

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
T00 DIAGNOSIS				
DTC READING BY DIAGNOSTIC TOOL		T9999XDX	0.2	
The labor operation for DIAGNOSTIC TOOLS usage (T9999*-*~*) can be applied only when the diagnosis requires the NGS/WDS/PDS/IDS tester to read the Diagnostic Trouble Code for Auto cruise control/Theft deterrent control system components.				
T01 POWER CIRCUIT				
FUSE, R&R		T0102XRX	0.2	
MAIN FUSE, R&R	Without i-stop	T0103ARX	0.2	
MAIN FUSE, R&R	With i-stop	T0103BRX	0.3	
FUSE BLOCK OR PASSENGER JUNCTION BOX, R&R	Without i-stop	T0104ARX	0.4	
FUSE BLOCK OR PASSENGER JUNCTION BOX, R&R	With i-stop	T0104BRX	0.5	
FUSE BLOCK COVER, R&R		T0105XRX	0.2	
MAIN FUSE BLOCK, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,Without i-stop,PCM cover with standard bolts	T0106ARX	2.5	
MAIN FUSE BLOCK, R&R	[SKYACTIV-G 1.3]/[SKYACTIV-G 1.5,Without Coolant Control Valve,With i-stop,PCM cover with standard bolts]/[SKYACTIV-G 1.5,With Coolant Control Valve,With i-stop,PCM cover with standard bolts]	T0106BRX	2.6	
MAIN FUSE BLOCK, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,Without i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 1.5,With Coolant Control Valve,Without i-stop]	T0106CRX	2.6	

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MAIN FUSE BLOCK, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,With i-stop,PCM cover with shear-off bolts]/[SKYACTIV-G 1.5,With Coolant Control Valve,With i-stop,PCM cover with shear-off bolts]	T0106DRX	2.7	
MAIN FUSE BLOCK, R&R	SKYACTIV-D 1.5	T0106ERX	2.6	
MAIN FUSE BLOCK COVER, R&R		T0107XRX	0.2	
BODY CONTROL MODULE [BCM], R&R	LHD,Without i-stop	T0108ARX	0.3	◆Body control module [BCM] configuration
BODY CONTROL MODULE [BCM], R&R	LHD,With i-stop	T0108BRX	0.4	◆Body control module [BCM] configuration
BODY CONTROL MODULE [BCM], R&R	RHD,Without i-stop	T0108CRX	0.5	◆Body control module [BCM] configuration
BODY CONTROL MODULE [BCM], R&R	RHD,With i-stop	T0108DRX	0.5	◆Body control module [BCM] configuration
ELECTRICAL SUPPLY UNIT [ESU], R&R	Without i-stop	T0115ARX	0.2	
ELECTRICAL SUPPLY UNIT [ESU], R&R	With i-stop	T0115BRX	0.3	
T02 SWITCHES				
HAZARD SWITCH, R&R	Without i-stop	T0204ARX	0.2	
HAZARD SWITCH, R&R	With i-stop	T0204BRX	0.3	
CIGAR LIGHTER, R&R	Front accessory socket,Without i-stop	T0206ARX	0.3	
CIGAR LIGHTER, R&R	Front accessory socket,With i-stop	T0206BRX	0.4	
POWER WINDOW SWITCH, R&R	Front,One side,Without i-stop	T0207ARX	0.2	
POWER WINDOW SWITCH, R&R	Front,One side,With i-stop	T0207BRX	0.3	
POWER WINDOW SWITCH, R&R	Front,Both sides	T0207CRX	0.3	
POWER WINDOW SWITCH, R&R	Rear,One side,Without i-stop	T0207DRX	0.2	
POWER WINDOW SWITCH, R&R	Rear,One side,With i-stop	T0207ERX	0.3	
POWER WINDOW SWITCH, R&R	Rear,Both sides	T0207FRX	0.3	
REMOTE CONTROL MIRROR SWITCH, R&R	Without i-stop	T0209ARX	0.2	

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REMOTE CONTROL MIRROR SWITCH, R&R	With i-stop	T0209BRX	0.3	
CLOCK SPRING, R&R	Without i-stop	T0220ARX	0.3	◆Steering column cover (S0706), R&R
CLOCK SPRING, R&R	With i-stop	T0220BRX	0.4	◆Steering column cover (S0706), R&R
HEADLIGHT LEVELING SWITCH, R&R		T0221XRX	0.3	◆Lower panel (S0710), R&R
PUSH BUTTON START SWITCH, R&R	Without i-stop	T0222ARX	0.2	◆Meter set hood (T0602), R&R
PUSH BUTTON START SWITCH, R&R	With i-stop	T0222BRX	0.3	◆Meter set hood (T0602), R&R
T03 EXTERIOR LIGHTING SYSTEM				
HEAD LIGHT SET, R&R	Without 360°view monitor system,One side,Without i-stop	T0301ARX	0.6	◆Front bumper assembly, R&R◆Head light (A0115), Aim
HEAD LIGHT SET, R&R	Without 360°view monitor system,One side,With i-stop	T0301BRX	0.7	◆Front bumper assembly, R&R◆Head light (A0115), Aim
HEAD LIGHT SET, R&R	Without 360°view monitor system,Both sides,Without i-stop	T0301CRX	0.8	◆Front bumper assembly, R&R◆Head light (A0115), Aim
HEAD LIGHT SET, R&R	Without 360°view monitor system,Both sides,With i-stop	T0301DRX	0.9	◆Front bumper assembly, R&R◆Head light (A0115), Aim
HEAD LIGHT SET, R&R	With 360°view monitor system,360°view monitor system screen display verification only,One side	T0301ERX	0.8	◆Front bumper assembly, R&R◆Head light (A0115), Aim
HEAD LIGHT SET, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Both sides	T0301FRX	0.9	◆Front bumper assembly, R&R◆Head light (A0115), Aim
HEAD LIGHT SET, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side,Without i-stop	T0301GRX	0.8	◆Front bumper assembly, R&R◆Head light (A0115), Aim

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HEAD LIGHT SET, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side,With i-stop	T0301HRX	0.9	◆Front bumper assembly, R&R◆Head light (A0115), Aim
HEAD LIGHT SET, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,Without i-stop	T0301JRX	1.0	◆Front bumper assembly, R&R◆Head light (A0115), Aim
HEAD LIGHT SET, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,With i-stop	T0301KRX	1.1	◆Front bumper assembly, R&R◆Head light (A0115), Aim
HEAD LIGHT BULB, R&R	One side	T0302ARX	0.2	
HEAD LIGHT BULB, R&R	Both sides,Without i-stop	T0302BRX	0.2	
HEAD LIGHT BULB, R&R	Both sides,With i-stop	T0302CRX	0.3	
HEAD LIGHT UNIT, R&R	Without 360°view monitor system,One side	T0304ARX	0.7	◆Head light set (T0301), R&R◆Head light (A0115), Aim
HEAD LIGHT UNIT, R&R	Without 360°view monitor system,Both sides	T0304BRX	0.9	◆Head light set (T0301), R&R◆Head light (A0115), Aim
HEAD LIGHT UNIT, R&R	With 360°view monitor system,360°view monitor system screen display verification only,One side,Without i-stop	T0304CRX	0.8	◆Head light set (T0301), R&R◆Head light (A0115), Aim
HEAD LIGHT UNIT, R&R	With 360°view monitor system,360°view monitor system screen display verification only,One side,With i-stop	T0304DRX	0.9	◆Head light set (T0301), R&R◆Head light (A0115), Aim
HEAD LIGHT UNIT, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side	T0304ERX	0.9	◆Head light set (T0301), R&R◆Head light (A0115), Aim

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HEAD LIGHT UNIT, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Both sides	T0304FRX	1.0	◆Head light set (T0301), R&R◆Head light (A0115), Aim
HEAD LIGHT UNIT, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides	T0304GRX	1.1	◆Head light set (T0301), R&R◆Head light (A0115), Aim
FRONT TURN SIGNAL LIGHT BULB, R&R	One side	T0317ARX	0.2	
FRONT TURN SIGNAL LIGHT BULB, R&R	Both sides,Without i-stop	T0317BRX	0.2	
FRONT TURN SIGNAL LIGHT BULB, R&R	Both sides,With i-stop	T0317CRX	0.3	
REAR COMBINATION LIGHT SET, R&R	5HB,One side,Without i-stop	T0318ARX	0.3	
REAR COMBINATION LIGHT SET, R&R	5HB,One side,With i-stop	T0318BRX	0.4	
REAR COMBINATION LIGHT SET, R&R	5HB,Both sides,Without i-stop	T0318CRX	0.4	
REAR COMBINATION LIGHT SET, R&R	5HB,Both sides,With i-stop	T0318DRX	0.5	
REAR COMBINATION LIGHT SET, R&R	4SD,One side,Without i-stop	T0318ERX	0.2	
REAR COMBINATION LIGHT SET, R&R	4SD,One side,With i-stop	T0318FRX	0.3	
REAR COMBINATION LIGHT SET, R&R	4SD,Both sides,Without i-stop	T0318GRX	0.2	
REAR COMBINATION LIGHT SET, R&R	4SD,Both sides,With i-stop	T0318HRX	0.3	
REAR COMBINATION LIGHT BULB, R&R	5HB,One side,Without i-stop	T0320ARX	0.2	
REAR COMBINATION LIGHT BULB, R&R	5HB,One side,With i-stop	T0320BRX	0.3	

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REAR COMBINATION LIGHT BULB, R&R	5HB,Both sides,Without i-stop	T0320CRX	0.2	
REAR COMBINATION LIGHT BULB, R&R	5HB,Both sides,With i-stop	T0320DRX	0.3	
REAR COMBINATION LIGHT BULB, R&R	4SD,One side	T0320ERX	0.2	
REAR COMBINATION LIGHT BULB, R&R	4SD,Both sides,Without i-stop	T0320FRX	0.2	
REAR COMBINATION LIGHT BULB, R&R	4SD,Both sides,With i-stop	T0320GRX	0.3	
HIGH MOUNT STOP LIGHT SET, R&R	5HB,Without i-stop	T0323ARX	0.2	◆Liftgate trim (S1218), R&R
HIGH MOUNT STOP LIGHT SET, R&R	5HB,With i-stop	T0323BRX	0.3	◆Liftgate trim (S1218), R&R
HIGH MOUNT STOP LIGHT SET, R&R	4SD,Without i-stop	T0323CRX	0.2	
HIGH MOUNT STOP LIGHT SET, R&R	4SD,With i-stop	T0323DRX	0.3	
LICENSE LIGHT SET, R&R	5HB,One side	T0327ARX	0.2	
LICENSE LIGHT SET, R&R	5HB,Both sides,Without i-stop	T0327BRX	0.2	
LICENSE LIGHT SET, R&R	5HB,Both sides,With i-stop	T0327CRX	0.3	
LICENSE LIGHT SET, R&R	4SD,One side	T0327DRX	0.2	
LICENSE LIGHT SET, R&R	4SD,Both sides,Without i-stop	T0327ERX	0.2	
LICENSE LIGHT SET, R&R	4SD,Both sides,With i-stop	T0327FRX	0.3	
LICENSE LIGHT BULB, R&R	5HB,One side	T0328ARX	0.2	
LICENSE LIGHT BULB, R&R	5HB,Both sides,Without i-stop	T0328BRX	0.2	
LICENSE LIGHT BULB, R&R	5HB,Both sides,With i-stop	T0328CRX	0.3	
LICENSE LIGHT BULB, R&R	4SD,One side	T0328DRX	0.2	
LICENSE LIGHT BULB, R&R	4SD,Both sides,Without i-stop	T0328ERX	0.2	
LICENSE LIGHT BULB, R&R	4SD,Both sides,With i-stop	T0328FRX	0.3	
BACKUP LIGHT SWITCH, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,Without i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,Without i-stop]	T0330ARX	0.3	

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BACKUP LIGHT SWITCH, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,With i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,With i-stop]	T0330BRX	0.4	
BACKUP LIGHT SWITCH, R&R	SKYACTIV-D 1.5	T0330CRX	0.4	
LIGHT SWITCH, R&R	Without i-stop	T0333ARX	0.2	◆Steering column cover (S0706), R&R
LIGHT SWITCH, R&R	With i-stop	T0333BRX	0.3	◆Steering column cover (S0706), R&R
TRUNK LID LIGHT SET, R&R	One side	T0336ARX	0.3	
TRUNK LID LIGHT SET, R&R	Both sides,Without i-stop	T0336BRX	0.3	
TRUNK LID LIGHT SET, R&R	Both sides,With i-stop	T0336CRX	0.4	
LIFTGATE LIGHT SET, R&R	One side,Without i-stop	T0339ARX	0.2	◆Liftgate trim (S1218), R&R
LIFTGATE LIGHT SET, R&R	One side,With i-stop	T0339BRX	0.3	◆Liftgate trim (S1218), R&R
LIFTGATE LIGHT SET, R&R	Both sides,Without i-stop	T0339CRX	0.3	◆Liftgate trim (S1218), R&R
LIFTGATE LIGHT SET, R&R	Both sides,With i-stop	T0339DRX	0.4	◆Liftgate trim (S1218), R&R
FRONT FOG LIGHT SET, R&R	Right side,Without headlight cleaner	T0341ARX	0.4	◆Front fog light, aiming
FRONT FOG LIGHT SET, R&R	Right side,With headlight cleaner,Without i-stop	T0341BRX	0.5	◆Front fog light, aiming
FRONT FOG LIGHT SET, R&R	Right side,With headlight cleaner,With i-stop	T0341CRX	0.6	◆Front fog light, aiming
FRONT FOG LIGHT SET, R&R	Left side,Without i-stop	T0341DRX	0.3	◆Front fog light, aiming
FRONT FOG LIGHT SET, R&R	Left side,With i-stop	T0341ERX	0.4	◆Front fog light, aiming
FRONT FOG LIGHT SET, R&R	Both sides,Without headlight cleaner	T0341FRX	0.6	◆Front fog light, aiming
FRONT FOG LIGHT SET, R&R	Both sides,With headlight cleaner,Without i-stop	T0341GRX	0.6	◆Front fog light, aiming
FRONT FOG LIGHT SET, R&R	Both sides,With headlight cleaner,With i-stop	T0341HRX	0.7	◆Front fog light, aiming
BACKUP LIGHT BULB, R&R	5HB,One side	T0344ARX	0.2	
BACKUP LIGHT BULB, R&R	5HB,Both sides,Without i-stop	T0344BRX	0.2	
BACKUP LIGHT BULB, R&R	5HB,Both sides,With i-stop	T0344CRX	0.3	
BACKUP LIGHT BULB, R&R	4SD,One side	T0344DRX	0.2	
BACKUP LIGHT BULB, R&R	4SD,Both sides,Without i-stop	T0344ERX	0.2	
BACKUP LIGHT BULB, R&R	4SD,Both sides,With i-stop	T0344FRX	0.3	

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SIDE TURN SIGNAL LIGHT SET, R&R	Without 360°view monitor system,One side	T0345ARX	0.3	
SIDE TURN SIGNAL LIGHT SET, R&R	Without 360°view monitor system,Both sides	T0345BRX	0.4	
SIDE TURN SIGNAL LIGHT SET, R&R	With 360°view monitor system,360°view monitor system screen display verification only,One side,Without i-stop	T0345CRX	0.4	
SIDE TURN SIGNAL LIGHT SET, R&R	With 360°view monitor system,360°view monitor system screen display verification only,One side,With i-stop	T0345DRX	0.5	
SIDE TURN SIGNAL LIGHT SET, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Both sides,Without i-stop	T0345ERX	0.5	
SIDE TURN SIGNAL LIGHT SET, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Both sides,With i-stop	T0345FRX	0.6	
SIDE TURN SIGNAL LIGHT SET, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,One side	T0345GRX	0.6	
SIDE TURN SIGNAL LIGHT SET, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,Without i-stop	T0345HRX	0.8	
SIDE TURN SIGNAL LIGHT SET, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,With i-stop	T0345JRX	0.9	

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FOG LIGHT BULB, R&R	One side, Without i-stop	T0348ARX	0.2	
FOG LIGHT BULB, R&R	One side, With i-stop	T0348BRX	0.3	
FOG LIGHT BULB, R&R	Both sides	T0348CRX	0.3	
FRONT POSITION LIGHT BULB, R&R	One side	T0351ARX	0.2	
FRONT POSITION LIGHT BULB, R&R	Both sides, Without i-stop	T0351BRX	0.2	
FRONT POSITION LIGHT BULB, R&R	Both sides, With i-stop	T0351CRX	0.3	
HEADLIGHT AUTO LEVELING SENSOR, R&R		T0354XRX	0.3	
HEADLIGHT AUTO LEVELING CONTROL MODULE, R&R	Without i-stop	T0355ARX	0.3	
HEADLIGHT AUTO LEVELING CONTROL MODULE, R&R	With i-stop	T0355BRX	0.4	
T04 INTERIOR LIGHTING SYSTEM				
INTERIOR LAMP ASSEMBLY, R&R	5HB, Without i-stop	T0401ARX	1.1	
INTERIOR LAMP ASSEMBLY, R&R	5HB, With i-stop	T0401BRX	1.2	
INTERIOR LAMP ASSEMBLY, R&R	4SD, Without i-stop	T0401CRX	0.8	
INTERIOR LAMP ASSEMBLY, R&R	4SD, With i-stop	T0401DRX	0.9	
INTERIOR LAMP LENS, R&R		T0402XRX	0.2	
INTERIOR LAMP BULB, R&R		T0403XRX	0.2	
CARGO ROOM LAMP ASSEMBLY, R&R		T0404XRX	0.2	
CARGO ROOM LAMP LENS, R&R		T0405XRX	0.2	
CARGO ROOM LAMP BULB, R&R		T0406XRX	0.2	
TRUNK ROOM LAMP LENS, R&R		T0407XRX	0.2	
TRUNK ROOM LAMP BULB, R&R		T0408XRX	0.2	
OVERHEAD CONSOLE, R&R	Single light type, 5HB, Without i-stop	T0410ARX	1.1	
OVERHEAD CONSOLE, R&R	Single light type, 5HB, With i-stop	T0410BRX	1.2	
OVERHEAD CONSOLE, R&R	Single light type, 4SD, Without i-stop	T0410CRX	0.8	
OVERHEAD CONSOLE, R&R	Single light type, 4SD, With i-stop	T0410DRX	0.9	

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OVERHEAD CONSOLE, R&R	Dual light type,Without intruder sensor	T0410ERX	0.2	
OVERHEAD CONSOLE, R&R	Dual light type,With intruder sensor,Without i-stop	T0410FRX	0.2	
OVERHEAD CONSOLE, R&R	Dual light type,With intruder sensor,With i-stop	T0410GRX	0.3	
OVERHEAD CONSOLE ROOM, LAMP LENS/BULB, R&R	Lens	T0411ARX	0.2	
OVERHEAD CONSOLE ROOM, LAMP LENS/BULB, R&R	Bulb	T0411BRX	0.2	
T05 WARNING SYSTEM				
OIL LEVEL SENSOR, R&R		T0502XRX	0.6	
OIL PRESSURE SWITCH, R&R	[SKYACTIV-G 1.3]/[SKYACTIV-G 1.5,Without Coolant Control Valve]/[SKYACTIV-G 1.5,With Coolant Control Valve]	T0504ARX	0.4	
OIL PRESSURE SWITCH, R&R	SKYACTIV-D 1.5	T0504BRX	1.5	
WASHER LEVEL WARNING SWITCH, R&R	Without 360°view monitor system,Without i-stop	T0506ARX	0.5	
WASHER LEVEL WARNING SWITCH, R&R	[With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop]/[Without 360°view monitor system,With i-stop]	T0506BRX	0.6	
WASHER LEVEL WARNING SWITCH, R&R	[With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop]/[With 360°view monitor system,360°view monitor system screen display verification only,With i-stop]	T0506CRX	0.7	

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WASHER LEVEL WARNING SWITCH, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	T0506DRX	0.8	
PARKING ASSIST SYSTEM, R&R	Back monitor camera,5HB,Without 360° view monitor system,Without i-stop	T0512ARX	0.2	
PARKING ASSIST SYSTEM, R&R	Back monitor camera,5HB,Without 360° view monitor system,With i-stop	T0512BRX	0.3	
PARKING ASSIST SYSTEM, R&R	Back monitor camera,5HB,With 360° view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop	T0512ERX	0.4	
PARKING ASSIST SYSTEM, R&R	Back monitor camera,5HB,With 360° view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	T0512FRX	0.5	
PARKING ASSIST SYSTEM, R&R	Back monitor camera,5HB,With 360° view monitor system,360°view monitor system screen display verification only,Without i-stop	T0512JRX	0.3	
PARKING ASSIST SYSTEM, R&R	Back monitor camera,5HB,With 360° view monitor system,360°view monitor system screen display verification only,With i-stop	T0512KRX	0.4	
PARKING ASSIST SYSTEM, R&R	Back monitor camera,4SD,Without 360° view monitor system,Without i-stop	T0512CRX	0.2	

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PARKING ASSIST SYSTEM, R&R	Back monitor camera,4SD,Without 360° view monitor system,With i-stop	T0512DRX	0.3	
PARKING ASSIST SYSTEM, R&R	Back monitor camera,4SD,With 360° view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop	T0512GRX	0.4	
PARKING ASSIST SYSTEM, R&R	Back monitor camera,4SD,With 360° view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	T0512HRX	0.5	
PARKING ASSIST SYSTEM, R&R	Back monitor camera,4SD,With 360° view monitor system,360°view monitor system screen display verification only,Without i-stop	T0512LRX	0.3	
PARKING ASSIST SYSTEM, R&R	Back monitor camera,4SD,With 360° view monitor system,360°view monitor system screen display verification only,With i-stop	T0512MRX	0.4	
PARKING ASSIST SYSTEM, R&R	Side camera,360°view monitor system screen display verification only,One side,Without i-stop	T0512NRX	0.4	
PARKING ASSIST SYSTEM, R&R	Side camera,360°view monitor system screen display verification only,One side,With i-stop	T0512PRX	0.5	
PARKING ASSIST SYSTEM, R&R	Side camera,360°view monitor system screen display verification only,Both sides,Without i-stop	T0512QRX	0.5	

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PARKING ASSIST SYSTEM, R&R	Side camera,360°view monitor system screen display verification only,Both sides,With i-stop	T0512RRX	0.6	
PARKING ASSIST SYSTEM, R&R	Side camera,360°view monitor system screen display verification and 360°view monitor system aiming,One side	T0512SRX	0.6	
PARKING ASSIST SYSTEM, R&R	Side camera,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,Without i-stop	T0512TRX	0.9	
PARKING ASSIST SYSTEM, R&R	Side camera,360°view monitor system screen display verification and 360°view monitor system aiming,Both sides,With i- stop	T0512URX	0.8	
PARKING ASSIST SYSTEM, R&R	Front camera,360°view monitor system screen display verification only,Without i- stop	T0512VRX	0.6	
PARKING ASSIST SYSTEM, R&R	Front camera,360°view monitor system screen display verification only,With i- stop	T0512WRX	0.7	
PARKING ASSIST SYSTEM, R&R	Front camera,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop	T0512XRX	0.7	
PARKING ASSIST SYSTEM, R&R	Front camera,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	T0512YRX	0.8	
PARKING ASSIST SYSTEM, R&R	360°view monitor control module	T0512ZRX	0.8	

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
BLIND SPOT MONITORING [BSM], R&R	BSM control module,5HB,Both sides,Without 360°view monitor system,Without i-stop	T0513CRX	0.9	◆Rear bumper assembly, R&R◆BSM radar sensor, aiming
BLIND SPOT MONITORING [BSM], R&R	BSM control module,5HB,Both sides,Without 360°view monitor system,With i-stop	T0513DRX	1.0	◆Rear bumper assembly, R&R◆BSM radar sensor, aiming
BLIND SPOT MONITORING [BSM], R&R	BSM control module,5HB,Both sides,With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop	T0513RRX	1.0	◆Rear bumper assembly, R&R◆BSM radar sensor, aiming
BLIND SPOT MONITORING [BSM], R&R	BSM control module,5HB,Both sides,With 360°view monitor system,360°view monitor system screen display verification only,With i-stop	T0513SRX	1.1	◆Rear bumper assembly, R&R◆BSM radar sensor, aiming
BLIND SPOT MONITORING [BSM], R&R	BSM control module,5HB,Both sides,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop	T0513TRX	1.0	◆Rear bumper assembly, R&R◆BSM radar sensor, aiming
BLIND SPOT MONITORING [BSM], R&R	BSM control module,5HB,Both sides,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	T0513URX	1.1	◆Rear bumper assembly, R&R◆BSM radar sensor, aiming
BLIND SPOT MONITORING [BSM], R&R	BSM control module,5HB,Left side,Without 360°view monitor system,Without i-stop	T0513LRX	0.8	◆Rear bumper assembly, R&R◆BSM radar sensor, aiming
BLIND SPOT MONITORING [BSM], R&R	BSM control module,5HB,Left side,Without 360°view monitor system,With i-stop	T0513MRX	0.9	◆Rear bumper assembly, R&R◆BSM radar sensor, aiming

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
BLIND SPOT MONITORING [BSM], R&R	BSM control module,5HB,Left side,With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop	T0513VRX	0.9	◆Rear bumper assembly, R&R◆BSM radar sensor, aiming
BLIND SPOT MONITORING [BSM], R&R	[BSM control module,5HB,Left side,With 360°view monitor system,360°view monitor system screen display verification only,With i-stop]/[BSM control module,5HB,Left side,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop]	T0513WRX	1.0	◆Rear bumper assembly, R&R◆BSM radar sensor, aiming
BLIND SPOT MONITORING [BSM], R&R	BSM control module,5HB,Left side,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	T0513XRX	1.1	◆Rear bumper assembly, R&R◆BSM radar sensor, aiming
BLIND SPOT MONITORING [BSM], R&R	BSM control module,5HB,Right side,Without 360°view monitor system,Without i-stop	T0513JRX	0.9	◆Rear bumper assembly, R&R◆BSM radar sensor, aiming
BLIND SPOT MONITORING [BSM], R&R	BSM control module,5HB,Right side,Without 360°view monitor system,With i-stop	T0513KRX	1.0	◆Rear bumper assembly, R&R◆BSM radar sensor, aiming
BLIND SPOT MONITORING [BSM], R&R	BSM control module,5HB,Right side,With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop	T0513YRX	0.9	◆Rear bumper assembly, R&R◆BSM radar sensor, aiming

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
BLIND SPOT MONITORING [BSM], R&R	[BSM control module,5HB,Right side,With 360°view monitor system,360° view monitor system screen display verification only,With i-stop]/[BSM control module,5HB,Right side,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop]	T0513ZRX	1.0	◆Rear bumper assembly, R&R◆BSM radar sensor, aiming
BLIND SPOT MONITORING [BSM], R&R	BSM control module,5HB,Right side,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	T05131RX	1.1	◆Rear bumper assembly, R&R◆BSM radar sensor, aiming
BLIND SPOT MONITORING [BSM], R&R	BSM control module,4SD,Both sides,Without i-stop	T0513FRX	0.9	◆Rear bumper assembly, R&R◆BSM radar sensor, aiming
BLIND SPOT MONITORING [BSM], R&R	BSM control module,4SD,Both sides,With i-stop	T0513GRX	1.0	◆Rear bumper assembly, R&R◆BSM radar sensor, aiming
BLIND SPOT MONITORING [BSM], R&R	BSM control module,4SD,Left side	T0513QRX	0.9	◆Rear bumper assembly, R&R◆BSM radar sensor, aiming
BLIND SPOT MONITORING [BSM], R&R	BSM control module,4SD,Right side,Without i-stop	T0513NRX	0.9	◆Rear bumper assembly, R&R◆BSM radar sensor, aiming
BLIND SPOT MONITORING [BSM], R&R	BSM control module,4SD,Right side,With i-stop	T0513PRX	1.0	◆Rear bumper assembly, R&R◆BSM radar sensor, aiming
BLIND SPOT MONITORING [BSM], R&R	BSM off switch	T0513HRX	0.3	◆Lower panel (S0710), R&R
PARKING SENSOR CONTROL MODULE, R&R	Without i-stop	T0514ARX	0.3	◆Lower panel (S0710), R&R
PARKING SENSOR CONTROL MODULE, R&R	With i-stop	T0514BRX	0.4	◆Lower panel (S0710), R&R
PARKING SENSOR BUZZER, R&R		T0516XRX	0.3	◆Lower panel (S0710), R&R
ULTRA SONIC SENSOR [FRONT], R&R	One,Without 360°view monitor system,Without i-stop	T0517ARX	0.5	◆Front bumper assembly, R&R
ULTRA SONIC SENSOR [FRONT], R&R	One,Without 360°view monitor system,With i-stop	T0517BRX	0.6	◆Front bumper assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
ULTRA SONIC SENSOR [FRONT], R&R	All,Without 360°view monitor system	T0517CRX	0.6	◆Front bumper assembly, R&R
ULTRA SONIC SENSOR [FRONT], R&R	One,With 360°view monitor system,360° view monitor system screen display verification only,Without i-stop	T0517DRX	0.7	◆Front bumper assembly, R&R
ULTRA SONIC SENSOR [FRONT], R&R	One,With 360°view monitor system,360° view monitor system screen display verification only,With i-stop	T0517ERX	0.8	◆Front bumper assembly, R&R
ULTRA SONIC SENSOR [FRONT], R&R	All,With 360°view monitor system,360° view monitor system screen display verification only	T0517FRX	0.8	◆Front bumper assembly, R&R
ULTRA SONIC SENSOR [FRONT], R&R	One,With 360°view monitor system,360° view monitor system screen display verification and 360°view monitor system aiming,Without i-stop	T0517GRX	0.8	◆Front bumper assembly, R&R
ULTRA SONIC SENSOR [FRONT], R&R	One,With 360°view monitor system,360° view monitor system screen display verification and 360°view monitor system aiming,With i-stop	T0517HRX	0.8	◆Front bumper assembly, R&R
ULTRA SONIC SENSOR [FRONT], R&R	All,With 360°view monitor system,360° view monitor system screen display verification and 360°view monitor system aiming	T0517JRX	0.8	◆Front bumper assembly, R&R
ULTRA SONIC SENSOR [REAR], R&R	5HB,One or all,Without 360°view monitor system,Without i-stop	T0518ARX	0.5	◆Rear bumper assembly, R&R
ULTRA SONIC SENSOR [REAR], R&R	5HB,One or all,Without 360°view monitor system,With i-stop	T0518BRX	0.6	◆Rear bumper assembly, R&R
ULTRA SONIC SENSOR [REAR], R&R	4SD,One,Without i-stop	T0518CRX	0.5	◆Rear bumper assembly, R&R
ULTRA SONIC SENSOR [REAR], R&R	4SD,One,With i-stop	T0518DRX	0.6	◆Rear bumper assembly, R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
ULTRA SONIC SENSOR [REAR], R&R	4SD,All	T0518ERX	0.6	◆Rear bumper assembly, R&R
ULTRA SONIC SENSOR [REAR], R&R	5HB,All,With 360°view monitor system,360°view monitor system screen display verification only	T0518FRX	0.7	◆Rear bumper assembly, R&R
ULTRA SONIC SENSOR [REAR], R&R	5HB,All,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming	T0518GRX	0.8	◆Rear bumper assembly, R&R
ULTRA SONIC SENSOR [REAR], R&R	5HB,One,With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop	T0518HRX	0.6	◆Rear bumper assembly, R&R
ULTRA SONIC SENSOR [REAR], R&R	5HB,One,With 360°view monitor system,360°view monitor system screen display verification only,With i-stop	T0518JRX	0.7	◆Rear bumper assembly, R&R
ULTRA SONIC SENSOR [REAR], R&R	5HB,One,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming	T0518KRX	0.7	◆Rear bumper assembly, R&R
FORWARD SENSING CAMERA [FSC], R&R	Without i-stop	T0520ARX	0.4	◆FSC, aiming
FORWARD SENSING CAMERA [FSC], R&R	With i-stop	T0520BRX	0.5	◆FSC, aiming
LANE DEPARTURE WARNING SYSTEM [LDWS] SWITCH, R&R		T0521XRX	0.3	◆Lower panel (S0710), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
T06 INSTRUMENT CLUSTER (METER)				
METER SET HOOD, R&R	Without i-stop	T0602ARX	0.2	
METER SET HOOD, R&R	With i-stop	T0602BRX	0.3	
METER SET AND/OR CENTRAL PROCESSING UNIT [CPU], R&R	Without i-stop	T0603ARX	0.3	◆Meter set hood (T0602), R&R
METER SET AND/OR CENTRAL PROCESSING UNIT [CPU], R&R	With i-stop	T0603BRX	0.4	◆Meter set hood (T0602), R&R
FRONT LENS [WINDOW PLATE], R&R	Without i-stop	T0606ARX	0.3	◆Meter set (T0603), R&R
FRONT LENS [WINDOW PLATE], R&R	With i-stop	T0606BRX	0.4	◆Meter set (T0603), R&R
FUEL TANK GAUGE UNIT, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,Without i- stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,Without i-stop]	T0619ARX	0.7	◆Fuel pump assembly, R&R
FUEL TANK GAUGE UNIT, R&R	[SKYACTIV-G 1.3]/[SKYACTIV-G 1.5,Without Coolant Control Valve,With i- stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,With i-stop]	T0619BRX	0.8	◆Fuel pump assembly, R&R
FUEL TANK GAUGE UNIT, R&R	SKYACTIV-D 1.5	T0619CRX	0.8	
ACTIVE DRIVING DISPLAY, R&R	Display assembly,Without i-stop	T0626ARX	0.3	◆Meter set assembly, R&R
ACTIVE DRIVING DISPLAY, R&R	Display assembly,With i-stop	T0626BRX	0.3	◆Meter set assembly, R&R
ACTIVE DRIVING DISPLAY, R&R	Combiner only,Without i-stop	T0626CRX	0.3	◆Meter set assembly, R&R
ACTIVE DRIVING DISPLAY, R&R	Combiner only,With i-stop	T0626DRX	0.4	◆Meter set assembly, R&R
T08 AUTO CRUISE & RADAR RACONTROL SYSTEM				
AUTO CRUISE CONTROL SWITCH, R&R	VIN Serial No.100001-200000,Without i- stop	T0805ARX	0.3	
AUTO CRUISE CONTROL SWITCH, R&R	VIN Serial No.100001-200000,With i- stop	T0805BRX	0.4	
AUTO CRUISE CONTROL SWITCH, R&R	VIN Serial No.200001-,Without i-stop	T0805CRX	0.2	
AUTO CRUISE CONTROL SWITCH, R&R	VIN Serial No.200001-,With i-stop	T0805DRX	0.3	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
MAZDA RADAR CRUISE CONTROL [MRCC] /MAZDA PRECRASH SAFETY SYSTEM RELATED PARTS, R&R	Radar unit,Without i-stop	T0808ARX	0.8	◆Front bumper assembly, R&R◆Radar unit, Aiming
MAZDA RADAR CRUISE CONTROL [MRCC] /MAZDA PRECRASH SAFETY SYSTEM RELATED PARTS, R&R	Radar unit,With i-stop	T0808BRX	0.9	◆Front bumper assembly, R&R◆Radar unit, Aiming
MAZDA RADAR CRUISE CONTROL [MRCC] /MAZDA PRECRASH SAFETY SYSTEM RELATED PARTS, R&R	Cruise control switch,Without i-stop	T0808CRX	0.2	
MAZDA RADAR CRUISE CONTROL [MRCC] /MAZDA PRECRASH SAFETY SYSTEM RELATED PARTS, R&R	Cruise control switch,With i-stop	T0808DRX	0.3	
ADJUSTABLE SPEED LIMITER CONTROL SWITCH, R&R	VIN Serial No.100001-200000,Without i-stop	T0809ARX	0.3	
ADJUSTABLE SPEED LIMITER CONTROL SWITCH, R&R	VIN Serial No.100001-200000,With i-stop	T0809BRX	0.4	
ADJUSTABLE SPEED LIMITER CONTROL SWITCH, R&R	VIN Serial No.200001-,Without i-stop	T0809CRX	0.2	
ADJUSTABLE SPEED LIMITER CONTROL SWITCH, R&R	VIN Serial No.200001-,With i-stop	T0809DRX	0.3	
T09 THEFT DETERRENT SYSTEM				
THEFT DETERRENT CONTROL SYSTEM, R&R	Burglar horn,5HB,Without i-stop	T0901ARX	0.3	
THEFT DETERRENT CONTROL SYSTEM, R&R	Burglar horn,5HB,With i-stop	T0901BRX	0.4	
THEFT DETERRENT CONTROL SYSTEM, R&R	Burglar horn,4SD,Without i-stop	T0901CRX	0.2	
THEFT DETERRENT CONTROL SYSTEM, R&R	Burglar horn,4SD,With i-stop	T0901DRX	0.3	
THEFT DETERRENT CONTROL SYSTEM, R&R	Intruder sensor,Without i-stop	T0901ERX	0.2	
THEFT DETERRENT CONTROL SYSTEM, R&R	Intruder sensor,With i-stop	T0901FRX	0.3	
THEFT DETERRENT CONTROL SYSTEM, R&R	Burglar siren	T0901GRX	0.6	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
T10 HORN				
HORN RELAY, R&R		T1001XRX	0.2	
HORN, R&R	Without 360°view monitor system	T1002XRX	0.5	◆Front bumper assembly, R&R
HORN, R&R	With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop	T1002ARX	0.6	◆Front bumper assembly, R&R
HORN, R&R	[With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop]/[With 360°view monitor system,360°view monitor system screen display verification only,With i-stop]	T1002BRX	0.7	◆Front bumper assembly, R&R
HORN, R&R	With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop	T1002CRX	0.8	◆Front bumper assembly, R&R
T11 AUDIO SYSTEM				
AUDIO SET, R&R	Without i-stop	T1102ARX	0.2	
AUDIO SET, R&R	With i-stop	T1102BRX	0.3	
TUNER, R&R	RHD,Tuner and amp unit (TAU)	T1103ARX	0.3	
TUNER, R&R	LHD,Tuner and amp unit (TAU),Without i-stop	T1103BRX	0.4	◆Blower unit (U0301), R&R
TUNER, R&R	LHD,Tuner and amp unit (TAU),With i-stop	T1103CRX	0.5	◆Blower unit (U0301), R&R
ANTENNA, R&R	Without i-stop	T1106ARX	0.7	
ANTENNA, R&R	With i-stop	T1106BRX	0.8	
REAR ANTENNA FEEDER, R&R	5HB,A-pillar to C-pillar,Without i-stop	T1108ARX	1.3	◆Headliner (S1701), R&R
REAR ANTENNA FEEDER, R&R	5HB,A-pillar to C-pillar,With i-stop	T1108BRX	1.4	◆Headliner (S1701), R&R

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
REAR ANTENNA FEEDER, R&R	5HB,C-pillar to antenna,Without i-stop	T1108CRX	0.7	
REAR ANTENNA FEEDER, R&R	5HB,C-pillar to antenna,With i-stop	T1108DRX	0.8	
REAR ANTENNA FEEDER, R&R	4SD,A-pillar to C-pillar,Without i-stop	T1108ERX	1.3	◆Headliner (S1701), R&R
REAR ANTENNA FEEDER, R&R	4SD,A-pillar to C-pillar,With i-stop	T1108FRX	1.4	◆Headliner (S1701), R&R
REAR ANTENNA FEEDER, R&R	4SD,C-pillar to antenna,Without i-stop	T1108GRX	1.3	◆Headliner (S1701), R&R
REAR ANTENNA FEEDER, R&R	4SD,C-pillar to antenna,With i-stop	T1108HRX	1.4	◆Headliner (S1701), R&R
FRONT ANTENNA FEEDER, R&R	LHD,Without center display,Without i-stop	T1109ARX	0.5	
FRONT ANTENNA FEEDER, R&R	LHD,Without center display,With i-stop	T1109BRX	0.6	
FRONT ANTENNA FEEDER, R&R	LHD,With center display,Without i-stop	T1109CRX	0.4	
FRONT ANTENNA FEEDER, R&R	LHD,With center display,With i-stop	T1109DRX	0.5	
FRONT ANTENNA FEEDER, R&R	RHD,Without center display	T1109ERX	0.6	
FRONT ANTENNA FEEDER, R&R	RHD,With center display,Without i-stop	T1109FRX	0.3	
FRONT ANTENNA FEEDER, R&R	RHD,With center display,With i-stop	T1109GRX	0.4	
CONDENSER, R&R	5HB	T1111ARX	0.7	
CONDENSER, R&R	4SD,One	T1111BRX	0.3	
CONDENSER, R&R	4SD,All,Without i-stop	T1111CRX	0.3	
CONDENSER, R&R	4SD,All,With i-stop	T1111DRX	0.4	
CD PLAYER, R&R	[CD unit]/[DVD/CD unit]	T1113XRX	0.2	
CAR COMMUNICATION SYSTEM, R&R	Center display	T1117ARX	0.3	
CAR COMMUNICATION SYSTEM, R&R	Connectivity master unit (CMU),Without i-stop	T1117BRX	0.4	
CAR COMMUNICATION SYSTEM, R&R	Connectivity master unit (CMU),With i-stop	T1117CRX	0.5	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
CAR COMMUNICATION SYSTEM, R&R	Commander switch,Without i-stop	T1117DRX	0.2	
CAR COMMUNICATION SYSTEM, R&R	Commander switch,With i-stop	T1117ERX	0.3	
CAR COMMUNICATION SYSTEM, R&R	GPS antenna,Without i-stop	T1117FRX	0.2	
CAR COMMUNICATION SYSTEM, R&R	GPS antenna,With i-stop	T1117GRX	0.3	
SPEAKER [FRONT], R&R	One side,Without i-stop	T1122ARX	0.3	◆Door trim (S1026), R&R
SPEAKER [FRONT], R&R	One side,With i-stop	T1122BRX	0.4	◆Door trim (S1026), R&R
SPEAKER [FRONT], R&R	Both sides,Without i-stop	T1122CRX	0.5	◆Door trim (S1026), R&R
SPEAKER [FRONT], R&R	Both sides,With i-stop	T1122DRX	0.6	◆Door trim (S1026), R&R
SPEAKER [REAR], R&R	One side,Without i-stop	T1123ARX	0.3	◆Door trim (S1125), R&R
SPEAKER [REAR], R&R	One side,With i-stop	T1123BRX	0.4	◆Door trim (S1125), R&R
SPEAKER [REAR], R&R	Both sides	T1123CRX	0.5	◆Door trim (S1125), R&R
SPEAKER [TWEETER], R&R	One side,Without i-stop	T1124ARX	0.2	
SPEAKER [TWEETER], R&R	One side,With i-stop	T1124BRX	0.3	
SPEAKER [TWEETER], R&R	Both sides	T1124CRX	0.3	
INFORMATION DISPLAY, R&R	Indicator unit	T1125XRX	0.6	◆Rear console (S0803), R&R
AUXILIARY JACK, R&R	Without i-stop	T1128ARX	0.3	
AUXILIARY JACK, R&R	With i-stop	T1128BRX	0.4	
HANDS-FREE TELEPHONE [HF/TEL] UNIT OR BLUETOOTH UNIT, R&R	Bluetooth unit,Without i-stop	T1129ARX	0.3	
HANDS-FREE TELEPHONE [HF/TEL] UNIT OR BLUETOOTH UNIT, R&R	Bluetooth unit,With i-stop	T1129BRX	0.4	