIRROR, R&R	[Both sides,Without 360°view monitor system,With i-stop]/[One side,With 360° view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop]	S1801DRX	0.9	◆Door trim (S1026), R&R
OUTSIDE MIRROR, R&R	One side,With 360°view monitor system,360°view monitor system screen display verification only,With i-stop	S1801ERX	0.7	◆Door trim (S1026), R&R
OUTSIDE MIRROR, R&R	Both sides,With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop	S1801FRX	1.0	◆Door trim (S1026), R&R
OUTSIDE MIRROR, R&R	Both sides,With 360°view monitor system,360°view monitor system screen display verification only,With i-stop	S1801GRX	1.1	◆Door trim (S1026), R&R
OUTSIDE MIRROR, R&R	Both sides,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop	S1801HRX	1.3	◆Door trim (S1026), R&R
OUTSIDE MIRROR, R&R	Both sides,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	S1801JRX	1.4	◆Door trim (S1026), R&R
OUTSIDE MIRROR GLASS, R&R	Without mirror heater,Without blind spot monitoring (BSM),One or both sides	S1802ARX	0.2	
OUTSIDE MIRROR GLASS, R&R	With mirror heater,With blind spot monitoring (BSM),One or both sides,Without i-stop	S1802BRX	0.2	
OUTSIDE MIRROR GLASS, R&R	With mirror heater,With blind spot monitoring (BSM),One side,With i-stop	S1802CRX	0.2	
OUTSIDE MIRROR GLASS, R&R	With mirror heater,With blind spot monitoring (BSM),Both sides,With i-stop	S1802DRX	0.3	
REARVIEW MIRROR, R&R		S1803XRX	0.2	
SUN VISOR, R&R	One or both sides	S1806XRX	0.2	

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
S19 SPOILERS				
REAR SPOILER, R&R	5HB,Rear side spoiler,One or both sides	S1903ARX	0.2	
REAR SPOILER, R&R	4SD	S1903BRX	0.4	
S22 AIR BAG SYSTEM				
AIR BAG MODULE, R&R	Front air bag,Driver side,Without i-stop	S2201ARX	0.2	
AIR BAG MODULE, R&R	Front air bag,Driver side,With i-stop	S2201BRX	0.3	
AIR BAG MODULE, R&R	Front air bag,Passenger side,Without i-stop	S2201CRX	0.3	
AIR BAG MODULE, R&R	Front air bag,Passenger side,With i-stop	S2201DRX	0.4	
AIR BAG MODULE, R&R	Side air bag,One side,Without i-stop	S2201ERX	0.6	
AIR BAG MODULE, R&R	Side air bag,One side,With i-stop	S2201FRX	0.7	
AIR BAG MODULE, R&R	Side air bag,Both sides,Without i-stop	S2201GRX	1.1	
AIR BAG MODULE, R&R	Side air bag,Both sides,With i-stop	S2201HRX	1.2	
AIR BAG MODULE, R&R	Curtain air bag,One side	S2201JRX	1.5	◆Headliner (S1701), R&R
AIR BAG MODULE, R&R	Curtain air bag,Both sides,Without i-stop	S2201KRX	1.6	◆Headliner (S1701), R&R
AIR BAG MODULE, R&R	Curtain air bag,Both sides,With i-stop	S2201LRX	1.7	◆Headliner (S1701), R&R
AIR BAG SENSOR, R&R	Crash zone sensor,Without 360°view monitor system,Without i-stop	S2202ARX	0.5	◆Front bumper assembly, R&R
AIR BAG SENSOR, R&R	Crash zone sensor,Without 360°view monitor system,With i-stop	S2202BRX	0.6	◆Front bumper assembly, R&R
AIR BAG SENSOR, R&R	Crash zone sensor,With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop	S2202LRX	0.6	◆Front seat assembly (S0901), R&R
AIR BAG SENSOR, R&R	Crash zone sensor,With 360°view monitor system,360°view monitor system screen display verification only,With i-stop	S2202MRX	0.7	◆Front seat assembly (S0901), R&R
AIR BAG SENSOR, R&R	Crash zone sensor,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop	S2202NRX	0.7	◆Front seat assembly (S0901), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
AIR BAG SENSOR, R&R	Crash zone sensor,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	S2202PRX	0.8	◆Front seat assembly (S0901), R&R
AIR BAG SENSOR, R&R	Side air bag sensor,One side,Without i-stop	S2202CRX	0.2	◆"B" pillar trim (S1703), R&R
AIR BAG SENSOR, R&R	Side air bag sensor,One side,With i-stop	S2202DRX	0.3	◆"B" pillar trim (S1703), R&R
AIR BAG SENSOR, R&R	Side air bag sensor,Both sides,Without i-stop	S2202ERX	0.3	◆"B" pillar trim (S1703), R&R
AIR BAG SENSOR, R&R	Side air bag sensor,Both sides,With i-stop	S2202FRX	0.4	◆"B" pillar trim (S1703), R&R
AIR BAG SENSOR, R&R	Pressure sensor,One side	S2202GRX	0.3	◆Door trim assembly, R&R
AIR BAG SENSOR, R&R	Pressure sensor,Both sides	S2202HRX	0.4	◆Door trim assembly, R&R
AIR BAG SENSOR, R&R	Seat track position sensor,Without i-stop	S2202JRX	0.3	◆Front seat assembly (S0901), R&R
AIR BAG SENSOR, R&R	Seat track position sensor,With i-stop	S2202KRX	0.4	◆Front seat assembly (S0901), R&R
AIR BAG CONTROL UNIT, R&R	SAS unit,Without i-stop	S2206ARX	0.4	
AIR BAG CONTROL UNIT, R&R	SAS unit,With i-stop	S2206BRX	0.5	
PASSENGER SIDE AIR BAG DEACTIVATION SWITCH, R&R		S2207XRX	0.2	