

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
U00 REFRIGERANT SYSTEM & DIAGNOSIS				
REFRIGERANT RECHARGE		U0004XRX	0.7	◆ Leak, Check
DTC READING BY DIAGNOSTIC TOOL		U9999XDX	0.2	
The labor operation for DIAGNOSTIC TOOLS usage (U9999*-*~*) can be applied only when the diagnosis requires the NGS/WDS/PDS/IDS tester to read the Diagnostic Trouble Code for Auto air conditioning system components.				
U01 VENTILATION SYSTEM				
DEMISTER DUCT, R&R	One side,Without i-stop	U0103ARX	2.4	◆ Instrument panel assembly, R&R
DEMISTER DUCT, R&R	One side,With i-stop	U0103BRX	2.5	◆ Instrument panel assembly, R&R
DEMISTER DUCT, R&R	Both sides	U0103CRX	2.5	◆ Instrument panel assembly, R&R
VENTILATOR GRILLE, R&R	Side,Driver side	U0105ARX	0.2	
VENTILATOR GRILLE, R&R	Side,Passenger side	U0105BRX	0.2	
VENTILATOR GRILLE, R&R	Center,Driver side	U0105CRX	0.2	
VENTILATOR GRILLE, R&R	Center,Passenger side	U0105DRX	0.3	
VENTILATOR DUCT, R&R		U0110XRX	2.9	◆ Instrument panel assembly, R&R
DEFROSTER DUCT, R&R	Without i-stop	U0114ARX	2.4	◆ Instrument panel assembly, R&R
DEFROSTER DUCT, R&R	With i-stop	U0114BRX	2.5	◆ Instrument panel assembly, R&R
U02 CLIMATE CONTROL				
CLIMATE CONTROL WIRE, R&R	One or all	U0204XRX	0.7	◆ Climate control assembly (U0207), R&R
FAN SWITCH, R&R		U0205XRX	0.7	◆ Climate control assembly (U0207), R&R
CLIMATE CONTROL ASSEMBLY, R&R	Auto air conditioner	U0207ARX	0.6	◆ Rear console (S0803), R&R
CLIMATE CONTROL ASSEMBLY, R&R	Manual air conditioner,Without i-stop	U0207BRX	0.6	◆ Rear console (S0803), R&R
CLIMATE CONTROL ASSEMBLY, R&R	Manual air conditioner,With i-stop	U0207CRX	0.7	◆ Rear console (S0803), R&R

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FAN SWITCH KNOB AND/OR A/C SWITCH KNOB, R&R		U0208XRX	0.2	
SOLAR RADIATION SENSOR, R&R	Without i-stop	U0209ARX	0.2	
SOLAR RADIATION SENSOR, R&R	With i-stop	U0209BRX	0.3	
PASSENGER COMPARTMENT TEMPERATURE SENSOR, R&R		U0210XRX	0.3	◆ Lower panel (S0710), R&R
AMBIENT TEMPERATURE SENSOR, R&R	<i>Without 360°view monitor system,Without i-stop</i>	U0211ARX	0.5	◆ Front bumper assembly, R&R
AMBIENT TEMPERATURE SENSOR, R&R	<i>[With 360°view monitor system,360°view monitor system screen display verification only,Without i-stop]/[Without 360°view monitor system,With i-stop]</i>	U0211BRX	0.6	◆ Front bumper assembly, R&R
AMBIENT TEMPERATURE SENSOR, R&R	<i>[With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-stop]/[With 360°view monitor system,360°view monitor system screen display verification only,With i-stop]</i>	U0211CRX	0.7	◆ Front bumper assembly, R&R
AMBIENT TEMPERATURE SENSOR, R&R	<i>With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-stop</i>	U0211DRX	0.8	◆ Front bumper assembly, R&R
U03 BLOWER				
BLOWER UNIT, R&R	Without i-stop	U0301ARX	0.3	◆ Lower panel (S0710), R&R
BLOWER UNIT, R&R	With i-stop	U0301BRX	0.4	◆ Lower panel (S0710), R&R
BLOWER RELAY, R&R		U0302XRX	0.2	
RECYCLE & FRESH ACTUATOR, R&R	Without i-stop	U0303ARX	0.2	◆ Glove box assembly (S0716), R&R
RECYCLE & FRESH ACTUATOR, R&R	With i-stop	U0303BRX	0.3	◆ Glove box assembly (S0716), R&R
BLOWER MOTOR, R&R	Without i-stop	U0304ARX	0.2	
BLOWER MOTOR, R&R	With i-stop	U0304BRX	0.3	

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BLOWER RESISTER, R&R	Without i-stop	U0305ARX	0.2	◆Glove box assembly (S0716), R&R
BLOWER RESISTER, R&R	With i-stop	U0305BRX	0.3	◆Glove box assembly (S0716), R&R
TRANSISTOR, R&R	Blower fan controller,Without i-stop	U0306ARX	0.2	◆Glove box assembly (S0716), R&R
TRANSISTOR, R&R	Blower fan controller,With i-stop	U0306BRX	0.3	◆Glove box assembly (S0716), R&R
AIR FILTER, R&R		U0307XRX	0.2	◆Glove box assembly (S0716), R&R
U04 HEATER UNIT				
HEATER UNIT, R&R	Without i-stop	U0401ARX	3.0	◆Instrument panel assembly, R&R◆ Refrigerant recharge (U0004) not included
HEATER UNIT, R&R	With i-stop	U0401BRX	3.1	◆Instrument panel assembly, R&R◆ Refrigerant recharge (U0004) not included
WATER HOSE, R&R	[SKYACTIV-G 1.3,One side]/[SKYACTIV-G 1.5,Without Coolant Control Valve,One side]/[SKYACTIV-G 1.5,With Coolant Control Valve,One side]	U0402ARX	0.6	◆Engine, Warm up
WATER HOSE, R&R	[SKYACTIV-G 1.3,Both sides]/[SKYACTIV-G 1.5,Without Coolant Control Valve,Both sides]/[SKYACTIV-G 1.5,With Coolant Control Valve,Both sides]	U0402BRX	0.7	◆Engine, Warm up
WATER HOSE, R&R	SKYACTIV-D 1.5,One side	U0402CRX	0.9	
WATER HOSE, R&R	SKYACTIV-D 1.5,Both sides	U0402DRX	0.9	
TEMPERATURE ACTUATOR, R&R	Without i-stop	U0403ARX	0.2	
TEMPERATURE ACTUATOR, R&R	With i-stop	U0403BRX	0.3	
MODE ACTUATOR, R&R	Without i-stop	U0404ARX	0.2	
MODE ACTUATOR, R&R	With i-stop	U0404BRX	0.3	

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OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
HEATER CORE, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,Without i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,Without i-stop]	U0405ARX	3.0	◆Heater unit (U0401), R&R◆Refrigerant recharge (U0004) not included
HEATER CORE, R&R	[SKYACTIV-G 1.3]/[SKYACTIV-G 1.5,Without Coolant Control Valve,With i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,With i-stop]	U0405BRX	3.1	◆Heater unit (U0401), R&R◆Refrigerant recharge (U0004) not included
HEATER CORE, R&R	SKYACTIV-D 1.5	U0405CRX	3.2	◆Heater unit (U0401), R&R◆Refrigerant recharge (U0004) not included
TEMPERATURE CONTROL LINK SET, R&R	Auto air conditioner,Without i-stop	U0408ARX	0.3	
TEMPERATURE CONTROL LINK SET, R&R	Auto air conditioner,With i-stop	U0408BRX	0.3	
TEMPERATURE CONTROL LINK SET, R&R	Manual air conditioner,Without i-stop	U0408CRX	0.2	
TEMPERATURE CONTROL LINK SET, R&R	Manual air conditioner,With i-stop	U0408DRX	0.3	
MODE CONTROL LINK SET, R&R	Without i-stop	U0409ARX	0.3	
MODE CONTROL LINK SET, R&R	With i-stop	U0409BRX	0.4	
PTC HEATER, R&R	LHD,Without i-ELOOP system,Without i-stop	U0412ARX	0.8	
PTC HEATER, R&R	LHD,Without i-ELOOP system,With i-stop	U0412BRX	0.9	
PTC HEATER, R&R	LHD,With i-ELOOP system,Without i-stop	U0412ERX	0.9	
PTC HEATER, R&R	LHD,With i-ELOOP system,With i-stop	U0412FRX	1.0	
PTC HEATER, R&R	RHD,Without i-ELOOP system,Without i-stop	U0412CRX	0.6	
PTC HEATER, R&R	RHD,Without i-ELOOP system,With i-stop	U0412DRX	0.6	
PTC HEATER, R&R	RHD,With i-ELOOP system,Without i-stop	U0412GRX	0.7	
PTC HEATER, R&R	RHD,With i-ELOOP system,With i-stop	U0412HRX	0.8	

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
U05 COMPRESSOR & ENGINE KIT				
COMPRESSOR ASSEMBLY, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,Without i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,Without i-stop]	U0505ARX	0.6	◆Refrigerant recharge (U0004) not included
COMPRESSOR ASSEMBLY, R&R	[SKYACTIV-G 1.3]/[SKYACTIV-G 1.5,Without Coolant Control Valve,With i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,With i-stop]	U0505BRX	0.7	◆Refrigerant recharge (U0004) not included
COMPRESSOR ASSEMBLY, R&R	SKYACTIV-D 1.5	U0505CRX	1.0	◆Refrigerant recharge (U0004) not included
COMPRESSOR ONLY, R&R	[SKYACTIV-G 1.3]/[SKYACTIV-G 1.5,Without Coolant Control Valve]/[SKYACTIV-G 1.5,With Coolant Control Valve]	U0506ARX	0.8	◆Compressor assembly (U0505), R&R◆Refrigerant recharge (U0004) not included
COMPRESSOR ONLY, R&R	SKYACTIV-D 1.5	U0506BRX	1.2	◆Compressor assembly (U0505), R&R◆Refrigerant recharge (U0004) not included
MAGNET CLUTCH ASSEMBLY, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,Without i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,Without i-stop]	U0509ARX	0.7	◆Compressor assembly (U0505), R&R◆Refrigerant recharge (U0004) not included
MAGNET CLUTCH ASSEMBLY, R&R	[SKYACTIV-G 1.3]/[SKYACTIV-G 1.5,Without Coolant Control Valve,With i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,With i-stop]	U0509BRX	0.8	◆Compressor assembly (U0505), R&R◆Refrigerant recharge (U0004) not included
MAGNET CLUTCH ASSEMBLY, R&R	SKYACTIV-D 1.5	U0509CRX	1.1	◆Compressor assembly (U0505), R&R◆Refrigerant recharge (U0004) not included

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U06 AIR CONDITIONING & ELECTRICAL PARTS				
AIR CONDITIONING RELAY, R&R		U0601XRX	0.2	
THERMOSTAT [FROST SWITCH], R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,Without i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,Without i-stop]	U0603ARX	3.1	◆Heater unit (U0401), R&R◆Refrigerant recharge (U0004) not included
THERMOSTAT [FROST SWITCH], R&R	[SKYACTIV-G 1.3]/[SKYACTIV-G 1.5,Without Coolant Control Valve,With i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,With i-stop]	U0603BRX	3.2	◆Heater unit (U0401), R&R◆Refrigerant recharge (U0004) not included
THERMOSTAT [FROST SWITCH], R&R	SKYACTIV-D 1.5	U0603CRX	3.3	◆Heater unit (U0401), R&R◆Refrigerant recharge (U0004) not included
EVAPORATOR COIL, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,Without i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,Without i-stop]	U0604ARX	3.2	◆Heater unit (U0401), R&R◆Refrigerant recharge (U0004) not included
EVAPORATOR COIL, R&R	[SKYACTIV-G 1.3]/[SKYACTIV-G 1.5,Without Coolant Control Valve,With i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,With i-stop]	U0604BRX	3.3	◆Heater unit (U0401), R&R◆Refrigerant recharge (U0004) not included
EVAPORATOR COIL, R&R	SKYACTIV-D 1.5	U0604CRX	3.4	◆Heater unit (U0401), R&R◆Refrigerant recharge (U0004) not included
EXPANSION VALVE, R&R		U0605XRX	0.3	◆Refrigerant recharge (U0004) not included
DRAIN HOSE, R&R		U0606XRX	0.2	

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
U07 CONDENSER, HOSES, LIQUID TANK, OTHER PARTS				
PRESSURE SWITCH, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,Without i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,Without i-stop]	U0703ARX	0.2	◆Refrigerant recharge (U0004) not included
PRESSURE SWITCH, R&R	[SKYACTIV-G 1.3]/[SKYACTIV-G 1.5,Without Coolant Control Valve,With i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,With i-stop]	U0703BRX	0.3	◆Refrigerant recharge (U0004) not included
PRESSURE SWITCH, R&R	SKYACTIV-D 1.5	U0703CRX	0.4	◆Refrigerant recharge (U0004) not included
O RING, R&R	One or two	U0704ARX	0.3	◆Refrigerant recharge (U0004) not included
O RING, R&R	All	U0704BRX	1.0	◆Refrigerant recharge (U0004) not included
FLEXIBLE HOSE, R&R	[Suction hose,SKYACTIV-G 1.3]/[Suction hose,SKYACTIV-G 1.5,Without Coolant Control Valve]/[Suction hose,SKYACTIV-G 1.5,With Coolant Control Valve]	U0705ARX	0.4	◆Refrigerant recharge (U0004) not included
FLEXIBLE HOSE, R&R	Suction hose,SKYACTIV-D 1.5	U0705BRX	0.6	◆Refrigerant recharge (U0004) not included
FLEXIBLE HOSE, R&R	[Discharge hose,SKYACTIV-G 1.3]/[Discharge hose,SKYACTIV-G 1.5,Without Coolant Control Valve]/[Discharge hose,SKYACTIV-G 1.5,With Coolant Control Valve]	U0705CRX	0.2	◆Refrigerant recharge (U0004) not included
FLEXIBLE HOSE, R&R	Discharge hose,SKYACTIV-D 1.5	U0705DRX	0.3	◆Refrigerant recharge (U0004) not included

ILLUSTRATION

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PIPE, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,Without i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,Without i-stop]	U0706ARX	0.4	◆Refrigerant recharge (U0004) not included
PIPE, R&R	[SKYACTIV-G 1.3]/[SKYACTIV-G 1.5,Without Coolant Control Valve,With i-stop]/[SKYACTIV-G 1.5,With Coolant Control Valve,With i-stop]	U0706BRX	0.5	◆Refrigerant recharge (U0004) not included
PIPE, R&R	SKYACTIV-D 1.5,Compressor to condenser	U0706CRX	0.6	◆Refrigerant recharge (U0004) not included
PIPE, R&R	SKYACTIV-D 1.5,Condenser to receiver tank	U0706DRX	0.6	◆Refrigerant recharge (U0004) not included
PIPE, R&R	SKYACTIV-D 1.5,Receiver tank to cooling unit	U0706ERX	0.8	◆Refrigerant recharge (U0004) not included
CONDENSER, R&R	[SKYACTIV-G 1.3]/[SKYACTIV-G 1.5,Without Coolant Control Valve]/[SKYACTIV-G 1.5,With Coolant Control Valve]	U0707ARX	1.3	◆Refrigerant recharge (U0004) not included
CONDENSER, R&R	SKYACTIV-D 1.5	U0707BRX	1.9	◆Refrigerant recharge (U0004) not included
RECEIVER/DRIER, R&R	[SKYACTIV-G 1.3]/[SKYACTIV-G 1.5,Without Coolant Control Valve]/[SKYACTIV-G 1.5,With Coolant Control Valve]	U0708ARX	0.6	◆Refrigerant recharge (U0004) not included
RECEIVER/DRIER, R&R	SKYACTIV-D 1.5	U0708BRX	0.5	◆Refrigerant recharge (U0004) not included