

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
Z01 WIRE HARNESS				
FRONT HARNESS, R&R	SKYACTIV-G 1.5,Without Coolant Control Valve,PCM cover with standard bolts,Without i-stop	Z0101ARX	3.2	
FRONT HARNESS, R&R	<i>[SKYACTIV-G 1.5,With Coolant Control Valve,Without 360°view monitor system,Without i-stop]/[SKYACTIV-G 1.5,Without Coolant Control Valve,PCM cover with shear-off bolts,Without i-stop,Without i-ELOOP system]</i>	Z0101BRX	3.3	
FRONT HARNESS, R&R	<i>SKYACTIV-G 1.5,Without Coolant Control Valve,PCM cover with shear-off bolts,Without i-stop,With i-ELOOP system</i>	Z0101CRX	3.5	
FRONT HARNESS, R&R	<i>[SKYACTIV-G 1.3,Without 360°view monitor system,Without i-ELOOP system]/[SKYACTIV-G 1.5,With Coolant Control Valve,Without 360°view monitor system,With i-stop,PCM cover with standard bolts]/[SKYACTIV-G 1.5,Without Coolant Control Valve,PCM cover with standard bolts,With i-stop]</i>	Z0101DRX	3.3	
FRONT HARNESS, R&R	<i>[SKYACTIV-G 1.3,Without 360°view monitor system,With i-ELOOP system]/[SKYACTIV-G 1.5,Without Coolant Control Valve,PCM cover with shear-off bolts,With i-stop,Without i-ELOOP system]/[SKYACTIV-G 1.5,With Coolant Control Valve,Without 360°view monitor system,With i-stop,PCM cover with shear-off bolts,Without i-ELOOP system]</i>	Z0101ERX	3.4	

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT HARNESS, R&R	<i>[SKYACTIV-G 1.5,Without Coolant Control Valve,PCM cover with shear-off bolts,With i-stop,With i-ELOOP system]/[SKYACTIV-G 1.5,With Coolant Control Valve,Without 360°view monitor system,With i-stop,PCM cover with shear-off bolts,With i-ELOOP system]</i>	Z0101FRX	3.5	
FRONT HARNESS, R&R	<i>SKYACTIV-D 1.5,Without 360°view monitor system,PCM cover with standard bolts</i>	Z0101GRX	3.4	
FRONT HARNESS, R&R	<i>SKYACTIV-D 1.5,Without 360°view monitor system,PCM cover with shear-off bolts</i>	Z0101HRX	3.5	
<i>FRONT HARNESS, R&R</i>	<i>SKYACTIV-G 1.5,With Coolant Control Valve,With 360°view monitor system,360° view monitor system screen display verification and 360°view monitor system aiming,PCM cover with shear-off bolts,Without i-ELOOP system</i>	<i>Z0101JRX</i>	3.6	
<i>FRONT HARNESS, R&R</i>	<i>SKYACTIV-G 1.5,With Coolant Control Valve,With 360°view monitor system,360° view monitor system screen display verification and 360°view monitor system aiming,PCM cover with shear-off bolts,With i-ELOOP system</i>	<i>Z0101KRX</i>	3.8	
<i>FRONT HARNESS, R&R</i>	<i>SKYACTIV-G 1.5,With Coolant Control Valve,With 360°view monitor system,360° view monitor system screen display verification and 360°view monitor system aiming,PCM cover with standard bolts</i>	<i>Z0101LRX</i>	3.5	

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FRONT HARNESS, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,With 360°view monitor system,360° view monitor system screen display verification only,PCM cover with shear-off bolts,Without i-ELOOP system	Z0101MRX	3.5	
FRONT HARNESS, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,With 360°view monitor system,360° view monitor system screen display verification only,PCM cover with shear-off bolts,With i-ELOOP system	Z0101NRX	3.7	
FRONT HARNESS, R&R	SKYACTIV-G 1.5,With Coolant Control Valve,With 360°view monitor system,360° view monitor system screen display verification only,PCM cover with standard bolts	Z0101PRX	3.4	
FRONT HARNESS, R&R	SKYACTIV-G 1.3,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,With i-ELOOP system	Z0101QRX	3.6	
FRONT HARNESS, R&R	SKYACTIV-G 1.3,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,Without i-ELOOP system	Z0101RRX	3.5	
FRONT HARNESS, R&R	SKYACTIV-G 1.3,With 360°view monitor system,360°view monitor system screen display verification only,With i-ELOOP system	Z0101SRX	3.6	

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
FRONT HARNESS, R&R	SKYACTIV-G 1.3,With 360°view monitor system,360°view monitor system screen display verification only,Without i-ELOOP system	Z0101TRX	3.4	
FRONT HARNESS, R&R	SKYACTIV-D 1.5,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,PCM cover with shear-off bolts	Z0101URX	3.7	
FRONT HARNESS, R&R	SKYACTIV-D 1.5,With 360°view monitor system,360°view monitor system screen display verification and 360°view monitor system aiming,PCM cover with standard bolts	Z0101VRX	3.6	
FRONT HARNESS, R&R	SKYACTIV-D 1.5,With 360°view monitor system,360°view monitor system screen display verification only,PCM cover with shear-off bolts	Z0101WRX	3.6	
FRONT HARNESS, R&R	SKYACTIV-D 1.5,With 360°view monitor system,360°view monitor system screen display verification only,PCM cover with standard bolts	Z0101XRX	3.5	
INSTRUMENT PANEL HARNESS, R&R		Z0102XRX	2.9	
REAR HARNESS, R&R	[SKYACTIV-G 1.3,6AT]/[SKYACTIV-G 1.5,Without Coolant Control Valve,6AT]/[SKYACTIV-G 1.5,With Coolant Control Valve,6AT]/[SKYACTIV-D 1.5,6AT]	Z0104ARX	7.2	◆Heater unit (U0401), R&R◆Refrigerant recharge (U0004) not included

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REAR HARNESS, R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,5MT]/[SKYACTIV-G 1.5,Without Coolant Control Valve,6MT]/[SKYACTIV-G 1.5,With Coolant Control Valve,5MT]/[SKYACTIV-G 1.5,With Coolant Control Valve,6MT]	Z0104BRX	7.7	◆Heater unit (U0401), R&R◆Refrigerant recharge (U0004) not included
REAR HARNESS, R&R	SKYACTIV-D 1.5,6MT	Z0104CRX	7.9	◆Heater unit (U0401), R&R◆Refrigerant recharge (U0004) not included
REAR HARNESS NO.2, R&R	Liftgate harness,Without i-stop	Z0105ARX	0.3	
REAR HARNESS NO.2, R&R	Liftgate harness,With i-stop	Z0105BRX	0.4	
ENGINE HARNESS, R&R	Engine harness,Without i-stop	Z0106ARX	0.6	
ENGINE HARNESS, R&R	Engine harness,With i-stop	Z0106BRX	0.7	
ENGINE HARNESS, R&R	Capacitor harness,Generator to capacitor,Without i-stop	Z0106CRX	0.6	
ENGINE HARNESS, R&R	Capacitor harness,Generator to capacitor,With i-stop	Z0106DRX	0.7	
INTERIOR LAMP HARNESS, R&R	5HB,Without i-stop	Z0107ARX	1.3	◆Headliner (S1701), R&R
INTERIOR LAMP HARNESS, R&R	5HB,With i-stop	Z0107BRX	1.4	◆Headliner (S1701), R&R
INTERIOR LAMP HARNESS, R&R	4SD	Z0107CRX	1.4	◆Headliner (S1701), R&R
FRONT DOOR HARNESS, R&R	One side,Without i-stop	Z0110ARX	0.4	◆Door trim (S1026), R&R
FRONT DOOR HARNESS, R&R	One side,With i-stop	Z0110BRX	0.5	◆Door trim (S1026), R&R
FRONT DOOR HARNESS, R&R	Both sides	Z0110CRX	0.7	◆Door trim (S1026), R&R
REAR DOOR HARNESS, R&R	One side	Z0111ARX	0.4	◆Door trim (S1125), R&R
REAR DOOR HARNESS, R&R	Both sides,Without i-stop	Z0111BRX	0.6	◆Door trim (S1125), R&R
REAR DOOR HARNESS, R&R	Both sides,With i-stop	Z0111CRX	0.7	◆Door trim (S1125), R&R
EMISSION HARNESS [CONTROL WIRING HARNESS FOR FUEL/IGNITION/EMISSION SYSTEM], R&R	[SKYACTIV-G 1.3]/[SKYACTIV-G 1.5,Without Coolant Control Valve,PCM cover with standard bolts]/[SKYACTIV-G 1.5,With Coolant Control Valve,PCM cover with standard bolts]	Z0112ARX	1.7	

ILLUSTRATION

OPERATION	VARIATION	OPERATION NUMBER	REPAIR TIME	INCLUDES
EMISSION HARNESS [CONTROL WIRING HARNESS FOR FUEL/IGNITION/EMISSION SYSTEM], R&R	[SKYACTIV-G 1.5,Without Coolant Control Valve,PCM cover with shear-off bolts]/[SKYACTIV-G 1.5,With Coolant Control Valve,PCM cover with shear-off bolts]	Z0112BRX	1.9	
EMISSION HARNESS [CONTROL WIRING HARNESS FOR FUEL/IGNITION/EMISSION SYSTEM], R&R	SKYACTIV-D 1.5,PCM cover with standard bolts	Z0112CRX	1.8	
EMISSION HARNESS [CONTROL WIRING HARNESS FOR FUEL/IGNITION/EMISSION SYSTEM], R&R	SKYACTIV-D 1.5,PCM cover with shear-off bolts	Z0112DRX	1.9	
EARTH WIRE [ENGINE TO BODY], R&R		Z0113XRX	0.2	
BATTERY CABLE [POSITIVE], R&R	[Capacitor harness,Capacitor to DC-DC converter,SKYACTIV-G 1.3]/[Capacitor harness,Capacitor to DC-DC converter,SKYACTIV-G 1.5,Without Coolant Control Valve]/[Capacitor harness,Capacitor to DC-DC converter,SKYACTIV-G 1.5,With Coolant Control Valve]	Z0117ARX	0.5	
BATTERY CABLE [POSITIVE], R&R	Capacitor harness,Capacitor to DC-DC converter,SKYACTIV-D 1.5	Z0117BRX	0.6	